

Edmond Public Schools

Memorial HS Entry & Classroom Addition

Independent School District No. 12
Oklahoma County
Edmond, Oklahoma

Architect: The Stacy Group

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Volume 2 of 2
(Divisions 21 – 33)



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PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Piping materials and installation instructions common to most piping systems.
 - 2. Escutcheons.
 - 3. Grout.
 - 4. Equipment installation requirements common to equipment sections.
 - 5. Painting and finishing.
 - 6. Supports and anchorages.

1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and in chases.

1.4 SUBMITTALS

- A. Product Data: For the following:
 - 1. Escutcheons.
- B. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
 - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.

1.7 COORDINATION

- A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for fire-suppression installations.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 21 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.3 JOINING MATERIALS

- A. Refer to individual Division 21 piping Sections for special joining materials not listed below.
- B. Welding Filler Metals: Comply with AWS D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.4 SLEEVES

- A. Galvanized-Steel Sheet: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.

2.5 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening

- B. One-Piece, Cast-Brass Type: With set screw.
 - 1. Finish: Polished chrome-plated.
- C. Split-Casting, Cast-Brass Type: With concealed hinge and set screw.
 - 1. Finish: Polished chrome-plated.

PART 3 - EXECUTION

3.1 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 21 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors according to the following:
 - 1. New Piping:
 - a. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece or split-casting, cast-brass type with polished chrome-plated finish.
- M. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
 - 1. Install sleeves in new walls and slabs as new walls and slabs are constructed.
- N. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Section "Penetration Firestopping" for materials.

3.2 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 21 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- E. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.

END OF SECTION 210500

PART 1 - GENERAL**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following fire-suppression piping inside the building:
 - 1. Wet-pipe sprinkler systems.
- B. Related Sections include the following:
 - 1. Division 10 Section "Fire Extinguisher Cabinets" and "Fire Extinguishers" for cabinets and fire extinguishers.
 - 2. Division 28 Section "Fire Detection and Alarm" for alarm devices not specified in this Section.

1.3 SYSTEM DESCRIPTIONS

- A. Wet-Pipe Sprinkler System: Automatic sprinklers are attached to piping containing water and that is connected to water supply. Water discharges immediately from sprinklers when they are opened. Sprinklers open when heat melts fusible link or destroys frangible device. Hose connections are included if indicated.

1.4 PERFORMANCE REQUIREMENTS

- A. Fire-suppression sprinkler system design shall be approved by authorities having jurisdiction.
 - 1. Margin of Safety for Available Water Flow and Pressure: 20 percent, including losses through water-service piping, valves, and backflow preventers.
 - 2. Sprinkler Occupancy Hazard Classifications:
 - a. General Storage Areas: Ordinary Hazard, Group 1.
 - b. Office and Public Areas: Light Hazard.
 - c. Educational Areas: Light Hazard.
 - 3. Minimum Density for Automatic-Sprinkler Piping Design:
 - a. Light-Hazard Occupancy: 0.10 gpm over 1500-sq. ft. area.
 - b. Ordinary-Hazard, Group 1 Occupancy: 0.15 gpm over 1500-sq. ft. area.
 - c. Special Occupancy Hazard: As determined by authorities having jurisdiction.
 - 4. Maximum Protection Area per Sprinkler: Per UL listing.

1.5 SUBMITTALS

- A. Product Data: For the following:
 - 1. Piping materials, including dielectric fittings and sprinkler specialty fittings.
 - 2. Pipe hangers and supports.
 - 3. Valves, including listed fire-protection valves, unlisted general-duty valves, and specialty valves and trim.
 - 4. Sprinklers, escutcheons, and guards. Include sprinkler flow characteristics, mounting, finish, and other pertinent data.
 - 5. Alarm devices, including electrical data.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Approved Sprinkler Piping Drawings: Working plans, prepared according to NFPA 13, that have been approved by authorities having jurisdiction, including hydraulic calculations, if applicable.
- D. Field Test Reports and Certificates: Indicate and interpret test results for compliance with performance requirements and as described in NFPA 13. Include "Contractor's Material and Test Certificate for Aboveground Piping" and "Contractor's Material and Test Certificate for Underground Piping."
- E. Welding certificates.
- F. Field quality-control test reports.
- G. Operation and Maintenance Data: For sprinkler specialties to include in emergency, operation, and maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Installer's responsibilities include designing, fabricating, and installing fire-suppression systems and providing professional engineering services needed to assume engineering responsibility. Base calculations on results of fire-hydrant flow test.
- B. Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX.
- C. NFPA Standards: Fire-suppression-system equipment, specialties, accessories, installation, and testing shall comply with the following:
 - 1. NFPA 13, "Installation of Sprinkler Systems."

1.7 COORDINATION

- A. Coordinate layout and installation of sprinklers with other construction that penetrates ceilings, including light fixtures, HVAC equipment, and partition assemblies.
- B. Coordinate with Architectural reflected ceiling plans, ceiling heights and special construction consideration. Refer to building and interior sections to verify ceiling elements, such as clerestory,

suspended clouds, sound shapes or canopies and special design features (tree feature in main corridor) to insure proper protection is provided.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 STEEL PIPE AND FITTINGS

- A. Threaded-End, Standard-Weight Steel Pipe: ASTM A 53/A 53M, ASTM A 135, or ASTM A 795, with factory- or field-formed threaded ends.

1. Cast-Iron Threaded Flanges: ASME B16.1.
2. Malleable-Iron Threaded Fittings: ASME B16.3.
3. Gray-Iron Threaded Fittings: ASME B16.4.
4. Steel Threaded Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106, Schedule 40, seamless steel. Include ends matching joining method.
5. Steel Threaded Couplings: ASTM A 865.

- B. Plain-End, Standard-Weight Steel Pipe: ASTM A 53/A 53M, ASTM A 135, or ASTM A 795.

1. Locking-Lug Fittings: UL 213, ductile-iron body with retainer lugs that require one-quarter turn to secure pipe in fitting.

a. Manufacturers:

- 1) Anvil International, Inc.
- 2) Victaulic Co. of America.
- 3) Ward Manufacturing.

- C. Plain-End, Standard-Weight Steel Pipe: ASTM A 53/A 53M, ASTM A 135, or ASTM A 795.

1. Steel Welding Fittings: ASTM A 234/A 234M, and ASME B16.9 or ASME B16.11.
2. Steel Flanges and Flanged Fittings: ASME B16.5.

- D. Grooved-End, Standard-Weight Steel Pipe: ASTM A 53/A 53M, ASTM A 135, or ASTM A 795, with factory- or field-formed, square-cut- or roll-grooved ends.

1. Grooved-Joint Piping Systems:

a. Manufacturers:

- 1) Anvil International, Inc.
- 2) Central Sprinkler Corp.
- 3) Ductilic, Inc.
- 4) JDH Pacific, Inc.
- 5) National Fittings, Inc.

- 6) Southwestern Pipe, Inc.
 - 7) Star Pipe Products; Star Fittings Div.
 - 8) Victaulic Co. of America.
 - 9) Ward Manufacturing.
- b. Grooved-End Fittings: UL-listed, ASTM A 536, ductile-iron casting with OD matching steel-pipe OD.
- E. Threaded-End, Schedule 30 Steel Pipe: ASTM A 135 or ASTM A 795, with wall thickness less than Schedule 40 and equal to or greater than Schedule 30; or ASTM A 795 and ASME B36.10M, Schedule 30 wrought-steel pipe; with factory- or field-threaded ends.
1. Cast-Iron Threaded Flanges: ASME B16.1.
 2. Malleable-Iron Threaded Fittings: ASME B16.3.
 3. Gray-Iron Threaded Fittings: ASME B16.4.
 4. Steel Threaded Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106, Schedule 40, seamless steel pipe. Include ends matching joining method.
 5. Steel Threaded Couplings: ASTM A 865.
- F. Plain-End, Schedule 30 Steel Pipe: ASTM A 135 or ASTM A 795, with wall thickness less than Schedule 40 and equal to or greater than Schedule 30; or ASTM A 795 and ASME B36.10M, Schedule 30 wrought-steel pipe.
1. Locking-Lug Fittings: UL 213, ductile-iron body with retainer lugs that require one-quarter turn to secure pipe in fitting.
- a. Manufacturers:
- 1) Anvil International, Inc.
 - 2) Victaulic Co. of America.
 - 3) Ward Manufacturing.
- G. Plain-End, Schedule 30 Steel Pipe: ASTM A 135 or ASTM A 795, with wall thickness less than Schedule 40 and equal to or greater than Schedule 30; or ASTM A 795 and ASME B36.10M, Schedule 30 wrought-steel pipe.
1. Steel Welding Fittings: ASTM A 234/A 234M, and ASME B16.9 or ASME B16.11.
 2. Steel Flanges and Flanged Fittings: ASME B16.5.
- H. Plain-End, Schedule 10 Steel Pipe: ASTM A 135 or ASTM A 795, Schedule 10 in **NPS 5** and smaller; and NFPA 13-specified wall thickness in **NPS 6 to NPS 10**.
1. Locking-Lug Fittings: UL 213, ductile-iron body with retainer lugs that require one-quarter turn to secure pipe in fitting.
- a. Manufacturers:
- 1) Anvil International, Inc.
 - 2) Victaulic Co. of America.
 - 3) Ward Manufacturing.
- I. Plain-End, Schedule 10 Steel Pipe: ASTM A 135 or ASTM A 795, Schedule 10 in **NPS 5** and smaller; and NFPA 13 specified wall thickness in **NPS 6 to NPS 10**.
1. Steel Welding Fittings: ASTM A 234/A 234M, and ASME B16.9 or ASME B16.11.
 2. Steel Flanges and Flanged Fittings: ASME B16.5.

2.3 DIELECTRIC FITTINGS

- A. Assembly shall be copper alloy, ferrous, and insulating materials with ends matching piping system.
- B. Dielectric Unions: Factory-fabricated assembly, designed for **250-psig** minimum working pressure at **180 deg F**. Include insulating material that isolates dissimilar materials and ends with inside threads according to ASME B1.20.1.
 - 1. Manufacturers:
 - a. Capitol Manufacturing Co.
 - b. Central Plastics Company.
 - c. Epco Sales, Inc.
 - d. Hart Industries International, Inc.
 - e. Watts Industries, Inc.; Water Products Div.
 - f. Zurn Industries, Inc.; Wilkins Div.
- C. Dielectric Flanges: Factory-fabricated companion-flange assembly, for **175-psig** minimum working-pressure rating as required for piping system.
 - 1. Manufacturers:
 - a. Capitol Manufacturing Co.
 - b. Central Plastics Company.
 - c. Epco Sales, Inc.
 - d. Watts Industries, Inc.; Water Products Div.
- D. Dielectric Flange Insulation Kits: Components for field assembly shall include CR or phenolic gasket, PE or phenolic bolt sleeves, phenolic washers, and steel backing washers.
 - 1. Manufacturers:
 - a. Advance Products and Systems, Inc.
 - b. Calpico, Inc.
 - c. Central Plastics Company.
 - d. Pipeline Seal and Insulator, Inc.
- E. Dielectric Couplings: Galvanized steel with inert and noncorrosive thermoplastic lining and threaded ends and **300-psig** working-pressure rating at **225 deg F**.
- F. Dielectric Nipples: Electroplated steel with inert and noncorrosive thermoplastic lining, with combination of plain, threaded, or grooved ends and **300-psig** working-pressure rating at **225 deg F**.

2.4 SPRINKLER SPECIALTY FITTINGS

- A. Sprinkler specialty fittings shall be UL listed or FMG approved, with **175-psig** minimum working-pressure rating, and made of materials compatible with piping. Sprinkler specialty fittings shall have **250-psig** minimum working-pressure rating if fittings are components of high-pressure piping system.
- B. Sprinkler Branch-Line Test Fittings: Brass body with threaded inlet, capped drain outlet, and threaded outlet for sprinkler.

1. Manufacturers:

- a. Elkhart Brass Mfg. Co., Inc.
- b. Fire-End and Croker Corp.
- c. Potter-Roemer; Fire-Protection Div.

C. Sprinkler Inspector's Test Fitting: Cast- or ductile-iron housing with threaded inlet and drain outlet and sight glass.

1. Manufacturers:

- a. AGF Manufacturing Co.
- b. Central Sprinkler Corp.
- c. G/J Innovations, Inc.
- d. Triple R Specialty of Ajax, Inc.

D. Drop-Nipple Fittings: UL 1474, adjustable with threaded inlet and outlet, and seals.

2.5 LISTED FIRE-PROTECTION VALVES

A. Valves shall be UL listed or FMG approved, with **175-psig** minimum pressure rating. Valves shall have **250-psig** minimum pressure rating if valves are components of high-pressure piping system.

B. Ball Valves: Comply with UL 1091, except with ball instead of disc.

1. **NPS 1-1/2** and Smaller: Bronze body with threaded ends.
2. **NPS 2 and NPS 2-1/2**: Bronze body with threaded ends or ductile-iron body with grooved ends.
3. **NPS 3**: Ductile-iron body with grooved ends.

C. Check Valves **NPS 2** and Larger: UL 312, swing type, cast-iron body with flanged or grooved ends.

1. Manufacturers:

- a. Central Sprinkler Corp.
- b. Crane Co.; Crane Valve Group; Crane Valves.
- c. Crane Co.; Crane Valve Group; Jenkins Valves.
- d. Globe Fire Sprinkler Corporation.
- e. Grinnell Fire Protection.
- f. Hammond Valve.
- g. Mueller Company.
- h. NIBCO.
- i. Potter-Roemer; Fire Protection Div.
- j. Reliable Automatic Sprinkler Co., Inc.
- k. Star Sprinkler Inc.
- l. Stockham.
- m. United Brass Works, Inc.
- n. Victaulic Co. of America.
- o. Watts Industries, Inc.; Water Products Div.

D. Gate Valves: UL 262, OS&Y type.

1. **NPS 2** and Smaller: Bronze body with threaded ends.

a. Manufacturers:

- 1) Crane Co.; Crane Valve Group; Crane Valves.
- 2) Hammond Valve.
- 3) NIBCO.
- 4) United Brass Works, Inc.

2. **NPS 2-1/2** and Larger: Cast-iron body with flanged ends.

a. Manufacturers:

- 1) Crane Co.; Crane Valve Group; Crane Valves.
- 2) Crane Co.; Crane Valve Group; Jenkins Valves.
- 3) Hammond Valve.
- 4) Milwaukee Valve Company.
- 5) Mueller Company.
- 6) NIBCO.
- 7) Red-White Valve Corp.
- 8) United Brass Works, Inc.

E. Indicating Valves: UL 1091, with integral indicating device and ends matching connecting piping.

1. Indicator: Electrical, 115-V ac, prewired, single-circuit, supervisory switch.
2. **NPS 2** and Smaller: Ball or butterfly valve with bronze body and threaded ends.
3. **NPS 2-1/2** and Larger: Butterfly valve with cast- or ductile-iron body; wafer type or with flanged or grooved ends.

2.6 UNLISTED GENERAL-DUTY VALVES

- A. Ball Valves **NPS 2** and Smaller: MSS SP-110, 2-piece copper-alloy body with chrome-plated brass ball, **600-psig** minimum CWP rating, blowout-proof stem, and threaded ends.
- B. Check Valves **NPS 2** and Smaller: MSS SP-80, Type 4, Class 125 minimum, swing type with bronze body, nonmetallic disc, and threaded ends.
- C. Gate Valves **NPS 2** and Smaller: MSS SP-80, Type 2, Class 125 minimum, with bronze body, solid wedge, and threaded ends.
- D. Globe Valves **NPS 2** and Smaller: MSS SP-80, Type 2, Class 125 minimum, with bronze body, nonmetallic disc, and threaded ends.

2.7 SPECIALTY VALVES

- A. Sprinkler System Control Valves: UL listed or FMG approved, cast- or ductile-iron body with flanged or grooved ends, and **175-psig** minimum pressure rating. Control valves shall have **250-psig** minimum pressure rating if valves are components of high-pressure piping system.
 1. Manufacturers:
 - a. AFAC Inc.
 - b. Central Sprinkler Corp.
 - c. Globe Fire Sprinkler Corporation.
 - d. Grinnell Fire Protection.

- e. Reliable Automatic Sprinkler Co., Inc.
 - f. Star Sprinkler Inc.
 - g. Victaulic Co. of America.
 - h. Viking Corp.
2. Alarm Check Valves: UL 193, designed for horizontal or vertical installation, with bronze grooved seat with O-ring seals, single-hinge pin, and latch design. Include trim sets for bypass, drain, electrical sprinkler alarm switch, pressure gages, and fill-line attachment with strainer.
- a. Drip Cup Assembly: Pipe drain with check valve to main drain piping.

2.8 SPRINKLERS

- A. Sprinklers shall be UL listed or FMG approved, with **175-psig** minimum pressure rating. Sprinklers shall have **250-psig** minimum pressure rating if sprinklers are components of high-pressure piping system.
- B. Manufacturers:
- 1. Central Sprinkler Corp.
 - 2. Globe Fire Sprinkler Corporation.
 - 3. Grinnell Fire Protection.
 - 4. Reliable Automatic Sprinkler Co., Inc.
 - 5. Star Sprinkler Inc.
 - 6. Victaulic Co. of America.
 - 7. Viking Corp.
- C. Automatic Sprinklers: With heat-responsive element complying with the following:
- 1. UL 199, for nonresidential applications.
 - 2. UL 1767, for early-suppression, fast-response applications.
- D. Sprinkler Types and Categories: Nominal **1/2-inch** orifice for "Ordinary" temperature classification rating, unless otherwise indicated or required by application.
- 1. Open Sprinklers: UL 199, without heat-responsive element.
 - a. Orifice: **½ inch**, with discharge coefficient K between 5.3 and 5.8.
 - b. Orifice: **17/32 inch**, with discharge coefficient K between 7.4 and 8.2.
- E. Sprinkler types, features, and options as follows:
- 1. Concealed ceiling sprinklers, including cover plate.
 - 2. Extended-coverage sprinklers.
 - 3. Flush ceiling sprinklers, including escutcheon.
 - 4. Quick-response sprinklers.
 - 5. Recessed sprinklers, including escutcheon.
 - 6. Upright sprinklers.
- F. Sprinkler Finishes: Chrome plated, bronze, and painted.
- G. Special Coatings: Wax, lead, and corrosion-resistant paint.

- H. Sprinkler Escutcheons: Materials, types, and finishes for the following sprinkler mounting applications. Escutcheons for concealed, flush, and recessed-type sprinklers are specified with sprinklers.
 - 1. Ceiling Mounting: Chrome-plated steel, one piece, flat.
- I. Sprinkler Guards: Wire-cage type, including fastening device for attaching to sprinkler.

2.9 ALARM DEVICES

- A. Alarm-device types shall match piping and equipment connections.
- B. Water-Flow Indicator: UL 346, electrical-supervision, paddle-operated-type, water-flow detector with **250-psig** pressure rating and designed for horizontal or vertical installation. Include two single-pole, double-throw circuit switches for isolated alarm and auxiliary contacts, 7 A, 125-V ac and 0.25 A, 24-V dc; complete with factory-set, field-adjustable retard element to prevent false signals and tamperproof cover that sends signal if removed.
 - 1. Manufacturers:
 - a. ADT Security Services, Inc.
 - b. Grinnell Fire Protection.
 - c. ITT McDonnell & Miller.
 - d. Potter Electric Signal Company.
 - e. System Sensor.
 - f. Viking Corp.
 - g. Watts Industries, Inc.; Water Products Div.
- C. Pressure Switch: UL 753, electrical-supervision-type, water-flow switch with retard feature. Include single-pole, double-throw, normally closed contacts and design that operates on rising pressure and signals water flow.
 - 1. Manufacturers:
 - a. Grinnell Fire Protection.
 - b. Potter Electric Signal Company.
 - c. System Sensor.
 - d. Viking Corp.
- D. Valve Supervisory Switch: UL 753, electrical, single-pole, double-throw switch with normally closed contacts. Include design that signals controlled valve is in other than fully open position.
 - 1. Manufacturers:
 - a. McWane, Inc.; Kennedy Valve Div.
 - b. Potter Electric Signal Company.
 - c. System Sensor.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Perform fire-hydrant flow test according to NFPA 13 and NFPA 291. Use results for system design calculations required in Part 1 "Quality Assurance" Article.
- B. Report test results promptly and in writing.

3.2 EXAMINATION

- A. Examine roughing-in for hose connections and stations to verify actual locations of piping connections before installation.
- B. Examine walls and partitions for suitable thicknesses, fire- and smoke-rated construction, framing for hose-station cabinets, and other conditions where hose connections and stations are to be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.3 PIPING APPLICATIONS, GENERAL

- A. Shop weld pipe joints where welded piping is indicated.
- B. Do not use welded joints for galvanized-steel pipe.
- C. Flanges, flanged fittings, unions, nipples, and transition and special fittings with finish and pressure ratings same as or higher than system's pressure rating may be used in aboveground applications, unless otherwise indicated.

3.4 SPRINKLER SYSTEM PIPING APPLICATIONS

- A. Standard-Pressure, Wet-Pipe Sprinkler System, **175-psig** Maximum Working Pressure:
 - 1. Sprinkler-Piping Fitting Option: Specialty sprinkler fittings, **NPS 2** and smaller, including mechanical-T and -cross fittings, may be used downstream from sprinkler zone valves.
 - 2. **NPS 1-1/2** and Smaller: Threaded-end, black, standard-weight steel pipe; cast- or malleable-iron threaded fittings; and threaded joints.
 - 3. **NPS 1-1/2** and Smaller: Plain-end, black, standard-weight steel pipe; locking-lug fittings; and twist-locked joints.
 - 4. **NPS 1-1/2** and Smaller: Plain-end, black, standard-weight steel pipe; steel welding fittings; and welded joints.
 - 5. **NPS 1-1/2** and Smaller: Plain-end, black, Schedule 30 steel pipe; locking-lug fittings; and twist-locked joints.
 - 6. **NPS 1-1/2** and Smaller: Plain-end, black, Schedule 30 steel pipe; steel welding fittings; and welded joints.
 - 7. **NPS 1-1/2** and Smaller: Plain-end, Schedule 10 steel pipe; locking-lug fittings; and twist-locked joints.
 - 8. **NPS 1-1/2** and Smaller: Plain-end, Schedule 10 steel pipe; steel welding fittings; and welded joints.
 - 9. **NPS 2**: Threaded-end, black, standard-weight steel pipe; cast- or malleable-iron threaded fittings; and threaded joints.
 - 10. **NPS 2**: Plain-end, black, standard-weight steel pipe; locking-lug fittings; and twist-locked joints.
 - 11. **NPS 2**: Plain-end, black, standard-weight steel pipe; steel welding fittings; and welded joints.
 - 12. **NPS 2**: Plain-end, black, Schedule 30 steel pipe; locking-lug fittings; and twist-locked joints.
 - 13. **NPS 2**: Plain-end, black, Schedule 30 steel pipe; steel welding fittings; and welded joints.

14. **NPS 2:** Plain-end, Schedule 10 steel pipe; locking-lug fittings; and twist-locked joints.
15. **NPS 2:** Plain-end, Schedule 10 steel pipe; steel welding fittings; and welded joints.
16. **NPS 2-1/2 to NPS 3-1/2:** Threaded-end, black, standard-weight steel pipe; cast- or malleable-iron threaded fittings; and threaded joints.
17. **NPS 2-1/2 to NPS 3-1/2:** Plain-end, black, standard-weight steel pipe; steel welding fittings; and welded joints.
18. **NPS 2-1/2 to NPS 3-1/2:** Plain-end, black, Schedule 30 steel pipe; steel welding fittings; and welded joints.
19. **NPS 2-1/2 to NPS 3-1/2:** Plain-end, Schedule 10 steel pipe; steel welding fittings; and welded joints.
20. **NPS 4 to NPS 6:** Threaded-end, black, standard-weight steel pipe; cast- or malleable-iron threaded fittings; and threaded joints.
21. **NPS 4 to NPS 6:** Plain-end, black, standard-weight steel pipe; steel welding fittings; and welded joints.
22. **NPS 4 to NPS 6:** Plain-end, black, Schedule 30 steel pipe; steel welding fittings; and welded joints.
23. **NPS 4 to NPS 6:** Plain-end, Schedule 10 steel pipe; steel welding fittings; and welded joints.

3.5 VALVE APPLICATIONS

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 1. Listed Fire-Protection Valves: UL listed and FMG approved for applications where required by NFPA 13.
 - a. Shutoff Duty: Use ball, butterfly, or gate valves.
 2. Unlisted General-Duty Valves: For applications where UL-listed and FMG-approved valves are not required by NFPA 13.
 - a. Shutoff Duty: Use ball, butterfly, or gate valves.
 - b. Throttling Duty: Use ball or globe valves.

3.6 JOINT CONSTRUCTION

- A. Refer to Division 21 Section "Common Work Results for Fire Suppression" for basic piping joint construction.
- B. Threaded Joints: Comply with NFPA 13 for pipe thickness and threads. Do not thread pipe smaller than NPS 8 (DN 200) with wall thickness less than Schedule 40 unless approved by authorities having jurisdiction and threads are checked by a ring gage and comply with ASME B1.20.1.
- C. Pressure-Sealed Joints: Use UL-listed tool and procedure. Include use of specific equipment, pressure-sealing tool, and accessories.
- D. Dissimilar-Metal Piping Joints: Construct joints using dielectric fittings compatible with both piping materials.
 1. **NPS 2 and Smaller:** Use dielectric unions, couplings, or nipples.
 2. **NPS 2-1/2 to NPS 4:** Use dielectric flanges.
 3. **NPS 5 and Larger:** Use dielectric flange insulation kits.

3.7 PIPING INSTALLATION

- A. Refer to Division 21 Section "Common Work Results for Fire Suppression" for basic piping installation.
- B. Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping. Install piping as indicated, as far as practical.
 - 1. Deviations from approved working plans for piping require written approval from authorities having jurisdiction. File written approval with Architect before deviating from approved working plans.
- C. Use approved fittings to make changes in direction, branch takeoffs from mains, and reductions in pipe sizes.
- D. Install unions adjacent to each valve in pipes **NPS 2** and smaller. Unions are not required on flanged devices or in piping installations using grooved joints.
- E. Install flanges or flange adapters on valves, apparatus, and equipment having **NPS 2-1/2** and larger connections.
- F. Install sprinkler piping with drains for complete system drainage.
- G. Install sprinkler zone control valves, test assemblies, and drain risers adjacent to standpipes when sprinkler piping is connected to standpipes.
- H. Install ball drip valves to drain piping between fire department connections and check valves. Drain to floor drain or outside building.
- I. Install alarm devices in piping systems.
- J. Hangers and Supports: Comply with NFPA 13 for hanger materials.
 - 1. Install standpipe system piping according to NFPA 14.
 - 2. Install sprinkler system piping according to NFPA 13.
- K. Install pressure gages on riser or feed main, at each sprinkler test connection, and at top of each standpipe. Include pressure gages with connection not less than **NPS 1/4** and with soft metal seated globe valve, arranged for draining pipe between gage and valve. Install gages to permit removal, and install where they will not be subject to freezing.
- L. Fill wet-standpipe system piping with water.
- M. Fill wet-pipe sprinkler system piping with water.

3.8 VALVE INSTALLATION

- A. Install listed fire-protection valves, unlisted general-duty valves, specialty valves and trim, controls, and specialties according to NFPA 13 and authorities having jurisdiction.
- B. Install listed fire-protection shutoff valves supervised-open, located to control sources of water supply except from fire department connections. Install permanent identification signs indicating portion of system controlled by each valve.

- C. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water supply sources.
- D. Specialty Valves:
 - 1. Alarm Check Valves: Install in vertical position for proper direction of flow, including bypass check valve and retarding chamber drain-line connection.

3.9 SPRINKLER APPLICATIONS

- A. Drawings indicate sprinkler types to be used. Where specific types are not indicated, use the following sprinkler types:
 - 1. Rooms without Ceilings: Upright sprinklers.
 - 2. Rooms with Suspended Ceilings: Concealed sprinklers.
 - 3. Wall Mounting: Sidewall sprinklers. Sidewall only allowed upon approval by Architect.
 - 4. Sprinkler Finishes:
 - a. Upright, Pendent, and Sidewall Sprinklers: Chrome plated in finished spaces exposed to view; rough bronze in unfinished spaces not exposed to view; wax coated where exposed to acids, chemicals, or other corrosive fumes.
 - b. Concealed Sprinklers: Rough brass, with factory-painted white cover plate or cover plate finish as noted on the plans.

3.10 SPRINKLER INSTALLATION

- A. Install sprinklers in suspended ceilings in center of acoustical ceiling panels and tiles.
- B. Do not install pendent or sidewall, wet-type sprinklers in areas subject to freezing. Use dry-type sprinklers with water supply from heated space.

3.11 CONNECTIONS

- A. Electrical Connections: Power wiring is specified in Division 26.
- B. Connect alarm devices to fire alarm.
- C. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."
- E. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

3.12 LABELING AND IDENTIFICATION

- A. Install labeling and pipe markers on equipment and piping according to requirements in NFPA 13.

3.13 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - 3. Energize circuits to electrical equipment and devices.
 - 4. Start and run excess-pressure pumps.
 - 5. Start and run air compressors.
 - 6. Flush, test, and inspect sprinkler systems according to NFPA 13, "Systems Acceptance" Chapter.
 - 7. Flush, test, and inspect standpipe systems according to NFPA 14, "System Acceptance" Chapter.
 - 8. Coordinate with fire alarm tests. Operate as required.
 - 9. Coordinate with fire-pump tests. Operate as required.
 - 10. Verify that equipment hose threads are same as local fire department equipment.
- B. Report test results promptly and in writing to Architect and authorities having jurisdiction.

3.14 CLEANING AND PROTECTION

- A. Clean dirt and debris from sprinklers.
- B. Remove and replace sprinklers with paint other than factory finish.
- C. Protect sprinklers from damage until Substantial Completion.

END OF SECTION 211000

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:

1. Piping materials and installation instructions common to most piping systems.
2. Transition fittings.
3. Dielectric fittings.
4. Sleeves.
5. Escutcheons.
6. Grout.
7. Plumbing demolition.
8. Equipment installation requirements common to equipment sections.
9. Supports and anchorages.

1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and in chases.

1.4 SUBMITTALS

- A. Product Data: For the following:

1. Transition fittings.
2. Dielectric fittings.
3. Escutcheons.

- B. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."

- B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
 - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- C. Electrical Characteristics for Plumbing Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified at no additional cost to Owner. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.

1.7 COORDINATION

- A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for plumbing installations.
- B. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 22 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.3 JOINING MATERIALS

- A. Refer to individual Division 22 piping Sections for special joining materials not listed below.

- B. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- C. Brazing Filler Metals: AWS A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated; and AWS A5.8, BAg1, silver alloy for refrigerant piping, unless otherwise indicated.
- D. Welding Filler Metals: Comply with AWS D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.4 DIELECTRIC FITTINGS

- A. Description: Combination fitting of copper alloy and ferrous materials with threaded, solder-joint, plain, or weld-neck end connections that match piping system materials.
- B. Insulating Material: Suitable for system fluid, pressure, and temperature.
- C. Dielectric Unions: Factory-fabricated, union assembly, for 250-psig minimum working pressure at 180 deg F.
 - 1. Manufacturers:
 - a. Capitol Manufacturing Co.
 - b. Central Plastics Company.
 - c. Eclipse, Inc.
 - d. Epco Sales, Inc.
 - e. Hart Industries, International, Inc.
 - f. Watts Industries, Inc.; Water Products Div.
 - g. Zurn Industries, Inc.; Wilkins Div.
- D. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for 150- or 300-psig minimum working pressure as required to suit system pressures.
 - 1. Manufacturers:
 - a. Capitol Manufacturing Co.
 - b. Central Plastics Company.
 - c. Epco Sales, Inc.
 - d. Watts Industries, Inc.; Water Products Div.
- E. Dielectric-Flange Kits: Companion-flange assembly for field assembly. Include flanges, full-face- or ring-type neoprene or phenolic gasket, phenolic or polyethylene bolt sleeves, phenolic washers, and steel backing washers.
 - 1. Manufacturers:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Central Plastics Company.
 - d. Pipeline Seal and Insulator, Inc.
 - 2. Separate companion flanges and steel bolts and nuts shall have 150- or 300-psig minimum working pressure where required to suit system pressures.

- F. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; threaded ends; and 300-psig minimum working pressure at 225 deg F.
- G. Dielectric Nipples: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and 300-psig minimum working pressure at 225 deg F.
 - 1. Manufacturers:
 - a. Perfection Corp.
 - b. Precision Plumbing Products, Inc.
 - c. Sioux Chief Manufacturing Co., Inc.
 - d. Victaulic Co. of America.

2.5 SLEEVES

- A. Galvanized-Steel Sheet: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with set screws.

2.6 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.
- C. One-Piece, Cast-Brass Type: With set screw.
 - 1. Finish: Polished chrome-plated.
- D. Split-Casting, Cast-Brass Type: With concealed hinge and set screw.
 - 1. Finish: Polished chrome-plated.

2.7 GROUT

- A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
 - 1. Characteristics: Post-hardening, volume-adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.
 - 3. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 22 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Select system components with pressure rating equal to or greater than system operating pressure.
- K. Install escutcheons for penetrations of walls, ceilings, and floors according to the following:
 - 1. New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Insulated Piping: One-piece, stamped-steel type with spring clips.
 - c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - d. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece or split-casting, cast-brass type with polished chrome-plated finish.
- L. Sleeves are not required for core-drilled holes.
- M. Install sleeves for pipes passing through concrete and masonry walls and concrete floor and roof slabs.
- N. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Section "Penetration Firestopping" for materials.
- O. Verify final equipment locations for roughing-in.
- P. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

3.2 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 22 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.

3.3 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping **NPS 2** and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping **NPS 2-1/2** and larger, adjacent to flanged valves and at final connection to each piece of equipment.
 - 3. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.4 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install plumbing equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

3.5 ERECTION OF METAL SUPPORTS AND ANCHORAGES

- A. Refer to Division 05 Section "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor plumbing materials and equipment.
- C. Field Welding: Comply with AWS D1.1.

3.6 GROUTING

- A. Mix and install grout for plumbing equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout around anchors.
- G. Cure placed grout.

END OF SECTION 220500

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Brass ball valves.
 - 2. Bronze ball valves.
 - 3. Iron ball valves.
 - 4. Bronze swing check valves.
 - 5. Iron swing check valves.
 - 6. Bronze gate valves.
 - 7. Iron gate valves.

- B. Related Sections:

- 1. Division 22 plumbing piping Sections for specialty valves applicable to those Sections only.
 - 2. Division 22 Section "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
 - 3. Division 33 water distribution piping Sections for general-duty and specialty valves for site construction piping.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Nonrising stem.
- E. OS&Y: Outside screw and yoke.
- F. RS: Rising stem.

1.4 SUBMITTALS

- A. Product Data: For each type of valve indicated.

1.5 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 2. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 for valve materials for potable-water service.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set gate valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 - 5. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
 - 1. Handlever: For quarter-turn valves **NPS 6** and smaller except plug valves.
- E. Valves in Insulated Piping: With **2-inch** stem extensions and the following features:
 - 1. Gate Valves: With rising stem.
 - 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
- F. Valve-End Connections:
 - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
 - 2. Grooved: With grooves according to AWWA C606.
 - 3. Solder Joint: With sockets according to ASME B16.18.

4. Threaded: With threads according to ASME B1.20.1.

G. Valve Bypass and Drain Connections:

2.2 BRASS BALL VALVES

A. Two-Piece, Full-Port, Brass Ball Valves with Brass Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Hammond Valve.
 - d. Jamesbury; a subsidiary of Metso Automation.
 - e. Jomar International, LTD.
 - f. Legend Valve.
 - g. Milwaukee Valve Company.
 - h. NIBCO INC.
 - i. Red-White Valve Corporation.
 - j. RuB Inc.
2. Description:
 - a. Standard: MSS SP-110.
 - b. SWP Rating: 150 psig.
 - c. CWP Rating: 600 psig.
 - d. Body Design: Two piece.
 - e. Body Material: Forged brass.
 - f. Ends: Threaded.
 - g. Seats: PTFE or TFE.
 - h. Stem: Brass.
 - i. Ball: Chrome-plated brass.
 - j. Port: Full.

B. Two-Piece, Full-Port, Brass Ball Valves with Stainless-Steel Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Flow-Tek, Inc.; a subsidiary of Bray International, Inc.
 - d. Hammond Valve.
 - e. Jamesbury; a subsidiary of Metso Automation.
 - f. Kitz Corporation.
 - g. Marwin Valve; a division of Richards Industries.
 - h. Milwaukee Valve Company.
 - i. RuB Inc.
2. Description:
 - a. Standard: MSS SP-110.
 - b. SWP Rating: 150 psig.
 - c. CWP Rating: 600 psig.

- d. Body Design: Two piece.
- e. Body Material: Forged brass.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Stainless steel.
- i. Ball: Stainless steel, vented.
- j. Port: Full.

2.3 BRONZE BALL VALVES

A. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Valve, Inc.
 - b. Conbraco Industries, Inc.; Apollo Valves.
 - c. Crane Co.; Crane Valve Group; Crane Valves.
 - d. Hammond Valve.
 - e. Lance Valves; a division of Advanced Thermal Systems, Inc.
 - f. Legend Valve.
 - g. Milwaukee Valve Company.
 - h. NIBCO INC.
 - i. Red-White Valve Corporation.
 - j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
 - a. Standard: MSS SP-110.
 - b. SWP Rating: 150 psig.
 - c. CWP Rating: 600 psig.
 - d. Body Design: Two piece.
 - e. Body Material: Bronze.
 - f. Ends: Threaded.
 - g. Seats: PTFE or TFE.
 - h. Stem: Bronze.
 - i. Ball: Chrome-plated brass.
 - j. Port: Full.

2.4 BRONZE SWING CHECK VALVES

A. Class 125, Bronze Swing Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Valve, Inc.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. Crane Co.; Crane Valve Group; Jenkins Valves.
 - d. Crane Co.; Crane Valve Group; Stockham Division.
 - e. Hammond Valve.
 - f. Kitz Corporation.
 - g. Milwaukee Valve Company.
 - h. NIBCO INC.

- i. Powell Valves.
- j. Red-White Valve Corporation.
- k. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 3.
- b. CWP Rating: 200 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: Bronze.

B. Class 125, Bronze Swing Check Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Hammond Valve.
- e. Kitz Corporation.
- f. Milwaukee Valve Company.
- g. NIBCO INC.
- h. Red-White Valve Corporation.
- i. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 4.
- b. CWP Rating: 200 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: PTFE or TFE.

2.5 BRONZE GATE VALVES

A. Class 125, NRS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. American Valve, Inc.
- b. Crane Co.; Crane Valve Group; Crane Valves.
- c. Crane Co.; Crane Valve Group; Jenkins Valves.
- d. Crane Co.; Crane Valve Group; Stockham Division.
- e. Hammond Valve.
- f. Kitz Corporation.
- g. Milwaukee Valve Company.
- h. NIBCO INC.
- i. Powell Valves.
- j. Red-White Valve Corporation.
- k. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 1.
- b. CWP Rating: 200 psig.
- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded or solder joint.
- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

B. Class 125, RS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. American Valve, Inc.
- b. Crane Co.; Crane Valve Group; Crane Valves.
- c. Crane Co.; Crane Valve Group; Jenkins Valves.
- d. Crane Co.; Crane Valve Group; Stockham Division.
- e. Hammond Valve.
- f. Kitz Corporation.
- g. Milwaukee Valve Company.
- h. NIBCO INC.
- i. Powell Valves.
- j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 2.
- b. CWP Rating: 200 psig.
- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded or solder joint.
- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.

- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Shutoff Service: Ball valves.
 - 2. Throttling Service: Ball valves.
 - 3. Pump-Discharge Check Valves:
 - a. **NPS 2** and Smaller: Bronze swing check valves with bronze or nonmetallic disc.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
 - 1. For Copper Tubing, **NPS 2** and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
 - 2. For Copper Tubing, **NPS 2-1/2 to NPS 4**: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 3. For Copper Tubing, **NPS 5** and Larger: Flanged ends.

3.5 DOMESTIC, HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe **NPS 2** and Smaller:
 - 1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
 - 2. Ball Valves: Two piece, full port, brass or bronze with brass or bronze trim.
 - 3. Bronze Swing Check Valves: Class 125 bronze disc.

B. Pipe **NPS 2-1/2** and Larger:

1. Iron Valves, **NPS 2-1/2 to NPS 4**: May be provided with threaded ends instead of flanged ends.
2. Iron Ball Valves: Class 150.
3. Iron, Grooved-End Butterfly Valves: 175 CWP.
4. Iron Swing Check Valves: Class 125, metal seats.
5. Iron, Grooved-End Swing Check Valves: 300 CWP.

END OF SECTION 220523

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following hangers and supports for plumbing system piping and equipment:
 - 1. Steel pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Metal framing systems.
 - 4. Fiberglass strut systems.
 - 5. Thermal-hanger shield inserts.
 - 6. Fastener systems.
 - 7. Pipe stands.
 - 8. Pipe positioning systems.
 - 9. Equipment supports.
- B. Related Sections include the following:
 - 1. Division 05 Section "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
 - 2. Division 21 Section "Water-Based Fire-Suppression Systems" for pipe hangers for fire-suppression piping.

1.3 DEFINITIONS

- A. MSS: Manufacturers Standardization Society for The Valve and Fittings Industry Inc.
- B. Terminology: As defined in MSS SP-90, "Guidelines on Terminology for Pipe Hangers and Supports."

1.4 PERFORMANCE REQUIREMENTS

- A. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
- B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

1.5 SUBMITTALS

- A. Product Data: For the following:

1. Steel pipe hangers and supports.
2. Fiberglass pipe hangers.
3. Thermal-hanger shield inserts.
4. Powder-actuated fastener systems.
5. Pipe positioning systems.

B. Welding certificates.

1.6 QUALITY ASSURANCE

A. Welding: Qualify procedures and personnel according to the following:

1. AWS D1.1, "Structural Welding Code--Steel."
2. AWS D1.2, "Structural Welding Code--Aluminum."
3. AWS D1.4, "Structural Welding Code--Reinforcing Steel."

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 STEEL PIPE HANGERS AND SUPPORTS

A. Description: MSS SP-58, Types 1 through 58, factory-fabricated components. Refer to Part 3 "Hanger and Support Applications" Article for where to use specific hanger and support types.

B. Manufacturers:

1. AAA Technology & Specialties Co., Inc.
2. Bergen-Power Pipe Supports.
3. B-Line Systems, Inc.; a division of Cooper Industries.
4. Carpenter & Paterson, Inc.
5. Empire Industries, Inc.
6. ERICO/Michigan Hanger Co.
7. Globe Pipe Hanger Products, Inc.
8. Grinnell Corp.
9. GS Metals Corp.
10. National Pipe Hanger Corporation.
11. PHD Manufacturing, Inc.
12. PHS Industries, Inc.
13. Piping Technology & Products, Inc.
14. Tolco Inc.

C. Galvanized, Metallic Coatings: Pregalvanized or hot dipped.

D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

- E. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion for support of bearing surface of piping.

2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural-steel shapes with MSS SP-58 hanger rods, nuts, saddles, and U-bolts.

2.4 METAL FRAMING SYSTEMS

- A. Description: MFMA-3, shop- or field-fabricated pipe-support assembly made of steel channels and other components.
- B. Manufacturers:
 - 1. B-Line Systems, Inc.; a division of Cooper Industries.
 - 2. ERICO/Michigan Hanger Co.; ERISTRUT Div.
 - 3. GS Metals Corp.
 - 4. Power-Strut Div.; Tyco International, Ltd.
 - 5. Thomas & Betts Corporation.
 - 6. Tolco Inc.
 - 7. Unistrut Corp.; Tyco International, Ltd.
- C. Coatings: Manufacturer's standard finish unless bare metal surfaces are indicated.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

2.5 THERMAL-HANGER SHIELD INSERTS

- A. Description: 100-psig- minimum, compressive-strength insulation insert encased in sheet metal shield.
- B. Manufacturers:
 - 1. Carpenter & Paterson, Inc.
 - 2. ERICO/Michigan Hanger Co.
 - 3. PHS Industries, Inc.
 - 4. Pipe Shields, Inc.
 - 5. Rilco Manufacturing Company, Inc.
 - 6. Value Engineered Products, Inc.
- C. Insulation-Insert Material for Cold Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate or ASTM C 552, Type II cellular glass with vapor barrier.
- D. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate or ASTM C 552, Type II cellular glass.
- E. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- F. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.

- G. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.6 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

- 1. Manufacturers:

- a. Hilti, Inc.
 - b. ITW Ramset/Red Head.
 - c. Masterset Fastening Systems, Inc.
 - d. MKT Fastening, LLC.
 - e. Powers Fasteners.

2.7 PIPE STAND FABRICATION

- A. Pipe Stands, General: Shop or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.
- B. Compact Pipe Stand: One-piece plastic unit with integral-rod-roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.

- 1. Manufacturers:

- a. ERICO/Michigan Hanger Co.
 - b. MIRO Industries.

- C. Low-Type, Single-Pipe Stand: One-piece plastic base unit with plastic roller, for roof installation without membrane penetration.

2.8 PIPE POSITIONING SYSTEMS

- A. Description: IAPMO PS 42, system of metal brackets, clips, and straps for positioning piping in pipe spaces for plumbing fixtures for commercial applications.

- B. Manufacturers:

- 1. C & S Mfg. Corp.
 - 2. HOLDRITE Corp.; Hubbard Enterprises.
 - 3. Samco Stamping, Inc.

2.9 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural-steel shapes.

2.10 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT APPLICATIONS

- A. Specific hanger and support requirements are specified in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized, metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use padded hangers for piping that is subject to scratching.
- F. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated stationary pipes, NPS ½ to NPS 30.
 - 2. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes, NPS ½ to NPS 24, if little or no insulation is required.
 - 3. Pipe Hangers (MSS Type 5): For suspension of pipes, NPS ½ to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 - 4. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated stationary pipes, NPS 3/4 to NPS 8.
 - 5. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated stationary pipes, NPS ½ to NPS 8.
 - 6. Split Pipe-Ring with or without Turnbuckle-Adjustment Hangers (MSS Type 11): For suspension of noninsulated stationary pipes, NPS 3/8 to NPS 8.
 - 7. U-Bolts (MSS Type 24): For support of heavy pipes, NPS ½ to NPS 30.
- G. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 - 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 - 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 - 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 - 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.

- H. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joint construction to attach to top flange of structural shape.
 2. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 3. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams
 4. C-Clamps (MSS Type 23): For structural shapes.
 5. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 6. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
- I. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- J. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed **1-1/4 inches**.
 2. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
- K. Comply with MSS SP-69 for trapeze pipe hanger selections and applications that are not specified in piping system Sections.
- L. Comply with MFMA-102 for metal framing system selections and applications that are not specified in piping system Sections.
- M. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Steel Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Metal Framing System Installation: Arrange for grouping of parallel runs of piping and support together on field-assembled metal framing systems.
- C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Pipe Positioning System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture. Refer to Division 22 Section "Plumbing Fixtures" for plumbing fixtures.
- E. Install hangers and supports complete with necessary inserts, bolts, rods, nuts, washers, and other accessories.

- F. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- G. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- H. Install lateral bracing with pipe hangers and supports to prevent swaying.
- I. Load Distribution: Install hangers and supports so piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- J. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and so maximum pipe deflections allowed by ASME B31.9 (for building services piping) are not exceeded.
- K. Insulated Piping: Comply with the following:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits according to ASME B31.9 for building services piping.
 - 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe **NPS 4** and larger if pipe is installed on rollers.
 - 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe **NPS 4** and larger if pipe is installed on rollers.
 - 4. Shield Dimensions for Pipe: Not less than the following:
 - a. **NPS 1/4 to NPS 3-1/2: 12 inches** long and **0.048 inch** thick.
 - b. **NPS 4: 12 inches** long and **0.06 inch** thick.
 - 5. Insert Material: Length at least as long as protective shield.
 - 6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make smooth bearing surface.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1 procedures for shielded metal arc welding, appearance and quality of welds, and methods used in correcting welding work, and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and contours of welded surfaces match adjacent contours.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to **1-1/2 inches**.

END OF SECTION 220529

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Equipment labels.
- 2. Pipe labels.
- 3. Stencils.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.

1.4 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
 - 1. Material and Thickness: Brass, 0.032-inch, Aluminum, 0.032-inch or anodized aluminum, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

3. Minimum Letter Size: **1/4 inch** for name of units if viewing distance is less than **24 inches**, **1/2 inch** for viewing distances up to **72 inches**, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
4. Fasteners: Stainless-steel rivets or self-tapping screws.
5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:

1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, **1/16 inch** thick, and having predrilled holes for attachment hardware.
2. Letter Color: Black.
3. Background Color: White.
4. Maximum Temperature: Able to withstand temperatures up to **160 deg F**.
5. Minimum Label Size: Length and width vary for required label content, but not less than **2-1/2 by 3/4 inch**.
6. Minimum Letter Size: **1/4 inch** for name of units if viewing distance is less than **24 inches**, **1/2 inch** for viewing distances up to **72 inches**, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
7. Fasteners: Stainless-steel rivets or self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.

D. Equipment Label Schedule: For each item of equipment to be labeled, on **8-1/2-by-11-inch** bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, **1/8 inch** thick, and having predrilled holes for attachment hardware.
- B. Letter Color: White.
- C. Background Color: Red.
- D. Maximum Temperature: Able to withstand temperatures up to **160 deg F**.
- E. Minimum Label Size: Length and width vary for required label content, but not less than **2-1/2 by 3/4 inch**.
- F. Minimum Letter Size: **1/4 inch** for name of units if viewing distance is less than **24 inches**, **1/2 inch** for viewing distances up to **72 inches**, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.4 STENCILS

- A. Stencils: Prepared with letter sizes according to ASME A13.1 for piping; and minimum letter height of 3/4 inch for access panel and door labels, equipment labels, and similar operational instructions.
 - 1. Stencil Material: Aluminum.
 - 2. Stencil Paint: Exterior, gloss, alkyd enamel black unless otherwise indicated. Paint may be in pressurized spray-can form.
 - 3. Identification Paint: Exterior, alkyd enamel in colors according to ASME A13.1 unless otherwise indicated.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in Division 09 Section "Interior Painting."
- B. Stenciled Pipe Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels with painted, color-coded bands or rectangles on each piping system.

1. Identification Paint: Use for contrasting background.
 2. Stencil Paint: Use for pipe marking.
- C. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
1. Near each valve and control device.
 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 5. Near major equipment items and other points of origination and termination.
 6. Spaced at maximum intervals of **50 feet** along each run. Reduce intervals to **25 feet** in areas of congested piping and equipment.
 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- D. Pipe Label Color Schedule:
1. Domestic Water Piping:
 - a. Background Color: White.
 - b. Letter Color: Black.
 2. Sanitary Waste and Storm Drainage Piping:
 - a. Background Color: White.
 - b. Letter Color: Black.

END OF SECTION 220553

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Insulation Materials:
 - a. Flexible elastomeric.
 - b. Mineral fiber.
- 2. Adhesives.
- 3. Mastics.
- 4. Lagging adhesives.
- 5. Sealants.
- 6. Factory-applied jackets.
- 7. Field-applied jackets.
- 8. Tapes.
- 9. Securements.
- 10. Corner angles.

- B. Related Sections include the following:

- 1. Division 21 Section "Fire-Suppression Systems Insulation."
- 2. Division 23 Section "HVAC Insulation."

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, thickness, and jackets (both factory and field applied, if any).
- B. Qualification Data: For qualified Installer.
- C. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- D. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Plumbing contractor shall not self-perform insulation work. The following are pre-approved insulation sub-contractors that may be used:
 - 1. Approved Insulation Subcontractor: subject to compliance with requirements, provide one of the following:
 - a. Alliance Specialties, Inc.
 - b. Midwest Insulation.
 - c. M&M Insulation, Inc.
 - d. Linihan Insulation, Inc,
 - e. Brandon Insulation
 - f. Thomas Insulation.
- C. Fire-Test-Response Characteristics: Insulation and related materials shall have fire-test-response characteristics indicated, as determined by testing identical products per ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing and inspecting agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate size and location of supports, hangers, and insulation shields specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application and equipment Installer for equipment insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in Part 3 schedule articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
 - D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
 - E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
 - F. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
 - G. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type I. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - H. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For equipment applications, provide insulation with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; Commercial Board.
 - b. Fibrex Insulations Inc.; FBX.
 - c. Johns Manville; 800 Series Spin-Glas.
 - d. Knauf Insulation; Insulation Board.
 - e. Manson Insulation Inc.; AK Board.
 - f. Owens Corning; Fiberglas 700 Series.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Flexible Elastomeric Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA Inc.; Aeroseal.
 - b. Armacell LCC; 520 Adhesive.
 - c. Foster Products Corporation, H. B. Fuller Company; 85-75.
 - d. RBX Corporation; Rubatex Contact Adhesive.
- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.

- D. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

2.3 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-C-19565C, Type II.
- B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.
 - 1. Water-Vapor Permeance: ASTM E 96, Procedure B, 0.013 perm at 43-mil dry film thickness.
 - 2. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 3. Solids Content: ASTM D 1644, 59 percent by volume and 71 percent by weight.
 - 4. Color: White.
- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
 - 1. Water-Vapor Permeance: ASTM F 1249, 3 perms at 0.0625-inch dry film thickness.
 - 2. Service Temperature Range: Minus 20 to plus 200 deg F.
 - 3. Solids Content: 63 percent by volume and 73 percent by weight.
 - 4. Color: White.

2.4 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-52.
 - b. Foster Products Corporation, H. B. Fuller Company; 81-42.
 - c. Marathon Industries, Inc.; 130.
 - d. Mon-Eco Industries, Inc.; 11-30.
 - e. Vimasco Corporation; 136.
 - 2. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over equipment and pipe insulation.
 - 3. Service Temperature Range: Minus 50 to plus 180 deg F.
 - 4. Color: White.

2.5 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Childers Products, Division of ITW; CP-76-8.
 - b. Foster Products Corporation, H. B. Fuller Company; 95-44.
 - c. Marathon Industries, Inc.; 405.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. Vimasco Corporation; 750.

2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: **Minus 40 to plus 250 deg F.**
5. Color: Aluminum.

B. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Materials shall be compatible with insulation materials, jackets, and substrates.
2. Fire- and water-resistant, flexible, elastomeric sealant.
3. Service Temperature Range: **Minus 40 to plus 250 deg F.**
4. Color: White.

2.6 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

2.7 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.

2.8 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0835.
 - b. Compac Corp.; 104 and 105.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 428 AWF ASJ.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
2. Width: **3 inches.**
3. Thickness: **11.5 mils.**
4. Adhesion: **90 ounces force/inch** in width.
5. Elongation: 2 percent.
6. Tensile Strength: **40 lbf/inch** in width.
7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.

1. Width: **3 inches.**
2. Thickness: **6.5 mils.**

3. Adhesion: 90 ounces force/inch in width.
4. Elongation: 2 percent.
5. Tensile Strength: 40 lbf/inch in width.
6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation and other conditions affecting performance of insulation application.
 1. Verify that systems and equipment to be insulated have been tested and are free of defects.
 2. Verify that surfaces to be insulated are clean and dry.
 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range between 140 and 300 deg F. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment and pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.

- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with **3-inch**- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced **4 inches** o.c.
 - 3. Overlap jacket longitudinal seams at least **1-1/2 inches**. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at **2 inches** o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape as recommended by insulation material manufacturer to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least **4 inches** beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above ambient services, do not install insulation to the following:
 - 1. Testing agency labels and stamps.
 - 2. Nameplates and data plates.
 - 3. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least **2 inches** below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
 - 5. Flexible Elastomeric insulation exposed to the elements requires, at minimum, PVC jacketing.
- B. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- C. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Division 07 Section "Penetration Firestopping" firestopping and fire-resistive joint sealers.

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity, unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 - 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below ambient services, provide a design that maintains vapor barrier.

6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below ambient services and a breather mastic for above ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 9. Stencil or label the outside insulation jacket of each union with the word "UNION." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes, vessels, and equipment. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least **2 inches** over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 FLEXIBLE ELASTOMERIC INSULATION INSTALLATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
1. Install pipe insulation to outer diameter of pipe flange.
 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 MINERAL-FIBER INSULATION INSTALLATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above ambient surfaces, secure laps with outward clinched staples at **6 inches** o.c.
4. For insulation with factory-applied jackets on below ambient surfaces, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least **1 inch**, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.

3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.8 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
 1. Draw jacket smooth and tight to surface with **2-inch** overlap at seams and joints.
 2. Embed glass cloth between two **0.062-inch-** thick coats of lagging adhesive.
 3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where FSK jackets are indicated, install as follows:
 1. Draw jacket material smooth and tight.
 2. Install lap or joint strips with same material as jacket.
 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 4. Install jacket with **1-1/2-inch** laps at longitudinal seams and **3-inch-** wide joint strips at end joints.
 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

3.9 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 1. Drainage piping located in crawl spaces.
 2. Underground piping.
 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.10 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Cold Water:
 1. NPS 1 and Smaller: Insulation shall be one of the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: **½ inch** thick.
 2. **NPS 1-1/4** and Larger: Insulation shall be one of the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: **1 inch** thick.
- B. Domestic Hot and Recirculated Hot Water:
 1. **NPS 1-1/4** and Smaller: Insulation shall be one of the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: **½ inch** thick.

END OF SECTION 220700

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Under-building slab and aboveground domestic water pipes, tubes, fittings, and specialties inside the building.
 - 2. Specialty valves.
 - 3. Escutcheons.
 - 4. Sleeves and sleeve seals.
 - 5. Wall penetration systems.

1.3 SUBMITTALS

- A. Product Data: For the following products:
 - 1. Specialty valves.
 - 2. Transition fittings.
 - 3. Dielectric fittings.
 - 4. Escutcheons.
 - 5. Sleeves and sleeve seals.

- B. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 61 for potable domestic water piping and components.

1.5 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: **ASTM B 88, Type L** water tube, drawn temper.
 - 1. Cast-Copper Solder-Joint Fittings: ASME B16.18, pressure fittings.
 - 2. Wrought-Copper Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
 - 3. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
 - 4. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
- B. Soft Copper Tube: **ASTM B 88, Type K** water tube, annealed temper.
 - 1. Copper Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.

2.3 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: AWWA C110, rubber, flat face, **1/8 inch** thick or ASME B16.21, nonmetallic and asbestos free, unless otherwise indicated; full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- D. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.

2.4 SPECIALTY VALVES

- A. Comply with requirements in Division 22 Section "General-Duty Valves for Plumbing Piping" for general-duty metal valves.
- B. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for balancing valves, drain valves, backflow preventers, and vacuum breakers.

2.5 TRANSITION FITTINGS

- A. General Requirements:
 - 1. Same size as pipes to be joined.
 - 2. Pressure rating at least equal to pipes to be joined.
 - 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
- C. Sleeve-Type Transition Coupling: AWWA C219.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Cascade Waterworks Manufacturing.
 - b. Dresser, Inc.; Dresser Piping Specialties.
 - c. Ford Meter Box Company, Inc. (The).
 - d. JCM Industries.
 - e. Romac Industries, Inc.
 - f. Smith-Blair, Inc; a Sensus company.
 - g. Viking Johnson; c/o Mueller Co.

2.6 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials or ferrous material body with separating nonconductive insulating material suitable for system fluid, pressure, and temperature.
- B. Dielectric Unions:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Capitol Manufacturing Company.
 - b. Central Plastics Company.
 - c. EPCO Sales, Inc.
 - d. Hart Industries International, Inc.
 - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - f. Zurn Plumbing Products Group; Wilkins Water Control Products.
 2. Description:
 - a. Pressure Rating: 150 psig at 180 deg F.
 - b. End Connections: Solder-joint copper alloy and threaded ferrous.
- C. Dielectric Flanges:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Capitol Manufacturing Company.
 - b. Central Plastics Company.
 - c. EPCO Sales, Inc.
 - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 2. Description:
 - a. Factory-fabricated, bolted, companion-flange assembly.
 - b. Pressure Rating: 150 psig.
 - c. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
- D. Dielectric-Flange Kits:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Advance Products & Systems, Inc.
- b. Calpico, Inc.
- c. Central Plastics Company.
- d. Pipeline Seal and Insulator, Inc.

2. Description:

- a. Nonconducting materials for field assembly of companion flanges.
- b. Pressure Rating: **150 psig**.
- c. Gasket: Neoprene or phenolic.
- d. Bolt Sleeves: Phenolic or polyethylene.
- e. Washers: Phenolic with steel backing washers.

E. Dielectric Nipples:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Perfection Corporation; a subsidiary of American Meter Company.
- b. Precision Plumbing Products, Inc.
- c. Victaulic Company.

2. Description:

- a. Electroplated steel nipple complying with ASTM F 1545.
- b. Pressure Rating: **300 psig at 225 deg F**.
- c. End Connections: Male threaded or grooved.
- d. Lining: Inert and noncorrosive, propylene.

2.7 ESCUTCHEONS

- A. General: Manufactured ceiling, floor, and wall escutcheons and floor plates.
- B. One Piece, Cast Brass: Polished, chrome-plated finish with setscrews.
- C. One Piece, Deep Pattern: Deep-drawn, box-shaped brass with chrome-plated finish.
- D. One Piece, Stamped Steel: Chrome-plated finish with setscrew or spring clips.
- E. Split Casting, Cast Brass: Polished, chrome-plated finish with concealed hinge and setscrew.

2.8 SLEEVES

- A. Cast-Iron Wall Pipes: Fabricated of cast iron, and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized-Steel-Sheet Sleeves: **0.0239-inch** minimum thickness; round tube closed with welded longitudinal joint.
- C. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc-coated, with plain ends.

- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with setscrews.

2.9 GROUT

- A. Standard: ASTM C 1107, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: **5000-psi**, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Comply with requirements in Division 31 Section "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install shutoff valve immediately upstream of each dielectric fitting.
- D. Install domestic water piping level without pitch and plumb.
- E. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- F. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- G. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- H. Install piping adjacent to equipment and specialties to allow service and maintenance.
- I. Install piping to permit valve servicing.
- J. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than system pressure rating used in applications below unless otherwise indicated.

- K. Install piping free of sags and bends.
- L. Install fittings for changes in direction and branch connections.
- M. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- N. Install thermostats in hot-water circulation piping. Comply with requirements in Division 22 Section "Domestic Water Pumps" for thermostats.

3.3 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Braze Joints" Chapter.
- E. Soldered Joints: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- F. Extruded-Tee Connections: Form tee in copper tube according to ASTM F 2014. Use tool designed for copper tube; drill pilot hole, form collar for outlet, dimple tube to form seating stop, and braze branch tube into collar.
- G. Copper-Tubing Grooved Joints: Roll groove end of tube. Assemble coupling with housing, gasket, lubricant, and bolts. Join copper tube and grooved-end fittings according to AWWA C606 for roll-grooved joints.
- H. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.

3.4 VALVE INSTALLATION

- A. General-Duty Valves: Comply with requirements in Division 22 Section "General-Duty Valves for Plumbing Piping" for valve installations.
- B. Install shutoff valve close to water main on each branch and riser serving plumbing fixtures or equipment, on each water supply to equipment, and on each water supply to plumbing fixtures that do not have supply stops. Use ball or gate valves for piping **NPS 2** and smaller. Use butterfly or gate valves for piping **NPS 2-1/2** and larger.

- C. Install drain valves for equipment at base of each water riser, at low points in horizontal piping, and where required to drain water piping. Drain valves are specified in Division 22 Section "Domestic Water Piping Specialties."
 - 1. Hose-End Drain Valves: At low points in water mains, risers, and branches.
 - 2. Stop-and-Waste Drain Valves: Instead of hose-end drain valves where indicated.
- D. Install calibrated balancing valves in each hot-water circulation return branch and discharge side of each pump and circulator. Set calibrated balancing valves partly open to restrict but not stop flow. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for calibrated balancing valves.

3.5 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Aboveground Domestic Water Piping **NPS 2** and Smaller: Plastic-to-metal transition fittings or unions.

3.6 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for **NPS 2** and Smaller: Use dielectric couplings or nipples.

3.7 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment" for pipe hanger and support products and installation.
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. **100 Feet** and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than **100 Feet**: MSS Type 43, adjustable roller hangers.
 - c. Longer Than **100 Feet** If Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs **100 Feet** or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support vertical piping and tubing at base and at each floor.
- C. Rod diameter may be reduced one size for double-rod hangers, to a minimum of **3/8 inch**.
- D. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. **NPS 3/4** and Smaller: **60 inches** with **3/8-inch** rod.
 - 2. **NPS 1** and **NPS 1-1/4**: **72 inches** with **3/8-inch** rod.
 - 3. **NPS 1-1/2** and **NPS 2**: **96 inches** with **3/8-inch** rod.
 - 4. **NPS 2-1/2**: **108 inches** with **1/2-inch** rod.

- E. Install supports for vertical copper tubing every 10 feet.

3.8 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment and machines to allow service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 - 1. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
 - 2. Plumbing Fixtures: Cold- and hot-water supply piping in sizes indicated, but not smaller than required by plumbing code. Comply with requirements in Division 22 plumbing fixture Sections for connection sizes.
 - 3. Equipment: Cold- and hot-water supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.9 ESCUTCHEON INSTALLATION

- A. Install escutcheons for penetrations of walls, ceilings, and floors.
- B. Escutcheons for New Piping:
 - 1. Piping with Fitting or Sleeve Protruding from Wall: One piece, deep pattern.
 - 2. Bare Piping in Unfinished Service Spaces: One piece, cast brass with polished chrome-plated finish.

3.10 SLEEVE INSTALLATION

- A. General Requirements: Install sleeves for pipes and tubes passing through penetrations in floors, partitions, roofs, and walls.
- B. Sleeves are not required for core-drilled holes.
- C. Permanent sleeves are not required for holes formed by removable PE sleeves.
- D. Cut sleeves to length for mounting flush with both surfaces unless otherwise indicated.
- E. Install sleeves in new partitions, slabs, and walls as they are built.
- F. For interior wall penetrations, seal annular space between sleeve and pipe or pipe insulation using joint sealants appropriate for size, depth, and location of joint. Comply with requirements in Division 07 Section "Joint Sealants" for joint sealants.
- G. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements in Division 07 Section "Penetration Firestopping" for firestop materials and installations.

3.11 IDENTIFICATION

- A. Identify system components. Comply with requirements in Division 22 Section "Identification for Plumbing Piping and Equipment" for identification materials and installation.
- B. Label pressure piping with system operating pressure.

3.12 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Piping Inspections:
 - 1. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 - 2. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - a. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - b. Final Inspection: Arrange final inspection for authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
 - 3. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
 - 4. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- C. Piping Tests:
 - 1. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 - 2. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
 - 3. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - 4. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 - 5. Repair leaks and defects with new materials and retest piping or portion thereof until satisfactory results are obtained.
 - 6. Prepare reports for tests and for corrective action required.
- D. Domestic water piping will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

3.13 ADJUSTING

- A. Perform the following adjustments before operation:

1. Close drain valves, hydrants, and hose bibbs.
2. Open shutoff valves to fully open position.
3. Open throttling valves to proper setting.
4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide flow of hot water in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.
5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.14 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least **50 ppm** of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least **200 ppm** of chlorine. Isolate and allow to stand for three hours.
 - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- B. Prepare and submit reports of purging and disinfecting activities.
- C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.15 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.

- D. Under-building-slab, domestic water piping, **NPS 2** and smaller, shall be one of the following:
 - 1. Hard or soft copper tube, **ASTM B 88, Type L**; wrought-copper solder-joint fittings; and brazed joints.
- E. Aboveground domestic water piping, **NPS 2** and smaller, shall be the following:
 - 1. Hard copper tube, **ASTM B 88, Type L**; wrought- copper solder-joint fittings; and soldered joints.
- F. Aboveground domestic water piping, **NPS 2-1/2 to NPS 4**, shall be the following:
 - 1. Hard copper tube, **ASTM B 88, Type L**; wrought-copper solder-joint fittings; and soldered joints.

3.16 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Shutoff Duty: Use ball or gate valves for piping **NPS 2** and smaller. Use butterfly, ball, or gate valves with flanged ends for piping **NPS 2-1/2** and larger.
 - 2. Throttling Duty: Use ball or globe valves for piping **NPS 2** and smaller. Use butterfly or ball valves with flanged ends for piping **NPS 2-1/2** and larger.
 - 3. Hot-Water Circulation Piping, Balancing Duty: Memory-stop balancing valves.
 - 4. Drain Duty: Hose-end drain valves.
- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.

END OF SECTION 221116

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following domestic water piping specialties:

1. Vacuum breakers.
2. Backflow preventers.
3. Balancing valves.
4. Temperature-actuated water mixing valves.
5. Wall hydrants.
6. Water hammer arresters.

1.3 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig, unless otherwise indicated.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control test reports.
- C. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. NSF Compliance:
 1. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic domestic water piping components.
 2. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9."

PART 2 - PRODUCTS

2.1 VACUUM BREAKERS

A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:

:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ames Co.
 - b. Cash Acme.
 - c. Conbraco Industries, Inc.
 - d. FEBCO; SPX Valves & Controls.
 - e. Rain Bird Corporation.
 - f. Toro Company (The); Irrigation Div.
 - g. Watts Industries, Inc.; Water Products Div.
 - h. Zurn Plumbing Products Group; Wilkins Div.
2. Standard: ASSE 1001.
3. Size: **NPS 1/4 to NPS 3**, as required to match connected piping.
4. Body: Bronze.
5. Inlet and Outlet Connections: Threaded.
6. Finish: Rough bronze.

B. Hose-Connection Vacuum Breakers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Arrowhead Brass Products, Inc.
 - b. Cash Acme.
 - c. Conbraco Industries, Inc.
 - d. Legend Valve.
 - e. MIFAB, Inc.
 - f. Prier Products, Inc.
 - g. Watts Industries, Inc.; Water Products Div.
 - h. Woodford Manufacturing Company.
 - i. Zurn Plumbing Products Group; Light Commercial Operation.
 - j. Zurn Plumbing Products Group; Wilkins Div.
2. Standard: ASSE 1011.
3. Body: Bronze, nonremovable, with manual drain.
4. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
5. Finish: Chrome or nickel plated.

2.2 BACKFLOW PREVENTERS

A. Intermediate Atmospheric-Vent Backflow Preventers :

1. **Basis-of-Design Product:** Subject to compliance with requirements, provide as indicated on the drawings or comparable product by one of the following:
 - a. Cash Acme; a division of Reliance Worldwide Corporation.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; a division of Watts Water Technologies, Inc.
 - d. Honeywell International Inc.
 - e. Legend Valve.
 - f. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
 - g. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.

2. Standard: ASSE 1012.
3. Operation: Continuous-pressure applications.
4. Size: **NPS 1/2** or **NPS 3/4**.
5. Body: Bronze.
6. End Connections: Union, solder joint.
7. Finish: Rough bronze.

B. Reduced-Pressure-Principle Backflow Preventers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ames Co.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Flomatic Corporation.
 - e. Watts Industries, Inc.; Water Products Div.
 - f. Zurn Plumbing Products Group; Wilkins Div.
2. Standard: ASSE 1013.
3. Operation: Continuous-pressure applications.
4. Pressure Loss: **12 psig** maximum, through middle 1/3 of flow range.
5. Size: 4-inch
6. Design Flow Rate: 160 gpm
7. Body: cast iron with interior lining complying with AWWA C550 or that is FDA approved for **NPS 2-1/2** and larger.
8. Configuration: Designed for horizontal, straight through flow.
9. Accessories:
 - a. Valves: Ball type with threaded ends on inlet and outlet of **NPS 2** and smaller; outside screw and yoke gate-type with flanged ends on inlet and outlet of **NPS 2-1/2** and larger.
 - b. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.

C. Reduced-Pressure-Detector, Fire-Protection Backflow-Preventer Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ames Co.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Watts Industries, Inc.; Water Products Div.
 - e. Zurn Plumbing Products Group; Wilkins Div.
2. Standard: ASSE 1047 and FMG approved or UL listed.
3. Operation: Continuous-pressure applications.
4. Pressure Loss: **12 psig** maximum, through middle 1/3 of flow range.
5. Body: Cast iron with interior lining complying with AWWA C550 or that is FDA approved .
6. Accessories:
 - a. Valves: Outside screw and yoke gate-type with flanged ends on inlet and outlet.
 - b. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.
 - c. Bypass: With displacement-type water meter, shutoff valves, and reduced-pressure backflow preventer.

2.3 BALANCING VALVES

A. Copper-Alloy Calibrated Balancing Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong International, Inc.
 - b. Flo Fab Inc.
 - c. ITT Industries; Bell & Gossett Div.
 - d. NIBCO INC.
 - e. TAC Americas.
 - f. Taco, Inc.
 - g. Watts Industries, Inc.; Water Products Div.
2. Type: Ball valve with two readout ports and memory setting indicator.
3. Body: Brass or bronze,
4. Size: Same as connected piping, but not larger than **NPS 2**.
5. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.

B. Memory-Stop Balancing Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. Crane Co.; Crane Valve Group; Jenkins Valves.
 - d. Crane Co.; Crane Valve Group; Stockham Div.
 - e. Hammond Valve.
 - f. Milwaukee Valve Company.
 - g. NIBCO INC.
 - h. Red-White Valve Corp.
2. Standard: MSS SP-110 for two-piece, copper-alloy ball valves.
3. Pressure Rating: **400-psig** minimum CWP.
4. Size: **NPS 2** or smaller.
5. Body: Copper alloy.
6. Port: Standard or full port.
7. Ball: Chrome-plated brass.
8. Seats and Seals: Replaceable.
9. End Connections: Solder joint or threaded.
10. Handle: Vinyl-covered steel with memory-setting device.

2.4 TEMPERATURE-ACTUATED WATER MIXING VALVES

A. Water-Temperature Limiting Devices:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2. **Basis-of-Design Product:** Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

- a. Armstrong International, Inc.
 - b. Conbraco Industries, Inc.
 - c. Leonard Valve Company.
 - d. Symmons Industries, Inc.
 - e. TACO Incorporated.
 - f. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
 - g. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products..
3. Standard: ASSE 1017.
 4. Pressure Rating: **125 psig**.
 5. Type: Thermostatically controlled, water mixing valve.
 6. Material: Bronze body with corrosion-resistant interior components.
 7. Connections: Threaded inlets and outlet.
 8. Accessories: Check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
 9. Tempered-Water Setting: 110°F(adj.).
 10. Valve Finish: Rough bronze.

B. Individual-Fixture, Water Tempering Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Cash Acme.
 - b. Conbraco Industries, Inc.
 - c. Honeywell Water Controls.
 - d. Lawler Manufacturing Company, Inc.
 - e. Leonard Valve Company.
 - f. Powers; a Watts Industries Co.
 - g. Watts Industries, Inc.; Water Products Div.
 - h. Zurn Plumbing Products Group; Wilkins Div.
2. Standard: ASSE 1016, thermostatically controlled water tempering valve.
3. Pressure Rating: **125 psig** minimum, unless otherwise indicated.
4. Body: Bronze body with corrosion-resistant interior components.
5. Temperature Control: Adjustable.
6. Inlets and Outlet: Threaded.
7. Finish: Rough or chrome-plated bronze.

2.5 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers:

1. Pressure Rating: **125 psig** minimum, unless otherwise indicated.
2. Body: Bronze for **NPS 2** and smaller.
3. End Connections: Threaded **for NPS 2** and smaller; flanged for **NPS 2-1/2** and larger.
4. Screen: Stainless steel with round perforations, unless otherwise indicated.
5. Perforation Size:
 - a. Strainers **NPS 2** and Smaller: **0.020 inch [0.062 inch]**.
6. Drain: Factory-installed, hose-end drain valve.

2.6 WALL HYDRANTS

A. Nonfreeze Wall Hydrants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Woodford Manufacturing Company.
2. Standard: ASME A112.21.3M for concealed-outlet, self-draining wall hydrants.
3. Pressure Rating: 125 psig.
4. Operation: Loose key.
5. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
6. Inlet: NPS 3/4 or NPS 1.
7. Outlet: Concealed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
8. Box: Deep, flush mounting with cover.
9. Box and Cover Finish: Polished nickel bronze.
10. Operating Keys(s): One with each wall hydrant.

2.7 DRAIN VALVES

A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 3/4.
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

2.8 WATER HAMMER ARRESTERS

A. Water Hammer Arresters:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Sioux Chief Manufacturing Company, Inc.
 - b. Watts Drainage Products Inc.
 - c. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASSE 1010 or PDI-WH 201.
3. Type: Copper tube with piston.
4. Size: ASSE 1010, Sizes AA and A through F or PDI-WH 201, Sizes A through F.

2.9 TRAP-SEAL PRIMER VALVES

A. Supply-Type, Trap-Seal Primer Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. MIFAB, Inc.
 - b. Sioux Chief Manufacturing Company, Inc.
 - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. Watts Industries, Inc.; Water Products Div.
2. Standard: ASSE 1018.
3. Pressure Rating: 125 psig minimum.
4. Body: Bronze.
5. Inlet and Outlet Connections: NPS 1/2 threaded, union, or solder joint.
6. Gravity Drain Outlet Connection: NPS 1/2 threaded or solder joint.
7. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install backflow preventers in fire service, each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
 1. Locate backflow preventers in same room as connected equipment or system.
 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are not acceptable for this application.
 3. Do not install bypass piping around backflow preventers.
- B. Install water control valves with inlet and outlet shutoff valves and bypass with globe valve. Install pressure gages on inlet and outlet.
- C. Install balancing valves in locations where they can easily be adjusted.
- D. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets and with shutoff valve on outlet.
 1. Install thermometers and water regulators if specified.
 2. Install cabinet-type units recessed in or surface mounted on wall as specified.
- E. Install Y-pattern strainers for water on supply side of each water pressure-reducing valve, solenoid valve, and pump.
- F. Install outlet boxes recessed in wall. Install 2-by-4-inch fire-retardant-treated-wood blocking wall reinforcement between studs. Fire-retardant-treated-wood blocking is specified in Division 06 Section "Rough Carpentry."
- G. Install water hammer arresters in water piping according to PDI-WH 201.
- H. Install air vents at high points of water piping. Install drain piping and discharge onto floor drain.

- I. Install supply-type, trap-seal primer valves with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.
- J. Install drainage-type, trap-seal primer valves as lavatory trap with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting.
- K. Install trap-seal primer systems with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust system for proper flow.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping and specialties.
- B. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- C. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.3 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Pressure vacuum breakers.
 - 2. Reduced-pressure-principle backflow preventers.
 - 3. Reduced-pressure-detector, fire-protection backflow-preventer assemblies.
 - 4. Calibrated balancing valves.
 - 5. Primary, thermostatic, water mixing valves.
 - 6. Outlet boxes.
 - 7. Hose stations.
 - 8. Supply-type, trap-seal primer valves.
 - 9. Trap-seal primer systems.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and prepare test reports:
 - 1. Test each pressure vacuum breaker reduced-pressure-principle backflow preventer according to authorities having jurisdiction and the device's reference standard.
- B. Remove and replace malfunctioning domestic water piping specialties and retest as specified above.

3.5 ADJUSTING

- A. Set field-adjustable pressure set points of water pressure-reducing valves.
- B. Set field-adjustable flow set points of balancing valves.
- C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.

END OF SECTION 221119

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following for soil, waste, and vent piping inside the building:
 - 1. Pipe, tube, and fittings.

1.3 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. EPDM: Ethylene-propylene-diene terpolymer rubber.
- C. LLDPE: Linear, low-density polyethylene plastic.
- D. NBR: Acrylonitrile-butadiene rubber.
- E. PVC: Polyvinyl chloride plastic.

1.4 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure, unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10-foot head of water.

1.5 SUBMITTALS

- A. Product Data: For pipe, tube, fittings, and couplings.
- B. Field quality-control inspection and test reports.

1.6 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 PIPING MATERIALS

- A. Refer to Part 3 "Piping Applications" Article for applications of pipe, tube, fitting, and joining materials.

2.3 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 74, Service class(es).
- B. Gaskets: ASTM C 564, rubber.
- C. Calking Materials: ASTM B 29, pure lead and oakum or hemp fiber.

2.4 HUBLESS CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. Sovent Stack Fittings: ASME B16.45 or ASSE 1043, hubless, cast-iron aerator and deaerator drainage fittings.
- C. Shielded Couplings: ASTM C 1277 assembly of metal shield or housing, corrosion-resistant fasteners, and rubber sleeve with integral, center pipe stop.
1. Heavy-Duty, Shielded, Stainless-Steel Couplings: With stainless-steel shield, stainless-steel bands and tightening devices, and ASTM C 564, rubber sleeve.
 - a. Manufacturers:
 - 1) ANACO.
 - 2) Clamp-All Corp.
 - 3) Ideal Div.; Stant Corp.
 - 4) Mission Rubber Co.
 - 5) Tyler Pipe; Soil Pipe Div.
 2. Heavy-Duty, Shielded, Cast-Iron Couplings: ASTM A 48/A 48M, two-piece, cast-iron housing; stainless-steel bolts and nuts; and ASTM C 564, rubber sleeve.
 - a. Manufacturers:
 - 1) MG Piping Products Co.

2.5 STEEL PIPE AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, Type E or S, Grade A or B, Standard Weight or Schedule 40, galvanized. Include ends matching joining method.
- B. Drainage Fittings: ASME B16.12, galvanized, threaded, cast-iron drainage pattern.

2.6 COPPER TUBE AND FITTINGS

- A. Copper DWV Tube: ASTM B 306, drainage tube, drawn temper.
 - 1. Copper Drainage Fittings: ASME B16.23, cast copper or ASME B16.29, wrought copper, solder-joint fittings.

2.7 PVC PIPE AND FITTINGS

- A. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.
 - 1. PVC Socket Fittings: ASTM D 2665, socket type, made to ASTM D 3311, drain, waste, and vent patterns.
- B. Cellular-Core, Sewer and Drain Series, PVC Pipe: ASTM F 891, Series PS 100.
 - 1. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Series PS 100 sewer and drain pipe.

2.8 PVC PIPE AND FITTINGS

- A. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.
 - 1. PVC Socket Fittings: ASTM D 2665, socket type, made to ASTM D 3311, drain, waste, and vent patterns.
- B. Cellular-Core, Sewer and Drain Series, PVC Pipe: ASTM F 891, Series PS 100.
 - 1. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Series PS 100 sewer and drain pipe.

2.9 SPECIAL PIPE FITTINGS

- A. Shielded Nonpressure Pipe Couplings: ASTM C 1460, elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - 1. Available Manufacturers:
 - a. Cascade Waterworks Mfg. Co.
 - b. Mission Rubber Co.
- B. Rigid, Unshielded, Nonpressure Pipe Couplings: ASTM C 1461, sleeve-type reducing- or transition-type mechanical coupling molded from ASTM C 1440, TPE material with corrosion-resistant-metal tension band and tightening mechanism on each end.
 - 1. Available Manufacturers:

- a. ANACO.
- C. Pressure Pipe Couplings: AWWA C219 metal, sleeve-type same size as, with pressure rating at least equal to, and ends compatible with, pipes to be joined.
 - 1. Available Manufacturers:
 - a. Cascade Waterworks Mfg. Co.
 - b. Dresser, Inc.; DMD Div.
 - c. EBAA Iron Sales, Inc.
 - d. Ford Meter Box Company, Inc. (The); Pipe Products Div.
 - e. JCM Industries, Inc.
 - f. Romac Industries, Inc.
 - g. Smith-Blair, Inc.
 - h. Viking Johnson.
 - 2. Center-Sleeve Material: Manufacturer's standard.
 - 3. Gasket Material: Natural or synthetic rubber.
 - 4. Metal Component Finish: Corrosion-resistant coating or material.

PART 3 - EXECUTION

3.1 EXCAVATION

- A. Refer to Division 31 Section "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING APPLICATIONS

- A. Aboveground, soil and waste piping **NPS 4** and smaller shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless cast-iron soil pipe and fittings and solvent stack fittings; heavy-duty shielded, stainless-steel couplings; and hubless-coupling joints.
 - 3. Steel pipe, drainage fittings, and threaded joints.
 - 4. Copper DWV tube, copper drainage fittings, and soldered joints.
 - 5. Solid or Cellular-core, Sewer and Drain Series, PVC pipe; PVC socket fittings; and solvent-cemented joints. PVC Piping shall not be used in return air plenum.
- B. Aboveground, vent piping **NPS 4** and smaller shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless cast-iron soil pipe and fittings; standard, shielded, stainless-steel and heavy-duty shielded, stainless-steel couplings; and hubless-coupling joints.
 - 3. Steel pipe, drainage fittings, and threaded joints.
 - 4. Copper DWV tube, copper drainage fittings, and soldered joints.
 - 5. Solid or Cellular-core, Sewer and Drain Series, PVC pipe; PVC socket fittings; and solvent-cemented joints. PVC Piping shall not be used in return air plenum.
- C. Underground, soil, waste, and vent piping **NPS 4** and smaller shall be any of the following:
 - 1. Service class, cast-iron soil piping; gaskets; and gasketed joints.

2. Hubless cast-iron soil pipe and fittings; heavy-duty shielded, stainless-steel, heavy-duty shielded, cast-iron and couplings; and hubless-coupling joints.
3. Solid wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
4. Cellular-core, Sewer and Drain Series, PVC pipe; PVC socket fittings; and solvent-cemented joints.
5. Dissimilar Pipe-Material Couplings: Shielded, nonpressure pipe couplings for joining dissimilar pipe materials with small difference in OD.

3.3 PIPING INSTALLATION

- A. Basic piping installation requirements are specified in Division 22 Section "Common Work Results for Plumbing."
- B. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers.
- C. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- D. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if 2 fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- E. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- F. Install soil and waste drainage and vent piping at the following minimum slopes, unless otherwise indicated:
 1. Building Sanitary Drain: 2 percent downward in direction of flow for piping **NPS 3** and smaller; 1 percent downward in direction of flow for piping **NPS 4** and larger.
 2. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow.
 3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- G. Sleeves are not required for cast-iron soil piping passing through concrete slabs-on-grade if slab is without membrane waterproofing.
- H. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

3.4 JOINT CONSTRUCTION

- A. Basic piping joint construction requirements are specified in Division 22 Section "Common Work Results for Plumbing."
- B. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.

- C. Join hubless cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-coupling joints.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Pipe hangers and supports are specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment." Install the following:
 - 1. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 2. Install individual, straight, horizontal piping runs according to the following:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet, if Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Install supports according to Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced 1 size for double-rod hangers, with 3/8-inch minimum rods.
- E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 - 2. NPS 3: 60 inches with 1/2-inch rod.
- F. Install supports for vertical cast-iron soil piping every 15 feet.
- G. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/4: 84 inches with 3/8-inch rod.
 - 2. NPS 1-1/2: 108 inches with 3/8-inch rod.
 - 3. NPS 2: 10 feet with 3/8-inch rod.
 - 4. NPS 2-1/2: 11 feet with 1/2-inch rod.
 - 5. NPS 3: 12 feet with 1/2-inch rod.
- H. Install supports for vertical steel piping every 15 feet.
- I. Install hangers for PVC piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 48 inches with 3/8-inch rod.
 - 2. NPS 3: 48 inches with 1/2-inch rod.
 - 3. NPS 4 and 5: 48 inches with 5/8-inch rod.
 - 4. NPS 6: 48 inches with 3/4-inch rod.
- J. Install supports for vertical PVC piping every 48 inches.

- K. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect drainage and vent piping to the following:
 - 1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
 - 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 - 3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
 - 4. Equipment: Connect drainage piping as indicated. Provide shutoff valve, if indicated, and union for each connection. Use flanges instead of unions for connections **NPS 2-1/2** and larger.

3.7 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - 3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping, except outside leaders, on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than **10-foot head of water**. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
 - 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of **1-inch wg**. Use U-tube or manometer inserted in trap of water

closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.

5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
6. Prepare reports for tests and required corrective action.

3.8 CLEANING

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

3.9 PROTECTION

- A. Exposed PVC Piping: Protect plumbing vents exposed to sunlight with two coats of water-based latex paint.

END OF SECTION 221316

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following sanitary drainage piping specialties:
 - 1. Cleanouts.
 - 2. Floor drains.
 - 3. Air-admittance valves.
 - 4. Miscellaneous sanitary drainage piping specialties.

1.3 QUALITY ASSURANCE

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic sanitary piping specialty components.

1.4 COORDINATION

- A. Coordinate size and location of roof penetrations.

PART 2 - PRODUCTS

2.1 CLEANOUTS

- A. Exposed Metal Cleanouts:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Drainage Products Inc.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.

2. Standard: ASME A112.36.2M for cast iron for cleanout test tee.
3. Size: Same as connected drainage piping
4. Body Material: Hub-and-spigot, cast-iron soil pipe T-branch or Hubless, cast-iron soil pipe test tee as required to match connected piping.
5. Closure: Countersunk, brass plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.

B. Metal Floor Cleanouts:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. Oatey.
 - c. Sioux Chief Manufacturing Company, Inc.
 - d. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - e. Tyler Pipe; Wade Div.
 - f. Watts Drainage Products Inc.
 - g. Zurn Plumbing Products Group; Light Commercial Operation.
 - h. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.36.2M for adjustable housing cleanout.
3. Size: Same as connected branch.
4. Type: Adjustable housing.
5. Body or Ferrule: Cast iron.
6. Outlet Connection: Threaded.
7. Closure: Brass plug with straight threads and gasket.
8. Adjustable Housing Material: Cast iron.
9. Frame and Cover Material and Finish: Stainless steel.
10. Frame and Cover Shape: Round.
11. Top Loading Classification: Medium Duty.
12. Riser: ASTM A 74, Service class, cast-iron drainage pipe fitting and riser to cleanout.
13. Provide carpet marker or carpet flange in carpeted areas.

C. Cast-Iron Wall Cleanouts:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Drainage Products Inc.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.36.2M. Include wall access.
3. Size: Same as connected drainage piping.
4. Body: Hub-and-spigot, cast-iron soil pipe T-branch or Hubless, cast-iron soil pipe test tee as required to match connected piping.
5. Closure: Countersunk brass plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
7. Wall Access: Round, flat, chrome-plated brass or stainless-steel cover plate with screw.

2.2 FLOOR DRAINS

A. Cast-Iron Floor Drains:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Commercial Enameling Co.
 - b. Josam Company; Josam Div.
 - c. MIFAB, Inc.
 - d. Prier Products, Inc.
 - e. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - f. Tyler Pipe; Wade Div.
 - g. Watts Drainage Products Inc.
 - h. Zurn Plumbing Products Group; Light Commercial Operation.
 - i. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.6.3.
3. Pattern: Floor drain.
4. Body Material: Gray iron.
5. Seepage Flange: Required.
6. Anchor Flange: Required.
7. Clamping Device: Required.
8. Outlet: Bottom.
9. Top or Strainer Material: Bronze.
10. Top of Body and Strainer Finish: Nickel bronze.
11. Top Shape: Round.

2.3 AIR-ADMITTANCE VALVES

A. Fixture Air-Admittance Valves:

:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ayrlett, LLC.
 - b. Durgo, Inc.
 - c. Oatey.
 - d. ProSet Systems Inc.
 - e. RectorSeal.
 - f. Studor, Inc.
2. Standard: ASSE 1051, Type A for single fixture or Type B for branch piping.
3. Housing: Plastic.
4. Operation: Mechanical sealing diaphragm.
5. Size: Same as connected fixture or branch vent piping.

2.4 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

A. Air-Gap Fittings:

1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
2. Body: Bronze or cast iron.

3. Inlet: Opening in top of body.
4. Outlet: Larger than inlet.
5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.

B. Sleeve Flashing Device:

1. Description: Manufactured, cast-iron fitting, with clamping device, that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized-steel pipe extension in top of fitting that will extend **1 inch** above finished floor and galvanized-steel pipe extension in bottom of fitting that will extend through floor slab.
2. Size: As required for close fit to riser or stack piping.

C. Vent Caps:

1. Description: Cast-iron body with threaded or hub inlet and vandal-proof design. Include vented hood and setscrews to secure to vent pipe.
2. Size: Same as connected stack vent or vent stack.

2.5 GREASE INTERCEPTORS

A. Grease Interceptors: Refer to drawings for capacity requirements. Concrete interceptor shown on drawings. Alternate pre-fabricated interceptors matching capacity and installation on drawings may be used as follows.

1. Cast-Iron or Steel Grease Interceptors:

- a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- 1) [Applied Chemical Technology, Incorporated.](#)
- 2) [Josam Company.](#)
- 3) [MIFAB, Inc.](#)
- 4) [Rockford Sanitary Systems, Inc.](#)
- 5) [Schier Products Company.](#)
- 6) [Smith, Jay R. Mfg. Co.](#)
- 7) [Tyler Pipe.](#)
- 8) [Watts Drainage Products.](#)
- 9) [Zurn Plumbing Products Group..](#)

2. Plastic Grease Interceptors:

- a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- 1) [Ashland Trap Distribution Co.](#)
- 2) [Bio-Microbics, Inc.](#)
- 3) [Canplas LLC.](#)
- 4) [Schier Products Company.](#)
- 5) [Zurn Plumbing Products Group.](#)

3. Standard: ASME A112.14.3 and PDI-G101, for intercepting and retaining fats, oils, and greases from food-preparation wastewater.
4. Plumbing and Drainage Institute Seal: Not required.
5. Cleanout: Integral or field installed on outlet.
6. Installation for exterior only with required accessories and manholes.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Refer to Division 22 Section "Common Work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.
- B. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 - 1. Size same as drainage piping up to **NPS 4**. Use **NPS 4** for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate at each change in direction of piping greater than 45 degrees.
 - 3. Locate at minimum intervals of **50 feet** for piping **NPS 4** and smaller and **100 feet** for larger piping.
 - 4. Locate at base of each vertical soil and waste stack.
- C. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- D. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- E. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 - 1. Position floor drains for easy access and maintenance.
 - 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:
 - a. Radius, **30 Inches** or Less: Equivalent to 1 percent slope, but not less than **1/4-inch** total depression.
 - b. Radius, **30 to 60 Inches**: Equivalent to 1 percent slope.
 - c. Radius, **60 Inches** or Larger: Equivalent to 1 percent slope, but not greater than **1-inch** total depression.
 - 3. Install floor-drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.
 - 4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- F. Install fixture air-admittance valves on fixture drain piping.
- G. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.
- H. Install vent caps on each vent pipe passing through roof.
- I. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.
- J. Install escutcheons at wall, floor, and ceiling penetrations in exposed finished locations and within cabinets and millwork. Use deep-pattern escutcheons if required to conceal protruding pipe fittings.

- K. Install grease interceptors, including trapping, venting, and flow-control fitting, according to authorities having jurisdiction and with clear space for servicing.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.

3.3 LABELING AND IDENTIFYING

- A. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

3.4 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following storm drainage piping inside the building:
 - 1. Pipe, tube, and fittings.
 - 2. Special pipe fittings.
 - 3. Encasement for underground metal piping.

1.3 DEFINITIONS

- A. PVC: Polyvinyl chloride plastic.
- B. TPE: Thermoplastic elastomer.

1.4 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working-pressure, unless otherwise indicated:
 - 1. Storm Drainage Piping: 10-foot head of water.

1.5 SUBMITTALS

- A. Product Data: For pipe, tube, fittings, and couplings.
- B. Field quality-control inspection and test reports.

1.6 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-drain" for plastic drain piping and "NSF-sewer" for plastic sewer piping.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 PIPING MATERIALS

- A. Refer to Part 3 "Piping Applications" Article for applications of pipe, tube, fitting, and joining materials.

2.3 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 74, Service and Extra-Heavy class(es).
- B. Gaskets: ASTM C 564, rubber.
- C. Calking Materials: ASTM B 29, pure lead and oakum or hemp fiber.

2.4 HUBLESS CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. Shielded Couplings: ASTM C 1277 assembly of metal shield or housing, corrosion-resistant fasteners, and rubber sleeve with integral, center pipe stop.
 - 1. Standard, Shielded, Stainless-Steel Couplings: CISPI 310, with stainless-steel corrugated shield; stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve.
 - a. Available Manufacturers:
 - 1) ANACO.
 - 2) Fernco, Inc.
 - 3) Ideal Div.; Stant Corp.
 - 4) Mission Rubber Co.
 - 5) Tyler Pipe; Soil Pipe Div.
 - 2. Heavy-Duty, Shielded, Stainless-Steel Couplings: With stainless-steel shield, stainless-steel bands and tightening devices, and ASTM C 564, rubber sleeve.
 - a. Available Manufacturers:
 - 1) ANACO.
 - 2) Clamp-All Corp.
 - 3) Ideal Div.; Stant Corp.
 - 4) Mission Rubber Co.
 - 5) Tyler Pipe; Soil Pipe Div.

3. Heavy-Duty, Shielded, Cast-Iron Couplings: ASTM A 48/A 48M, two-piece, cast-iron housing; stainless-steel bolts and nuts; and ASTM C 564, rubber sleeve.

- a. Available Manufacturers:

- 1) MG Piping Products Co.

- C. Rigid, Unshielded Couplings: ASTM C 1461, sleeve-type, reducing- or transition-type mechanical coupling molded from ASTM C 1440, TPE material with corrosion-resistant-metal tension band and tightening mechanism on each end.

1. Available Manufacturers:

- a. ANACO.

2.5 DUCTILE-IRON PIPE AND FITTINGS

- A. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell and plain spigot end, unless grooved or flanged ends are indicated.

1. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
2. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

- B. Push-on-Joint, Ductile-Iron Pipe: AWWA C151, with push-on-joint bell and plain spigot end, unless grooved or flanged ends are indicated.

1. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
2. Gaskets: AWWA C111, rubber.

- C. Flanges: ASME 16.1, Class 125, cast iron.

2.6 PVC PIPE AND FITTINGS

- A. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.

- B. Cellular-Core PVC Pipe: ASTM F 891, Schedule 40.

1. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.

- C. Cellular-Core, Sewer and Drain Series, PVC Pipe: ASTM F 891, Series PS 100.

1. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Series PS 100 sewer and drain pipe.

2.7 SPECIAL PIPE FITTINGS

- A. Flexible, Nonpressure Pipe Couplings: Comply with ASTM C 1173, elastomeric, sleeve-type, reducing or transition pattern. Include shear ring, ends of same sizes as piping to be joined, and corrosion-resistant-metal tension band and tightening mechanism on each end.

1. Available Manufacturers:
 - a. Dallas Specialty & Mfg. Co.
 - b. Fernco, Inc.
 - c. Logan Clay Products Company (The).
 - d. Mission Rubber Co.
 - e. NDS, Inc.
 - f. Plastic Oddities, Inc.
 2. Sleeve Materials:
 - a. For Cast-Iron Soil Pipes: ASTM C 564, rubber.
 - b. For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
 - c. For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
- B. Shielded Nonpressure Pipe Couplings: ASTM C 1460, elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
1. Available Manufacturers:
 - a. Cascade Waterworks Mfg. Co.
 - b. Mission Rubber Co.
- C. Rigid, Unshielded, Nonpressure Pipe Couplings: ASTM C 1461, sleeve-type reducing- or transition-type mechanical coupling molded from ASTM C 1440, TPE material with corrosion-resistant-metal tension band and tightening mechanism on each end.
1. Available Manufacturers:
 - a. ANACO.
- D. Pressure Pipe Couplings: AWWA C219 metal, sleeve-type same size as, with pressure rating at least equal to, and ends compatible with, pipes to be joined.
1. Available Manufacturers:
 - a. Cascade Waterworks Mfg. Co.
 - b. Dresser, Inc.; DMD Div.
 - c. EBAA Iron Sales, Inc.
 - d. Ford Meter Box Company, Inc. (The); Pipe Products Div.
 - e. JCM Industries, Inc.
 - f. Romac Industries, Inc.
 - g. Smith-Blair, Inc.
 - h. Viking Johnson.
 2. Center-Sleeve Material: Manufacturer's standard.
 3. Gasket Material: Natural or synthetic rubber.
 4. Metal Component Finish: Corrosion-resistant coating or material.
- E. Wall-Penetration Fittings: Compound, ductile-iron coupling fitting with sleeve and flexing sections for up to 20-degree deflection, gaskets, and restrained-joint ends complying with AWWA C110 or AWWA C153. Include AWWA C111, ductile-iron glands, rubber gaskets, and steel bolts.

1. Available Manufacturers:
 - a. SIGMA Corp.

PART 3 - EXECUTION

3.1 EXCAVATION

- A. Refer to Division 31 Section "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING APPLICATIONS

- A. Flanges and unions may be used on aboveground pressure piping, unless otherwise indicated.
- B. Aboveground storm drainage piping **NPS 6** and smaller shall be any of the following:
 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless cast-iron soil pipe and fittings; standard, shielded, stainless-steel couplings; and coupled joints.
 3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 4. Dissimilar Pipe-Material Couplings: Shielded, Rigid, unshielded, nonpressure pipe couplings for joining dissimilar pipe materials with small difference in OD.
- C. Aboveground, storm drainage piping **NPS 8** and larger shall be any of the following:
 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless cast-iron soil pipe and fittings; heavy-duty shielded, stainless-steel couplings; and coupled joints.
 3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 4. Dissimilar Pipe-Material Couplings: Shielded, nonpressure pipe couplings for joining dissimilar pipe materials with small difference in OD.
- D. Underground storm drainage piping **NPS 8** and smaller shall be any of the following:
 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless cast-iron soil pipe and fittings; standard, and heavy-duty shielded, stainless-steel couplings; and coupled joints.
 3. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 4. Dissimilar Pipe-Material Couplings: Shielded, Rigid, unshielded, nonpressure pipe couplings for joining dissimilar pipe materials with small difference in OD.

3.3 PIPING INSTALLATION

- A. Storm sewer and drainage piping outside the building are specified in Division 33 Section "Storm Utility Drainage Piping."
- B. Basic piping installation requirements are specified in Division 22 Section "Common Work Results for Plumbing."
- C. Install cleanouts at grade and extend to where building storm drains connect to building storm sewers. Cleanouts are specified in Division 22 Section "Storm Drainage Piping Specialties."

- D. Install underground, ductile-iron, special pipe fittings according to AWWA C600.
 - 1. Install encasement on piping according to ASTM A 674 or AWWA C105.
- E. Install cast-iron sleeve with water stop and mechanical sleeve seal at each service pipe penetration through foundation wall. Select number of interlocking rubber links required to make installation watertight. Sleeves and mechanical sleeve seals are specified in Division 22 Section "Common Work Results for Fire Plumbing."
- F. Install wall-penetration fitting system at each service pipe penetration through foundation wall. Make installation watertight.
- G. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
 - 1. Install encasement on underground piping according to ASTM A 674 or AWWA C105.
- H. Make changes in direction for storm drainage piping using appropriate branches, bends, and long-sweep bends. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- I. Lay buried building storm drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- J. Install storm drainage piping at the following minimum slopes, unless otherwise indicated:
 - 1. Building Storm Drain: 1 percent downward in direction of flow for piping **NPS 3** and smaller; 1 percent downward in direction of flow for piping **NPS 4** and larger.
 - 2. Horizontal Storm-Drainage Piping: 2 percent downward in direction of flow.
- K. Sleeves are not required for cast-iron soil piping passing through concrete slabs-on-grade if slab is without membrane waterproofing.
- L. Install ABS storm drainage piping according to ASTM D 2661.
- M. Install PVC storm drainage piping according to ASTM D 2665.
- N. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

3.4 JOINT CONSTRUCTION

- A. Basic piping joint construction requirements are specified in Division 22 Section "Common Work Results Plumbing."
- B. Hub-and-Spigot, Cast-Iron Soil Piping Gasketed Joints: Join according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- C. Hub-and-Spigot, Cast-Iron Soil Piping Calked Joints: Join according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.

- D. Hubless Cast-Iron Soil Piping Coupled Joints: Join according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-coupling joints.
- E. Soldered Joints: Use ASTM B 813, water-flushable, lead-free flux; ASTM B 32, lead-free-alloy solder; and ASTM B 828 procedure, unless otherwise indicated.
- F. Grooved Joints: Cut groove ends of pipe and assemble grooved ends of pipes, grooved-end fittings, and grooved-end-piping couplings according to AWWA C606.
- G. PVC Nonpressure Piping Joints: Join piping according to ASTM D 2665.

3.5 VALVE INSTALLATION

- A. General valve installation requirements are specified in Division 22 Section "General-Duty Valves for Plumbing Piping."
- B. Shutoff Valves: Install shutoff valve on each sump pump discharge.
 - 1. Install gate or full-port ball valve for piping **NPS 2** and smaller.
 - 2. Install gate valve for piping **NPS 2-1/2** and larger.
- C. Check Valves: Install swing check valve, between pump and shutoff valve, on each sump pump discharge.
- D. Backwater Valves: Install backwater valves in piping subject to backflow.
 - 1. Horizontal Piping: Horizontal backwater valves. Use normally closed type, unless otherwise indicated.
 - 2. Install backwater valves in accessible locations.
 - 3. Backwater valve are specified in Division 22 Section "Storm Drainage Piping Specialties."

3.6 HANGER AND SUPPORT INSTALLATION

- A. Pipe hangers and supports are specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment." Install the following:
 - 1. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs: According to the following:
 - a. **100 Feet** and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than **100 Feet**: MSS Type 43, adjustable roller hangers.
 - c. Longer Than **100 Feet**, if Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs **100 Feet** or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Install supports according to Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced 1 size for double-rod hangers, with **3/8-inch** minimum rods.

- E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 - 2. NPS 3: 60 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
 - 4. NPS 6: 60 inches with 3/4-inch rod.
 - 5. NPS 8 to NPS 12: 60 inches with 7/8-inch rod.
 - 6. Spacing for 10-foot lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.
- F. Install supports for vertical cast-iron soil piping every 15 feet.
- G. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/4: 84 inches with 3/8-inch rod.
 - 2. NPS 1-1/2: 108 inches with 3/8-inch rod.
 - 3. NPS 2: 10 feet with 3/8-inch rod.
 - 4. NPS 2-1/2: 11 feet with 1/2-inch rod.
 - 5. NPS 3: 12 feet with 1/2-inch rod.
 - 6. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
 - 7. NPS 6: 12 feet with 3/4-inch rod.
 - 8. NPS 8 to NPS 12: 12 feet with 7/8-inch rod.
- H. Install supports for vertical steel piping every 15 feet.
- I. Install hangers for PVC piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 48 inches with 3/8-inch rod.
 - 2. NPS 3: 48 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 48 inches with 5/8-inch rod.
 - 4. NPS 6 and NPS 8: 48 inches with 3/4-inch rod.
 - 5. NPS 10 and NPS 12: 49 inches with 7/8-inch rod.
- J. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect interior storm drainage piping to exterior storm drainage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect storm drainage piping to roof drains and storm drainage specialties.

3.8 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.

1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in.
 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test storm drainage piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 2. Leave uncovered and unconcealed new, altered, extended, or replaced storm drainage piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 3. Test Procedure: Test storm drainage piping, except outside leaders, on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than **10-foot head of water**. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
 4. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 5. Prepare reports for tests and required corrective action.

3.9 CLEANING

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

END OF SECTION 221413

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following storm drainage piping specialties:
 - 1. Cleanouts.
 - 2. Roof drains.
 - 3. Miscellaneous storm drainage piping specialties.
 - 4. Flashing materials.
- B. Related Sections include the following:
 - 1. Division 22 Section "Sanitary Waste Piping Specialties" for backwater valves, floor drains, trench drains and channel drainage systems connected to sanitary sewer, air admittance valves, FOG disposal systems, grease interceptors and removal devices, oil interceptors, and solid interceptors.

1.3 DEFINITIONS

- A. PVC: Polyvinyl chloride plastic.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.

1.5 QUALITY ASSURANCE

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

1.6 COORDINATION

- A. Coordinate size and location of roof penetrations.

PART 2 - PRODUCTS

2.1 CLEANOUTS

A. Exposed Metal Cleanouts:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Josam Company; Josam Div.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Drainage Products Inc.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
 - g. Josam Company; Blucher-Josam Div.
2. Standard: ASME A112.36.2M for cast iron for cleanout test tee.
3. Size: Same as connected drainage piping
4. Body Material: Hub-and-spigot, cast-iron soil pipe T-branch Hubless, cast-iron soil pipe test tee as required to match connected piping.
5. Closure: Countersunk or raised-head, brass or cast-iron plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
7. Closure: Stainless-steel plug with seal.

2.2 ROOF DRAINS

A. Metal Roof Drains:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Drainage Products Inc.
 - f. Zurn Plumbing Products Group; Light Commercial Operation.
 - g. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.21.2M.
3. Body Material: Cast iron.
4. Combination Flashing Ring and Gravel Stop: Required.
5. Outlet: Bottom.
6. Extension Collars: Required.
7. Underdeck Clamp: Required.
8. Sump Receiver: Required.
9. Water Dam: 2 inches, used for overflow.

2.3 MISCELLANEOUS STORM DRAINAGE PIPING SPECIALTIES

A. Conductor Nozzles:

1. Description: Bronze body with threaded inlet and bronze wall flange with mounting holes.
2. Size: Same as connected conductor.
3. Equal to Zurn Z199.
4. Sizes 8-inches and larger shall include removable stainless steel screen

2.4 FLASHING MATERIALS

- A. Copper Sheet: ASTM B 152/B 152M, 12 oz./sq. Ft. thickness.
- B. Zinc-Coated Steel Sheet: ASTM A 653/A 653M, with 0.20 percent copper content and 0.04-inch minimum thickness, unless otherwise indicated. Include G90 hot-dip galvanized, mill-phosphatized finish for painting if indicated.
- C. Elastic Membrane Sheet: ASTM D 4068, flexible, chlorinated polyethylene, 40-mil minimum thickness.
- D. Fasteners: Metal compatible with material and substrate being fastened.
- E. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.
- F. Solder: ASTM B 32, lead-free alloy.
- G. Bituminous Coating: SSPC-Paint 12, solvent-type, bituminous mastic.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Refer to Division 22 Section "Common Work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.
- B. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 - 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate at each change in direction of piping greater than 45 degrees.
 - 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 - 4. Locate at base of each vertical soil and waste stack.
- C. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- D. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- E. Install trench drains at low points of surface areas to be drained. Set grates of drains flush with finished surface, unless otherwise indicated.
- F. Install roof drains at low points of roof areas according to roof membrane manufacturer's written installation instructions. Roofing materials are specified in Division 07.
 - 1. Install roof-drain flashing collar or flange so that there will be no leakage between drain and adjoining roofing. Maintain integrity of waterproof membranes where penetrated.
 - 2. Position roof drains for easy access and maintenance.

- G. Install sleeve flashing device with each riser and stack passing through floors with waterproof membrane.
- H. Install conductor nozzles at exposed bottom of conductors where they spill onto grade.
- I. Install escutcheons at wall, floor, and ceiling penetrations in exposed finished locations and within cabinets and millwork. Use deep-pattern escutcheons if required to conceal protruding pipe fittings.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.

3.3 FLASHING INSTALLATION

- A. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:
 - 1. Lead Sheets: Burn joints of lead sheets 6.0-lb/sq. Ft., 0.0938-inch thickness or thicker. Solder joints of lead sheets 4.0-lb/sq. Ft., 0.0625-inch thickness or thinner.
 - 2. Copper Sheets: Solder joints of copper sheets.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
 - 1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches, and skirt or flange extending at least 8 inches around pipe.
 - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
 - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.
- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Fabricate and install flashing and pans, sumps, and other drainage shapes.

3.4 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221423

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following conventional plumbing fixtures and related components:
 - 1. Faucets for lavatories showers and sinks.
 - 2. Flushometers.
 - 3. Toilet seats.
 - 4. Protective shielding guards.
 - 5. Fixture supports.
 - 6. Disposers.
 - 7. Water closets.
 - 8. Urinals.
 - 9. Lavatories.
 - 10. Commercial sinks.
 - 11. Wash fountains.
 - 12. Kitchen sinks.
 - 13. Service sinks.
 - 14. Service basins.
 - 15. Laundry trays.
 - 16. Owner-furnished fixtures.
- B. Related Sections include the following:
 - 1. Division 10 Section "Toilet, Bath, and Laundry Accessories."
 - 2. Division 22 Section "Domestic Water Piping Specialties" for backflow preventers, floor drains, and specialty fixtures not included in this Section.
 - 3. Division 31 Section "Facility Water Distribution Piping" for exterior plumbing fixtures and hydrants.

1.3 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. Accessible Fixture: Plumbing fixture that can be approached, entered, and used by people with disabilities.
- C. Cast Polymer: Cast-filled-polymer-plastic material. This material includes cultured-marble and solid-surface materials.
- D. Cultured Marble: Cast-filled-polymer-plastic material with surface coating.

- E. Fitting: Device that controls the flow of water into or out of the plumbing fixture. Fittings specified in this Section include supplies and stops, faucets and spouts, shower heads and tub spouts, drains and tailpieces, and traps and waste pipes. Piping and general-duty valves are included where indicated.
- F. FRP: Fiberglass-reinforced plastic.
- G. PMMA: Polymethyl methacrylate (acrylic) plastic.
- H. PVC: Polyvinyl chloride plastic.
- I. Solid Surface: Nonporous, homogeneous, cast-polymer-plastic material with heat-, impact-, scratch-, and stain-resistance qualities.

1.4 SUBMITTALS

- A. Product Data: For each type of plumbing fixture indicated. Include selected fixture and trim, fittings, accessories, appliances, appurtenances, equipment, and supports. Indicate materials and finishes, dimensions, construction details, and flow-control rates.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Operation and Maintenance Data: For plumbing fixtures to include in emergency, operation, and maintenance manuals.
- D. Warranty: Special warranty specified in this Section.

1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain plumbing fixtures, faucets, and other components of each category through one source from a single manufacturer.
 - 1. Exception: If fixtures, faucets, or other components are not available from a single manufacturer, obtain similar products from other manufacturers specified for that category.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Regulatory Requirements: Comply with requirements in ICC A117.1, "Accessible and Usable Buildings and Facilities"; Public Law 90-480, "Architectural Barriers Act"; and Public Law 101-336, "Americans with Disabilities Act"; for plumbing fixtures for people with disabilities.
- D. Regulatory Requirements: Comply with requirements in Public Law 102-486, "Energy Policy Act," about water flow and consumption rates for plumbing fixtures.
- E. NSF Standard: Comply with NSF 61, "Drinking Water System Components--Health Effects," for fixture materials that will be in contact with potable water.
- F. Select combinations of fixtures and trim, faucets, fittings, and other components that are compatible.
- G. Comply with the following applicable standards and other requirements specified for plumbing fixtures:
 - 1. Enameled, Cast-Iron Fixtures: ASME A112.19.1M.

2. Porcelain-Enameled, Formed-Steel Fixtures: ASME A112.19.4M.
 3. Slip-Resistant Bathing Surfaces: ASTM F 462.
 4. Solid-Surface-Material Lavatories and Sinks: ANSI/ICPA SS-1.
 5. Stainless-Steel Commercial, Handwash Sinks: NSF 2 construction.
 6. Vitreous-China Fixtures: ASME A112.19.2M.
 7. Water-Closet, Flush Valve, Tank Trim: ASME A112.19.5.
 8. Water-Closet, Flushometer Tank Trim: ASSE 1037.
- H. Comply with the following applicable standards and other requirements specified for lavatory and sink faucets:
1. Backflow Protection Devices for Faucets with Side Spray: ASME A112.18.3M.
 2. Backflow Protection Devices for Faucets with Hose-Thread Outlet: ASME A112.18.3M.
 3. Faucets: ASME A112.18.1.
 4. Hose-Connection Vacuum Breakers: ASSE 1011.
 5. Hose-Coupling Threads: ASME B1.20.7.
 6. Integral, Atmospheric Vacuum Breakers: ASSE 1001.
 7. NSF Potable-Water Materials: NSF 61.
 8. Pipe Threads: ASME B1.20.1.
 9. Sensor-Actuated Faucets and Electrical Devices: UL 1951.
 10. Supply Fittings: ASME A112.18.1.
 11. Brass Waste Fittings: ASME A112.18.2.
- I. Comply with the following applicable standards and other requirements specified for miscellaneous fittings:
1. Atmospheric Vacuum Breakers: ASSE 1001.
 2. Brass and Copper Supplies: ASME A112.18.1.
 3. Dishwasher Air-Gap Fittings: ASSE 1021.
 4. Manual-Operation Flushometers: ASSE 1037.
 5. Plastic Tubular Fittings: ASTM F 409.
 6. Brass Waste Fittings: ASME A112.18.2.
 7. Sensor-Operation Flushometers: ASSE 1037 and UL 1951.
- J. Comply with the following applicable standards and other requirements specified for miscellaneous components:
1. Disposers: ASSE 1008 and UL 430.
 2. Dishwasher Air-Gap Fittings: ASSE 1021.
 3. Flexible Water Connectors: ASME A112.18.6.
 4. Floor Drains: ASME A112.6.3.
 5. Grab Bars: ASTM F 446.
 6. Hose-Coupling Threads: ASME B1.20.7.
 7. Off-Floor Fixture Supports: ASME A112.6.1M.
 8. Pipe Threads: ASME B1.20.1.
 9. Plastic Toilet Seats: ANSI Z124.5.
 10. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.6 WARRANTY

- A. Special Warranties: Manufacturer's standard form in which manufacturer agrees to repair or replace components of whirlpools that fail in materials or workmanship within specified warranty period.
1. Failures include, but are not limited to, the following:

- a. Structural failures of unit shell.
 - b. Faulty operation of controls, blowers, pumps, heaters, and timers.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
2. Warranty Period for Commercial Applications: One year from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 GENERAL: Refer to Appendix for description and basis of design of all plumbing fixtures.

2.2 LAVATORY FAUCETS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. American Standard Companies, Inc.
 2. Bradley Corporation.
 3. Delta Faucets.
 4. Elkay Manufacturing Co.
 5. Kohler Co.
 6. T & S Brass and Bronze Works, Inc.
 7. Zurn Plumbing Products Group; Commercial Brass Operation.

2.3 SINK FAUCETS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. American Standard Companies, Inc.
 2. Bradley Corporation.
 3. Delta Faucets.
 4. Elkay Manufacturing Co.
 5. Kohler Co.
 6. T & S Brass and Bronze Works, Inc.
 7. Zurn Plumbing Products Group; Commercial Brass Operation.

2.4 FLUSHOMETERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Sloan Valve Company
 2. Zurn Plumbing Products.

2.5 TOILET SEATS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. American Standard Companies, Inc.
 2. Bemis Manufacturing Company.
 3. Church Seats.
 4. Comfort Seats.
 5. Kohler Co.

6. Olsonite Corp.

2.6 PROTECTIVE SHIELDING GUARDS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Insul-Tect Products Co.; a Subsidiary of MVG Molded Products.
 2. McGuire Manufacturing Co., Inc.
 3. TCI Products.
 4. TRUEBRO, Inc.
 5. Zurn Plumbing Products Group; Tubular Brass Plumbing Products Operation.
- B. Protective Shielding Piping Enclosures,:
 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. TRUEBRO, Inc.
 2. Description: Manufactured plastic enclosure for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with ADA requirements.

2.7 FIXTURE SUPPORTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Josam Company.
 2. MIFAB Manufacturing Inc.
 3. Smith, Jay R. Mfg. Co.
 4. Tyler Pipe; Wade Div.
 5. Watts Drainage Products Inc.; a div. of Watts Industries, Inc.
 6. Zurn Plumbing Products Group; Specification Drainage Operation.
- B. Water-Closet Supports,:
 1. Description: Combination carrier designed for accessible and standard mounting height of wall-mounting, water-closet-type fixture. Include single or double, vertical or horizontal, hub-and-spigot or hubless waste fitting as required for piping arrangement; faceplates; couplings with gaskets; feet; and fixture bolts and hardware matching fixture. Include additional extension coupling, faceplate, and feet for installation in wide pipe space.
- C. Urinal Supports,:
 1. Description: Type I, urinal carrier with fixture support plates and coupling with seal and fixture bolts and hardware matching fixture for wall-mounting, urinal-type fixture. Include steel uprights with feet.
 2. Accessible-Fixture Support: Include rectangular steel uprights.
- D. Lavatory Supports,:
 1. Description: Type II, lavatory carrier with concealed arms and tie rod for wall-mounting, lavatory-type fixture. Include steel uprights with feet.
 2. Accessible-Fixture Support: Include rectangular steel uprights.

2.8 DISPOSERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. American Standard Companies, Inc.
 2. Franke Consumer Products, Inc.; Kitchen Systems Div.
 3. In-Sink-Erator; a div. of Emerson Electric Co.
 4. KitchenAid.
 5. Maytag Co.
- B. Description: Continuous-feed household, food-waste disposer. Include reset button; wall switch; corrosion-resistant chamber with jam-resistant, cutlery- or stainless-steel grinder or shredder; **NPS 1-1/2** outlet; quick-mounting, stainless-steel sink flange; antisplash guard; and combination cover/stopper.
1. Motor: 115-V ac, 1725 rpm, 1/3 or 1/2 hp with overload protection.

2.9 WATER CLOSETS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. American Standard Companies, Inc.
 2. Kohler Co.
 3. Sloan Valve Company
 4. Zurn Plumbing Products

2.10 URINALS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. American Standard Companies, Inc.
 2. Kohler Co.
 3. Sloan Valve Company
 4. Zurn Plumbing Products

2.11 LAVATORIES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. American Standard Companies, Inc.
 2. Kohler Co.
 3. Sloan Valve Company
 4. Zurn Plumbing Products

2.12 COMMERCIAL SINKS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Advance Tabco.
 2. Elkay Manufacturing Co.
 3. Just Manufacturing Company.
 4. Metal Masters Foodservice Equipment Co., Inc.

2.13 WASH FOUNTAINS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Acorn Engineering Company.
 - 2. Bradley Corporation.
 - 3. Intersan Manufacturing Company.

2.14 SINKS

- A. Kitchen Sinks, :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kohler Co.
 - b. American Standard Companies, Inc.
 - c. Elkay Manufacturing Co.
 - d. Just Manufacturing Company.
- B. Bar Sinks, :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kohler Co.
 - b. American Standard Companies, Inc.
 - c. Elkay Manufacturing Co.
 - d. Just Manufacturing Company.

2.15 SERVICE BASINS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Acorn Engineering Company.
 - 2. Crane Plumbing, L.L.C./Fiat Products.
 - 3. Stern-Williams Co., Inc.
 - 4. Zurn Plumbing Products Group; Light Commercial Operation.

2.16 WATER COOLERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Elkay Manufacturing co.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before plumbing fixture installation.
- B. Examine cabinets, counters, floors, and walls for suitable conditions where fixtures will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Assemble plumbing fixtures, trim, fittings, and other components according to manufacturers' written instructions.
- B. Install off-floor supports, affixed to building substrate, for wall-mounting fixtures.
 - 1. Use carrier supports with waste fitting and seal for back-outlet fixtures.
 - 2. Use carrier supports without waste fitting for fixtures with tubular waste piping.
 - 3. Use chair-type carrier supports with rectangular steel uprights for accessible fixtures.
- C. Install back-outlet, wall-mounting fixtures onto waste fitting seals and attach to supports.
- D. Install floor-mounting fixtures on closet flanges or other attachments to piping or building substrate.
- E. Install wall-mounting fixtures with tubular waste piping attached to supports.
- F. Provide clean-outs at all p-traps. Install chrome plated p-traps at all exposed trap locations.
- G. Install counter-mounting fixtures in and attached to casework.
- H. Install fixtures level and plumb according to roughing-in drawings.
- I. Install water-supply piping with stop on each supply to each fixture to be connected to water distribution piping. Attach supplies to supports or substrate within pipe spaces behind fixtures. Install stops in locations where they can be easily reached for operation.
 - 1. Exception: Use ball, gate, or globe valves if supply stops are not specified with fixture. Valves are specified in Division 22 Section "General-Duty Valves for Plumbing Piping."
- J. Install trap and tubular waste piping on drain outlet of each fixture to be directly connected to sanitary drainage system.
- K. Install tubular waste piping on drain outlet of each fixture to be indirectly connected to drainage system.
- L. Install flushometer valves for accessible water closets and urinals with handle mounted on wide side of compartment. Install other actuators in locations that are easy for people with disabilities to reach.
- M. Install toilet seats on water closets.
- N. Install faucet-spout fittings with specified flow rates and patterns in faucet spouts if faucets are not available with required rates and patterns. Include adapters if required.
- O. Install water-supply flow-control fittings with specified flow rates in fixture supplies at stop valves.
- P. Install faucet flow-control fittings with specified flow rates and patterns in faucet spouts if faucets are not available with required rates and patterns. Include adapters if required.

- Q. Install traps on fixture outlets.
1. Exception: Omit trap on fixtures with integral traps.
 2. Exception: Omit trap on indirect wastes, unless otherwise indicated.
- R. Install disposer in outlet of each sink indicated to have disposer. Install switch where indicated or in wall adjacent to sink if location is not indicated.
- S. Install escutcheons at piping wall ceiling penetrations in exposed, finished locations and within cabinets and millwork. Use deep-pattern escutcheons if required to conceal protruding fittings. Escutcheons are specified in Division 22 Section "Common Work Results for Plumbing."
- T. Set service basins in leveling bed of cement grout. Grout is specified in Division 22 Section "Common Work Results for Plumbing."
- U. Seal joints between fixtures and walls, floors, and countertops using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Sealants are specified in Division 07 Section "Joint Sealants."

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- C. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Verify that installed plumbing fixtures are categories and types specified for locations where installed.
- B. Check that plumbing fixtures are complete with trim, faucets, fittings, and other specified components.
- C. Inspect installed plumbing fixtures for damage. Replace damaged fixtures and components.
- D. Test installed fixtures after water systems are pressurized for proper operation. Replace malfunctioning fixtures and components, then retest. Repeat procedure until units operate properly.
- E. Install fresh batteries in sensor-operated mechanisms.

3.5 ADJUSTING

- A. Operate and adjust faucets and controls. Replace damaged and malfunctioning fixtures, fittings, and controls.

- B. Operate and adjust disposers and controls. Replace damaged and malfunctioning units and controls.
- C. Adjust water pressure at faucets and flushometer valves to produce proper flow and stream.
- D. Replace washers and seals of leaking and dripping faucets and stops.
- E. Install fresh batteries in sensor-operated mechanisms.

3.6 CLEANING

- A. Clean fixtures, faucets, and other fittings with manufacturers' recommended cleaning methods and materials. Do the following:
 - 1. Remove faucet spouts and strainers, remove sediment and debris, and reinstall strainers and spouts.
 - 2. Remove sediment and debris from drains.
- B. After completing installation of exposed, factory-finished fixtures, faucets, and fittings, inspect exposed finishes and repair damaged finishes.

3.7 PROTECTION

- A. Provide protective covering for installed fixtures and fittings.
- B. Do not allow use of plumbing fixtures for temporary facilities unless approved in writing by Owner.

PART 4 - APPENDIX TO SECTION 224000

4.1 PLUMBING FIXTURES AND TRIM

- A. General: Refer to plans/schedules for fixture rough-in requirements and locations.
- B. P-1 Water Closet:
 - 1. Kohler K-4325 Kingston, 1.28 gallon flush, vitreous china, elongated, siphon jet, 1-1/2" top spud, wall hung.
 - 2. Bemis No. 1655SC, solid plastic seat, extra heavy duty, open front less cover, stainless steel hinge posts and self-sustaining check hinge. Color: White.
 - 3. Carrier: Acceptable manufacturer using combination closet fitting and carrier to suit arrangement and closet used.
 - 4. Flush Valve: Sloan Regal XL 111 with 1.6 gallon flush.
- C. P-1A Water Closets:
 - 1. Same as above, except mounted at handicap height per ADA.
- D. P-2 Lavatory:
 - 1. American Standard Lucerne 0355.012, 20-1/2"x18-1/4", vitreous china with back, wall-hung type, 4" faucet centers with overflow.
 - 2. Delta 22C401 single hole faucet and lever handle..

3. 1-1/4" P-Trap with cleanout.
4. 3/8" supply with angle stops.
5. Provide protective insulation on P-trap and water supplies per ADA requirements equal to TrueBro LavGuard 2.
6. Provide TLV device per schedule on drawings unless connected to master mixing valve, refer to drawings.
7. Carrier: Concealed arms and rectangular uprights for masonry construction.

E. P-3 Art Room Sink:

1. Elkay EFRU311610T, 32-1/2"x18"x10" overall, one bowl 30-1/2" x 16" x 10" deep, single compartment undermount sink, rear center drain placement, 16 gauge type 304 stainless steel, polished to a satin finish.
2. Kohler Simplice K-596 pull-down kitchen sink faucet, 1.5 gpm, single hole installation, single handle, polished chrome finish, metal construction.
3. Elkay CTXBG2914, crosstown stainless steel bottom grid, 28-7/8" x 14-3/8" x 1-1/4".
4. LK35 strainer with tailpiece.
5. 3-1/2" outlet w/ strainers and tail pieces.

F. P-4 Workroom Sink:

1. Elkay LR2219 Lustertone single compartment sink, 18" x 14" x 7-5/8" deep bowl, 18 gauge, type 304 stainless steel, self-rimming, sound guard undercoating, 3 hole drilling, 3-1/2" drain outlet.
2. Zurn Z87G1-XL faucet with swing spout, adjustable centers, 8" to 16", single lever and aerator.
3. LK-35 strainer with tailpiece.
4. 1-1/2" C.P. P-trap with cleanout.
5. 3/8" C.P. tube supply with angle stops.

G. P-5 Art Room ADA Sink:

1. Elkay ELUHAD281655, 30-1/2"x18-1/2" overall, one bowl 28" x 16" x 5-3/8" deep, single compartment sink, fully sound insulated, undermount, center rear drain location, 18 gauge type 304 stainless steel, undercoated, polished to a satin finish.
2. Kohler Simplice K-22035-CP, pull down sink faucet, single handle, ceramic disc valves, magnetic docking.
3. Kohler K-8801 Duostrainer sink strainer with tailpiece.
4. LKAD35 3-1/2" drain fitting, strainer basket and offset tailpiece, 1-1/2" waste.
5. 3/8" supply with stops.

END OF SECTION 224000

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Piping materials and installation instructions common to most piping systems.
 - 2. Dielectric fittings.
 - 3. Equipment installation requirements common to equipment sections.

1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and chases.

1.4 SUBMITTALS

- A. Product Data: For the following:
 - 1. Transition fittings.
 - 2. Dielectric fittings.
- B. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."
- B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."

1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- C. Electrical Characteristics for HVAC Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.
- 1.6 DELIVERY, STORAGE, AND HANDLING
- A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
 - B. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.
- 1.7 COORDINATION
- A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for HVAC installations.
 - B. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.
 - C. Coordinate requirements for access panels and doors for HVAC items requiring access that are concealed behind finished surfaces. Access panels and doors are specified in Division 08 Section "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
 1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 23 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.3 JOINING MATERIALS

- A. Refer to individual Division 23 piping Sections for special joining materials not listed below.

- B. Welding Filler Metals: Comply with AWS D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.4 DIELECTRIC FITTINGS

- A. Description: Combination fitting of copper alloy and ferrous materials with threaded, solder-joint, plain, or weld-neck end connections that match piping system materials.
- B. Insulating Material: Suitable for system fluid, pressure, and temperature.
- C. Dielectric Unions: Factory-fabricated, union assembly, for 250-psig minimum working pressure at 180 deg F.

1. Manufacturers:

- a. Capitol Manufacturing Co.
- b. Central Plastics Company.
- c. Eclipse, Inc.
- d. Epco Sales, Inc.
- e. Hart Industries, International, Inc.
- f. Watts Industries, Inc.; Water Products Div.
- g. Zurn Industries, Inc.; Wilkins Div.

- D. Dielectric Nipples: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and 300-psig minimum working pressure at 225 deg F.

1. Manufacturers:

- a. Perfection Corp.
- b. Precision Plumbing Products, Inc.
- c. Sioux Chief Manufacturing Co., Inc.
- d. Victaulic Co. of America.

2.5 SLEEVES

- A. Galvanized-Steel Sheet: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.

PART 3 - EXECUTION

3.1 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 23 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss,

expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.

- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Sleeves are not required for core-drilled holes.
- M. Install sleeves for pipes passing through concrete and masonry walls and concrete floor and roof slabs.
- N. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Section "Penetration Firestopping" for materials.
- O. Verify final equipment locations for roughing-in.
- P. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

3.2 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 23 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

- E. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.

3.3 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping **NPS 2** and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping **NPS 2-1/2** and larger, adjacent to flanged valves and at final connection to each piece of equipment.
 - 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
 - 4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.4 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install HVAC equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

3.5 ERECTION OF METAL SUPPORTS AND ANCHORAGES

- A. Refer to Division 05 Section "Metal Fabrications" for structural steel.

END OF SECTION 230500

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following hangers and supports for HVAC system piping and equipment:
 - 1. Steel pipe hangers and supports.
 - 2. Fastener systems.
 - 3. Pipe stands.
- B. Related Sections include the following:
 - 1. Division 21 Section "Water-Based Fire-Suppression Systems" for pipe hangers for fire-protection piping.
 - 2. Division 23 Section(s) "Metal Ducts" for duct hangers and supports.

1.3 DEFINITIONS

- A. MSS: Manufacturers Standardization Society for The Valve and Fittings Industry Inc.
- B. Terminology: As defined in MSS SP-90, "Guidelines on Terminology for Pipe Hangers and Supports."

1.4 PERFORMANCE REQUIREMENTS

- A. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
- B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

1.5 SUBMITTALS

- A. Product Data: For the following:
 - 1. Steel pipe hangers and supports.
 - 2. Fiberglass pipe hangers.
 - 3. Thermal-hanger shield inserts.
 - 4. Powder-actuated fastener systems.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 STEEL PIPE HANGERS AND SUPPORTS

- A. Description: MSS SP-58, Types 1 through 58, factory-fabricated components. Refer to Part 3 "Hanger and Support Applications" Article for where to use specific hanger and support types.
- B. Manufacturers:
 - 1. AAA Technology & Specialties Co., Inc.
 - 2. Bergen-Power Pipe Supports.
 - 3. B-Line Systems, Inc.; a division of Cooper Industries.
 - 4. Carpenter & Paterson, Inc.
 - 5. Empire Industries, Inc.
 - 6. ERICO/Michigan Hanger Co.
 - 7. Globe Pipe Hanger Products, Inc.
 - 8. Grinnell Corp.
 - 9. GS Metals Corp.
 - 10. National Pipe Hanger Corporation.
 - 11. PHD Manufacturing, Inc.
 - 12. PHS Industries, Inc.
 - 13. Piping Technology & Products, Inc.
 - 14. Tolco Inc.
- C. Galvanized, Metallic Coatings: Pregalvanized or hot dipped.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

2.3 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Manufacturers:
 - a. Hilti, Inc.
 - b. ITW Ramset/Red Head.
 - c. Masterset Fastening Systems, Inc.
 - d. MKT Fastening, LLC.
 - e. Powers Fasteners.

2.4 PIPE STAND FABRICATION

- A. Pipe Stands, General: Shop or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.
- B. Compact Pipe Stand: One-piece plastic unit with integral-rod-roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.
 - 1. Manufacturers:
 - a. ERICO/Michigan Hanger Co.
 - b. MIRO Industries.

2.5 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: **5000-psi**, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT APPLICATIONS

- A. Specific hanger and support requirements are specified in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized, metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use padded hangers for piping that is subject to scratching.
- F. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated stationary pipes, **NPS ½ to NPS 30**.
 - 2. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes, **NPS ¾ to NPS 24**, requiring clamp flexibility and up to **4 inches** of insulation.
 - 3. Pipe Hangers (MSS Type 5): For suspension of pipes, **NPS ½ to NPS 4**, to allow off-center closure for hanger installation before pipe erection.
 - 4. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated stationary pipes, **NPS ¾ to NPS 8**.
 - 5. U-Bolts (MSS Type 24): For support of heavy pipes, **NPS ½ to NPS 30**.
 - 6. Pipe Saddle Supports (MSS Type 36): For support of pipes, **NPS 4 to NPS 36**, with steel pipe base stanchion support and cast-iron floor flange.

- G. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to **6 inches** for heavy loads.
 2. Steel Clevises (MSS Type 14): For **120 to 450 deg F** piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For **120 to 450 deg F** piping installations.
- H. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction to attach to top flange of structural shape.
 2. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 3. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 4. C-Clamps (MSS Type 23): For structural shapes.
 5. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 6. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Steel Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Fastener System Installation:
1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than **4 inches** thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
- C. Pipe Stand Installation:
1. Pipe Stand Types except Curb-Mounting Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
- D. Install hangers and supports complete with necessary inserts, bolts, rods, nuts, washers, and other accessories.
- E. Install lateral bracing with pipe hangers and supports to prevent swaying.
- F. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and so maximum pipe deflections allowed by ASME B31.1 (for power piping) and ASME B31.9 (for building services piping) are not exceeded.

3.3 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

- B. Trim excess length of continuous-thread hanger and support rods to **1-1/2 inches**.

3.4 PAINTING

- A. Touch Up: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Division 09 painting Sections..
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 230529

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.
 - 4. Duct labels.
 - 5. Stencils.
 - 6. Valve tags.
 - 7. Warning tags.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

1.4 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:

1. Material and Thickness: Brass 0.032-inch or anodized aluminum, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
3. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
4. Fasteners: Stainless-steel rivets or self-tapping screws.
5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Label Content: Rooftop and exhaust units shall be labeled with actual building room numbers (provided by Owner). Exhaust fans that are interlocked with an RTU shall include that RTU number as well.

C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: White.
- C. Background Color: Red.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.

- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least **1-1/2 inches** high.

2.4 STENCILS

- A. Stencils: Prepared with letter sizes according to ASME A13.1 for piping; minimum letter height of **1-1/4 inches** for ducts; and minimum letter height of **3/4 inch** for access panel and door labels, equipment labels, and similar operational instructions.
 - 1. Stencil Material: Fiberboard or metal.
 - 2. Stencil Paint: Exterior, gloss, acrylic enamel black unless otherwise indicated. Paint may be in pressurized spray-can form.
 - 3. Identification Paint: Exterior, alkyd enamel in colors according to ASME A13.1 unless otherwise indicated.

2.5 VALVE TAGS

- A. Valve Tags: Stamped or engraved with **1/4-inch** letters for piping system abbreviation and **1/2-inch** numbers.
 - 1. Tag Material: Brass, **0.032-inch** minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Fasteners: Brass wire-link or beaded chain; or S-hook.
- B. Valve Schedules: For each piping system, on **8-1/2-by-11-inch** bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - 1. Valve-tag schedule shall be included in operation and maintenance data.

2.6 WARNING TAGS

- A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
 - 1. Size: Approximately **4 by 7 inches**.
 - 2. Fasteners: Brass grommet and wire.
 - 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
 - 4. Color: Yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in Division 09 Section "Interior Painting ."
- B. Stenciled Pipe Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels with painted, color-coded bands or rectangles on each piping system.
 - 1. Identification Paint: Use for contrasting background.
 - 2. Stencil Paint: Use for pipe marking.
- C. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- D. Pipe Label Color Schedule:
 - 1. Chilled-Water Piping:
 - a. Background Color: Blue.
 - b. Letter Color: White.
 - 2. Heating Water Piping:
 - a. Background Color: Green.
 - b. Letter Color: White.

3.4 DUCT LABEL INSTALLATION

- A. Stenciled Duct Label Option: Stenciled labels, showing service and flow direction, may be provided instead of plastic-laminated duct labels, at Installer's option, if lettering larger than 1 inch high is needed for proper identification because of distance from normal location of required identification.

- B. Locate labels near points where ducts enter into concealed spaces and at maximum intervals of **50 feet** in each space where ducts are exposed or concealed by removable ceiling system.

3.5 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and HVAC terminal devices and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
 - 1. Valve-Tag Size and Shape:
 - a. Chilled Water: **1-1/2 inches**, round.
 - b. Hot Water: **1-1/2 inches**, round.
 - c. Gas: **1-1/2 inches**, round.
 - 2. Valve-Tag Color:
 - a. Chilled Water: Natural.
 - b. Hot Water: Green.
 - c. Gas: Yellow.
 - 3. Letter Color:
 - a. Chilled Water: Black.
 - b. Hot Water: White.
 - c. Gas: Black.

3.6 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 230553

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes TAB to produce design objectives for the following:

- 1. Air Systems:
 - a. Constant-volume air systems.
- 2. HVAC equipment quantitative-performance settings.
- 3. Verifying that automatic control devices are functioning properly.
- 4. Reporting results of activities and procedures specified in this Section.

1.3 DEFINITIONS

- A. Adjust: To regulate fluid flow rate and air patterns at the terminal equipment, such as to reduce fan speed or adjust a damper.
- B. Balance: To proportion flows within the distribution system, including submains, branches, and terminals, according to indicated quantities.
- C. Draft: A current of air, when referring to localized effect caused by one or more factors of high air velocity, low ambient temperature, or direction of airflow, whereby more heat is withdrawn from a person's skin than is normally dissipated.
- D. NC: Noise criteria.
- E. Procedure: An approach to and execution of a sequence of work operations to yield repeatable results.
- F. RC: Room criteria.
- G. Report Forms: Test data sheets for recording test data in logical order.
- H. System Effect: A phenomenon that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
- I. System Effect Factors: Allowances used to calculate a reduction of the performance ratings of a fan when installed under conditions different from those presented when the fan was performance tested.
- J. TAB: Testing, adjusting, and balancing.

- K. Terminal: A point where the controlled medium, such as fluid or energy, enters or leaves the distribution system.
- L. Test: A procedure to determine quantitative performance of systems or equipment.
- M. Testing, Adjusting, and Balancing (TAB) Firm: The entity responsible for performing and reporting TAB procedures.

1.4 SUBMITTALS

- A. Certified TAB Reports: Submit two copies of reports prepared, as specified in this Section, on approved forms certified by TAB firm.
- B. Warranties specified in this Section.

1.5 QUALITY ASSURANCE

- A. TAB Firm Qualifications: Engage a TAB firm certified by AABC, NEBB, or TABB.
- B. Certification of TAB Reports: Certify TAB field data reports. This certification includes the following:
 - 1. Review field data reports to validate accuracy of data and to prepare certified TAB reports.
 - 2. Certify that TAB team complied with approved TAB plan and the procedures specified and referenced in this Specification.
- C. TAB Report Forms: Use standard forms from AABC's "National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems." or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems." or SMACNA's TABB "HVAC Systems - Testing, Adjusting, and Balancing."
- D. Instrumentation Calibration: Calibrate instruments at least every six months or more frequently if required by instrument manufacturer.
 - 1. Keep an updated record of instrument calibration that indicates date of calibration and the name of party performing instrument calibration.

1.6 PROJECT CONDITIONS

- A. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

1.7 COORDINATION

- A. Coordinate the efforts of factory-authorized service representatives for systems and equipment, HVAC controls installers, and other mechanics to operate HVAC systems and equipment to support and assist TAB activities. Refer to Air Balance Schedule on the drawings for required outside air at each unit.
- B. Notice: Provide seven days' advance notice for each test. Include scheduled test dates and times.

- C. Perform TAB after leakage and pressure tests on air and water distribution systems have been satisfactorily completed.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems' designs that may preclude proper TAB of systems and equipment.
 - 1. Contract Documents are defined in the General and Supplementary Conditions of Contract.
 - 2. Verify that balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers, are required by the Contract Documents. Verify that quantities and locations of these balancing devices are accessible and appropriate for effective balancing and for efficient system and equipment operation.
- B. Examine approved submittal data of HVAC systems and equipment.
- C. Examine Project Record Documents described in Division 01 Section "Project Record Documents."
- D. Examine design data, including HVAC system descriptions, statements of design assumptions for environmental conditions and systems' output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine equipment performance data including fan and pump curves. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system. Calculate system effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from those presented when the equipment was performance tested at the factory. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," Sections 7 through 10; or in SMACNA's "HVAC Systems--Duct Design," Sections 5 and 6. Compare this data with the design data and installed conditions.
- F. Examine system and equipment installations to verify that they are complete and that testing, cleaning, adjusting, and commissioning specified in individual Sections have been performed.
- G. Examine system and equipment test reports.
- H. Examine HVAC system and equipment installations to verify that indicated balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers, are properly installed, and that their locations are accessible and appropriate for effective balancing and for efficient system and equipment operation.
- I. Examine systems for functional deficiencies that cannot be corrected by adjusting and balancing.
- J. Examine HVAC equipment to ensure that clean filters have been installed, bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.
- K. Examine terminal units, such as variable-air-volume boxes, to verify that they are accessible and their controls are connected and functioning.

- L. Examine equipment for installation and for properly operating safety interlocks and controls.
- M. Examine automatic temperature system components to verify the following:
 - 1. Dampers and other controlled devices are operated by the intended controller.
 - 2. Dampers are in the position indicated by the controller.
 - 3. Integrity of dampers for free and full operation and for tightness of fully closed and fully open positions. This includes dampers in variable-air-volume terminals.
 - 4. Thermostats and humidistats are located to avoid adverse effects of sunlight, drafts, and cold walls.
 - 5. Sensors are located to sense only the intended conditions.
 - 6. Sequence of operation for control modes is according to the Contract Documents.
 - 7. Controller set points are set at indicated values.
 - 8. Interlocked systems are operating.
 - 9. Changeover from heating to cooling mode occurs according to indicated values.
- N. Examine strainers for clean screens and proper perforations.
- O. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- P. Examine system pumps to ensure absence of entrained air in the suction piping.
- Q. Examine equipment for installation and for properly operating safety interlocks and controls.
- R. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes strategies and step-by-step procedures.
- B. Complete system readiness checks and prepare system readiness reports. Verify the following:
 - 1. Permanent electrical power wiring is complete.
 - 2. Automatic temperature-control systems are operational.
 - 3. Equipment and duct access doors are securely closed.
 - 4. Balance dampers are open.
 - 5. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
 - 6. Windows and doors can be closed so indicated conditions for system operations can be met.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems" or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" or SMACNA's TABB "HVAC Systems - Testing, Adjusting, and Balancing" and this Section.
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary to allow adequate performance of procedures. After testing and balancing, close

probe holes and patch insulation with new materials identical to those removed. Restore vapor barrier and finish according to insulation Specifications for this Project.

- C. Mark equipment and balancing device settings with paint or other suitable, permanent identification material, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct airflow measurements.
- E. Check airflow patterns from the outside-air louvers and dampers and the return- and exhaust-air dampers, through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling unit components.
- L. Check for proper sealing of air duct system.

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure fan static pressures to determine actual static pressure as follows:
 - a. Measure outlet static pressure as far downstream from the fan as practicable and upstream from restrictions in ducts such as elbows and transitions.
 - b. Measure static pressure directly at the fan outlet or through the flexible connection.
 - c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from flexible connection and downstream from duct restrictions.
 - 2. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.

- a. Simulate dirty filter operation and record the point at which maintenance personnel must change filters.
3. Measure static pressures entering and leaving other devices such as sound traps, heat recovery equipment, and air washers, under final balanced conditions.
4. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload will occur. Measure amperage in full cooling, full heating, economizer, and any other operating modes to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.
 1. Measure static pressure at a point downstream from the balancing damper and adjust volume dampers until the proper static pressure is achieved.
 - a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.
 2. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.
- C. Measure terminal outlets and inlets without making adjustments.
 1. Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.
- D. Adjust terminal outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using volume dampers rather than extractors and the dampers at air terminals.
 1. Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
 2. Adjust patterns of adjustable outlets for proper distribution without drafts.

3.6 PROCEDURES FOR MOTORS

- A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:
 1. Manufacturer, model, and serial numbers.
 2. Motor horsepower rating.
 3. Motor rpm.
 4. Efficiency rating.
 5. Nameplate and measured voltage, each phase.
 6. Nameplate and measured amperage, each phase.
 7. Starter thermal-protection-element rating.
- B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass for the controller to prove proper operation. Record observations, including controller manufacturer, model and serial numbers, and nameplate data.

3.7 PROCEDURES FOR TEMPERATURE MEASUREMENTS

- A. During TAB, report the need for adjustment in temperature regulation within the automatic temperature-control system.
- B. Measure indoor wet- and dry-bulb temperatures every other hour for a period of two successive eight-hour days, in each separately controlled zone, to prove correctness of final temperature settings. Measure when the building or zone is occupied.
- C. Measure outside-air, wet- and dry-bulb temperatures.

3.8 TEMPERATURE-CONTROL VERIFICATION

- A. Verify that controllers are calibrated and commissioned.
- B. Check transmitter and controller locations and note conditions that would adversely affect control functions.
- C. Record controller settings and note variances between set points and actual measurements.
- D. Check the operation of limiting controllers (i.e., high- and low-temperature controllers).
- E. Check free travel and proper operation of control devices such as damper and valve operators.
- F. Check the sequence of operation of control devices. Note air pressures and device positions and correlate with airflow and water flow measurements. Note the speed of response to input changes.
- G. Check the interaction of electrically operated switch transducers.
- H. Check the interaction of interlock and lockout systems.
- I. Check main control supply-air pressure and observe compressor and dryer operations.
- J. Record voltages of power supply and controller output. Determine whether the system operates on a grounded or nongrounded power supply.
- K. Note operation of electric actuators using spring return for proper fail-safe operations.

3.9 TOLERANCES

- A. Set HVAC system airflow and water flow rates within the following tolerances:
 - 1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus 5 to plus 10 percent.
 - 2. Air Outlets and Inlets: 0 to minus 10 percent.

3.10 REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.

- B. Status Reports: As Work progresses, prepare reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.11 FINAL REPORT

- A. General: Typewritten, or computer printout in letter-quality font, on standard bond paper, in three-ring binder, tabulated and divided into sections by tested and balanced systems.
- B. Include a certification sheet in front of binder signed and sealed by the certified testing and balancing engineer.
 - 1. Include a list of instruments used for procedures, along with proof of calibration.
- C. Final Report Contents: In addition to certified field report data, include the following:
 - 1. Manufacturers' test data.
 - 2. Field test reports prepared by system and equipment installers.
 - 3. Other information relative to equipment performance, but do not include Shop Drawings and Product Data.
- D. General Report Data: In addition to form titles and entries, include the following data in the final report, as applicable:
 - 1. Title page.
 - 2. Name and address of TAB firm.
 - 3. Project name.
 - 4. Project location.
 - 5. Architect's name and address.
 - 6. Engineer's name and address.
 - 7. Contractor's name and address.
 - 8. Report date.
 - 9. Signature of TAB firm who certifies the report.
 - 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 - 11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 - 12. Nomenclature sheets for each item of equipment.
 - 13. Data for terminal units, including manufacturer, type size, and fittings.
 - 14. Notes to explain why certain final data in the body of reports varies from indicated values.
 - a. Settings for outside-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Settings for supply-air, static-pressure controller.
 - g. Other system operating conditions that affect performance.

- E. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
1. Quantities of outside, supply, return, and exhaust airflows.
 2. Duct, outlet, and inlet sizes.
 3. Terminal units.
 4. Balancing stations.
 5. Position of balancing devices.
- F. Gas- and Oil-Fired Heat Apparatus Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:
1. Unit Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Fuel type in input data.
 - g. Output capacity in **Btuh**.
 - h. Ignition type.
 - i. Burner-control types.
 - j. Motor horsepower and rpm.
 - k. Motor volts, phase, and hertz.
 - l. Motor full-load amperage and service factor.
 - m. Sheave make, size in **inches**, and bore.
 - n. Sheave dimensions, center-to-center, and amount of adjustments in **inches**.
 2. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in **cfm**.
 - b. Entering-air temperature in **deg F**.
 - c. Leaving-air temperature in **deg F**.
 - d. Air temperature differential in **deg F**.
 - e. Entering-air static pressure in **inches wg**.
 - f. Leaving-air static pressure in **inches wg**.
 - g. Air static-pressure differential in **inches wg**.
 - h. Low-fire fuel input in **Btuh**.
 - i. High-fire fuel input in **Btuh**.
 - j. Manifold pressure in **psig**.
 - k. High-temperature-limit setting in **deg F**.
 - l. Operating set point in **Btuh**.
 - m. Motor voltage at each connection.
 - n. Motor amperage for each phase.
 - o. Heating value of fuel in **Btuh**.
- G. Fan Test Reports: For supply, return, and exhaust fans, include the following:
1. Fan Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and size.
 - e. Manufacturer's serial number.

- f. Arrangement and class.
 - g. Sheave make, size in **inches**, and bore.
 - h. Sheave dimensions, center-to-center, and amount of adjustments in **inches**.
 - 2. Motor Data:
 - a. Make and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in **inches**, and bore.
 - f. Sheave dimensions, center-to-center, and amount of adjustments in **inches**.
 - g. Number of belts, make, and size.
 - 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in **cfm**.
 - b. Total system static pressure in **inches wg**.
 - c. Fan rpm.
 - d. Discharge static pressure in **inches wg**.
 - e. Suction static pressure in **inches wg**.
- H. Air-Terminal-Device Reports:
 - 1. Unit Data:
 - a. System and air-handling unit identification.
 - b. Location and zone.
 - c. Test apparatus used.
 - d. Area served.
 - e. Air-terminal-device make.
 - f. Air-terminal-device number from system diagram.
 - g. Air-terminal-device type and model number.
 - h. Air-terminal-device size.
 - i. Air-terminal-device effective area in **sq. ft.**
 - 2. Test Data (Indicated and Actual Values):
 - a. Airflow rate in **cfm**.
 - b. Air velocity in **fpm**.
 - c. Preliminary airflow rate as needed in **cfm**.
 - d. Preliminary velocity as needed in **fpm**.
 - e. Final airflow rate in **cfm**.
 - f. Final velocity in **fpm**.
 - g. Space temperature in **deg F**.

3.12 INSPECTIONS

- A. Initial Inspection:
 - 1. After testing and balancing are complete, operate each system and randomly check measurements to verify that the system is operating according to the final test and balance readings documented in the Final Report.
- B. Final Inspection:

1. Engineer shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.
2. If the rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
3. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.
4. TAB firm shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes and resubmit the final report.
5. Request a second final inspection. If the second final inspection also fails, Owner shall contract the services of another TAB firm to complete the testing and balancing in accordance with the Contract Documents and deduct the cost of the services from the final payment.

END OF SECTION 230593

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Insulation Materials:
 - a. Mineral fiber.
- 2. Adhesives.
- 3. Mastics.
- 4. Sealants.
- 5. Tapes.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, thickness, and jackets (both factory and field applied, if any).
- B. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Fire-Test-Response Characteristics: Insulation and related materials shall have fire-test-response characteristics indicated, as determined by testing identical products per ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing and inspecting agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate size and location of supports, hangers, and insulation shields specified in Division 23 Section "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application, duct Installer for duct insulation application, and equipment Installer for equipment insulation application.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in Part 3 schedule articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- E. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type I.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Duct Wrap.
 - d. Manson Insulation Inc.; Alley Wrap.
 - e. Owens Corning; All-Service Duct Wrap.
- F. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied ASJ. For equipment applications, provide insulation with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; Commercial Board.
 - b. Fibrex Insulations Inc.; FBX.
 - c. Johns Manville; 800 Series Spin-Glas.
 - d. Knauf Insulation; Insulation Board.
 - e. Manson Insulation Inc.; AK Board.
 - f. Owens Corning; Fiberglas 700 Series.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. Products: Subject to compliance with requirements, provide one of the following:

- a. Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.
- C. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.

2.3 SEALANTS

- A. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW;
 - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 3. Fire- and water-resistant, flexible, elastomeric sealant.
 - 4. Service Temperature Range: **Minus 40 to plus 250 deg F.**
 - 5. Color: White.

2.4 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0835.
 - b. Compac Corp.; 104 and 105.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 428 AWF ASJ.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 - 2. Width: **3 inches.**
 - 3. Thickness: **11.5 mils.**
 - 4. Adhesion: **90 ounces force/inch** in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: **40 lbf/inch** in width.
 - 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation and other conditions affecting performance of insulation application.
 - 1. Verify that systems and equipment to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
 - 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment, ducts and fittings, and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment, duct system, and pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at [2 inches] [4 inches] o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape as recommended by insulation material manufacturer to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct and pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

3.5 MINERAL-FIBER INSULATION INSTALLATION

- A. Insulation Installation on Straight Pipes and Tubes:
 - 1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 - 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.

3. For insulation with factory-applied jackets on above ambient surfaces, secure laps with outward clinched staples at **6 inches** o.c.
 4. For insulation with factory-applied jackets on below ambient surfaces, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
- B. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions **18 inches** and smaller, place pins along longitudinal centerline of duct. Space **3 inches** maximum from insulation end joints, and **16 inches** o.c.
 - b. On duct sides with dimensions larger than **18 inches**, place pins **16 inches** o.c. each way, and **3 inches** maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing **2 inches** from 1 edge and 1 end of insulation segment. Secure laps to adjacent insulation section with **1/2-inch** outward-clinching staples, **1 inch** o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below **50 deg F** at **18-foot** intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to 2 times the insulation thickness but not less than **3 inches**.
 5. Overlap unfaced blankets a minimum of **2 inches** on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of **18 inches** o.c.
 6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with **6-inch**-wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced **6 inches** o.c.
- C. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.

2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions **18 inches** and smaller, place pins along longitudinal centerline of duct. Space **3 inches** maximum from insulation end joints, and **16 inches** o.c.
 - b. On duct sides with dimensions larger than **18 inches**, space pins **16 inches** o.c. each way, and **3 inches** maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing **2 inches** from 1 edge and 1 end of insulation segment. Secure laps to adjacent insulation section with **1/2-inch** outward-clinching staples, **1 inch** o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below **50 deg F** at **18-foot** intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to 2 times the insulation thickness but not less than **3 inches**.
5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with **6-inch**- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced **6 inches** o.c.

3.6 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.7 DUCT INSULATION SCHEDULE, GENERAL

- A. Plenums and Ducts Requiring Insulation:
 1. Indoor, concealed supply and outdoor air.
 2. Indoor, concealed return located in nonconditioned space.

B. Items Not Insulated:

1. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.

3.8 INDOOR and OUTDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Refer to Materials and Insulation Schedule on the drawings.

END OF SECTION 230700

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
- B. Refer to other Division 23 Sections, for factory mounted controls that will interface with the controls of this section.

1.2 SUMMARY

- A. The Direct Digital Control System shall be an extension to the existing web based Trane Tracer Campus Wide Enterprise Server System. All controllers shall be BACnet open protocol compliant. The unitary controller shall control the fan, two stages of heating, two stages of cooling and have a network output to energize the ERU (if applicable) on an occupied signal from the time of day program. Each unit shall have a discharge air sensor and a fan proving current switch to disable compressor operation upon a fan failure. A space sensor with setpoint knob and time of day override button shall be installed for each unit. Each unitary controller shall have a programmable outdoor air temperature lock-out for the heating and cooling cycle. The control contractor shall wire the smoke detector of each unit
- B. This Section includes control equipment for HVAC systems and components, including control components for terminal heating and cooling units not supplied with factory-wired controls. Provide thermostats, humidistats, automatic dampers and damper motors, piping, direct digital controllers, EP and PE switches, control wiring as specified, panels, and other auxiliaries and appurtenances hereinafter specified or necessary to obtain satisfactory control of mechanical systems.
- C. The BAS dynamic graphic software shall include a floor plan displaying the temperatures in each room with a sensor. The floor plan shall have penetrating graphics to allow individual monitoring of each unit. The graphic shall include and allow the owner to control: the space temperature and setpoint, discharge air temperature, fan call and fan proof, setpoint knob high and low limits, setpoint knob enabling and disabling, heating and cooling occupied setpoints (to be used for space temperature control when the setpoint knob is disabled), occupied status, override button status and units operating mode. The graphic for each unit shall allow the owner to manually select heating, cooling, auto or off mode, and have a manual selection for occupied, unoccupied, bypass and standby operation. These selections shall override all the other inputs to the unitary controllers (except smoke detector shutdown).
- D. CONTACT INFORMATION
 - 1. The Trane Co. - Tony Arango
(405) 943-6600
- E. The Building Automation System (BAS) shall be compatible with the existing Edmond Public Schools BAS and communicate via BacNet using Zigbee certified wireless technology. BAS manufacturer shall furnish and install additional monitoring and control components to provide a fully integrated system incorporating direct digital control (DDC) for energy management, equipment monitoring and control and subsystems with open communications capabilities as herein specified. The system shall be Trane Tracer Campus Wide Enterprise Server system or approved equal.

1.3 DEFINITIONS

- A. DDC: Direct digital control.
- B. I/O: Input/output.
- C. MS/TP: Master slave/token passing.
- D. PC: Personal computer.
- E. PID: Proportional plus integral plus derivative.
- F. RTD: Resistance temperature detector.

1.4 SYSTEM PERFORMANCE

- A. The Building Automation System (BAS) shall be a Syntronix System interfacing with Norman public schools. BAS manufacturer shall furnish and install additional monitoring and control components to provide a fully integrated system incorporating direct digital control (DDC) for energy management, equipment monitoring and control and subsystems with open communications capabilities as herein specified. The system shall use the owner's existing computer to allow remote monitoring, controlling and scheduling of all HVAC equipment.
- B. All unitary controllers shall be BACnet compliant.
- C. Control system shall consist of sensors, indicators, actuators, final control elements, interface equipment, other apparatus, and accessories to control mechanical systems.
- D. Control system shall consist of sensors, indicators, actuators, final control elements, interface equipment, other apparatus, accessories, and software connected to distributed controllers operating in multiuser, multitasking environment on token-passing network and programmed to control mechanical systems. An operator workstation permits interface with the network via dynamic color graphics with each mechanical system, building floor plan, and control device depicted by point-and-click graphics.

1.5 SUBMITTALS

- A. Product Data: Include manufacturer's technical literature for each control device. Indicate dimensions, capacities, performance characteristics, electrical characteristics, finishes for materials, and installation and startup instructions for each type of product indicated.
 - 1. DDC System Hardware: Bill of materials of equipment indicating quantity, manufacturer, and model number. Include technical data for operator workstation equipment, interface equipment, control units, transducers/transmitters, sensors, actuators, valves, relays/switches, control panels, and operator interface equipment.
 - 2. Control System Software: Include technical data for operating system software, operator interface, color graphics, and other third-party applications.
 - 3. Controlled Systems: Instrumentation list with element name, type of device, manufacturer, model number, and product data. Include written description of sequence of operation including schematic diagram.

- B. Shop Drawings: Detail existing and new equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Bill of materials of equipment indicating quantity, manufacturer, and model number.
 - 2. Schematic flow diagrams showing fans, coils, dampers and control devices.
 - 3. Wiring Diagrams: Power, signal, and control wiring.
 - 4. Details of control panel faces, including controls, instruments, and labeling.
 - 5. Written description of sequence of operation.
 - 6. Schedule of dampers including size, leakage, and flow characteristics.
 - 7. DDC System Hardware:
 - a. Wiring diagrams for control units with termination numbers.
 - b. Schematic diagrams and floor plans for field sensors and control hardware.
 - c. Schematic diagrams for control, communication, and power wiring, showing trunk data conductors and wiring between operator workstation and control unit locations.
 - 8. Control System Software: List of color graphics indicating monitored systems, data (connected and calculated) point addresses, output schedule, and operator notations.
- C. Field quality-control test reports.
- D. Operation and Maintenance Data: For HVAC instrumentation and control system to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 1 Section "Operation and Maintenance Data," include the following:
 - 1. Maintenance instructions and lists of spare parts for each type of control device and compressed-air station.
 - 2. Interconnection wiring diagrams with identified and numbered system components and devices.
 - 3. Keyboard illustrations and step-by-step procedures indexed for each operator function.
 - 4. Inspection period, cleaning methods, cleaning materials recommended, and calibration tolerances.
 - 5. Calibration records and list of set points.

1.6 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Factory-Mounted Components: Where control devices specified in this Section are indicated to be factory mounted on equipment, arrange for shipping of control devices to equipment manufacturer.
- B. System Software: Update to latest version of software at Project completion.

1.8 COORDINATION

- A. Coordinate location of thermostats, humidistats, and other exposed control sensors with plans and room details before installation.

- B. Coordinate equipment with Division 28 Section "Fire Alarm" to achieve compatibility with equipment that interfaces with that system.
- C. Coordinate supply of electrical branch circuits for control units and operator workstation.

PART 2 - PRODUCTS

2.1 CONTROL SYSTEM

- A. Control system shall consist of sensors, indicators, actuators, final control elements, interface equipment, other apparatus, and accessories to control mechanical systems.
- B. Control system shall consist of sensors, indicators, actuators, final control elements, interface equipment, other apparatus, accessories, and software connected to distributed controllers operating in multiuser, multitasking environment on token-passing network and programmed to control mechanical systems. An operator workstation permits interface with the network via dynamic color graphics with each mechanical system, building floor plan, and control device depicted by point-and-click graphics.
- C. Control Panels: Provide each controlled system with an enclosed steel or aluminum local panel with laminated tag indicating system name, number and service.

2.2 DDC EQUIPMENT

- A. General Purpose DDC Controllers (GPC s) shall be minimum 16 bit microprocessor based with EPROM operating system. The devices shall be programmable and capable of taking extensive measuring, control and monitoring functions. As a back up, store DDC programs and data files on non-volatile EEPROM or flash memory to allow simple and reliable additions and changes. Each GPC shall have 30 day battery backed real-time clock. GPC s shall be provided where shown and specified with capacity to accommodate input/output (I/O) points required for the application plus spare points specified. Each panel shall be provided with a socket for a Portable Operators Terminal (POT), and a port for network communications at no less than 78K baud. Each panel shall have optional port available for modem remote to central communications. GPC outputs shall be binary for On-Off control, and true variable voltage (0-10v) for driving analog or pneumatic transducer devices. Analog outputs shall have a minimum incremental resolution of one percent of the operating range of the controlled device. GPC s shall have LED s for continuous indication of all bus communications, power, and operational status. All panel electronics shall be installed in NEMA enclosures suitable for the environment in which they are located

2.3 UNITARY CONTROLLERS

- A. Unitary DDC Controllers (UC s) shall be standalone EEPROM based configured to perform the sequences specified, and with I/O selected for the application. All Unitary DDC Controllers (UC s) shall be BACnet approved products and shall support the BACnet Functional Profile for the given application. UC s shall be tested and listed under UL916 for computing devices. UC enclosures shall be flame retardant compact plastic conforming to UL94-V5 for plenum mounting or plated steel. Each UC shall be provided with face mounted LED type annunciation to continually display its operational mode; power, normal, or in an alarm state. As an alternative to the face mounted integral LED, the control contractor shall provide relay driven pilot lights mounted at the UC location which shall provide the specified annunciation. UC s shall be configured for DIN rail mounting using industry standard clip on adapters or direct panel mounted. Each controller shall be designed with

on-board jacks for quick commissioning and troubleshooting with a portable programming tool. 9600 baud UC networks shall be grouped with no more than 20 UC s per primary bus connected device, except for UC networks operating over 50,000 baud, up to 100 UC s may be so grouped.

- B. Provide a stand alone Single Zone DDC Controller featuring preprogrammed heating and cooling and economizer control algorithms configurable for either standard single zone rooftop unit applications or heat pumps. Controller shall use BACnet communication technology for field bus and shall utilize the BACnet Rooftop Unit (RTU) communication profile for Interoperability with third party BACnet devices in network applications. For rooftop applications, the controller shall have extended operating temperature rating from -40F to +150F so controller can be mounted directly in wiring cabinet of AHU. If controller provided does not have -40F to 150F temperature range, then the device shall be mounted in a separate enclosure with suitable heating and cooling to meet the controller operating temperature range. Controller application software shall include set-point resets for energy demand limit control and economizer minimum position for IAQ control. Separate unoccupied heating and cooling set-points shall be provided. A standby feature shall be provided to reset the occupied temperature set point back to a user definable limit based on status from an auxiliary device, such as an occupancy sensor or window contact. Controller shall communicate with outside air dampers to determine maximum/minimum range based on scheduled airflows and CO2 applications. Controller shall include a temperature wall module connection which may be used in applications where the wall module must: sense temperature and humidity, control set point temperature, control Occupied/Unoccupied or control fan speed. In addition to internal I/O selected for the application, controller shall also support distributed I/O from the network.

SOFTWARE: Communication to system by owners existing computer and software.

2.4 DATA COMMUNICATIONS

- A. General: The design of the HVAC I&C system communications Network shall consist of two layers.
 - 1. The primary network shall utilize BACnet communications technology for true openness and Interoperability with third party devices or equal communications standard. The LAN shall consist of standard protocols for TCP/IP communications over Ethernet and token Ring.
 - a. All communications shall be via twisted pairs wires, shielded where required, except where 900 MHz direct sequence wireless spread spectrum technology is utilized.
 - b. DDC microprocessor failures shall not cause loss of communications of the remainder of any network.
 - c. All networks shall be peer-to-peer supporting sensor sharing, global application programs and bus to bus communications in a true peer-to-peer token passing manner
 - d. For reliability, maintainability, and performance communications busses shall be extendible to 4000 feet with out active hubs, links or repeater.
 - e. Error detection, correction and retransmission to guarantee data integrity.
 - 2. Primary Peer to Peer Network Layer
 - a. Unitary DDC Controllers and Spread Spectrum Wireless Gateways [SSWG] shall reside directly on a peer-to-peer open protocol BACnet communications (or equal) bus using a minimum transmission speed of 76K baud. This network shall be supported by a twisted pair cable utilizing T-Taps, star and mixed topologies on the same network. The Free Topology Transceiver (FTT) network shall not be polarity sensitive. Network media shall be Level IV, 22AWG, twisted pair wire and must conform to UL Category 4 for high speed networks. Cable shall be supplied in plenum and non-plenum rated versions. Network length shall not exceed 1640 ft without the addition of BACnet repeater achieving an additional length of 3280ft. For lengths in excess of 3280ft a daisy chain wiring scheme can be employed and using a repeater this length can be extended to 10,000ft. Lengths in excess of 10,000ft will not be allowed.

Repeater Bus topologies shall include bus segments of 60 nodes unless routers are utilized. Systems communicating at slower speeds shall not exceed 30 nodes per segment to insure adequate global data and alarm response times.

3. LAN Network Layer

- a. The system shall be capable of communicating over a non dedicated Ethernet LAN. When connected to the LAN each OWS shall be able to access data residing in any primary communications bus that is connected. Graphics anywhere in the connected architecture shall be viewable and fully functional, i.e. view a system, read an analog value, command a point, change a set point, from any connected OWS. A minimum of 20 OWSs shall be capable of interconnection on the LAN. Standard advanced technologies shall be supported including:
 - 1) Client/server architecture with industry standard LAN operating systems, including Novel Netware or Windows 2000 LAN.
 - 2) Standard LAN protocols for TCP/IP communications over Ethernet and Token Ring.
 - 3) Industry standard wiring configurations including unshielded twisted pair thin-net, token ring, and fiber optics.

2.5 ANALOG CONTROLLERS

- A. Step Controllers: 6- or 10-stage type, with heavy-duty switching rated to handle loads and operated by electric motor.
- B. Electric, Outdoor-Reset Controllers: Remote-bulb or bimetal rod-and-tube type, proportioning action with adjustable throttling range, adjustable set point, scale range **minus 10 to plus 70 deg F**, and single- or double-pole contacts.
- C. Electronic Controllers: Wheatstone-bridge-amplifier type, in steel enclosure with provision for remote-resistance readjustment. Identify adjustments on controllers, including proportional band and authority.
 1. Single controllers can be integral with control motor if provided with accessible control readjustment potentiometer.

2.6 ELECTRONIC SENSORS

- A. Description: Vibration and corrosion resistant; for wall, immersion, or duct mounting as required.

2.7 STATUS SENSORS

- A. Status Inputs for Fans: Differential-pressure switch with pilot-duty rating and with adjustable range of **0- to 5-inch wg**.
- B. Current Switches: Self-powered, solid-state with adjustable trip current, selected to match current and system output requirements.
- C. Electronic Valve/Damper Position Indicator: Visual scale indicating percent of travel and 2- to 10-V dc, feedback signal.

2.8 THERMOSTATS

- A. Electric, solid-state, microcomputer-based room thermostat with remote sensor.
 - 1. Automatic switching from heating to cooling.
 - 2. Preferential rate control to minimize overshoot and deviation from set point.
 - 3. Set up for four separate temperatures per day.
 - 4. Instant override of set point for continuous or timed period from 1 hour to 31 days.
 - 5. Short-cycle protection.
 - 6. Battery replacement without program loss.

2.9 HUMIDISTATS

- A. Duct-Mounting Humidistats: Electric insertion, 2-position type with adjustable, 3 percent throttling range, 20 to 80 percent operating range, and single- or double-pole contacts.
- B. Humidity Sensors: Bulk polymer sensor element.
 - 1. Accuracy: 3 percent full range with linear output.
 - 2. Room Sensor Range: 20 to 80 percent relative humidity.
 - 3. Room Sensor Cover Construction: Manufacturer's standard locking covers.
 - a. Set-Point Adjustment: Concealed.
 - b. Set-Point Indication: Concealed.
 - c. Thermometer: Concealed.

2.10 CARBON DIOXIDE SENSOR:

- A. Carbon Dioxide Sensor: Non-dispersive infrared sensor type. The diffusion gas chamber shall incorporate a reflective, gold plated light pipe or waveguide surrounded by a gas permeable teflon based hydrophobic diffusion filter that prevents particulate and water contamination of the sensor. The sensor shall provide simultaneous analog outputs in volts and milliamps and shall have a gold bifurcated relay that can be operated as normally open or closed.
- B. The sensor shall incorporate elevation correction adjustment and automatic background calibration software for self-correction of drift to better than 10 ppm per year. The sensor shall have an accuracy of 75 ppm or 7% of the reading (whichever is greater). All adjustments to the sensor including output scaling, elevation adjustment, relay setpoint, relay dead-band, proportional or exponential output, and single-point calibration shall be made via computer connection to an onboard RJ45 jack. The sensor shall also be adjustable by use of the on-board push buttons and display.
- C. Sensor shall be Telaire model 8002 or approved equal.

2.11 ACTUATORS

- A. Electric Motors: Size to operate with sufficient reserve power to provide smooth modulating action or two-position action.
 - 1. Permanent Split-Capacitor or Shaded-Pole Type: Gear trains completely oil immersed and sealed. Equip spring-return motors with integral spiral-spring mechanism in housings designed for easy removal for service or adjustment of limit switches, auxiliary switches, or

feedback potentiometer.

2.12 DAMPERS

- A. Dampers: AMCA-rated, parallel-blade design; **0.108-inch-** minimum thick, galvanized-steel or **0.125-inch-** minimum thick, extruded-aluminum frames with holes for duct mounting; damper blades shall not be less than **0.064-inch-** thick galvanized steel with maximum blade width of **8 inches** and length of **48 inches**.
1. Secure blades to **½-inch-** diameter, zinc-plated axles using zinc-plated hardware, with blade bearings, blade-linkage hardware of zinc-plated steel and brass, ends sealed against spring-stainless-steel blade bearings, and thrust bearings at each end of every blade.
 2. Operating Temperature Range: From **minus 40 to plus 200 deg F**.
 3. Edge Seals, Standard Pressure Applications: Closed-cell neoprene.
 4. Edge Seals, Low-Leakage Applications: Use inflatable blade edging or replaceable rubber blade seals and spring-loaded stainless-steel side seals, rated for leakage at less than **10 cfm per sq. ft.** of damper area, at differential pressure of **4-inch wg** when damper is held by torque of **50 in. X lbf**; when tested according to AMCA 500D.

2.13 POWER METERS

- A. Controls Contractor shall supply and install the Setra Power Meters w/Bacnet Capability listed in this section and those identified on the project drawings in adequate quantities and in calibrated locates as required to meet the design / performance intent as they pertain to the IAS.
1. This includes metering equipment used to monitor electrical energy usage.
- B. The meters will be used to manage building systems, monitor energy usage, and measure the efficiency of energy use within each building. It is anticipated that information will flow from building instrumentation and meters to a local Trane SC controller and then to the local Trane Enterprise Software that resides on the Edmond Schools District Server. From that point information shall be communicated to a Trane Energy Manager Software. All meter data flow shall minimally comply with ANSI C12.20 accuracy standard.
- C. Power Wiring & Setra Power Meters w/Bacnet Capability shall be furnished and installed under Division 23. Division 23 Contractor shall extend power wiring to the electric meter. The controls contractor shall provide and connect the electric meter to the control system.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that power supply is available to control units and operator workstation.
- B. Verify that duct and equipment-mounted devices are installed before proceeding with installation.

3.2 INSTALLATION

- A. Install software in control units and operator workstation(s). Implement all features of programs to specified requirements and as appropriate to sequence of operation.

- B. Connect and configure equipment and software to achieve sequence of operation specified.
- C. Verify location of thermostats, humidistats, and other exposed control sensors with Drawings and room details before installation. Install devices **60 inches** above the floor.
 - 1. Install averaging elements in ducts and plenums in crossing or zigzag pattern.
- D. Install guards on thermostats in the following locations if requested by Owner:
 - 1. Entrances.
 - 2. Public areas.
 - 3. Classrooms.
 - 4. Gyms
- E. Install automatic dampers according to Division 23 Section "Air Duct Accessories."
- F. Install damper motors on outside of duct in warm areas, not in locations exposed to outdoor temperatures.
- G. Install labels and nameplates to identify control components according to Division 23 Section "Identification for HVAC Piping and Equipment."
- H. Install duct volume-control dampers according to Division 23 Sections specifying air ducts.

3.3 ELECTRICAL WIRING AND CONNECTION INSTALLATION

- A. Install raceways, boxes, and cabinets according to Division 26 Section "Raceways and Boxes."
- B. Install building wire and cable according to Division 26 Section "Conductors and Cables."
- C. Connect hand-off-auto selector switches to override automatic interlock controls when switch is in hand position.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect field-assembled components and equipment installation, including connections, and to assist in field testing. Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:
 - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper unit operation. Remove and replace malfunctioning units and retest.
 - 2. Test and adjust controls and safeties.
 - 3. Test calibration of electronic controllers by disconnecting input sensors and stimulating operation with compatible signal generator.
 - 4. Test each point through its full operating range to verify that safety and operating control set points are as required.
 - 5. Test each control loop to verify stable mode of operation and compliance with sequence of operation. Adjust PID actions.
 - 6. Test each system for compliance with sequence of operation.
 - 7. Test software and hardware interlocks.

C. DDC Verification:

1. Verify that instruments are installed before calibration, testing, and loop or leak checks.
2. Check instruments for proper location and accessibility.
3. Check instrument installation for direction of flow, elevation, orientation, insertion depth, and other applicable considerations.
4. Check instrument tubing for proper fittings, slope, material, and support.
5. Check flow instruments. Inspect tag number and line and bore size, and verify that inlet side is identified and that meters are installed correctly.
6. Check temperature instruments and material and length of sensing elements.
7. Check DDC system as follows:
 - a. Verify that DDC controller power supply is from emergency power supply, if applicable.
 - b. Verify that wires at control panels are tagged with their service designation and approved tagging system.
 - c. Verify that spare I/O capacity has been provided.
 - d. Verify that DDC controllers are protected from power supply surges.

D. Replace damaged or malfunctioning controls and equipment and repeat testing procedures.

3.5 ADJUSTING

A. Calibrating and Adjusting:

1. Calibrate instruments.
2. Make three-point calibration test for both linearity and accuracy for each analog instrument.
3. Calibrate equipment and procedures using manufacturer's written recommendations and instruction manuals. Use test equipment with accuracy at least double that of instrument being calibrated.
4. Control System Inputs and Outputs:
 - a. Check analog inputs at 0, 50, and 100 percent of span.
 - b. Check analog outputs using milliampere meter at 0, 50, and 100 percent output.
 - c. Check digital inputs using jumper wire.
 - d. Check digital outputs using ohmmeter to test for contact making or breaking.
 - e. Check resistance temperature inputs at 0, 50, and 100 percent of span using a precision-resistant source.
5. Pressure:
 - a. Calibrate pressure transmitters at 0, 50, and 100 percent of span.
 - b. Calibrate pressure switches to make or break contacts, with adjustable differential set at minimum.
6. Temperature:
 - a. Calibrate resistance temperature transmitters at 0, 50, and 100 percent of span using a precision-resistance source.
 - b. Calibrate temperature switches to make or break contacts.
7. Stroke and adjust dampers without positioners, following the manufacturer's recommended procedure, so that valve or damper is 100 percent open and closed.
8. Stroke and adjust dampers with positioners, following manufacturer's recommended procedure, so that valve and damper is 0, 50, and 100 percent closed.
9. Provide diagnostic and test instruments for calibration and adjustment of system.

10. Provide written description of procedures and equipment for calibrating each type of instrument. Submit procedures review and approval before initiating startup procedures.

- B. Adjust initial temperature and humidity set points.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain HVAC instrumentation and controls. Refer to Division 1 Section "Demonstration and Training."

PART 4 - SEQUENCES OF OPERATION:

4.1 GENERAL

- A. Provide all Direct Digital Controller, Field Hardware Interface Devices, Actuators, Electrical Wiring, and other Controls necessary to provide a complete system of Direct Digital Control per the following Sequences of Operation:

4.2 CONTROL SEQUENCES AND OPERATIONAL PROCEDURES

- A. ROOFTOP UNIT (3 to 5 tons):

1. The rooftop unit shall start via the building automation system in response to Owner's start/stop scheduling in the control system. Upon start, rooftop unit operation to be controlled by the unit's internal operating controls to maintain discharge temperature, outside air and pressure for space heating, cooling, humidity control. The RTU BAS controller provided by RTU manufacturer shall interface with EMS.
2. Input/Output Points:
 - a. As a minimum, the following input-output points shall be provided and monitored by the control system:
 - 1) Supply air temperature.
 - 2) Fan status
 - 3) Mixed air temperature.
 - 4) Outside air enthalpy.
 - 5) Outside air min/max settings.
 - 6) Economizer control.
 - 7) Space humidity
 - 8) CO2 value
 - 9) Occupancy
 - 10) Heat/Cool
 - 11) Rooftop Unit start/stop.
 - 12) Rooftop Unit status.
3. A temperature sensor and humidity sensor shall be utilized to maintain space temperature and humidity setpoints (adjustable). Humidity shall not be displayed.
4. CO2 sensor located in the space shall be utilized for Demand Control Ventilation.

B. Exhaust Fans

1. General Exhaust Fans: General fans are those serving restrooms and other spaces which do not have special control features indicated in the exhaust fan schedule. The exhaust fans shall be interlocked to operate with their respective RTU's. Start/Stop shall be by the DDC. Upon a signal from the fire alarm system the exhaust fans shall shut down. All exhaust fans shall be scheduled to allow start/stop thru the DDC.
2. During occupied periods associated exhaust fans shall be energized if interlocked with respective RTU. During unoccupied periods all exhaust fans shall be disabled.

END OF SECTION 230900

FACILITY NATURAL-GAS PIPING

SECTION 231123

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipes, tubes, and fittings.
 - 2. Piping and tubing joining materials.

1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.

1.4 SUBMITTALS

- A. Product Data: For each type of the following:
 - 1. Piping specialties.
 - 2. Escutcheons.
- B. Welding certificates.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Steel Support Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Handling Flammable Liquids: Remove and dispose of liquids from existing natural-gas piping according to requirements of authorities having jurisdiction.
- B. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- C. Store and handle pipes and tubes having factory-applied protective coatings to avoid damaging coating, and protect from direct sunlight.

1.7 PROJECT CONDITIONS

- A. Perform site survey to verify locations of existing piping within building for connection and service to this expansion.
- B. Interruption of Existing Natural-Gas Service: Do not interrupt natural-gas service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide purging and startup of natural-gas supply according to requirements indicated:
 - 1. Notify Architect no fewer than two days in advance of proposed interruption of natural-gas service.

1.8 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.
- B. Coordinate requirements for access panels and doors for valves installed concealed behind finished surfaces. Comply with requirements in Division 08 Section "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 PIPES, TUBES, AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
 - 1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
 - 2. Wrought-Steel Welding Fittings: ASTM A 234/A 234M for butt welding and socket welding.
 - 3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.
 - 4. Forged-Steel Flanges and Flanged Fittings: ASME B16.5, minimum Class 150, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 - a. Material Group: 1.1.
 - b. End Connections: Threaded or butt welding to match pipe.
 - c. Lapped Face: Not permitted underground.
 - d. Gasket Materials: ASME B16.20, metallic, flat, asbestos free, aluminum o-rings, and spiral-wound metal gaskets.
 - e. Bolts and Nuts: ASME B18.2.1, carbon steel aboveground and stainless steel underground.

2.2 JOINING MATERIALS

- A. Joint Compound and Tape: Suitable for natural gas.
- B. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.3 DIELECTRIC FITTINGS

A. Dielectric Unions:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Capitol Manufacturing Company.
 - b. Central Plastics Company.
 - c. Hart Industries International, Inc.
 - d. McDonald, A. Y. Mfg. Co.
 - e. Watts Regulator Co.; Division of Watts Water Technologies, Inc.
 - f. Wilkins; Zurn Plumbing Products Group.
- 2. Minimum Operating-Pressure Rating: **150 psig**.
- 3. Combination fitting of copper alloy and ferrous materials.
- 4. Insulating materials suitable for natural gas.
- 5. Combination fitting of copper alloy and ferrous materials with threaded, brazed-joint, plain, or welded end connections that match piping system materials.

B. Dielectric Flanges:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Capitol Manufacturing Company.
 - b. Central Plastics Company.
 - c. Watts Regulator Co.; Division of Watts Water Technologies, Inc.
 - d. Wilkins; Zurn Plumbing Products Group.
- 2. Minimum Operating-Pressure Rating: **150 psig**.
- 3. Combination fitting of copper alloy and ferrous materials.
- 4. Insulating materials suitable for natural gas.
- 5. Combination fitting of copper alloy and ferrous materials with threaded, brazed-joint, plain, or welded end connections that match piping system materials.

C. Dielectric-Flange Kits:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Advance Products & Systems, Inc.
 - b. Calpico Inc.
 - c. Central Plastics Company.
 - d. Pipeline Seal and Insulator, Inc.

2. Minimum Operating-Pressure Rating: **150 psig**.
3. Companion-flange assembly for field assembly.
4. Include flanges, full-face- or ring-type neoprene or phenolic gasket, phenolic or PE bolt sleeves, phenolic washers, and steel backing washers.
5. Insulating materials suitable for natural gas.
6. Combination fitting of copper alloy and ferrous materials with threaded, brazed-joint, plain, or welded end connections that match piping system materials.

2.4 SLEEVES

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for natural-gas piping system to verify actual locations of piping connections before equipment installation.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Close equipment shutoff valves before turning off natural gas to premises or piping section.
- B. Inspect natural-gas piping according to the International Fuel Gas Code to determine that natural-gas utilization devices are turned off in piping section affected.
- C. Comply with the International Fuel Gas Code requirements for prevention of accidental ignition.

3.3 INDOOR PIPING INSTALLATION

- A. Comply with NFPA 54 for installation and purging of natural-gas piping.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction, to allow for mechanical installations.
- D. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

- E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- F. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- G. Locate valves for easy access.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install escutcheons at penetrations of interior walls, ceilings, and floors.
- K. Verify final equipment locations for roughing-in.
- L. Comply with requirements in Sections specifying gas-fired appliances and equipment for roughing-in requirements.
- M. Drips and Sediment Traps: Install drips at points where condensate may collect, including service-meter outlets. Locate where accessible to permit cleaning and emptying. Do not install where condensate is subject to freezing.
 - 1. Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use nipple a minimum length of 3 pipe diameters, but not less than **3 inches** long and same size as connected pipe. Install with space below bottom of drip to remove plug or cap.
- N. Extend relief vent connections for service regulators, line regulators, and overpressure protection devices to outdoors and terminate with weatherproof vent cap.
- O. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels unless indicated to be exposed to view.
- P. Concealed Location Installations: Except as specified below, install concealed natural-gas piping and piping installed under the building in containment conduit constructed of steel pipe with welded joints as described in Part 2. Install a vent pipe from containment conduit to outdoors and terminate with weatherproof vent cap.
 - 1. Above Accessible Ceilings: Natural-gas piping, fittings, valves, and regulators may be installed in accessible spaces without containment conduit.
 - 2. In Floors: Install natural-gas piping with welded or brazed joints and protective coating in cast-in-place concrete floors. Cover piping to be cast in concrete slabs with minimum of **1-1/2 inches** of concrete. Piping may not be in physical contact with other metallic structures such as reinforcing rods or electrically neutral conductors. Do not embed piping in concrete slabs containing quick-set additives or cinder aggregate.
 - 3. In Walls or Partitions: Protect tubing installed inside partitions or hollow walls from physical damage using steel striker barriers at rigid supports.
 - a. Exception: Tubing passing through partitions or walls does not require striker barriers.
 - 4. Prohibited Locations:
 - a. Do not install natural-gas piping in or through circulating air ducts, clothes or trash chutes, chimneys or gas vents (flues), ventilating ducts, or dumbwaiter or elevator shafts.

b. Do not install natural-gas piping in solid walls or partitions.

- Q. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.
- R. Connect branch piping from top or side of horizontal piping.
- S. Install unions in pipes **NPS 2** and smaller, adjacent to each valve, at final connection to each piece of equipment. Unions are not required at flanged connections.
- T. Do not use natural-gas piping as grounding electrode.

3.4 PIPING JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Threaded Joints:
 - 1. Thread pipe with tapered pipe threads complying with ASME B1.20.1.
 - 2. Cut threads full and clean using sharp dies.
 - 3. Ream threaded pipe ends to remove burrs and restore full inside diameter of pipe.
 - 4. Apply appropriate tape or thread compound to external pipe threads unless dryseal threading is specified.
 - 5. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- D. Welded Joints:
 - 1. Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators.
 - 2. Bevel plain ends of steel pipe.
 - 3. Patch factory-applied protective coating as recommended by manufacturer at field welds and where damage to coating occurs during construction.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter.
- F. Flanged Joints: Install gasket material, size, type, and thickness appropriate for natural-gas service. Install gasket concentrically positioned.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hangers and supports specified in Division 23 Section "Hangers and Supports for HVAC Piping and Equipment."
- B. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:
 - 1. **NPS 1** and Smaller: Maximum span, **96 inches**; minimum rod size, **3/8 inch**.
 - 2. **NPS 1-1/4**: Maximum span, **108 inches**; minimum rod size, **3/8 inch**.
 - 3. **NPS 1-1/2 and NPS 2**: Maximum span, **108 inches**; minimum rod size, **3/8 inch**.
 - 4. **NPS 2-1/2 to NPS 3-1/2**: Maximum span, **10 feet**; minimum rod size, **1/2 inch**.

3.6 CONNECTIONS

- A. Install natural-gas piping electrically continuous, and bonded to gas appliance equipment grounding conductor of the circuit powering the appliance according to NFPA 70.
- B. Install piping adjacent to appliances to allow service and maintenance of appliances.
- C. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within **72 inches** of each gas-fired appliance and equipment. Install union between valve and appliances or equipment.
- D. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance.

3.7 LABELING AND IDENTIFYING

- A. Comply with requirements in Division 23 Section "Identification for HVAC Piping and Equipment" for piping and valve identification.
- B. All roof mounted piping exposed shall be painted yellow to meet Edmond Schools Standards.

3.8 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Test, inspect, and purge natural gas according to the International Fuel Gas Code and authorities having jurisdiction.
- C. Natural-gas piping will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

END OF SECTION 231123

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Single-wall rectangular ducts and fittings..
- 2. Single-wall round and flat-oval ducts and fittings.
- 3. Sheet metal materials.
- 4. Duct liner.
- 5. Sealants and gaskets.
- 6. Hangers and supports.

B. Related Sections:

- 1. Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
- 2. Division 23 Section "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.3 PERFORMANCE REQUIREMENTS

A. Static-Pressure Classes:

- a. Supply Ducts (except in Mechanical Rooms): **1-inch wg.**
- b. Return Ducts (Negative Pressure): **1-inch wg.**
- c. Exhaust Ducts (Negative Pressure): **1-inch wg.**

B. Leakage Class:

- a. Round Supply-Air Duct: **3 cfm/100 sq. ft. at 1-inch wg.**
- b. Rectangular Supply-Air Duct: **6 cfm/100 sq. ft. at 1-inch wg.**
- c. Flexible Supply-Air Duct: **6 cfm/100 sq. ft. at 1-inch wg.**

1.4 SUBMITTALS

A. Product Data: For each type of the following products:

- 1. Liners and adhesives.
- 2. Sealants and gaskets.

B. Welding certificates.

- C. Field quality-control reports.

PART 2 - PRODUCTS

2.1 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-4, "Transverse (Girth) Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-5, "Longitudinal Seams - Rectangular Ducts," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 2, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 SINGLE-WALL ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Lindab Inc.
 - b. McGill AirFlow LLC.
 - c. SEMCO Incorporated.
 - d. Sheet Metal Connectors, Inc.
 - e. Spiral Manufacturing Co., Inc.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Transverse Joints - Round Duct," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Transverse Joints in Ducts Larger Than **60 Inches** in Diameter: Flanged.
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Seams - Round Duct and Fittings," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Fabricate round ducts larger than **90 inches** in diameter with butt-welded longitudinal seams.

2. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.
- D. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 DOUBLE-WALL ROUND DUCTS AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Lindab Inc.
 2. McGill AirFlow LLC.
 3. SEMCO Incorporated.
 4. Sheet Metal Connectors, Inc.
- B. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on static-pressure class unless otherwise indicated.
 1. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Transverse Joints - Round Duct," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - a. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
 2. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Seams - Round Duct and Fittings," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - a. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
 3. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Inner Duct: Minimum 0.028-inch perforated galvanized sheet steel having 3/32-inch- diameter perforations, with overall open area of 23 percent.
- D. Interstitial Insulation: Fibrous-glass liner complying with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 1. Maximum Thermal Conductivity: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.

2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
3. Coat insulation with antimicrobial coating.
4. Cover insulation with polyester film complying with UL 181, Class 1.

2.4 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 1. Galvanized Coating Designation: **G90**.
 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Carbon-Steel Sheets: Comply with ASTM A 1008/A 1008M, with oiled, matte finish for exposed ducts

2.5 DUCT LINER

- A. Fibrous-Glass Duct Liner: Comply with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. CertainTeed Corporation; Insulation Group.
 - b. Johns Manville.
 - c. Knauf Insulation.
 - d. Owens Corning.
 - e. Maximum Thermal Conductivity:
 - 1) Type I, Flexible: **0.27 Btu x in./h x sq. ft. x deg F at 75 deg F** mean temperature.
 - 2) Type II, Rigid: **0.23 Btu x in./h x sq. ft. x deg F at 75 deg F** mean temperature.
- B. Natural-Fiber Duct Liner: 85 percent cotton, 10 percent borate, and 5 percent polybinding fibers, treated with a microbial growth inhibitor and complying with NFPA 90A or NFPA 90B.
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Bonded Logic, Inc.
 - b. Reflectix Inc.
 2. Maximum Thermal Conductivity: **0.24 Btu x in./h x sq. ft. x deg F at 75 deg F** mean temperature when tested according to ASTM C 518.
 3. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to ASTM E 84; certified by an NRTL.
 4. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.

C. Insulation Pins and Washers:

1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick galvanized steel; with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.

D. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-19, "Flexible Duct Liner Installation."

1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
3. Butt transverse joints without gaps, and coat joint with adhesive.
4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.
6. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm.
7. Secure liner with mechanical fasteners 4 inches from corners and at intervals not exceeding 12 inches transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.
8. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
 - a. Fan discharges.
 - b. Intervals of lined duct preceding unlined duct.
 - c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm or where indicated.
9. Secure insulation between perforated sheet metal inner duct of same thickness as specified for outer shell. Use mechanical fasteners that maintain inner duct at uniform distance from outer shell without compressing insulation.
 - a. Sheet Metal Inner Duct Perforations: 3/32-inch diameter, with an overall open area of 23 percent.
10. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.6 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:

1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
2. Tape Width: **4 inches**.
3. Sealant: Modified styrene acrylic.
4. Water resistant.
5. Mold and mildew resistant.
6. Maximum Static-Pressure Class: **10-inch wg**, positive and negative.
7. Service: Indoor and outdoor.
8. Service Temperature: **Minus 40 to plus 200 deg F**.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.

C. Water-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Solids Content: Minimum 65 percent.
3. Shore A Hardness: Minimum 20.
4. Water resistant.
5. Mold and mildew resistant.
6. VOC: Maximum 75 g/L (less water).
7. Maximum Static-Pressure Class: **10-inch wg**, positive and negative.
8. Service: Indoor or outdoor.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

D. Flanged Joint Sealant: Comply with ASTM C 920.

1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.

E. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

F. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum leakage class of **3 cfm/100 sq. ft. at 1-inch wg** and shall be rated for **10-inch wg** static-pressure class, positive or negative.

2.7 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," **Table 4-1**, "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.

- F. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- G. Trapeze and Riser Supports:
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install round ducts in maximum practical lengths.
- D. Install double wall ductwork using standard spiral pipe connectors. Use factory fabricated double wall pipe and fittings.
- E. Install ducts with fewest possible joints.
- F. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- G. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- H. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- I. Install ducts with a clearance of **1 inch**, plus allowance for insulation thickness.
- J. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- K. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least **1-1/2 inches**.
- L. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Division 23 Section "Air Duct Accessories" for fire and smoke dampers.
- M. Protect duct interiors from moisture, construction debris and dust, and other foreign materials.

3.2 SEAM AND JOINT SEALING

- A. Seal duct seams and joints for duct static-pressure and leakage classes specified in "Performance Requirements" Article, according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 1-2, "Standard Duct Sealing Requirements," unless otherwise indicated.
- B. Seal Classes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 1-2, "Standard Duct Sealing Requirements."
 - 1. For static-pressure classes **1- and ½-inch wg**, comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Seal Class C, except as follows:
 - a. Ducts that are located directly in zones they serve.
 - b. Ducts that have short runs from volume control boxes to diffusers.
 - c. Return-air ceiling plenums.

3.3 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Hangers and Supports."
- B. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," **Table 4-1**, "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within **24 inches** of each elbow and within **48 inches** of each branch intersection.
- C. Hangers Exposed to View: Threaded rod and angle or channel supports.
- D. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of **16 feet**.
- E. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.4 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Division 23 Section "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.5 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Leakage Tests:
 - 1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual."
 - 2. Test the following systems:
 - a. Supply air.

3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
 4. Test for leaks before insulation application.
 5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test entire system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure. Give seven days' advance notice for testing.
- C. Duct system will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.6 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel.
- B. Liner: Refer to Materials and Insulation Schedule on drawings.
- C. Elbow Configuration:
1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Elbows."
 - a. Velocity **1000 fpm** or Lower:
 - 1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
 - 2) Mitered Type RE 4 without vanes.
 - b. Velocity **1000 to 1500 fpm**:
 - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-3, "Vanes and Vane Runners," and Figure 2-4, "Vane Support in Elbows."
 2. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-3, "Round Duct Elbows."
 - a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Velocity **1000 fpm** or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
 - 2) Velocity **1000 to 1500 fpm**: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Velocity **1500 fpm** or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
- D. Branch Configuration:
1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-6, "Branch Connections."

- a. Rectangular Main to Rectangular Branch: 45-degree entry.
 - b. Rectangular Main to Round Branch: Spin in.
2. Round: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees." Saddle taps are permitted in existing duct.
- a. Velocity 1000 fpm or Lower: 90-degree tap.
 - b. Velocity 1000 to 1500 fpm: Conical tap.
 - c. Velocity 1500 fpm or Higher: 45-degree lateral.

END OF SECTION 233113

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Backdraft and pressure relief dampers.
 - 2. Manual volume dampers.
 - 3. Control dampers.
 - 4. Fire Dampers.
 - 5. Turning vanes.
 - 6. Flexible connectors.
 - 7. Flexible ducts.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Source quality-control reports.
- C. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: **G60**.
 - 2. Exposed-Surface Finish: Mill phosphatized.

- C. Aluminum Sheets: Comply with **ASTM B 209**, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- D. Tie Rods: Galvanized steel, **1/4-inch** minimum diameter for lengths **36 inches** or less; **3/8-inch** minimum diameter for lengths longer than **36 inches**.

2.2 BACKDRAFT AND PRESSURE RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Air Balance Inc.; a division of Mestek, Inc.
 - 2. Cesco Products; a division of Mestek, Inc.
 - 3. Greenheck Fan Corporation.
 - 4. Nailor Industries Inc.
 - 5. NCA Manufacturing, Inc.
 - 6. Ruskin Company.
- B. Description: Gravity balanced.
- C. Maximum Air Velocity: **2000 fpm**.
- D. Maximum System Pressure: **1-inch wg**.
- E. Frame: **0.052-inch-** thick, galvanized sheet steel with welded corners and mounting flange.
- F. Blades: Multiple single-piece blades, center-pivoted, maximum **6-inch** width, **0.025-inch-** thick, roll-formed aluminum with sealed edges.
- G. Blade Action: Parallel.
- H. Blade Seals: Extruded vinyl, mechanically locked.
- I. Blade Axles:
 - 1. Material: Nonferrous metal.
 - 2. Diameter: **0.20 inch**.
- J. Tie Bars and Brackets: Aluminum.
- K. Return Spring: Adjustable tension.
- L. Bearings: Steel ball.
- M. Accessories:
 - 1. Adjustment device to permit setting for varying differential static pressure.
 - 2. Counterweights and spring-assist kits for vertical airflow installations.
 - 3. Electric actuators.
 - 4. Chain pulls.
 - 5. Front of rear screens.
 - 6. 90-degree stops.
- N. Sleeve: Minimum **20-gage** thickness.

2.3 MANUAL VOLUME DAMPERS

- A. Standard, Steel, Manual Volume Dampers:
1. Standard leakage rating.
 2. Suitable for horizontal or vertical applications.
 3. Frames:
 - a. Hat-shaped, galvanize-steel channels, **0.064-inch** minimum thickness.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
 4. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized-steel, **0.064 inch** thick.
 5. Blade Axles: Galvanized steel.
 6. Tie Bars and Brackets: Galvanized steel.

2.4 FIRE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following :
1. Air Balance Inc.; a division of Mestek, Inc.
 2. Cesco Products; a division of Mestek, Inc.
 3. Greenheck Fan Corporation.
 4. Nailor Industries Inc.
 5. Prefco; Perfect Air Control, Inc.
 6. Ruskin Company.
- B. Type: Static and dynamic; rated and labeled according to UL 555 by an NRTL.
- C. Closing rating in ducts up to **4-inch wg** static pressure class and minimum **2000-fpm** velocity.
- D. Fire Rating: 3 hours.
- E. Frame: Curtain type with blades outside airstream; fabricated with roll-formed, **0.034-inch-(0.85-mm-)** thick galvanized steel; with mitered and interlocking corners.
- F. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel.
- G. Mounting Orientation: Vertical or horizontal as indicated.
- H. Blades: Roll-formed, interlocking, **0.034-inch-** thick, galvanized sheet steel. In place of interlocking blades, use full-length, **0.034-inch-** thick, galvanized-steel blade connectors.
- I. Horizontal Dampers: Include blade lock and stainless-steel closure spring.
- J. Heat-Responsive Device: Replaceable, **165 deg F** rated, fusible links.

2.5 TURNING VANES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Ductmate Industries, Inc.
 - 2. Duro Dyne Inc.
 - 3. METALAIR, Inc.
 - 4. SEMCO Incorporated.
 - 5. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
 - 1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- C. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 2-3, "Vanes and Vane Runners," and 2-4, "Vane Support in Elbows."
- D. Vane Construction: Single wall.
- E. Vane Construction: Single wall for ducts up to **48 inches** wide and double wall for larger dimensions.

2.6 FLEXIBLE DUCTS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Flexmaster U.S.A., Inc.
 - 2. McGill AirFlow LLC.
 - 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Insulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
 - 1. Pressure Rating: **10-inch wg** positive and **1.0-inch wg** negative.
 - 2. Maximum Air Velocity: **4000 fpm**.
 - 3. Temperature Range: **Minus 10 to plus 160 deg F**.
- C. Insulated, Flexible Duct: UL 181, Class 1, black polymer film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
 - 1. Pressure Rating: **4-inch wg** positive and **0.5-inch wg** negative.
 - 2. Maximum Air Velocity: **4000 fpm**.
 - 3. Temperature Range: **Minus 20 to plus 175 deg F**.

2.7 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.

- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 - 1. Coordinate subparagraphs below with Division 23 Section "Metal Ducts." Install steel volume dampers in steel ducts.
 - 2. Install aluminum volume dampers in aluminum ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Label access doors according to Division 23 Section "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- H. Install flexible connectors to connect ducts to equipment.
- I. For fans developing static pressures of **5-inch wg** and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- J. Connect terminal units to supply ducts directly or with maximum **12-inch** lengths of flexible duct. Do not use flexible ducts to change directions.
- K. Install duct test holes where required for testing and balancing purposes.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Operate dampers to verify full range of movement.
 - 2. Inspect locations of access doors and verify that purpose of access door can be performed.
 - 3. Inspect turning vanes for proper and secure installation.
 - 4. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION 233300

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Centrifugal Roof ventilators.
 - 2. In-line ventilators.

1.3 PERFORMANCE REQUIREMENTS

- A. Project Altitude: Base fan-performance ratings on actual Project site elevations.
- B. Operating Limits: Classify according to AMCA 99.

1.4 SUBMITTALS

- A. Product Data: Include rated capacities, furnished specialties, and accessories for each type of product indicated and include the following:
 - 1. Certified fan performance curves with system operating conditions indicated.
 - 2. Certified fan sound-power ratings.
 - 3. Motor ratings and electrical characteristics, plus motor and electrical accessories.
 - 4. Material thickness and finishes, including color charts.
 - 5. Dampers, including housings, linkages, and operators.
 - 6. Roof curbs.
 - 7. Fan speed controllers.
- B. Field quality-control test reports.
- C. Operation and Maintenance Data: For power ventilators to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. AMCA Compliance: Products shall comply with performance requirements and shall be licensed to use the AMCA-Certified Ratings Seal.

- C. NEMA Compliance: Motors and electrical accessories shall comply with NEMA standards.
- D. UL Standard: Power ventilators shall comply with UL 705.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver fans as factory-assembled unit, to the extent allowable by shipping limitations, with protective crating and covering.
- B. Disassemble and reassemble units, as required for moving to final location, according to manufacturer's written instructions.
- C. Lift and support units with manufacturer's designated lifting or supporting points.

1.7 COORDINATION

- A. Coordinate size and location of structural-steel support members.
- B. Coordinate installation of roof curbs, equipment supports, and roof penetrations. These items are specified in Division 07 Section "Roof Accessories."

PART 2 - PRODUCTS

2.1 CENTRIFUGAL ROOF VENTILATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Greenheck.
 - 2. Loren Cook Company.
 - 3. Penn Ventilation.
 - 4. Twin City.
- B. Description: Direct- or belt-driven centrifugal fans consisting of housing, wheel, fan shaft, bearings, motor and disconnect switch, drive assembly, curb base, and accessories.
- C. Housing: Removable, spun-aluminum, dome top and outlet baffle; square, one-piece, aluminum base with venturi inlet cone.
 - 1. Upblast Units: Provide spun-aluminum discharge baffle to direct discharge air upward, with rain and snow drains and grease collector.
 - 2. Hinged Subbase: Galvanized-steel hinged arrangement permitting service and maintenance.
- D. Fan Wheels: Aluminum hub and wheel with backward-inclined blades.
- E. Belt-Driven Drive Assembly: Resiliently mounted to housing, with the following features:
 - 1. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
 - 2. Shaft Bearings: Permanently lubricated, permanently sealed, self-aligning ball bearings.
 - 3. Pulleys: Cast-iron, adjustable-pitch motor pulley.
 - 4. Fan and motor isolated from exhaust airstream.
- F. Accessories:

1. Bird Screens: Removable, 1/2-inch mesh, aluminum or brass wire.
 2. Dampers: Counterbalanced, parallel-blade, backdraft dampers mounted in curb base; factory set to close when fan stops.
 3. Motorized Dampers: Parallel-blade dampers mounted in curb base with electric actuator; wired to close when fan stops.
- G. Roof Curbs: Galvanized steel; mitered and welded corners; 1-1/2-inch- thick, rigid, fiberglass insulation adhered to inside walls; and 1-1/2-inch wood nailer. Size as required to suit roof opening and fan base.
1. Configuration: Self-flashing without a cant strip, with mounting flange.
 2. Overall Height: 9-1/2 inches.
 3. Sound Curb: Curb with sound-absorbing insulation matrix.
 4. Pitch Mounting: Manufacture curb for roof slope.

2.2 IN-LINE CENTRIFUGAL FANS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
1. Greenheck.
 2. Loren Cook Company.
 3. Penn Ventilation.
 4. Soler-Palau.
- C. Description: In-line, direct-driven centrifugal fans consisting of housing, wheel, outlet guide vanes, fan shaft, bearings, motor and disconnect switch, drive assembly, mounting brackets, and accessories.
- D. Housing: Split, spun aluminum with aluminum straightening vanes, inlet and outlet flanges, and support bracket adaptable to floor, side wall, or ceiling mounting.
- E. Direct-Driven Units: Motor mounted in airstream, factory wired to disconnect switch located on outside of fan housing].
- F. Fan Wheels: Aluminum, airfoil blades welded to aluminum hub.
- G. Accessories:
1. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
 2. Companion Flanges: For inlet and outlet duct connections.
 3. Fan Guards: 1/2- by 1-inch mesh of galvanized steel in removable frame. Provide guard for inlet or outlet for units not connected to ductwork.
 4. Motor and Drive Cover (Belt Guard): Epoxy-coated steel.

2.3 MOTORS

- A. Enclosure Type: Totally enclosed, fan cooled.

2.4 SOURCE QUALITY CONTROL

- A. Sound-Power Level Ratings: Comply with AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.
- B. Fan Performance Ratings: Establish flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests and ratings according to AMCA 210, "Laboratory Methods of Testing Fans for Rating."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install power ventilators level and plumb.
- B. Secure roof-mounting fans to roof curbs with cadmium-plated hardware. Refer to Division 07 Section "Roof Accessories" for installation of roof curbs.
- C. Install units with clearances for service and maintenance.
- D. Label units according to requirements specified in Division 23 Section "Identification for HVAC Piping and Equipment."

3.2 CONNECTIONS

- A. Duct installation and connection requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Division 23 Section "Air Duct Accessories."
- B. Install ducts adjacent to power ventilators to allow service and maintenance.

3.3 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
 - 1. Verify that shipping, blocking, and bracing are removed.
 - 2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
 - 3. Verify that cleaning and adjusting are complete.
 - 4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
 - 5. Adjust belt tension.
 - 6. Adjust damper linkages for proper damper operation.
 - 7. Verify lubrication for bearings and other moving parts.
 - 8. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
 - 9. Disable automatic temperature-control operators, energize motor and adjust fan to indicated rpm, and measure and record motor voltage and amperage.
 - 10. Shut unit down and reconnect automatic temperature-control operators.

11. Remove and replace malfunctioning units and retest as specified above.

- B. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

3.4 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Adjust belt tension.
- C. Refer to Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.
- D. Replace fan and motor pulleys as required to achieve design airflow.
- E. Lubricate bearings.

END OF SECTION 233423

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Rectangular and square ceiling diffusers.
 - 2. Linear slot diffusers.
 - 3. Duct mounted air devices

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated, include the following:
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - 2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

PART 2 - PRODUCTS

2.1 CEILING DIFFUSERS

- A. Rectangular and Square Ceiling Diffusers:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings Air Device Schedule or comparable product by one of the following:
 - a. METALAIR, Inc.
 - b. Nailor Industries Inc.
 - c. Price Industries.
 - d. Titus.
 - e. Tuttle & Bailey.
 - 2. Devices shall be specifically designed for variable-air-volume flows with size, mounting and pattern as indicated on drawings.
 - 3. Material: Aluminum.
 - 4. Finish: Baked enamel, white unless otherwise indicated. Refer to plans and device schedule for finish and color requirements.
- B. Louver Face Diffuser:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings Air Device Schedule or comparable product by one of the following:
 - a. METALAIRE, Inc.
 - b. Nailor Industries Inc.
 - c. Price Industries.
 - d. Titus.
 - e. Tuttle & Bailey.
2. Devices shall be specifically designed for variable-air-volume flows.
3. Material: Aluminum.
4. Finish: Baked enamel, white unless otherwise indicated. Refer to plans and device schedule for finish and color requirements.

2.2 CEILING LINEAR SLOT OUTLETS

A. Linear Slot Diffuser:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings Air Device Schedule or comparable product by one of the following:
 - a. METALAIRE, Inc.
 - b. Nailor Industries Inc.
 - c. Price Industries.
 - d. Titus.
 - e. Tuttle & Bailey.
2. Material - Shell: Steel.
3. Material - Pattern Controller and Tees: Aluminum.
4. Finish - Face and Shell: Baked enamel, black.
5. Finish - Pattern Controller: Baked enamel, black.
6. Finish - Tees: Baked enamel, color selected by Architect.

2.3 REGISTERS AND GRILLES

A. Adjustable Bar Register:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings Air Device Schedule or comparable product by one of the following:
 - a. METALAIRE, Inc.
 - b. Nailor Industries Inc.
 - c. Price Industries.
 - d. Titus.
 - e. Tuttle & Bailey.
2. Material: Aluminum.
3. Finish: Baked enamel, white unless otherwise indicated. Refer to plans and device schedule for finish and color requirements.

2.4 HIGH-CAPACITY DIFFUSERS

A. Drum Louver:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings Air Device Schedule or comparable product by one of the following:
 - a. METALAIRE, Inc.
 - b. McGill Airflow
 - c. Nailor Industries Inc.
 - d. Price Industries.
 - e. Titus.
2. Airflow Principle: Extended distance for high airflow rates.
3. Material: Aluminum, heavy gage extruded.
4. Finish: Suitable for painting. Color by Architect
5. Border: 1-1/4-inch width with countersunk screw holes.
6. Gasket between drum and border.
7. Body: Drum shaped; adjustable vertically.
8. Blades: Individually adjustable horizontally.
9. Mounting: Surface to duct.

B. Duct mounted Supply Grilles:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings Air Device Schedule or comparable product by one of the following:
 - a. METALAIRE, Inc.
 - b. McGill Airflow
 - c. Nailor Industries Inc.
 - d. Price Industries.
 - e. Titus.
2. Throw: Extended distance for airflow rates.
3. Material: Steel.
4. Finish: suitable for painting. Color by Architect.
5. Border: 1-1/2-inch width with countersunk screw holes.
6. Blades:
 - a. Airfoil, individually adjustable horizontally.
 - b. Single deflection.
7. Accessory: Opposed-blade steel damper.

2.5 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713

PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS
3 TO 5 TONS

SECTION 237413

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes packaged, outdoor, central-station air-handling units (rooftop units) with the following components and accessories:
 - 1. Direct-expansion cooling.
 - 2. Gas furnace.
 - 3. Economizer outdoor- and return-air damper section.
 - 4. Integral, space temperature controls.
 - 5. Roof curbs.

1.3 DEFINITIONS

- A. DDC: Direct-digital controls.
- B. ECM: Electrically commutated motor.
- C. Outdoor-Air Refrigerant Coil: Refrigerant coil in the outdoor-air stream to reject heat during cooling operations and to absorb heat during heating operations. "Outdoor air" is defined as the air outside the building or taken from outdoors and not previously circulated through the system.
- D. Outdoor-Air Refrigerant-Coil Fan: The outdoor-air refrigerant-coil fan in RTUs. "Outdoor air" is defined as the air outside the building or taken from outdoors and not previously circulated through the system.
- E. RTU: Rooftop unit. As used in this Section, this abbreviation means packaged, outdoor, central-station air-handling units. This abbreviation is used regardless of whether the unit is mounted on the roof or on a concrete base on ground.
- F. Supply-Air Fan: The fan providing supply air to conditioned space. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.
- G. Supply-Air Refrigerant Coil: Refrigerant coil in the supply-air stream to absorb heat (provide cooling) during cooling operations and to reject heat (provide heating) during heating operations. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.

1.4 SUBMITTALS

- A. Product Data: Include manufacturer's technical data for each RTU, including rated capacities, dimensions, required clearances, characteristics, furnished specialties, and accessories.

PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS
3 TO 5 TONS

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Memorial HS Entry and Classroom Addition
Edmond, OK

June 1, 2021

- B. Field quality-control test reports.
- C. Operation and Maintenance Data: For RTUs to include in emergency, operation, and maintenance manuals.
- D. Warranty: Special warranty specified in this Section.

1.5 QUALITY ASSURANCE

- A. ARI Compliance:
 - 1. Comply with ARI 210/240 and ARI 340/360 for testing and rating energy efficiencies for RTUs.
 - 2. Comply with ARI 270 for testing and rating sound performance for RTUs.
- B. ASHRAE Compliance:
 - 1. Comply with ASHRAE 15 for refrigeration system safety.
 - 2. Comply with ASHRAE 33 for methods of testing cooling and heating coils.
 - 3. Comply with ASHRAE/IESNA 90.1 for minimum efficiency of heating and cooling.
- C. NFPA Compliance: Comply with NFPA 90A and NFPA 90B.
- D. UL Compliance: Comply with UL 1995.
- E. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to replace components of RTUs that fail in materials or workmanship within specified warranty period.
 - 1. Packaged units shall have a five-year parts warranty on the compressors and heat exchangers. In addition, the entire unit, excluding refrigerant, will have a 12-month parts warranty from date of substantial completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings units manufactured by **TRANE** or as provided by one of the following:
 - 1. Lennox Corporation.
 - 2. Carrier.

2.2 GENERAL DESCRIPTION:

- A. Unit(s) furnished and installed shall be combination one-stage gas heating and two-stage cooling packaged rooftop(s) as scheduled on contract documents and these specifications. Units shall have two stage compressors, a variable speed supply fan and direct drive condenser fan. They shall be factory-assembled, piped, wired and fully charged with refrigerant. Cooling capacity ratings shall be based on ARI Standard 210/240. Unit(s) shall consist of an insulated, weather-tight casing with compressor(s), air-cooled condenser coil, condenser fans, evaporator coil, return-air filters, supply motors, unit controls and gas-fired heating section.

2.3 CASING

- A. General Fabrication Requirements for Casings: Formed and reinforced double-wall insulated panels, fabricated to allow removal for access to internal parts and components, with joints between sections sealed.
- B. Exterior Casing Material: Galvanized steel with factory-painted finish, with pitched roof panels and knockouts with grommet seals for electrical and piping connections and lifting lugs.
 - 1. Exterior Casing Thickness: 0.052 inch thick.
- C. Inner Casing Fabrication Requirements:
 - 1. Inside Casing: Galvanized steel, 0.034 inch thick, perforated 40 percent free area.
- D. Casing Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
 - 1. Materials: ASTM C 1071, Type I.
 - 2. Thickness: ½ inch.
 - 3. Liner materials shall have air-stream surface coated with an erosion- and temperature-resistant coating or faced with a plain or coated fibrous mat or fabric.
 - 4. Liner Adhesive: Comply with ASTM C 916, Type I.
- E. Condensate Drain Pans: Formed sections of galvanized-steel sheet, a minimum of 2 inches deep, and complying with ASHRAE 62.
 - 1. Double-Wall Construction: Fill space between walls with foam insulation and seal moisture tight.
 - 2. Drain Connections: Threaded nipple both sides of drain pan.

2.4 FANS AND MOTORS

- A. Evaporator fan shall be capable of operating at variable speeds for enhanced humidity control and reduced temperature variation in the heating mode. Fan motors shall be ECM
- B. Enhanced Dehumidification Cycle - When a zone humidistat senses that the zone humidity is above the predetermined setting, the unit airflow shall be decreased to 80% of design via ECM or VFD motor speed change for each stage of cooling to increase unit dehumidification effectiveness.
- C. Outdoor condenser fans shall be direct drive, statically and dynamically balanced and be configured in a draw-through arrangement.

2.5 COILS

- A. Supply-Air Refrigerant Coil:

1. Aluminum-plate fin and seamless copper tube in steel casing with equalizing-type vertical distributor.
2. Condensate Drain Pan: Galvanized steel with corrosion-resistant coating formed with pitch and drain connections complying with ASHRAE 62.

2.6 REFRIGERANT CIRCUIT COMPONENTS

- A. Compressor: Minimum two stage scroll compressors, mounted on vibration isolators; with internal overcurrent and high-temperature protection, internal pressure relief, and crankcase heater.
- B. Refrigeration Specialties:
 1. Refrigerant Charge: R-410A.
 2. Expansion valve with replaceable thermostatic element.
 3. Refrigerant filter/dryer.
 4. Manual-reset high-pressure safety switch.
 5. Automatic-reset low-pressure safety switch.
 6. Minimum off-time relay.
 7. Automatic-reset compressor motor thermal overload.
 8. Brass service valves installed in compressor suction and liquid lines.
 9. Hot Gas reheat.

2.7 AIR FILTRATION

- A. Minimum arrestance according to ASHRAE 52.1, and a minimum efficiency reporting value (MERV) according to ASHRAE 52.2.
 1. Glass Fiber: Minimum 80 percent arrestance, and MERV 8.

2.8 GAS FURNACE

- A. Completely assembled and installed heating system shall be integral to unit, UL or CSA approved specifically for outdoor applications for use downstream from refrigerant cooling coils. Threaded gas connection on the unit may be connected internally with a straight-in pipe coupling.
- B. The gas heat shall operate single stage as called upon by the control system.
- C. Heat Exchanger: Provide corrosion-resistant aluminized heat exchanger. All heat exchangers shall have minimum 5-year parts warranty.
- D. Venting: Gravity vented with vertical extension if required by local code authority.
- E. Safety Controls:
 1. Gas Control Valve: One stage.
 2. Gas Train: Single-body, regulated, redundant, 24-V ac gas valve assembly containing pilot solenoid valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff.

2.9 ELECTRICAL POWER CONNECTION

- A. Provide for single connection of power to unit with field mounted disconnect switch accessible from outside unit and control-circuit transformer with built-in overcurrent protection.

2.10 CONTROLS

- A. Control equipment and sequence of operation are specified in Division 23 Section "Instrumentation and Control for HVAC."
- B. DDC Controller:
 - 1. Carbon Dioxide Sensor Operation:
 - a. Occupied Periods: Reset minimum outdoor-air ratio down to minimum 10 percent to maintain maximum 1000-ppm concentration.
 - b. Unoccupied Periods: Close outdoor-air damper and open return-air damper.
- C. Interface Requirements for HVAC Instrumentation and Control System:
 - 1. Interface relay for scheduled operation.
 - 2. Interface relay to provide indication of fault at the central workstation and diagnostic code storage.
 - 3. Provide BacNet compatible interface for central HVAC control workstation for the following:
 - a. Adjusting set points.
 - b. Monitoring supply fan start, stop, and operation.
 - c. Inquiring data to include outdoor-air damper position, supply- and room-air temperature and humidity.
 - d. Monitoring occupied and unoccupied operations

2.11 ACCESSORIES

- A. Coil guards of painted, galvanized-steel wire.
- B. Hail guards of galvanized steel, painted to match casing.

2.12 ROOF CURBS

- A. Materials: Galvanized steel with corrosion-protection coating, watertight gaskets, and factory-installed wood nailer; complying with NRCA standards. Full perimeter of unit and energy recovery module, sloped to match roof slope.
 - 1. Curb Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
 - a. Materials: ASTM C 1071, Type I or II.
 - b. Thickness: **1 inch**.
 - 2. Application: Factory applied with adhesive and mechanical fasteners to the internal surface of curb.
 - a. Liner Adhesive: Comply with ASTM C 916, Type I.

- b. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in cabinet.
 - c. Liner materials applied in this location shall have air-stream surface coated with a temperature-resistant coating or faced with a plain or coated fibrous mat or fabric depending on service air velocity.
 - d. Liner Adhesive: Comply with ASTM C 916, Type I.
- B. Curb Height: **14 inches**.
- C. Wind and Seismic Restraints: Metal brackets compatible with the curb and casing, painted to match RTU, used to anchor unit to the curb, and designed for loads at Project site.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of RTUs.
- B. Examine roughing-in for RTUs to verify actual locations of piping and duct connections before equipment installation.
- C. Examine roofs for suitable conditions where RTUs will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Roof Curb: Install on roof structure, level and secure, according to NRCA's "Low-Slope Membrane Roofing Construction Details Manual," Illustration "Raised Curb Detail for Rooftop Air Handling Units and Ducts." Install RTUs on curbs and coordinate roof penetrations and flashing with roof construction specified in Division 07 Section "Roof Accessories." Secure RTUs to upper curb rail, and secure curb base to roof framing or concrete base with anchor bolts.

3.3 CONNECTIONS

- A. Install condensate drain, minimum connection size, with trap and indirect connection to nearest roof drain or area drain.
- B. Install piping adjacent to RTUs to allow service and maintenance.
 - 1. Gas Piping: Comply with applicable requirements in Division 23 Section "Facility Natural-Gas Piping" Connect gas piping to burner, full size of gas train inlet, and connect with union and shutoff valve with sufficient clearance for burner removal and service.
- C. Duct installation requirements are specified in other Division 23 Sections. Drawings indicate the general arrangement of ducts. The following are specific connection requirements:
 - 1. Install ducts to termination at top of roof curb.
 - 2. Remove roof decking only as required for passage of ducts. Do not cut out decking under entire roof curb.

3. Connect supply ducts to RTUs with flexible duct connectors specified in Division 23 Section " Air Duct Accessories."
4. Install return-air duct continuously through roof structure.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections. Report results in writing.
- B. Perform tests and inspections and prepare test reports.
 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing. Report results in writing.
- C. Tests and Inspections:
 1. After installing RTUs and after electrical circuitry has been energized, test units for compliance with requirements.
 2. Inspect for and remove shipping bolts, blocks, and tie-down straps.
 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Remove and replace malfunctioning units and retest as specified above.

3.5 STARTUP SERVICE

- A. Complete installation and startup checks according to manufacturer's written instructions and do the following:
 1. Inspect for visible damage to unit casing.
 2. Inspect for visible damage to furnace combustion chamber.
 3. Inspect for visible damage to compressor, coils, and fans.
 4. Inspect internal insulation.
 5. Verify that labels are clearly visible.
 6. Verify that clearances have been provided for servicing.
 7. Verify that controls are connected and operable.
 8. Verify that filters are installed.
 9. Clean condenser coil and inspect for construction debris.
 10. Clean furnace flue and inspect for construction debris.
 11. Connect and purge gas line.
 12. Remove packing from vibration isolators.
 13. Verify lubrication on fan and motor bearings.
 14. Inspect fan-wheel rotation for movement in correct direction without vibration and binding.
 15. Adjust fan belts to proper alignment and tension.
 16. Start unit according to manufacturer's written instructions.
 - a. Start refrigeration system.
 - b. Do not operate below recommended low-ambient temperature.
 - c. Complete startup sheets and attach copy with Contractor's startup report.

17. Inspect and record performance of interlocks and protective devices; verify sequences.
18. Operate unit for an initial period as recommended or required by manufacturer.
19. Perform the following operations for both minimum and maximum firing. Adjust burner for peak efficiency.
 - a. Measure gas pressure on manifold.
 - b. Inspect operation of power vents.
 - c. Measure combustion-air temperature at inlet to combustion chamber.
 - d. Measure flue-gas temperature at furnace discharge.
 - e. Perform flue-gas analysis. Measure and record flue-gas carbon dioxide and oxygen concentration.
 - f. Measure supply-air temperature and volume when burner is at maximum firing rate and when burner is off. Calculate useful heat to supply air.
20. Adjust and inspect high-temperature limits.
21. Inspect outdoor-air dampers for proper stroke and interlock with return-air dampers.
22. Start refrigeration system and measure and record the following when ambient is a minimum of 15 deg F above return-air temperature:
 - a. Coil leaving-air, dry- and wet-bulb temperatures.
 - b. Coil entering-air, dry- and wet-bulb temperatures.
 - c. Outdoor-air, dry-bulb temperature.
 - d. Outdoor-air-coil, discharge-air, dry-bulb temperature.
23. Simulate maximum cooling demand and inspect the following:
 - a. Compressor refrigerant suction and hot-gas pressures.
 - b. Short circuiting of air through condenser coil or from condenser fans to outdoor-air intake.
24. Verify operation of remote panel including pilot-light operation and failure modes. Inspect the following:
 - a. High-temperature limit on gas-fired heat exchanger.
 - b. Low-temperature safety operation.
 - c. Filter high-pressure differential alarm.
 - d. Economizer to minimum outdoor-air changeover.
 - e. Relief-air fan operation.
 - f. Smoke and firestat alarms.
25. After startup and performance testing and prior to Substantial Completion, replace existing filters with new filters.

3.6 CLEANING AND ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to site during other-than-normal occupancy hours for this purpose.
- B. After completing system installation and testing, adjusting, and balancing RTU and air-distribution systems, clean filter housings and install new filters.

3.7 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain RTUs. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 237413

PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS
6 TONS AND ABOVE

SECTION 237414

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes packaged, outdoor, central-station air-handling units (rooftop units) with the following components and accessories:
 - 1. Direct-expansion cooling.
 - 2. Fully modulating Gas furnace.
 - 3. Economizer outdoor- and return-air damper section.
 - 4. Integral, space temperature controls.
 - 5. Roof curbs.

1.3 DEFINITIONS

- A. DDC: Direct-digital controls.
- B. ECM: Electrically commutated motor.
- C. Outdoor-Air Refrigerant Coil: Refrigerant coil in the outdoor-air stream to reject heat during cooling operations and to absorb heat during heating operations. "Outdoor air" is defined as the air outside the building or taken from outdoors and not previously circulated through the system.
- D. Outdoor-Air Refrigerant-Coil Fan: The outdoor-air refrigerant-coil fan in RTUs. "Outdoor air" is defined as the air outside the building or taken from outdoors and not previously circulated through the system.
- E. RTU: Rooftop unit. As used in this Section, this abbreviation means packaged, outdoor, central-station air-handling units. This abbreviation is used regardless of whether the unit is mounted on the roof or on a concrete base on ground.
- F. Supply-Air Fan: The fan providing supply air to conditioned space. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.
- G. Supply-Air Refrigerant Coil: Refrigerant coil in the supply-air stream to absorb heat (provide cooling) during cooling operations and to reject heat (provide heating) during heating operations. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.

1.4 SUBMITTALS

- A. Product Data: Include manufacturer's technical data for each RTU, including rated capacities, dimensions, required clearances, characteristics, furnished specialties, and accessories.

- B. Field quality-control test reports.
- C. Operation and Maintenance Data: For RTUs to include in emergency, operation, and maintenance manuals.
- D. Warranty: Special warranty specified in this Section.

1.5 QUALITY ASSURANCE

- A. ARI Compliance:
 - 1. Comply with ARI 210/240 and ARI 340/360 for testing and rating energy efficiencies for RTUs.
 - 2. Comply with ARI 270 for testing and rating sound performance for RTUs.
- B. ASHRAE Compliance:
 - 1. Comply with ASHRAE 15 for refrigeration system safety.
 - 2. Comply with ASHRAE 33 for methods of testing cooling and heating coils.
 - 3. Comply with ASHRAE/IESNA 90.1 for minimum efficiency of heating and cooling.
- C. NFPA Compliance: Comply with NFPA 90A and NFPA 90B.
- D. UL Compliance: Comply with UL 1995.
- E. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to replace components of RTUs that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period for Compressors: Manufacturer's standard, but not less than five years from date of Substantial Completion.
 - 2. Warranty Period for Gas Furnace Heat Exchangers: Manufacturer's standard, but not less than five years from date of Substantial Completion.
 - 3. Warranty Period for Solid-State Ignition Modules: Manufacturer's standard, but not less than three years from date of Substantial Completion.
 - 4. Warranty Period for Control Boards: Manufacturer's standard, but not less than three years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings units manufactured by **TRANE** or as provided by one of the following:
 - 1. Lennox Corporation.

2. Carrier.

2.2 CASING

- A. General Fabrication Requirements for Casings: Formed and reinforced double-wall insulated panels, fabricated to allow removal for access to internal parts and components, with joints between sections sealed.
- B. Exterior Casing Material: Galvanized steel with factory-painted finish, with pitched roof panels and knockouts with grommet seals for electrical and piping connections and lifting lugs.
 1. Exterior Casing Thickness: 0.052 inch thick.
- C. Inner Casing Fabrication Requirements:
 1. Inside Casing: Galvanized steel, 0.034 inch thick, perforated 40 percent free area.
- D. Casing Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
 1. Materials: ASTM C 1071, Type I.
 2. Thickness: ½ inch.
 3. Liner materials shall have air-stream surface coated with an erosion- and temperature-resistant coating or faced with a plain or coated fibrous mat or fabric.
 4. Liner Adhesive: Comply with ASTM C 916, Type I.
- E. Condensate Drain Pans: Formed sections of galvanized-steel sheet, a minimum of 2 inches deep, and complying with ASHRAE 62.
 1. Double-Wall Construction: Fill space between walls with foam insulation and seal moisture tight.
 2. Drain Connections: Threaded nipple both sides of drain pan.

2.3 FANS

- A. Direct-Driven Supply-Air Fans: Double width, forward curved, centrifugal; with permanently lubricated, multispeed motor resiliently mounted in the fan inlet. Aluminum or painted-steel wheels, and galvanized- or painted-steel fan scrolls.
- B. Belt-Driven Supply-Air Fans: Double width, forward curved, centrifugal; with permanently lubricated, single-speed motor installed on an adjustable fan base resiliently mounted in the casing. Aluminum or painted-steel wheels, and galvanized- or painted-steel fan scrolls.
- C. Condenser-Coil Fan: Propeller, mounted on shaft of permanently lubricated motor.
- D. Relief-Air Fan: Forward curved, shaft mounted on permanently lubricated motor.

2.4 COILS

- A. Supply-Air Refrigerant Coil:
 1. Aluminum-plate fin and seamless copper tube in steel casing with equalizing-type vertical distributor.

2. Condensate Drain Pan: Galvanized steel with corrosion-resistant coating formed with pitch and drain connections complying with ASHRAE 62.

2.5 REFRIGERANT CIRCUIT COMPONENTS

- A. Compressor: Hermetic, scroll, mounted on vibration isolators; with internal overcurrent and high-temperature protection, internal pressure relief, and crankcase heater. Units with three stage cooling capabilities shall utilize tandem compressors stage to allow three stages of cooling.
- B. Refrigeration Specialties:
 1. Refrigerant Charge: R-410.
 2. Expansion valve with replaceable thermostatic element.
 3. Refrigerant filter/dryer.
 4. Manual-reset high-pressure safety switch.
 5. Automatic-reset low-pressure safety switch.
 6. Minimum off-time relay.
 7. Automatic-reset compressor motor thermal overload.
 8. Brass service valves installed in compressor suction and liquid lines.
 9. Hot gas reheat.

2.6 AIR FILTRATION

- A. Minimum arrestance according to ASHRAE 52.1, and a minimum efficiency reporting value (MERV) according to ASHRAE 52.2.
 1. Glass Fiber: Minimum 80 percent arrestance, and MERV 5.

2.7 GAS FURNACE

- A. Description: Factory assembled, piped, and wired; complying with ANSI Z21.47 and NFPA 54.
 1. CSA Approval: Designed and certified by and bearing label of CSA.
- B. Burners: Stainless steel with a minimum thermal efficiency of 80 percent.
 1. Fuel: Natural gas.
 2. Ignition: Electronically controlled electric spark or hot-surface igniter with flame sensor.
- C. Heat-Exchanger and Drain Pan: Corrosion -resistant aluminized steel.
- D. Venting: Gravity vented with vertical extension if required by local code authority.
- E. Safety Controls:
 1. Gas Control Valve: Fully modulating.
 2. Gas Train: Single-body, regulated, redundant, 24-V ac gas valve assembly containing pilot solenoid valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff.

2.8 ELECTRICAL POWER CONNECTION

- A. Provide for single connection of power to unit with unit-mounted disconnect switch accessible from outside unit and control-circuit transformer with built-in overcurrent protection.

2.9 CONTROLS

- A. Refer to Division 230900 INSTRUMENTATION AND CONTROLS FOR HVAC for requirements.

2.10 ACCESSORIES

- A. Duplex, 115-V, ground-fault-interrupter outlet with 15-A overcurrent protection. Include transformer if required. Outlet shall be energized even if the unit main disconnect is open.
- B. Filter differential pressure switch with sensor tubing on either side of filter. Set for final filter pressure loss.
- C. Coil guards of painted, galvanized-steel wire.
- D. Hail guards of galvanized steel, painted to match casing.

2.11 ROOF CURBS

- A. Materials: Galvanized steel with corrosion-protection coating, watertight gaskets, and factory-installed wood nailer; complying with NRCA standards. Full perimeter of unit and energy recovery module, sloped to match roof slope.
 - 1. Curb Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
 - a. Materials: ASTM C 1071, Type I or II.
 - b. Thickness: **1 inch**.
 - 2. Application: Factory applied with adhesive and mechanical fasteners to the internal surface of curb.
 - a. Liner Adhesive: Comply with ASTM C 916, Type I.
 - b. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in cabinet.
 - c. Liner materials applied in this location shall have air-stream surface coated with a temperature-resistant coating or faced with a plain or coated fibrous mat or fabric depending on service air velocity.
 - d. Liner Adhesive: Comply with ASTM C 916, Type I.
- B. Curb Height: **14 inches** or as noted on drawings.
- C. Wind and Seismic Restraints: Metal brackets compatible with the curb and casing, painted to match RTU, used to anchor unit to the curb, and designed for loads at Project site.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of RTUs.
- B. Examine roughing-in for RTUs to verify actual locations of piping and duct connections before equipment installation.
- C. Examine roofs for suitable conditions where RTUs will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Roof Curb: Install on roof structure, level and secure, according to NRCA's "Low-Slope Membrane Roofing Construction Details Manual," Illustration "Raised Curb Detail for Rooftop Air Handling Units and Ducts." Install RTUs on curbs and coordinate roof penetrations and flashing with roof construction specified in Division 07 Section "Roof Accessories." Secure RTUs to upper curb rail, and secure curb base to roof framing or concrete base with anchor bolts.

3.3 CONNECTIONS

- A. Install condensate drain, minimum connection size, with trap and indirect connection to nearest roof drain or area drain.
- B. Install piping adjacent to RTUs to allow service and maintenance.
 - 1. Gas Piping: Comply with applicable requirements in Division 23 Section "Facility Natural-Gas Piping" Connect gas piping to burner, full size of gas train inlet, and connect with union and shutoff valve with sufficient clearance for burner removal and service.
- C. Duct installation requirements are specified in other Division 23 Sections. Drawings indicate the general arrangement of ducts. The following are specific connection requirements:
 - 1. Install ducts to termination at top of roof curb.
 - 2. Remove roof decking only as required for passage of ducts. Do not cut out decking under entire roof curb.
 - 3. Connect supply ducts to RTUs with flexible duct connectors specified in Division 23 Section " Air Duct Accessories."
 - 4. Install return-air duct continuously through roof structure.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections. Report results in writing.
- B. Perform tests and inspections and prepare test reports.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing. Report results in writing.
- C. Tests and Inspections:

1. After installing RTUs and after electrical circuitry has been energized, test units for compliance with requirements.
2. Inspect for and remove shipping bolts, blocks, and tie-down straps.
3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

D. Remove and replace malfunctioning units and retest as specified above.

3.5 STARTUP SERVICE

A. Complete installation and startup checks according to manufacturer's written instructions and do the following:

1. Inspect for visible damage to unit casing.
2. Inspect for visible damage to furnace combustion chamber.
3. Inspect for visible damage to compressor, coils, and fans.
4. Inspect internal insulation.
5. Verify that labels are clearly visible.
6. Verify that clearances have been provided for servicing.
7. Verify that controls are connected and operable.
8. Verify that filters are installed.
9. Clean condenser coil and inspect for construction debris.
10. Clean furnace flue and inspect for construction debris.
11. Connect and purge gas line.
12. Remove packing from vibration isolators.
13. Verify lubrication on fan and motor bearings.
14. Inspect fan-wheel rotation for movement in correct direction without vibration and binding.
15. Adjust fan belts to proper alignment and tension.
16. Start unit according to manufacturer's written instructions.
 - a. Start refrigeration system.
 - b. Do not operate below recommended low-ambient temperature.
 - c. Complete startup sheets and attach copy with Contractor's startup report.
17. Inspect and record performance of interlocks and protective devices; verify sequences.
18. Operate unit for an initial period as recommended or required by manufacturer.
19. Perform the following operations for both minimum and maximum firing. Adjust burner for peak efficiency.
 - a. Measure gas pressure on manifold.
 - b. Inspect operation of power vents.
 - c. Measure combustion-air temperature at inlet to combustion chamber.
 - d. Measure flue-gas temperature at furnace discharge.
 - e. Perform flue-gas analysis. Measure and record flue-gas carbon dioxide and oxygen concentration.
 - f. Measure supply-air temperature and volume when burner is at maximum firing rate and when burner is off. Calculate useful heat to supply air.
20. Adjust and inspect high-temperature limits.
21. Inspect outdoor-air dampers for proper stroke and interlock with return-air dampers.
22. Start refrigeration system and measure and record the following when ambient is a minimum of 15 deg F above return-air temperature:
 - a. Coil leaving-air, dry- and wet-bulb temperatures.

- b. Coil entering-air, dry- and wet-bulb temperatures.
 - c. Outdoor-air, dry-bulb temperature.
 - d. Outdoor-air-coil, discharge-air, dry-bulb temperature.
- 23. Simulate maximum cooling demand and inspect the following:
 - a. Compressor refrigerant suction and hot-gas pressures.
 - b. Short circuiting of air through condenser coil or from condenser fans to outdoor-air intake.
- 24. Verify operation of remote panel including pilot-light operation and failure modes. Inspect the following:
 - a. High-temperature limit on gas-fired heat exchanger.
 - b. Low-temperature safety operation.
 - c. Filter high-pressure differential alarm.
 - d. Economizer to minimum outdoor-air changeover.
 - e. Relief-air fan operation.
 - f. Smoke and firestat alarms.
- 25. After startup and performance testing and prior to Substantial Completion, replace existing filters with new filters.

3.6 CLEANING AND ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to site during other-than-normal occupancy hours for this purpose.
- B. After completing system installation and testing, adjusting, and balancing RTU and air-distribution systems, clean filter housings and install new filters.

3.7 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain RTUs. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 237413

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this and the other sections of Division 26.

1.2 SUMMARY

- A. This Section includes general administrative and procedural requirements for electrical installations. The following administrative and procedural requirements are included in this Section to expand the requirements specified in Division 1:

- 1. Submittals.
- 2. Coordination drawings.
- 3. Record documents.
- 4. Maintenance manuals.
- 5. Rough-ins.
- 6. Electrical installations.
- 7. Cutting and patching.

- B. Related Sections: The following sections contain requirements that relate to this section:

- 1. Division 23 Section "ELECTRICAL REQUIREMENTS FOR MECHANICAL EQUIPMENT," for factory-installed motors, controllers, accessories, and connections.
- 2. Division 26 Section "BASIC ELECTRICAL MATERIALS AND METHODS," for materials and methods common to the remainder of Division 26, plus general related specifications including:
 - a. Access to electrical installations.
 - b. Excavation for electrical installations within the building boundaries and from building to utility connections.

1.3 PLANS AND SPECIFICATIONS

- A. All specifications, and all Architectural, Structural, Mechanical and Electrical drawings have been made to form a basis for the installation of the work, and constitute an integral part of this Contract. Plans and Specifications shall be considered as mutually explanatory and any work required by one but not by the other, shall be performed as though required by both. The drawings indicate the general layout of the complete Electrical Systems. Data presented on the drawings is as accurate as preliminary surveys and planning can determine, but extreme accuracy is not guaranteed. Field verifications of scale dimensions on the plans is the responsibility of each Contractor since final locations, distances, heights, etc. will be governed by actual field conditions.
- B. Each Contractor and Sub-Contractor shall carefully examine all Architectural, Structural, Plumbing, Air-Conditioning, Heating, Ventilation and Electrical Plans to avert possible installation conflicts. Discrepancies shown on different plans or between Plans and Specifications, or other necessary changes shall be brought to the attention of the Engineer for a decision to resolve the conflicts. Any items omitted from a schedule, but shown on the

drawings, or omitted from the drawings, but shown in the schedule shall be furnished and installed at no extra cost to the Owner. It shall be the responsibility of the Contractor to check all schedules with the drawings in order to verify all quantities and special requirements before ordering equipment.

- C. The Plans and Specifications are presumed to be accurate, but extreme accuracy is not guaranteed. Any errors or ambiguities in the Plans and Specifications that are discovered by the Contractor shall be reported to the Engineer before work is started. Omission or specific reference to any item necessary for complete installation and proper operation thereof shall not relieve the Contractor from the responsibility of furnishing the same at no extra cost. In case of a dispute concerning the true intent and meaning of the plans and specifications, the Engineer shall interpret the same, and his interpretation shall be accepted by the Contractor as final. Changes from the drawings to make the work conform to the structure and to fit the work of other trades shall be submitted to the Engineer for his approval before deviations are made.

1.4 SUBMITTALS

- A. General: Follow the procedures specified in Division 1 Section "SUBMITTALS."
- B. Increase, by the quantity listed below, the number of electrical related shop drawings, product data, and samples submitted, to allow for required distribution plus two copies of each submittal required, which will be retained by the Electrical Consulting Engineer.
1. Shop Drawings - Initial Submittal: 1 additional blue- or black-line prints.
 2. Shop Drawings - Final Submittal: 1 additional blue- or black-line prints.
 3. Product Data: 1 additional copy of each item.
 4. Samples: 1 addition as set.
- C. Additional copies may be required by individual sections of these Specifications.
- D. Product data manuals shall include all submittals for the entire project. Organize each submittal manual with index and thumb-tab marker for each section of information; bind in 3", 3-ring, vinyl-covered binder with pockets to contain folded sheets, properly labeled on spine and face of binder. Partial submittals will not be accepted.

1.5 COORDINATION DRAWINGS

- A. Prepare coordination drawings in accordance with Division 1 Section "PROJECT COORDINATION," to a scale of 1/4"=1'-0" or larger; detailing major elements, components, and systems of electrical equipment and materials in relationship with other systems, installations, and building components. Indicate locations where space is limited for installation and access and where sequencing and coordination of installations are of importance to the efficient flow of the Work, including (but not necessarily limited to) the following:
1. Indicate the proposed locations of major raceway systems, equipment, and materials. Include the following:
 - a. Clearances for servicing equipment, including space for equipment disassembly required for periodic maintenance.
 - b. Exterior wall and foundation penetrations.
 - c. Fire-rated wall and floor penetrations.
 - d. Equipment connections and support details.
 - e. Sizes and location of required concrete pads and bases.
 2. Indicate scheduling, sequencing, movement, and positioning of large equipment into the building during construction.

3. Prepare floor plans, elevations, and details to indicate penetrations in floors, walls, and ceilings and their relationship to other penetrations and installations.
4. Prepare reflected ceiling plans to coordinate and integrate installations, air outlets and inlets, light fixtures, communications systems components, sprinklers, and other ceiling-mounted devices.

1.6 RECORD DOCUMENTS

- A. Prepare record documents in accordance with the requirements in Division 1 Section "PROJECT CLOSEOUT." In addition to the requirements specified in Division 1, indicate installed conditions for:
 1. Major raceway systems, size and location, for both exterior and interior; locations of control devices; distribution and branch electrical circuitry; and fuse and circuit breaker size and arrangements.
 2. Equipment locations (exposed and concealed), dimensioned from prominent building lines.
 3. Approved substitutions, Contract Modifications, and actual equipment and materials installed.

1.7 MAINTENANCE MANUALS

- A. Prepare maintenance manuals in accordance with Division 1 Section "PROJECT CLOSEOUT." In addition to the requirements specified in Division 1, include the following information for equipment items:
 1. Description of function, normal operating characteristics and limitations, performance curves, engineering data and tests, and complete nomenclature and commercial numbers of replacement parts.
 2. Manufacturer's printed operating procedures to include start-up, break-in, and routine and normal operating instructions; regulation, control, stopping, shutdown, and emergency instructions; and summer and winter operating instructions.
 3. Maintenance procedures for routine preventative maintenance and troubleshooting; disassembly, repair, and reassembly; aligning and adjusting instructions.
 4. Servicing instructions and lubrication charts and schedules.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver products to the project properly identified with names, model numbers, types, grades, compliance labels, and other information needed for identification.

PART 3 - EXECUTION

3.1 ROUGH-IN

- A. Verify final locations for rough-ins with field measurements and with the requirements of the actual equipment to be connected.
- B. Refer to equipment specifications in Divisions 2 through 26 for rough-in requirements.
- C. Contractor is responsible for rough-in for all low voltage systems provided by the Owner's Low Voltage Contractors via direct contract. These include, Intercom, Fire Alarm, Video Surveillance, Intrusion Detection, Access Control and Telecom/Data.

- A. General: Sequence, coordinate, and integrate the various elements of electrical systems, materials, and equipment. Comply with the following requirements:
1. Coordinate electrical systems, equipment, and materials installation with other building components.
 2. Verify all dimensions by field measurements.
 3. Arrange for chases, slots, and openings in other building components during progress of construction, to allow for electrical installations.
 4. Coordinate the installation of required supporting devices and sleeves to be set in poured-in-place concrete and other structural components, as they are constructed.
 5. Sequence, coordinate, and integrate installations of electrical materials and equipment for efficient flow of the Work. Give particular attention to large equipment requiring positioning prior to closing in the building.
 6. Where mounting heights are not detailed or dimensioned, install systems, materials, and equipment to provide the maximum headroom possible.
 7. Coordinate connection of electrical systems with exterior underground and overhead utilities and services. Comply with requirements of governing regulations, franchised service companies, and controlling agencies. Provide required connection for each service.
 8. Install systems, materials, and equipment to conform with approved submittal data, including coordination drawings, to greatest extent possible. Conform to arrangements indicated by the Contract Documents, recognizing that portions of the Work are shown only in diagrammatic form. Where coordination requirements conflict with individual system requirements, refer conflict to the Architect.
 9. Install systems, materials, and equipment level and plumb, parallel and perpendicular to other building systems and components, where installed exposed in finished spaces.
 10. Install electrical equipment to facilitate servicing, maintenance, and repair or replacement of equipment components. As much as practical, connect equipment for ease of disconnecting, with minimum of interference with other installations.
 11. Install access panel or doors where units are concealed behind finished surfaces. Access panels and doors are specified in Division 8 Section "ACCESS DOORS" and Division 26 Section "BASIC ELECTRICAL MATERIALS AND METHODS."
 12. Install systems, materials, and equipment giving right-of-way priority to systems required to be installed at a specified slope.

3.3 CUTTING AND PATCHING

- A. General: Perform cutting and patching in accordance with Division 1 Section "CUTTING AND PATCHING." In addition to the requirements specified in Division 1, the following requirements apply:
1. Perform cutting, fitting, and patching of electrical equipment and materials required to:
 - a. Uncover Work to provide for installation of ill-timed Work.
 - b. Remove and replace defective Work.
 - c. Remove and replace Work not conforming to requirements of the Contract Documents.
 - d. Remove samples of installed Work as specified for testing.
 - e. Install equipment and materials in existing structures.
 - f. Upon written instructions from the Architect, uncover and restore Work to provide for Architect observation of concealed Work.
- B. Cut, remove, and legally dispose of selected electrical equipment, components, and materials as indicated, including but not limited to removal of electrical items indicated to be

removed and items made obsolete by the new Work.

1. Protect the structure, furnishings, finishes, and adjacent materials not indicated or scheduled to be removed.
 2. Provide and maintain temporary partitions or dust barriers adequate to prevent the spread of dust and dirt to adjacent areas.
 3. Protection of Installed Work: During cutting and patching operations, protect adjacent installations.
 4. Patch existing finished surfaces and building components using new materials matching existing materials and experienced Installers. Installers' qualifications refer to the materials and methods required for the surface and building components being patched.
- C. Refer to Division 1 Section "DEFINITIONS AND STANDARDS" for definition of experienced "Installer."
- D. Patch finished surfaces and building components using new materials specified for the original installation and experienced Installers. Installers' qualifications refer to the materials and methods required for the surface and building components being patched.
- E. Refer to Division 1 Section "DEFINITIONS AND STANDARDS" for definition of experienced "Installer."

END OF SECTION 26010

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Electrical equipment coordination and installation.
 - 2. Sleeves for raceways and cables.
 - 3. Sleeve seals.
 - 4. Grout.
 - 5. Common electrical installation requirements.

1.3 DEFINITIONS

- A. EPDM: Ethylene-propylene-diene terpolymer rubber.
- B. NBR: Acrylonitrile-butadiene rubber.

1.4 SUBMITTALS

- A. Product Data: For sleeve seals.

1.5 COORDINATION

- A. Coordinate arrangement, mounting, and support of electrical equipment:
 - 1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
 - 2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
 - 3. To allow right of way for piping and conduit installed at required slope.
 - 4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.
- B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.
- C. Coordinate location of access panels and doors for electrical items that are behind finished surfaces or otherwise concealed. Access doors and panels are specified in Division 08 Section "Access Doors and Frames."

- D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."

PART 2 - PRODUCTS

2.1 SLEEVES FOR RACEWAYS AND CABLES

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- C. Sleeves for Rectangular Openings: Galvanized sheet steel.
 - 1. Minimum Metal Thickness:
 - a. For sleeve cross-section rectangle perimeter less than 50 inches and no side more than 16 inches, thickness shall be 0.052 inch.
 - b. For sleeve cross-section rectangle perimeter equal to, or more than, 50 inches and 1 or more sides equal to, or more than, 16 inches, thickness shall be 0.138 inch.

2.2 GROUT

- A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.

PART 3 - EXECUTION

3.1 COMMON REQUIREMENTS FOR ELECTRICAL INSTALLATION

- A. Comply with NECA 1.
- B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items.
- C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.
- D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electrical equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.
- E. Right of Way: Give to piping systems installed at a required slope.

3.2 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Electrical penetrations occur when raceways, cables, wireways, cable trays, or busways penetrate concrete slabs, concrete or masonry walls, or fire-rated floor and wall assemblies.
- B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
- C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
- D. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.
- E. Cut sleeves to length for mounting flush with both surfaces of walls.
- F. Extend sleeves installed in floors 4 inches above finished floor level.
- G. Size pipe sleeves to provide **1/4-inch** annular clear space between sleeve and raceway or cable, unless indicated otherwise.
- H. Seal space outside of sleeves with grout for penetrations of concrete and masonry
 - 1. Promptly pack grout solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect grout while curing.
- I. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Division 07 Section "Joint Sealants."
- J. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at raceway and cable penetrations. Install sleeves and seal raceway and cable penetration sleeves with firestop materials. Comply with requirements in Division 07 Section "Penetration Firestopping."
- K. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.
- L. Aboveground, Exterior-Wall Penetrations: Seal penetrations using steel pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for **1-inch** annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- M. Underground, Exterior-Wall Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for **1-inch** annular clear space between raceway or cable and sleeve for installing mechanical sleeve seals.

3.3 SLEEVE-SEAL INSTALLATION

- A. Install to seal exterior wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.4 FIRESTOPPING

- A. Apply firestopping to penetrations of fire-rated floor and wall assemblies for electrical installations to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Penetration Firestopping."

END OF SECTION 260500

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Building wires and cables rated 600 V and less.
 - 2. Connectors, splices, and terminations rated 600 V and less.
 - 3. Sleeves and sleeve seals for cables.

1.3 DEFINITIONS

- A. EPDM: Ethylene-propylene-diene terpolymer rubber.
- B. NBR: Acrylonitrile-butadiene rubber.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Qualification Data: For testing agency.
- C. Field quality-control test reports.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

1.6 COORDINATION

- A. Set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Alcan Products Corporation; Alcan Cable Division.
 - 2. American Insulated Wire Corp.; a Leviton Company.
 - 3. General Cable Corporation.
 - 4. Senator Wire & Cable Company.
 - 5. Southwire Company.
- B. Copper Conductors: Comply with NEMA WC 70.
- C. Conductor Insulation: Comply with NEMA WC 70 for Types THHN-THWN.
- D. Multiconductor Cable: Comply with NEMA WC 70 for armored cable, Type AC[metal-clad cable, Type MC Type SO and Type USE with ground wire. Limited use only as a "fixture whip" not to exceed 6'-0" in length.

2.2 CONNECTORS AND SPLICES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. AFC Cable Systems, Inc.
 - 2. Hubbell Power Systems, Inc.
 - 3. O-Z/Gedney; EGS Electrical Group LLC.
 - 4. 3M; Electrical Products Division.
 - 5. Tyco Electronics Corp.
- B. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

2.3 SLEEVES FOR CABLES

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- C. Sleeves for Rectangular Openings: Galvanized sheet steel with minimum 0.052- or 0.138-inch thickness as indicated and of length to suit application.
- D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

- B. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

- A. Exposed Feeders: Type THHN-THWN, single conductors in raceway.
- B. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspace: Type THHN-THWN, single conductors in raceway.
- C. Feeders in Cable Tray: Type THHN-THWN, single conductors in raceway.
- D. Exposed Branch Circuits, Including in Crawlspace: Type THHN-THWN, single conductors in raceway.
- E. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN-THWN, single conductors in raceway.
- F. Branch Circuits Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN-THWN, single conductors in raceway.
- G. Branch Circuits in Cable Tray: Type THHN-THWN, single conductors in raceway.
- H. Class 1 Control Circuits: Type THHN-THWN, in raceway.
- I. Class 2 Control Circuits: Type THHN-THWN, in raceway.
- J. Type MC and AC cable will be permitted only for limited use as a "fixture whip" not to exceed 6'-0" in length.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

- A. Conceal cables in finished walls, ceilings, and floors, unless otherwise indicated.
- B. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- C. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- D. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- E. Support cables according to Division 26 Section "Hangers and Supports for Electrical Systems."
- F. Identify and color-code conductors and cables according to Division 26 Section "Identification for Electrical Systems."

3.4 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.
- B. Make splices and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.
 - 1. Use oxide inhibitor in each splice and tap conductor for aluminum conductors.
- C. Wiring at Outlets: Install conductor at each outlet, with at least [6 inches] [12 inches] of slack.

3.5 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."
- B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
- C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
- D. Rectangular Sleeve Minimum Metal Thickness:
 - 1. For sleeve rectangle perimeter less than 50 inches and no side greater than 16 inches, thickness shall be 0.052 inch.
 - 2. For sleeve rectangle perimeter equal to, or greater than, 50 inches and 1 or more sides equal to, or greater than, 16 inches, thickness shall be 0.138 inch.
- E. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.
- F. Cut sleeves to length for mounting flush with both wall surfaces.
- G. Extend sleeves installed in floors 2 inches above finished floor level.
- H. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and cable unless sleeve seal is to be installed.
- I. Seal space outside of sleeves with grout for penetrations of concrete.
- J. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and cable, using joint sealant appropriate for size, depth, and location of joint according to Division 07 Section "Joint Sealants."
- K. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at cable penetrations. Install sleeves and seal with firestop materials according to Division 07 Section "Penetration Firestopping."
- L. Roof-Penetration Sleeves: Seal penetration of individual cables with flexible boot-type flashing units applied in coordination with roofing work.
- M. Aboveground Exterior-Wall Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Size sleeves to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.

- N. Underground Exterior-Wall Penetrations: Install cast-iron "wall pipes" for sleeves. Size sleeves to allow for 1-inch annular clear space between cable and sleeve for installing mechanical sleeve seals.

3.6 SLEEVE-SEAL INSTALLATION

- A. Install to seal underground exterior-wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for cable material and size. Position cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.7 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Division 07 Section "Penetration Firestopping."

3.8 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
- C. Test Reports: Prepare a written report to record the following:
 - 1. Test procedures used.
 - 2. Test results that comply with requirements.
 - 3. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- D. Remove and replace malfunctioning units and retest as specified above.

END OF SECTION 260519

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes methods and materials for grounding systems and equipment.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Other Informational Submittals: Plans showing dimensioned as-built locations of grounding features specified in Part 3 "Field Quality Control" Article, including the following:
 - 1. Ground rods.
 - 2. Grounding arrangements and connections for separately derived systems.
- C. Field quality-control test reports.
- D. Operation and Maintenance Data: For grounding to include the following in emergency, operation, and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with UL 467 for grounding and bonding materials and equipment.

PART 2 - PRODUCTS

2.1 CONDUCTORS

- A. Insulated Conductors: Copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Grounding Bus: Rectangular bars of annealed copper, 1/4 by 2 inches in cross section, unless otherwise indicated; with insulators.

2.2 CONNECTORS

- A. Listed and labeled by a nationally recognized testing laboratory acceptable to authorities having jurisdiction for applications in which used, and for specific types, sizes, and combinations of conductors and other items connected.
- B. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, bolted pressure-type, with at least two bolts.
 - 1. Pipe Connectors: Clamp type, sized for pipe.
- C. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

2.3 GROUNDING ELECTRODES

- A. Ground Rods: Copper-clad steel; **3/4 inch by 10 feet** in diameter.

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Conductors: Install solid conductor for No. 8 AWG and smaller, and stranded conductors for No. 6 AWG and larger, unless otherwise indicated.
- B. Isolated Grounding Conductors: Green-colored insulation with continuous yellow stripe. On feeders with isolated ground, identify grounding conductor where visible to normal inspection, with alternating bands of green and yellow tape, with at least three bands of green and two bands of yellow.
- C. Conductor Terminations and Connections:
 - 1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
 - 2. Connections to Structural Steel: Welded connectors.

3.2 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with all feeders and branch circuits.
- B. Signal and Communication Equipment: For telephone, alarm, voice and data, and other communication equipment, provide No. 4 AWG minimum insulated grounding conductor in raceway from grounding electrode system to each service location, terminal cabinet, wiring closet, and central equipment location.
 - 1. Service and Central Equipment Locations and Wiring Closets: Terminate grounding conductor on a **1/4-by-2-by-12-inch** grounding bus.
 - 2. Terminal Cabinets: Terminate grounding conductor on cabinet grounding terminal.

3.3 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible, unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
- B. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance, except where routed through short lengths of conduit.
 - 1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
 - 2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install so vibration is not transmitted to rigidly mounted equipment.
 - 3. Use exothermic-welded connectors for outdoor locations, but if a disconnect-type connection is required, use a bolted clamp.
- C. Grounding and Bonding for Piping:
 - 1. Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes, using a bolted clamp connector or by bolting a lug-type connector to a pipe flange, using one of the lug bolts of the flange. Where a dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.
 - 2. Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.
- D. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Install bonding jumper to bond across flexible duct connections to achieve continuity.
- E. Grounding for Steel Building Structure: Install a driven ground rod at base of each corner column and at intermediate exterior columns at distances not more than 60 feet apart.

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections and prepare test reports:
 - 1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
 - 2. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal. Make tests at ground rods before any conductors are connected.
 - a. Measure ground resistance not less than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
 - b. Perform tests by fall-of-potential method according to IEEE 81.
- B. Report measured ground resistances that exceed the following values:
 - 1. Power Distribution Units or Panelboards Serving Electronic Equipment: 3 ohm(s).

- C. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

END OF SECTION 260526

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes raceways, fittings, boxes, enclosures, and cabinets for electrical wiring.

1.3 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. ENT: Electrical nonmetallic tubing.
- C. EPDM: Ethylene-propylene-diene terpolymer rubber.
- D. FMC: Flexible metal conduit.
- E. IMC: Intermediate metal conduit.
- F. LFMC: Liquidtight flexible metal conduit.
- G. LFNC: Liquidtight flexible nonmetallic conduit.
- H. NBR: Acrylonitrile-butadiene rubber.
- I. RNC: Rigid nonmetallic conduit.

1.4 SUBMITTALS

- A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.
- B. Shop Drawings: For the following raceway components. Include plans, elevations, sections, details, and attachments to other work.
- C. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
 - 1. Structural members in the paths of conduit groups with common supports.
 - 2. HVAC and plumbing items and architectural features in the paths of conduit groups with common supports.
- D. Source quality-control test reports.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 METAL CONDUIT AND TUBING

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. AFC Cable Systems, Inc.
 - 2. Alflec Inc.
 - 3. Allied Tube & Conduit; a Tyco International Ltd. Co.
 - 4. Anamet Electrical, Inc.; Anaconda Metal Hose.
 - 5. Electri-Flex Co.
 - 6. Manhattan/CDT/Cole-Flex.
 - 7. Maverick Tube Corporation.
 - 8. O-Z Gedney; a unit of General Signal.
 - 9. Wheatland Tube Company.
- B. Rigid Steel Conduit: ANSI C80.1.
- C. IMC: ANSI C80.6.
- D. EMT: ANSI C80.3.
- E. FMC: Zinc-coated steel.
- F. LFMC: Flexible steel conduit with PVC jacket.
- G. Fittings for Conduit (Including all Types and Flexible and Liquidtight), EMT, and Cable: NEMA FB 1; listed for type and size raceway with which used, and for application and environment in which installed.
 - 1. Fittings for EMT: Steel or die-cast, set-screw or compression type.
- H. Joint Compound for Rigid Steel Conduit or IMC: Listed for use in cable connector assemblies, and compounded for use to lubricate and protect threaded raceway joints from corrosion and enhance their conductivity.

2.2 METAL WIREWAYS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Cooper B-Line, Inc.
 - 2. Hoffman.
 - 3. Square D; Schneider Electric.

- B. Description: Sheet metal sized and shaped as indicated, NEMA 250, Type 1, unless otherwise indicated.
- C. Fittings and Accessories: Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.
- D. Wireway Covers: As indicated.
- E. Finish: Manufacturer's standard enamel finish.

2.3 BOXES, ENCLOSURES, AND CABINETS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Cooper Crouse-Hinds; Div. of Cooper Industries, Inc.
 - 2. EGS/Appleton Electric.
 - 3. Erickson Electrical Equipment Company.
 - 4. Hoffman.
 - 5. Hubbell Incorporated; Killark Electric Manufacturing Co. Division.
 - 6. O-Z/Gedney; a unit of General Signal.
 - 7. RACO; a Hubbell Company.
 - 8. Robroy Industries, Inc.; Enclosure Division.
 - 9. Scott Fetzer Co.; Adalet Division.
 - 10. Spring City Electrical Manufacturing Company.
 - 11. Thomas & Betts Corporation.
 - 12. Walker Systems, Inc.; Wiremold Company (The).
 - 13. Woodhead, Daniel Company; Woodhead Industries, Inc. Subsidiary.
- B. Sheet Metal Outlet and Device Boxes: NEMA OS 1.
- C. Cast-Metal Outlet and Device Boxes: NEMA FB 1, aluminum, Type FD, with gasketed cover.
- D. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.
- E. Cast-Metal Access, Pull, and Junction Boxes: NEMA FB 1, galvanized, cast iron with gasketed cover.
- F. Cabinets:
 - 1. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
 - 2. Hinged door in front cover with flush latch and concealed hinge.
 - 3. Key latch to match panelboards.
 - 4. Metal barriers to separate wiring of different systems and voltage.
 - 5. Accessory feet where required for freestanding equipment.

2.4 SLEEVES FOR RACEWAYS

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.

- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.

2.5

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

- A. Comply with the following indoor applications, unless otherwise indicated:
 - 1. Exposed, Not Subject to Physical Damage: EMT.
 - 2. Concealed in Ceilings and Interior Walls and Partitions: EMT.
 - 3. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
 - 4. Damp or Wet Locations: Rigid steel conduit.
 - 5. Raceways for Concealed General Purpose Distribution of Optical Fiber or Communications Cable: EMT.
 - 6. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4, nonmetallic in damp or wet locations.
 - 7. Type MC and AC cable shall not be utilized within the project scope except for use as a fixture whip not to exceed 6' in length.
- B. Minimum Raceway Size: 3/4-inch trade size.
- C. Raceway Fittings: Compatible with raceways and suitable for use and location.
 - 1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings, unless otherwise indicated.
- D. Install nonferrous conduit or tubing for circuits operating above 60 Hz. Where aluminum raceways are installed for such circuits and pass through concrete, install in nonmetallic sleeve.
- E. Do not install aluminum conduits in contact with concrete.

3.2 INSTALLATION

- A. Comply with NECA 1 for installation requirements applicable to products specified in Part 2 except where requirements on Drawings or in this Article are stricter.
- B. Keep raceways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
- C. Complete raceway installation before starting conductor installation.
- D. Support raceways as specified in Division 26 Section "Hangers and Supports for Electrical Systems."
- E. Arrange stub-ups so curved portions of bends are not visible above the finished slab.
- F. Conceal conduit and EMT within finished walls, ceilings, and floors, unless otherwise indicated.

- G. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.
- H. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than **200-lb** tensile strength. Leave at least **12 inches** of slack at each end of pull wire.
- I. Install raceway sealing fittings at suitable, approved, and accessible locations and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings at the following points:
 - 1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
 - 2. Where otherwise required by NFPA 70.
- J. Flexible Conduit Connections: Use maximum of **72 inches** of flexible conduit for recessed and semirecessed lighting fixtures, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
 - 1. Use LFMC in damp or wet locations subject to severe physical damage.
 - 2. Use LFMC or LFNC in damp or wet locations not subject to severe physical damage.
- K. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall.

3.3 INSTALLATION OF UNDERGROUND CONDUIT

- A. Direct-Buried Conduit:
 - 1. Excavate trench bottom to provide firm and uniform support for conduit. Prepare trench bottom as specified in Division 31 Section "Earth Moving" for pipe less than **6 inches** in nominal diameter.
 - 2. Install backfill as specified in Division 31 Section "Earth Moving."
 - 3. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to provide maximum supporting strength. After placing controlled backfill to within **12 inches** of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction as specified in Division 31 Section "Earth Moving."
 - 4. Install manufactured duct elbows for stub-ups at poles and equipment and at building entrances through the floor, unless otherwise indicated. Encase elbows for stub-up ducts throughout the length of the elbow.
 - a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with **3 inches** of concrete.
 - b. For stub-ups at equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of **60 inches** from edge of equipment pad or foundation. Install insulated grounding bushings on terminations at equipment.
 - 5. Warning Planks: Bury warning planks approximately **12 inches** above direct-buried conduits, placing them **24 inches** o.c. Align planks along the width and along the centerline of conduit.

3.4 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."
- B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
- C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
- D. Rectangular Sleeve Minimum Metal Thickness:
 - 1. For sleeve cross-section rectangle perimeter less than **50 inches** and no side greater than **16 inches**, thickness shall be **0.052 inch**.
 - 2. For sleeve cross-section rectangle perimeter equal to, or greater than, **50 inches** and 1 or more sides equal to, or greater than, **16 inches**, thickness shall be **0.138 inch**.
- E. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.
- F. Cut sleeves to length for mounting flush with both surfaces of walls.
- G. Extend sleeves installed in floors **2 inches** above finished floor level.
- H. Size pipe sleeves to provide **1/4-inch** annular clear space between sleeve and raceway unless sleeve seal is to be installed.
- I. Seal space outside of sleeves with grout for penetrations of concrete and masonry.
- J. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and raceway, using joint sealant appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.
- K. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at raceway penetrations. Install sleeves and seal with firestop materials. Comply with Division 07 Section "Penetration Firestopping."
- L. Roof-Penetration Sleeves: Seal penetration of individual raceways with flexible, boot-type flashing units applied in coordination with roofing work.
- M. Aboveground, Exterior-Wall Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for **1-inch** annular clear space between pipe and sleeve for installing mechanical sleeve seals.

3.5 SLEEVE-SEAL INSTALLATION

- A. Install to seal underground, exterior wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for raceway material and size. Position raceway in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.6 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Penetration Firestopping."

3.7 PROTECTION

- A. Provide final protection and maintain conditions that ensure coatings, finishes, and cabinets are without damage or deterioration at time of Substantial Completion.
 - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 - 2. Repair damage to PVC or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 260533

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Identification for raceway and metal-clad cable.
 - 2. Identification for conductors and communication and control cable.
 - 3. Underground-line warning tape.
 - 4. Warning labels and signs.
 - 5. Instruction signs.
 - 6. Equipment identification labels.
 - 7. Miscellaneous identification products.

1.3 SUBMITTALS

- A. Product Data: For each electrical identification product indicated.

1.4 QUALITY ASSURANCE

- A. Comply with ANSI A13.1 and ANSI C2.
- B. Comply with NFPA 70.
- C. Comply with 29 CFR 1910.145.

1.5 COORDINATION

- A. Coordinate identification names, abbreviations, colors, and other features with requirements in the Contract Documents, Shop Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual, and with those required by codes, standards, and 29 CFR 1910.145. Use consistent designations throughout Project.
- B. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- C. Coordinate installation of identifying devices with location of access panels and doors.
- D. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 UNDERGROUND-LINE WARNING TAPE

A. Description: Permanent, bright-colored, continuous-printed, polyethylene tape.

1. Not less than **6 inches** wide by **4 mils** thick.
2. Compounded for permanent direct-burial service.
3. Embedded continuous metallic strip or core.
4. Printed legend shall indicate type of underground line.

2.2 WARNING LABELS AND SIGNS

A. Comply with NFPA 70 and 29 CFR 1910.145.

B. Self-Adhesive Warning Labels: Factory printed, multicolor, pressure-sensitive adhesive labels, configured for display on front cover, door, or other access to equipment, unless otherwise indicated.

C. Baked-Enamel Warning Signs: Preprinted aluminum signs, punched or drilled for fasteners, with colors, legend, and size required for application. **1/4-inch** grommets in corners for mounting. Nominal size, **7 by 10 inches**.

D. Metal-Backed, Butyrate Warning Signs: Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs with **0.0396-inch** galvanized-steel backing; and with colors, legend, and size required for application. **1/4-inch** grommets in corners for mounting. Nominal size, **10 by 14 inches**.

E. Warning label and sign shall include, but are not limited to, the following legends:

1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR **36 INCHES**."

2.3 INSTRUCTION SIGNS

A. Engraved, laminated acrylic or melamine plastic, minimum **1/16 inch** thick for signs up to **20 sq. in.** and **1/8 inch** thick for larger sizes.

1. Engraved legend with black letters on white face.
2. Punched or drilled for mechanical fasteners.
3. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

2.4 EQUIPMENT IDENTIFICATION LABELS

A. Adhesive Film Label: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be **3/8 inch**.

B. Adhesive Film Label with Clear Protective Overlay: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be **3/8 inch**. Overlay shall provide a weatherproof and ultraviolet-resistant seal for label.

- C. Self-Adhesive, Engraved, Laminated Acrylic or Melamine Label: Adhesive backed, with white letters on a dark-gray background. Minimum letter height shall be **3/8 inch**.
- D. Engraved, Laminated Acrylic or Melamine Label: Punched or drilled for screw mounting. White letters on a dark-gray background. Minimum letter height shall be **3/8 inch**.
- E. Stenciled Legend: In nonfading, waterproof, black ink or paint. Minimum letter height shall be **1 inch**.

2.5 RECEPTACLES

- A. Outlet covers shall be engraved with designated circuit and breaker information.

2.6 MISCELLANEOUS IDENTIFICATION PRODUCTS

- A. Cable Ties: Fungus-inert, self-extinguishing, 1-piece, self-locking, Type 6/6 nylon cable ties.
 - 1. Minimum Width: **3/16 inch**.
 - 2. Tensile Strength: **50 lb**, minimum.
 - 3. Temperature Range: **Minus 40 to plus 185 deg F**.
 - 4. Color: Black, except where used for color-coding.
- B. Paint: Paint materials and application requirements are specified in Division 09 painting Sections.
 - 1. Exterior Concrete, Stucco, and Masonry (Other Than Concrete Unit Masonry):
 - a. Semigloss Acrylic-Enamel Finish: Two finish coat(s) over a primer.
 - 1) Primer: Exterior concrete and masonry primer.
 - 2) Finish Coats: Exterior semigloss acrylic enamel.
 - 2. Exterior Concrete Unit Masonry:
 - a. Semigloss Acrylic-Enamel Finish: Two finish coat(s) over a block filler.
 - 1) Block Filler: Concrete unit masonry block filler.
 - 2) Finish Coats: Exterior semigloss acrylic enamel.
 - 3. Exterior Ferrous Metal:
 - a. Semigloss Alkyd-Enamel Finish: Two finish coat(s) over a primer.
 - 1) Primer: Exterior ferrous-metal primer.
 - 2) Finish Coats: Exterior semigloss alkyd enamel.
 - 4. Exterior Zinc-Coated Metal (except Raceways):
 - a. Semigloss Alkyd-Enamel Finish: One finish coat over a primer.
 - 1) Primer: Exterior zinc-coated metal primer.
 - 2) Finish Coats: Exterior semigloss alkyd enamel.
 - 5. Interior Concrete and Masonry (Other Than Concrete Unit Masonry):

- a. Semigloss Alkyd-Enamel Finish: One finish coat over a primer.
 - 1) Primer: Interior concrete and masonry primer.
 - 2) Finish Coats: Interior semigloss alkyd enamel.
- 6. Interior Concrete Unit Masonry:
 - a. Semigloss Acrylic-Enamel Finish: One finish coat over a block filler.
 - 1) Block Filler: Concrete unit masonry block filler.
 - 2) Finish Coats: Interior semigloss acrylic enamel.
- 7. Interior Gypsum Board:
 - a. Semigloss Acrylic-Enamel Finish: One finish coat over a primer.
 - 1) Primer: Interior gypsum board primer.
 - 2) Finish Coats: Interior semigloss acrylic enamel.
- 8. Interior Ferrous Metal:
 - a. Semigloss Acrylic-Enamel Finish: One finish coat over a primer.
 - 1) Primer: Interior ferrous-metal primer.
 - 2) Finish Coats: Interior semigloss acrylic enamel.
- 9. Interior Zinc-Coated Metal (except Raceways):
 - a. Semigloss Acrylic-Enamel Finish: One finish coat over a primer.
 - 1) Primer: Interior zinc-coated metal primer.
 - 2) Finish Coats: Interior semigloss acrylic enamel.
- C. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Accessible Raceways and Metal-Clad Cables, 600 V or Less, for Service, Feeder, and Branch Circuits More Than 30 A: Identify with orange self-adhesive vinyl label.
- B. Accessible Raceways and Cables of Auxiliary Systems: Identify the following systems with color-coded, self-adhesive vinyl tape applied in bands:
 - 1. Fire Alarm System: Red.
 - 2. Fire-Suppression Supervisory and Control System: Red and yellow.
 - 3. Combined Fire Alarm and Security System: Red and blue.
 - 4. Security System: Blue and yellow.
 - 5. Mechanical and Electrical Supervisory System: Green and blue.
 - 6. Telecommunication System: Green and yellow.
 - 7. Control Wiring: Green and red.

- C. Branch-Circuit Conductor Identification: Where there are conductors for more than three branch circuits in same junction or pull box, use color-coding conductor tape. Identify each ungrounded conductor according to source and circuit number.
- D. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, signal, sound, intercommunications, voice, and data connections.
 - 1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.
 - 2. Use system of marker tape designations that is uniform and consistent with system used by manufacturer for factory-installed connections.
 - 3. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and Operation and Maintenance Manual.
- E. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Comply with 29 CFR 1910.145 and apply self-adhesive warning labels. Identify system voltage with black letters on an orange background. Apply to exterior of door, cover, or other access.
 - 1. Equipment with Multiple Power or Control Sources: Apply to door or cover of equipment including, but not limited to, the following:
 - a. Power transfer switches.
 - b. Controls with external control power connections.
 - 2. Equipment Requiring Workspace Clearance According to NFPA 70: Unless otherwise indicated, apply to door or cover of equipment but not on flush panelboards and similar equipment in finished spaces.
- F. Instruction Signs:
 - 1. Operating Instructions: Install instruction signs to facilitate proper operation and maintenance of electrical systems and items to which they connect. Install instruction signs with approved legend where instructions are needed for system or equipment operation.
 - 2. Emergency Operating Instructions: Install instruction signs with white legend on a red background with minimum **3/8-inch**- high letters for emergency instructions at equipment used for power transfer.
- G. Equipment Identification Labels: On each unit of equipment, install unique designation label that is consistent with wiring diagrams, schedules, and Operation and Maintenance Manual. Apply labels to disconnect switches and protection equipment, central or master units, control panels, control stations, terminal cabinets, and racks of each system. Systems include power, lighting, control, communication, signal, monitoring, and alarm systems unless equipment is provided with its own identification.
 - 1. Labeling Instructions:
 - a. Indoor Equipment: Adhesive film label with clear protective overlay. Unless otherwise indicated, provide a single line of text with **1/2-inch**- high letters on **1-1/2-inch**- high label; where 2 lines of text are required, use labels **2 inches** high.
 - b. Outdoor Equipment: Engraved, laminated acrylic or melamine label.
 - c. Elevated Components: Increase sizes of labels and letters to those appropriate for viewing from the floor.
 - 2. Equipment to Be Labeled:
 - a. Panelboards, electrical cabinets, and enclosures.

- b. Access doors and panels for concealed electrical items.
- c. Disconnect switches.
- d. Enclosed circuit breakers.
- e. Contactors.
- f. Remote-controlled switches, dimmer modules, and control devices.
- g. Voice and data cable terminal equipment.
- h. Master clock and program equipment.
- i. Intercommunication and call system master and staff stations.
- j. Television/audio components, racks, and controls.
- k. Fire-alarm control panel and annunciators.
- l. Monitoring and control equipment.
- m. Terminals, racks, and patch panels for voice and data communication and for signal and control functions.

3.2 INSTALLATION

- A. Verify identity of each item before installing identification products.
- B. Location: Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.
- C. Apply identification devices to surfaces that require finish after completing finish work.
- D. Self-Adhesive Identification Products: Clean surfaces before application, using materials and methods recommended by manufacturer of identification device.
- E. Attach nonadhesive signs and plastic labels with screws and auxiliary hardware appropriate to the location and substrate.
- F. System Identification Color Banding for Raceways and Cables: Each color band shall completely encircle cable or conduit. Place adjacent bands of two-color markings in contact, side by side. Locate bands at changes in direction, at penetrations of walls and floors, at **50-foot** maximum intervals in straight runs, and at **25-foot** maximum intervals in congested areas.
- G. Color-Coding for Phase and Voltage Level Identification, 600 V and Less: Use the colors listed below for ungrounded service, feeder, and branch-circuit conductors.
 - 1. Color shall be factory applied or, for sizes larger than No. 10 AWG if authorities having jurisdiction permit, field applied.
 - 2. Colors for 208/120-V Circuits:
 - a. Phase A: Black.
 - b. Phase B: Red.
 - c. Phase C: Blue.
 - 3. Colors for 480/277-V Circuits:
 - a. Phase A: Brown.
 - b. Phase B: Orange.
 - c. Phase C: Yellow.
 - 4. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of **6 inches** from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Locate bands to avoid obscuring factory cable markings.

- H. Aluminum Wraparound Marker Labels and Metal Tags: Secure tight to surface of conductor or cable at a location with high visibility and accessibility.
- I. Underground-Line Warning Tape: During backfilling of trenches install continuous underground-line warning tape directly above line at 6 to 8 inches below finished grade. Use multiple tapes where width of multiple lines installed in a common trench or concrete envelope exceeds 16 inches overall.
- J. Painted Identification: Prepare surface and apply paint according to Division 09 painting Sections.

END OF SECTION 260553

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following lighting control devices:
 - 1. Outdoor photoelectric switches.
 - 2. Indoor occupancy sensors.
 - 3. Lighting contactors.
- B. Related Sections include the following:
 - 1. Division 26 Section "Wiring Devices" for wall-box dimmers, wall-switch occupancy sensors, and manual light switches.
- C. Related Sections include the following:
 - 1. Division 13 Section "Lighting Controls" for low-voltage, manual and programmable lighting control systems.
 - 2. Division 16 Section "Wiring Devices" for wall-box dimmers, wall-switch occupancy sensors, and manual light switches.

1.3 DEFINITIONS

- A. LED: Light-emitting diode.
- B. PIR: Passive infrared.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show installation details for occupancy and light-level sensors.
 - 1. Interconnection diagrams showing field-installed wiring.
- C. Field quality-control test reports.
- D. Operation and Maintenance Data: For each type of product to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.6 COORDINATION

- A. Coordinate layout and installation of ceiling-mounted devices with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, smoke detectors, fire-suppression system, and partition assemblies.

PART 2 - PRODUCTS

2.1 TIME SWITCHES

2.2 OUTDOOR PHOTOELECTRIC SWITCHES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - 1. Area Lighting Research, Inc.; Tyco Electronics.
 - 2. Grasslin Controls Corporation; a GE Industrial Systems Company.
 - 3. Intermatic, Inc.
 - 4. Lithonia Lighting; Acuity Lighting Group, Inc.
 - 5. Novitas, Inc.
 - 6. Paragon Electric Co.; Invensys Climate Controls.
 - 7. Square D; Schneider Electric.
 - 8. TORK.
 - 9. Touch-Plate, Inc.
 - 10. Watt Stopper (The).
- D. Description: Solid state, with SPST dry contacts rated for 1800-VA tungsten or 1000-VA inductive, to operate connected relay, contactor coils, or microprocessor input; complying with UL 773A.
 - 1. Light-Level Monitoring Range: 1.5 to 10 fc, with an adjustment for turn-on and turn-off levels within that range.
 - 2. Time Delay: 15-second minimum, to prevent false operation.
 - 3. Surge Protection: Metal-oxide varistor, complying with IEEE C62.41.1, IEEE C62.41.2, and IEEE 62.45 for Category A1 locations.
 - 4. Mounting: Twist lock complying with IEEE C136.10, with base-and-stem mounting or stem-and-swivel mounting accessories as required to direct sensor to the north sky exposure.
- E. Description: Solid state, with SPST dry contacts rated for 1800 VA to operate connected load, relay, or contactor coils; complying with UL 773.

1. Light-Level Monitoring Range: 1.5 to 10 fc, with an adjustment for turn-on and turn-off levels within that range.
2. Time Delay: 30-second minimum, to prevent false operation.
3. Lightning Arrester: Air-gap type.
4. Mounting: Twist lock complying with IEEE C136.10, with base.

2.3 INDOOR OCCUPANCY SENSORS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 1. Hubbell Lighting.
 2. Leviton Mfg. Company Inc.
 3. Lithonia Lighting; Acuity Lighting Group, Inc.
 4. Novitas, Inc.
 5. RAB Lighting, Inc.
 6. Sensor Switch, Inc.
 7. TORK.
 8. Watt Stopper (The).
- D. General Description: Wall- or ceiling-mounting, solid-state units with a separate relay unit.
 1. Operation: Unless otherwise indicated, turn lights on when covered area is occupied and off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 2. Sensor Output: Contacts rated to operate the connected relay, complying with UL 773A. Sensor shall be powered from the relay unit.
 3. Relay Unit: Dry contacts rated for 20-A ballast load at 120- and 277-V ac, for 13-A tungsten at 120-V ac, and for 1 hp at 120-V ac. Power supply to sensor shall be 24-V dc, 150-mA, Class 2 power source as defined by NFPA 70.
 4. Mounting:
 - a. Sensor: Suitable for mounting in any position on a standard outlet box.
 - b. Relay: Externally mounted through a 1/2-inch knockout in a standard electrical enclosure.
 - c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
 5. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
 6. Bypass Switch: Override the on function in case of sensor failure.
 7. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc; keep lighting off when selected lighting level is present.
- E. PIR Type: Ceiling mounting; detect occupancy by sensing a combination of heat and movement in area of coverage.
 1. Detector Sensitivity: Detect occurrences of 6-inch- minimum movement of any portion of a human body that presents a target of not less than 36 sq. in..

2. Detection Coverage (Room): Detect occupancy anywhere in a circular area of **1000 sq. ft.** when mounted on a **96-inch-** high ceiling.
 3. Detection Coverage (Corridor): Detect occupancy within **90 feet** when mounted on a **10-foot-** high ceiling.
- F. Ultrasonic Type: Ceiling mounting; detect occupancy by sensing a change in pattern of reflected ultrasonic energy in area of coverage.
1. Detector Sensitivity: Detect a person of average size and weight moving not less than **12 inches** in either a horizontal or a vertical manner at an approximate speed of **12 inches/s.**
 2. Detection Coverage (Small Room): Detect occupancy anywhere within a circular area of **600 sq. ft.** when mounted on a **96-inch-** high ceiling.
 3. Detection Coverage (Standard Room): Detect occupancy anywhere within a circular area of **1000 sq. ft.** when mounted on a **96-inch-** high ceiling.
 4. Detection Coverage (Large Room): Detect occupancy anywhere within a circular area of **2000 sq. ft.** when mounted on a **96-inch-** high ceiling.
 5. Detection Coverage (Corridor): Detect occupancy anywhere within **90 feet** when mounted on a **10-foot-** high ceiling in a corridor not wider than **14 feet.**
- G. Dual-Technology Type: Ceiling mounting; detect occupancy by using a combination of PIR and ultrasonic detection methods in area of coverage. Particular technology or combination of technologies that controls on-off functions shall be selectable in the field by operating controls on unit.
1. Sensitivity Adjustment: Separate for each sensing technology.
 2. Detector Sensitivity: Detect occurrences of **6-inch-** minimum movement of any portion of a human body that presents a target of not less than **36 sq. in.**, and detect a person of average size and weight moving not less than **12 inches** in either a horizontal or a vertical manner at an approximate speed of **12 inches/s.**
 3. Detection Coverage (Standard Room): Detect occupancy anywhere within a circular area of **1000 sq. ft.** when mounted on a **96-inch-** high ceiling.

2.4 LIGHTING CONTACTORS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 1. Allen-Bradley/Rockwell Automation.
 2. ASCO Power Technologies, LP; a division of Emerson Electric Co.
 3. Eaton Electrical Inc.; Cutler-Hammer Products.
 4. GE Industrial Systems; Total Lighting Control.
 5. Grasslin Controls Corporation; a GE Industrial Systems Company.
 6. Hubbell Lighting.
 7. Lithonia Lighting; Acuity Lighting Group, Inc.
 8. MicroLite Lighting Control Systems.
 9. Square D; Schneider Electric.
 10. TORK.
 11. Touch-Plate, Inc.
 12. Watt Stopper (The).

- D. Description: Electrically operated and electrically held, combination type with, complying with NEMA ICS 2 and UL 508.
1. Current Rating for Switching: Listing or rating consistent with type of load served, including tungsten filament, inductive, and high-inrush ballast (ballast with 15 percent or less total harmonic distortion of normal load current).
 2. Fault Current Withstand Rating: Equal to or exceeding the available fault current at the point of installation.
 3. Enclosure: Comply with NEMA 250.
 4. Provide with control and pilot devices as indicated on Drawings, matching the NEMA type specified for the enclosure.

2.5 CONDUCTORS AND CABLES

- A. Power Wiring to Supply Side of Remote-Control Power Sources: Not smaller than No. 12 AWG. Comply with requirements in Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."
- B. Classes 2 and 3 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 18 AWG. Comply with requirements in Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."
- C. Class 1 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 14 AWG. Comply with requirements in Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

PART 3 - EXECUTION

3.1 SENSOR INSTALLATION

- A. Install and aim sensors in locations to achieve not less than 90 percent coverage of areas indicated. Do not exceed coverage limits specified in manufacturer's written instructions.

3.2 CONTACTOR INSTALLATION

- A. Mount electrically held lighting contactors with elastomeric isolator pads, to eliminate structure-borne vibration, unless contactors are installed in an enclosure with factory-installed vibration isolators.

3.3 WIRING INSTALLATION

- A. Wiring Method: Comply with Division 26 Section "Low-Voltage Electrical Power Conductors and Cables." Minimum conduit size shall be $\frac{1}{2}$ inch.
- B. Wiring within Enclosures: Comply with NECA 1. Separate power-limited and nonpower-limited conductors according to conductor manufacturer's written instructions.
- C. Size conductors according to lighting control device manufacturer's written instructions, unless otherwise indicated.

- D. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures.

3.4 IDENTIFICATION

- A. Identify components and power and control wiring according to Division 26 Section "Identification for Electrical Systems."
 - 1. Identify controlled circuits in lighting contactors.
 - 2. Identify circuits or luminaries controlled by photoelectric and occupancy sensors at each sensor.
- B. Label time switches and contactors with a unique designation.

3.5 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
 - 1. After installing time switches and sensors, and after electrical circuitry has been energized, adjust and test for compliance with requirements.
 - 2. Operational Test: Verify operation of each lighting control device, and adjust time delays.
- B. Lighting control devices that fail tests and inspections are defective work.

3.6 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting sensors to suit occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.7 DEMONSTRATION

- A. Coordinate demonstration of products specified in this Section with demonstration requirements for low-voltage, programmable lighting control system specified in Division 26 Section "Network Lighting Controls."
- B. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain lighting control devices. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 260923

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following types of dry-type transformers rated 600 V and less, with capacities up to 1000 kVA:
 - 1. Distribution transformers.
 - 2. Buck-boost transformers.

1.3 SUBMITTALS

- A. Product Data: Include rated nameplate data, capacities, weights, dimensions, minimum clearances, installed devices and features, and performance for each type and size of transformer indicated.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Wiring Diagrams: Power, signal, and control wiring.
- C. Source quality-control test reports.
- D. Operation and Maintenance Data: For transformers to include in emergency, operation, and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7.
- B. Source Limitations: Obtain each transformer type through one source from a single manufacturer.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- D. Comply with IEEE C57.12.91, "Test Code for Dry-Type Distribution and Power Transformers."

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Temporary Heating: Apply temporary heat according to manufacturer's written instructions within the enclosure of each ventilated-type unit, throughout periods during which equipment is not energized and when transformer is not in a space that is continuously under normal control of temperature and humidity.

1.6 COORDINATION

- A. Coordinate size and location of concrete bases with actual transformer provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.
- B. Coordinate installation of wall-mounting and structure-hanging supports with actual transformer provided.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. ACME Electric Corporation; Power Distribution Products Division.
 - 2. Challenger Electrical Equipment Corp.; a division of Eaton Corp.
 - 3. Controlled Power Company.
 - 4. Eaton Electrical Inc.; Cutler-Hammer Products.
 - 5. Federal Pacific Transformer Company; Division of Electro-Mechanical Corp.
 - 6. General Electric Company.
 - 7. Hammond Co.; Matra Electric, Inc.
 - 8. Magnetek Power Electronics Group.
 - 9. Micron Industries Corp.
 - 10. Myers Power Products, Inc.
 - 11. Siemens Energy & Automation, Inc.
 - 12. Sola/Hevi-Duty.
 - 13. Square D; Schneider Electric.

2.2 GENERAL TRANSFORMER REQUIREMENTS

- A. Description: Factory-assembled and -tested, air-cooled units for 60-Hz service.
- B. Cores: Grain-oriented, non-aging silicon steel.
- C. Coils: Continuous windings without splices except for taps.
 - 1. Internal Coil Connections: Brazed or pressure type.
 - 2. Coil Material: Copper.

2.3 DISTRIBUTION TRANSFORMERS

- A. Comply with NEMA ST 20, and list and label as complying with UL 1561.
- B. Cores: One leg per phase.

- C. Enclosure: Totally enclosed, nonventilated, NEMA 250, Type 2.
 - 1. Core and coil shall be encapsulated within resin compound, sealing out moisture and air.
- D. Transformer Enclosure Finish: Comply with NEMA 250.
 - 1. Finish Color: Gray.
- E. Taps for Transformers Smaller Than 3 kVA: None.
- F. Taps for Transformers 7.5 to 24 kVA: One 5 percent tap above and one 5 percent tap below normal full capacity.
- G. Taps for Transformers 25 kVA and Larger: Two 2.5 percent taps above and two 2.5 percent taps below normal full capacity.
- H. Insulation Class: 220 deg C, UL-component-recognized insulation system with a maximum of 90 deg C rise above 40 deg C ambient temperature.
- I. Energy Efficiency for Transformers Rated 15 kVA and Larger:
 - 1. Complying with NEMA TP 1, Class 1 efficiency levels.
 - 2. Tested according to NEMA TP 2.
- J. K-Factor Rating: Transformers indicated to be K-factor rated shall comply with UL 1561 requirements for nonsinusoidal load current-handling capability to the degree defined by designated K-factor.
 - 1. Unit shall not overheat when carrying full-load current with harmonic distortion corresponding to designated K-factor.
 - 2. Indicate value of K-factor on transformer nameplate.
- K. Electrostatic Shielding: Each winding shall have an independent, single, full-width copper electrostatic shield arranged to minimize interwinding capacitance.
 - 1. Arrange coil leads and terminal strips to minimize capacitive coupling between input and output terminals.
 - 2. Include special terminal for grounding the shield.
 - 3. Shield Effectiveness:
 - a. Capacitance between Primary and Secondary Windings: Not to exceed 33 picofarads over a frequency range of 20 Hz to 1 MHz.
 - b. Common-Mode Noise Attenuation: Minimum of minus 120 dBA at 0.5 to 1.5 kHz; minimum of minus 65 dBA at 1.5 to 100 kHz.
 - c. Normal-Mode Noise Attenuation: Minimum of minus 52 dBA at 1.5 to 10 kHz.
- L. Wall Brackets: Manufacturer's standard brackets.
- M. Fungus Proofing: Permanent fungicidal treatment for coil and core.
- N. Low-Sound-Level Requirements: Minimum of 3 dBA less than NEMA ST 20 standard sound levels when factory tested according to IEEE C57.12.91.

2.4 BUCK-BOOST TRANSFORMERS

- A. Description: Self-cooled, two-winding dry type, rated for continuous duty and with wiring terminals suitable for connection as autotransformer. Transformers shall comply with NEMA ST 1 and shall be listed and labeled as complying with UL 506 or UL 1561.
- B. Enclosure: Ventilated, NEMA 250, Type 2.
 - 1. Finish Color: Gray.

2.5 IDENTIFICATION DEVICES

- A. Nameplates: Engraved, laminated-plastic or metal nameplate for each transformer, mounted with corrosion-resistant screws. Nameplates and label products are specified in Division 26 Section "Identification for Electrical Systems."

2.6 SOURCE QUALITY CONTROL

- A. Test and inspect transformers according to IEEE C57.12.91.
- B. Factory Sound-Level Tests: Conduct sound-level tests on equipment for this Project.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine conditions for compliance with enclosure- and ambient-temperature requirements for each transformer.
- B. Verify that field measurements are as needed to maintain working clearances required by NFPA 70 and manufacturer's written instructions.
- C. Examine walls, floors, roofs, and concrete bases for suitable mounting conditions where transformers will be installed.
- D. Verify that ground connections are in place and requirements in Division 26 Section "Grounding and Bonding for Electrical Systems" have been met. Maximum ground resistance shall be 5 ohms at location of transformer.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install wall-mounting transformers level and plumb with wall brackets fabricated by transformer manufacturer.
 - 1. Brace wall-mounting transformers as specified in Division 26 Section "Vibration and Seismic Controls for Electrical Systems."
- B. Construct concrete bases and anchor floor-mounting transformers according to manufacturer's written instructions.

3.3 CONNECTIONS

- A. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- B. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections. Report results in writing.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
- C. Remove and replace units that do not pass tests or inspections and retest as specified above.
- D. Test Labeling: On completion of satisfactory testing of each unit, attach a dated and signed "Satisfactory Test" label to tested component.

3.5 ADJUSTING

- A. Record transformer secondary voltage at each unit for at least 48 hours of typical occupancy period. Adjust transformer taps to provide optimum voltage conditions at secondary terminals. Optimum is defined as not exceeding nameplate voltage plus 10 percent and not being lower than nameplate voltage minus 3 percent at maximum load conditions. Submit recording and tap settings as test results.
- B. Connect buck-boost transformers to provide nameplate voltage of equipment being served, plus or minus 5 percent, at secondary terminals.
- C. Output Settings Report: Prepare a written report recording output voltages and tap settings.

3.6 CLEANING

- A. Vacuum dirt and debris; do not use compressed air to assist in cleaning.

END OF SECTION 262200

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Distribution panelboards.
 - 2. Lighting and appliance branch-circuit panelboards.

1.3 DEFINITIONS

- A. SVR: Suppressed voltage rating.
- B. TVSS: Transient voltage surge suppressor.

1.4 SUBMITTALS

- A. Product Data: For each type of panelboard, switching and overcurrent protective device, transient voltage suppression device, accessory, and component indicated. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.
- B. Qualification Data: For qualified testing agency.
- C. Field Quality-Control Reports:
 - 1. Test procedures used.
 - 2. Test results that comply with requirements.
 - 3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.
- D. Panelboard Schedules: For installation in panelboards. Submit final versions after load balancing.
- E. Operation and Maintenance Data: For panelboards and components to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:
 - 1. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.
 - 2. Time-current curves, including selectable ranges for each type of overcurrent protective device that allows adjustments.

1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain panelboards, overcurrent protective devices, components, and accessories from single source from single manufacturer.
- B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for panelboards including clearances between panelboards and adjacent surfaces and other items. Comply with indicated maximum dimensions. Submit proposed layout of all equipment in main electrical room with actual dimensions for review and approval prior to switchgear/panelboard release.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Comply with NEMA PB 1.
- E. Comply with NFPA 70.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Remove loose packing and flammable materials from inside panelboards; install temporary electric heating (250 W per panelboard) to prevent condensation.
- B. Handle and prepare panelboards for installation according to NEMA PB 1.

1.7 PROJECT CONDITIONS

- A. Environmental Limitations:
 - 1. Do not deliver or install panelboards until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above panelboards is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
 - 2. Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - a. Ambient Temperature: Not exceeding 23 deg F to plus 104 deg F.
 - b. Altitude: Not exceeding 6600 feet.
- B. Service Conditions: NEMA PB 1, usual service conditions, as follows:
 - 1. Ambient temperatures within limits specified.
 - 2. Altitude not exceeding 6600 feet.
- C. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
 - 1. Notify Architect no fewer than two days in advance of proposed interruption of electric service.
 - 2. Do not proceed with interruption of electric service without Architect's written permission.
 - 3. Comply with NFPA 70E.

1.8 COORDINATION

- A. Coordinate layout and installation of panelboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.

1.9 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace transient voltage suppression devices that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

1.10 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Keys: Two spares for each type of panelboard cabinet lock.
 - 2. Circuit Breakers Including GFCI and Ground Fault Equipment Protection (GFEP) Types: See plan sheets.
 - 3. Fuses for Fused Switches: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.
 - 4. Fuses for Fused Power-Circuit Devices: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PANELBOARDS

- A. Fabricate and test panelboards according to IEEE 344 to withstand seismic forces defined in Division 26 Section "Vibration and Seismic Controls for Electrical Systems."
- B. Enclosures: Flush- and surface-mounted cabinets.
 - 1. Rated for environmental conditions at installed location.
 - a. Indoor Dry and Clean Locations: NEMA 250, Type 1.
 - b. Outdoor Locations: NEMA 250, Type 3R.
 - c. Other Wet or Damp Indoor Locations: NEMA 250, Type 4.
 - d. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 5.
 - 2. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover.
 - 3. Skirt for Surface-Mounted Panelboards: Same gage and finish as panelboard front with flanges for attachment to panelboard, wall, and ceiling or floor.

- 4. Finishes:
 - a. Panels and Trim: Steel, factory finished immediately after cleaning and pretreating with manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat.
 - b. Back Boxes: Same finish as panels and trim.
 - c. Fungus Proofing: Permanent fungicidal treatment for overcurrent protective devices and other components.
- 5. Directory Card: Inside panelboard door, mounted in transparent card holder, all schedules shall be typed or computer printed.
- C. Incoming Mains Location: Top and bottom.
- D. Phase, Neutral, and Ground Buses:
 - 1. Material: Hard-drawn copper, 98 percent conductivity.
 - 2. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment grounding conductors; bonded to box.
 - 3. Isolated Ground Bus: Adequate for branch-circuit isolated ground conductors; insulated from box.
 - 4. Extra-Capacity Neutral Bus: Neutral bus rated 200 percent of phase bus and UL listed as suitable for nonlinear loads.
 - 5. Split Bus: Vertical buses divided into individual vertical sections.
- E. Conductor Connectors: Suitable for use with conductor material and sizes.
 - 1. Material: Hard-drawn copper, 98 percent conductivity.
 - 2. Main and Neutral Lugs: Compression type.
 - 3. Ground Lugs and Bus-Configured Terminators: Compression type.
 - 4. Feed-Through Lugs: Compression type, suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device.
 - 5. Subfeed (Double) Lugs: Compression type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
 - 6. Extra-Capacity Neutral Lugs: Rated 200 percent of phase lugs mounted on extra-capacity neutral bus.
- F. Panelboard Short-Circuit Current Rating: Fully rated to interrupt symmetrical short-circuit current available at terminals.

2.2 DISTRIBUTION PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - 3. Siemens Energy & Automation, Inc.
 - 4. Square D; a brand of Schneider Electric.
- B. Panelboards: NEMA PB 1, power and feeder distribution type.
- C. Doors: Secured with vault-type latch with tumbler lock; keyed alike.
 - 1. For doors more than 36 inches high, provide two latches, keyed alike.

- D. Mains: Circuit breaker.
- E. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes 125 A and Smaller: Bolt-on circuit breakers.
- F. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes Larger Than 125 A: Bolt-on circuit breakers; plug-in circuit breakers where individual positive-locking device requires mechanical release for removal.
- G. Contactors in Main Bus: NEMA ICS 2, Class A, electrically held, general-purpose controller, with same short-circuit interrupting rating as panelboard.
 - 1. Internal Control-Power Source: Control-power transformer, with fused primary and secondary terminals, connected to main bus ahead of contactor connection.

2.3 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements, provide manufacturers offering products that may be incorporated into the Work include the following:
 - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - 3. Siemens Energy & Automation, Inc.
 - 4. Square D; a brand of Schneider Electric.
- B. Panelboards: NEMA PB 1, lighting and appliance branch-circuit type.
- C. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.
- D. Doors: Concealed hinges; secured with flush latch with tumbler lock; keyed alike.

2.4 PANELBOARD SUPPRESSORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Current Technology; a subsidiary of Danahar Corporation.
 - 2. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - 3. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - 4. Liebert Corporation.
 - 5. Siemens Energy & Automation, Inc.
 - 6. Square D; a brand of Schneider Electric.
- B. Surge Protection Device: IEEE C62.41-compliant, integrally mounted, solid-state, parallel-connected, non-modular type, with sine-wave tracking suppression and filtering modules, UL 1449 (most recent edition), short-circuit current rating matching or exceeding the panelboard short-circuit rating, and with the following features and accessories:
 - 1. Accessories:
 - a. LED indicator lights for power and protection status.

- b. Audible alarm, with silencing switch, to indicate when protection has failed.
- c. One set of dry contacts rated at 5 A and 250-V ac, for remote monitoring of protection status.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Receive, inspect, handle, and store panelboards according to NEMA PB 1.1.
- B. Examine panelboards before installation. Reject panelboards that are damaged or rusted or have been subjected to water saturation.
- C. Examine elements and surfaces to receive panelboards for compliance with installation tolerances and other conditions affecting performance of the Work.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install panelboards and accessories according to NEMA PB 1.1.
- B. Equipment Mounting: Install panelboards on concrete bases, 4-inch nominal thickness.
- C. Mount top of trim 90 inches above finished floor unless otherwise indicated. Top of operable device handles shall not exceed 72" AFF.
- D. Mount panelboard cabinet plumb and rigid without distortion of box. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.
- E. Install overcurrent protective devices and controllers not already factory installed.
 - 1. Set field-adjustable, circuit-breaker trip ranges.
- F. Install filler plates in unused spaces.
- G. Stub four 1-inch empty conduits from panelboard into accessible ceiling space or space designated to be ceiling space in the future. Stub four 1-inch empty conduits into raised floor space or below slab not on grade.
- H. Arrange conductors in gutters into groups and bundle and wrap with wire ties after completing load balancing.
- I. Comply with NECA 1.

3.3 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs complying with Division 26 Section "Identification for Electrical Systems."

- B. Create a directory to indicate installed circuit loads after balancing panelboard loads; incorporate Owner's final room designations. Obtain approval before installing. Use a computer or typewriter to create directory; handwritten directories are not acceptable.
- C. Panelboard Nameplates: Label each panelboard with a nameplate complying with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."
- D. Device Nameplates: Label each branch circuit device in distribution panelboards with a nameplate complying with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."

3.4 FIELD QUALITY CONTROL

- A. Acceptance Testing Preparation:
 - 1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- B. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
- C. Panelboards will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports, including a certified report that identifies panelboards included and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.5 ADJUSTING

- A. Adjust moving parts and operable component to function smoothly, and lubricate as recommended by manufacturer.
- B. Load Balancing: After Substantial Completion, but not more than 60 days after Final Acceptance, measure load balancing and make circuit changes.
 - 1. Measure as directed during period of normal system loading.
 - 2. Perform load-balancing circuit changes outside normal occupancy/working schedule of the facility and at time directed. Avoid disrupting critical 24-hour services such as fax machines and on-line data processing, computing, transmitting, and receiving equipment.
 - 3. After circuit changes, recheck loads during normal load period. Record all load readings before and after changes and submit test records.
 - 4. Tolerance: Difference exceeding 15 percent between phase loads, within a panelboard, is not acceptable. Rebalance and recheck as necessary to meet this minimum requirement.

3.6 PROTECTION

- A. Temporary Heating: Apply temporary heat to maintain temperature according to manufacturer's written instructions.

END OF SECTION 262416

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Receptacles, receptacles with integral GFCI, and associated device plates.
 - 2. Isolated-ground receptacles.
 - 3. Snap switches and wall-box dimmers.
 - 4. Solid-state fan speed controls.
 - 5. Wall-switch and exterior occupancy sensors.
 - 6. Communications outlets.
 - 7. Cord and plug sets.

1.3 DEFINITIONS

- A. EMI: Electromagnetic interference.
- B. GFCI: Ground-fault circuit interrupter.
- C. Pigtail: Short lead used to connect a device to a branch-circuit conductor.
- D. RFI: Radio-frequency interference.
- E. TVSS: Transient voltage surge suppressor.
- F. UTP: Unshielded twisted pair.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control test reports.
- C. Operation and Maintenance Data: For wiring devices to include in all manufacturers' packing label warnings and instruction manuals that include labeling conditions.

1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain each type of wiring device and associated wall plate through one source from a single manufacturer. Insofar as they are available, obtain all wiring devices and associated wall plates from a single manufacturer and one source.

- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NFPA 70.

1.6 COORDINATION

- A. Receptacles for Owner-Furnished Equipment: Match plug configurations.
 - 1. Cord and Plug Sets: Match equipment requirements.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers' Names: Shortened versions (shown in parentheses) of the following manufacturers' names are used in other Part 2 articles:
 - 1. Cooper Wiring Devices; a division of Cooper Industries, Inc. (Cooper).
 - 2. Hubbell Incorporated; Wiring Device-Kellems (Hubbell).
 - 3. Leviton Mfg. Company Inc. (Leviton).
 - 4. Pass & Seymour/Legrand; Wiring Devices & Accessories (Pass & Seymour).

2.2 STRAIGHT BLADE RECEPTACLES

- A. Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 configuration 5-20R, and UL 498 and meet the requirements of tamper resistance.
 - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cooper; 5351 (single), 5352 (duplex).
 - b. Hubbell; HBL5351 (single), CR5352 (duplex).
 - c. Leviton; 5891 (single), 5352 (duplex).
 - d. Pass & Seymour; 5381 (single), 5352 (duplex).
- B. Isolated-Ground, Duplex Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 configuration 5-20R, and UL 498 and meet the requirements of tamper resistance.
 - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Hubbell; CR 5253IG.
 - b. Leviton; 5362-IG.
 - c. Pass & Seymour; IG6300.
 - 2. Description: Straight blade; equipment grounding contacts shall be connected only to the green grounding screw terminal of the device and with inherent electrical isolation from mounting strap. Isolation shall be integral to receptacle construction and not dependent on removable parts.

2.3 GFCI RECEPTACLES

- A. General Description: Straight blade, feed-through type. Comply with NEMA WD 1, NEMA WD 6, UL 498, and UL 943, Class A, meet the requirements of tamper resistance, and include indicator light that is lighted when device is tripped.
- B. Duplex GFCI Convenience Receptacles, 125 V, 20 A:
 - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cooper; GF20.
 - b. Pass & Seymour; 2084.

2.4 USB CHARGER RECEPTACLES

- A. Tamper-Resistant, USB Charger Receptacles: 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 configuration 5-20R, and UL 498 and FS W-C-596. Leviton T5832 or equal.
 - 1. Description: Single-piece, rivetless, nickel-plated, all-brass grounding system. Nickel-plated, brass mounting strap.
 - 3. USB Receptacles: Dual, Type A.
 - 4. Line Voltage Receptacles: Dual, two pole, three wire, and self-grounding

2.5 CORD AND PLUG SETS

- A. Description: Match voltage and current ratings and number of conductors to requirements of equipment being connected.
 - 1. Cord: Rubber-insulated, stranded-copper conductors, with Type SOW-A jacket; with green-insulated grounding conductor and equipment-rating ampacity plus a minimum of 30 percent.
 - 2. Plug: Nylon body and integral cable-clamping jaws. Match cord and receptacle type for connection.

2.6 SNAP SWITCHES

- A. Comply with NEMA WD 1 and UL 20.
- B. Switches, 120/277 V, 20 A:
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Cooper; 2221 (single pole), 2222 (two pole), 2223 (three way), 2224 (four way).
 - b. Hubbell; CS1221 (single pole), CS1222 (two pole), CS1223 (three way), CS1224 (four way).
 - c. Leviton; 1221-2 (single pole), 1222-2 (two pole), 1223-2 (three way), 1224-2 (four way).
 - d. Pass & Seymour; 20AC1 (single pole), 20AC2 (two pole), 20AC3 (three way), 20AC4 (four way).

C. Key-Operated Switches, 120/277 V, 20 A:

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Cooper; 2221L.
- b. Hubbell; HBL1221L.
- c. Leviton; 1221-2L.
- d. Pass & Seymour; PS20AC1-L.

2. Description: Single pole, with factory-supplied key in lieu of switch handle.

D. WALL-BOX DIMMERS

E. Dimmer Switches: Modular, full-wave, solid-state units with integral, quiet on-off switches, with audible frequency and EMI/RFI suppression filters.

F. Control: Continuously adjustable slider; with single-pole or three-way switching. Comply with UL 1472.

G. Incandescent Lamp Dimmers: 120 V; control shall follow square-law dimming curve. On-off switch positions shall bypass dimmer module.

1. 600 W; dimmers shall require no derating when ganged with other devices.

H. Fluorescent Lamp Dimmer Switches: Modular; compatible with dimmer ballasts; trim potentiometer to adjust low-end dimming; dimmer-ballast combination capable of consistent dimming with low end not greater than 20 percent of full brightness.

2.7 OCCUPANCY SENSORS

A. Long-Range Wall-Switch Sensors:

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Hubbell; ATD1600WRP.
- b. Leviton; ODW12-MRW.
- c. Watt Stopper (The);

2. Description: Dual technology, with both passive-infrared- and ultrasonic-type sensing, 120/277 V, adjustable time delay up to 30 minutes, 110-degree field of view, and a minimum coverage area of 1200 sq. ft..

B. WALL PLATES

C. Single and combination types to match corresponding wiring devices.

- 1. Plate-Securing Screws: Metal with head color to match plate finish.
- 2. Material for Finished Spaces: 0.035-inch- thick, satin-finished stainless steel.
- 3. Material for Unfinished Spaces: Galvanized steel.
- 4. Material for Damp Locations: Thermoplastic with spring-loaded lift cover, and listed and labeled for use in "wet locations."

D. Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with type 3R weather-resistant thermoplastic with lockable cover.

2.8 FINISHES

- A. Color: Wiring device catalog numbers in Section Text do not designate device color.
 - 1. Wiring Devices Connected to Normal Power System: White in color, unless otherwise indicated or required by NFPA 70 or device listing.
 - 2. Wiring Devices Connected to Emergency Power System: Red.
 - 3. Isolated-Ground Receptacles: As specified above, with orange triangle on face.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1, including the mounting heights listed in that standard, unless otherwise noted.
- B. Coordination with Other Trades:
 - 1. Take steps to insure that devices and their boxes are protected. Do not place wall finish materials over device boxes and do not cut holes for boxes with routers that are guided by riding against outside of the boxes.
 - 2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
 - 3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
 - 4. Install wiring devices after all wall preparation, including painting, is complete.
- C. Conductors:
 - 1. Do not strip insulation from conductors until just before they are spliced or terminated on devices.
 - 2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.
 - 3. The length of free conductors at outlets for devices shall meet provisions of NFPA 70, Article 300, without pigtails.
 - 4. Existing Conductors:
 - a. Cut back and pigtail, or replace all damaged conductors.
 - b. Straighten conductors that remain and remove corrosion and foreign matter.
 - c. Pigtailling existing conductors is permitted provided the outlet box is large enough.
- D. Device Installation:
 - 1. Replace all devices that have been in temporary use during construction or that show signs that they were installed before building finishing operations were complete.
 - 2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.
 - 3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
 - 4. Connect devices to branch circuits using pigtails that are not less than 6 inches in length.
 - 5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, 2/3 to 3/4 of the way around terminal screw.
 - 6. Use a torque screwdriver when a torque is recommended or required by the manufacturer.

7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
8. Tighten unused terminal screws on the device.
9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device mounting screws in yokes, allowing metal-to-metal contact.

E. Receptacle Orientation:

1. Install ground pin of vertically mounted receptacles down, and on horizontally mounted receptacles to the right.

F. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.

G. Dimmers:

1. Install dimmers within terms of their listing.
2. Verify that dimmers used for fan speed control are listed for that application.
3. Install unshared neutral conductors on line and load side of dimmers according to manufacturers' device listing conditions in the written instructions.

H. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates..

3.2 IDENTIFICATION

- A. Comply with Division 26 Section "Identification for Electrical Systems."

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.

1. Test Instruments: Use instruments that comply with UL 1436.
2. Test Instrument for Convenience Receptacles: Digital wiring analyzer with digital readout or illuminated LED indicators of measurement.

- B. Tests for Convenience Receptacles:

1. Line Voltage: Acceptable range is 105 to 132 V.
2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is not acceptable.
3. Ground Impedance: Values of up to 2 ohms are acceptable.
4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
5. Using the test plug, verify that the device and its outlet box are securely mounted.
6. The tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault current path, defective devices, or similar problems. Correct circuit conditions, remove malfunctioning units and replace with new ones, and retest as specified above.

END OF SECTION 262726

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cartridge fuses rated 600-V ac and less for use in enclosed switches and enclosed controllers .
 - 2. Spare-fuse cabinets.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material, dimensions, descriptions of individual components, and finishes for spare-fuse cabinets. Include the following for each fuse type indicated:
 - 1. Dimensions and manufacturer's technical data on features, performance, electrical characteristics, and ratings.
 - 2. Current-limitation curves for fuses with current-limiting characteristics.
 - 3. Time-current coordination curves (average melt) and current-limitation curves (instantaneous peak let-through current) for each type and rating of fuse.
 - 4. Coordination charts and tables and related data.
 - 5. Fuse sizes for elevator feeders and elevator disconnect switches.
- B. Operation and Maintenance Data: For fuses to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:
 - 1. Ambient temperature adjustment information.
 - 2. Current-limitation curves for fuses with current-limiting characteristics.
 - 3. Time-current coordination curves (average melt) and current-limitation curves (instantaneous peak let-through current) for each type and rating of fuse.
 - 4. Coordination charts and tables and related data.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain fuses, for use within a specific product or circuit, from single source from single manufacturer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with NEMA FU 1 for cartridge fuses.

- D. Comply with NFPA 70.
- E. Comply with UL 248-11 for plug fuses.

1.5 PROJECT CONDITIONS

- A. Where ambient temperature to which fuses are directly exposed is less than 40 deg F more than 100 deg F, apply manufacturer's ambient temperature adjustment factors to fuse ratings.

1.6 COORDINATION

- A. Coordinate fuse ratings with utilization equipment nameplate limitations of maximum fuse size and with system short-circuit current levels.

1.7 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than two of each size and type.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Cooper Bussmann, Inc.
 - 2. Edison Fuse, Inc.
 - 3. Ferraz Shawmut, Inc.
 - 4. Littelfuse, Inc.

2.2 CARTRIDGE FUSES

- A. Characteristics: NEMA FU 1, nonrenewable cartridge fuses with voltage ratings consistent with circuit voltages.

2.3 PLUG FUSES

- A. Characteristics: UL 248-11, nonrenewable plug fuses; 125-V ac.

2.4 PLUG-FUSE ADAPTERS

- A. Characteristics: Adapters for using Type S, rejection-base plug fuses in Edison-base fuseholders or sockets; ampere ratings matching fuse ratings; irremovable once installed.

2.5 SPARE-FUSE CABINET

- A. Characteristics: Wall-mounted steel unit with full-length, recessed piano-hinged door and key-coded cam lock and pull.
 - 1. Size: Adequate for storage of spare fuses specified with 15 but not less than 3 percent spare capacity minimum.
 - 2. Finish: Gray, baked enamel.
 - 3. Identification: "SPARE FUSES" in **1-1/2-inch**- high letters on exterior of door.
 - 4. Fuse Pullers: For each size of fuse, where applicable and available, from fuse manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine fuses before installation. Reject fuses that are moisture damaged or physically damaged.
- B. Examine holders to receive fuses for compliance with installation tolerances and other conditions affecting performance, such as rejection features.
- C. Examine utilization equipment nameplates and installation instructions. Install fuses of sizes and with characteristics appropriate for each piece of equipment.
- D. Evaluate ambient temperatures to determine if fuse rating adjustment factors must be applied to fuse ratings.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 FUSE APPLICATIONS

- A. Cartridge Fuses:
 - 1. Service Entrance: Class RK1, time delay.
 - 2. Feeders: Class RK1, time delay.
 - 3. Motor Branch Circuits: Class RK5, time delay.
 - 4. Other Branch Circuits: Class RK5, time delay.
 - 5. Control Circuits: Class CC, time delay.
- B. Plug Fuses:
 - 1. Motor Branch Circuits: Type S, dual-element time delay.
 - 2. Other Branch Circuits: Type S, dual-element time delay.

3.3 INSTALLATION

- A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.
- B. Install plug-fuse adapters in Edison-base fuseholders and sockets. Ensure that adapters are irremovable once installed.
- C. Install spare-fuse cabinet(s).

3.4 IDENTIFICATION

- A. Install labels complying with requirements for identification specified in Division 26 Section "Identification for Electrical Systems" and indicating fuse replacement information on inside door of each fused switch and adjacent to each fuse block, socket, and holder.

END OF SECTION 262813

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Fusible switches.
 - 2. Nonfusible switches.
 - 3. Receptacle switches.
 - 4. Shunt trip switches.
 - 5. Molded-case circuit breakers (MCCBs).
 - 6. Molded-case switches.
 - 7. Enclosures.

1.3 DEFINITIONS

- A. NC: Normally closed.
- B. NO: Normally open.
- C. SPDT: Single pole, double throw.

1.4 SUBMITTALS

- A. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
 - 1. Enclosure types and details for types other than NEMA 250, Type 1.
 - 2. Current and voltage ratings.
 - 3. Short-circuit current ratings (interrupting and withstand, as appropriate).
 - 4. Include evidence of NRTL listing for series rating of installed devices.
 - 5. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices, accessories, and auxiliary components.
 - 6. Include time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device.
- B. Qualification Data: For qualified testing agency.
- C. Field quality-control reports.
 - 1. Test procedures used.

2. Test results that comply with requirements.
 3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.
- D. Manufacturer's field service report.
- E. Operation and Maintenance Data: For enclosed switches and circuit breakers to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:
1. Manufacturer's written instructions for testing and adjusting enclosed switches and circuit breakers.

1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain enclosed switches and circuit breakers, overcurrent protective devices, components, and accessories, within same product category, from single source from single manufacturer.
- B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Comply with NFPA 70.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:
1. Ambient Temperature: Not less than **minus 22 deg F** and not exceeding **104 deg F**.
 2. Altitude: Not exceeding **6600 feet**.
- B. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
1. Notify Architect no fewer than seven days in advance of proposed interruption of electric service.
 2. Indicate method of providing temporary electric service.
 3. Do not proceed with interruption of electric service without Architect's written permission.
 4. Comply with NFPA 70E.

1.7 COORDINATION

- A. Coordinate layout and installation of switches, circuit breakers, and components with equipment served and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

1.8 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.
 - 2. Fuse Pullers: Two for each size and type.

PART 2 - PRODUCTS

2.1 FUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - 3. Siemens Energy & Automation, Inc.
 - 4. Square D; a brand of Schneider Electric.
- C. Type HD, Heavy Duty, Single Throw, 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate specified fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- D. Accessories:
 - 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 - 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 - 3. Isolated Ground Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 - 4. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
 - 5. Lugs: Compression type, suitable for number, size, and conductor material.

2.2 NONFUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - 3. Siemens Energy & Automation, Inc.
 - 4. Square D; a brand of Schneider Electric.
- B. Type HD, Heavy Duty, Single Throw, 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.

2.3 ENCLOSURES

- A. Enclosed Switches and Circuit Breakers: NEMA AB 1, NEMA KS 1, NEMA 250, and UL 50, to comply with environmental conditions at installed location.
 - 1. Indoor, Dry and Clean Locations: NEMA 250, Type 1.
 - 2. Outdoor Locations: NEMA 250, Type 3R.
 - 3. Other Wet or Damp, Indoor Locations: NEMA 250, Type 4.
 - 4. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 12.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated.
- B. Install fuses in fusible devices.
- C. Comply with NECA 1.

3.3 IDENTIFICATION

- A. Comply with requirements in Division 26 Section "Identification for Electrical Systems."

3.4 FIELD QUALITY CONTROL

- A. Acceptance Testing Preparation:
 - 1. Test insulation resistance for each enclosed switch and circuit breaker, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- B. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
- C. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.

- D. Prepare test and inspection reports, including a certified report that identifies enclosed switches and circuit breakers and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.5 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.

END OF SECTION 262816

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes ac, enclosed controllers rated 600 V and less, of the following types:
 - 1. Across-the-line, manual and magnetic controllers.

1.3 SUBMITTALS

- A. Product Data: For each type of enclosed controller. Include dimensions and manufacturer's technical data on features, performance, electrical characteristics, ratings, and finishes.
- B. Qualification Data: For manufacturer.
- C. Operation and Maintenance Data: For enclosed controllers to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:
 - 1. Routine maintenance requirements for enclosed controllers and all installed components.
 - 2. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.
- D. Load-Current and Overload-Relay Heater List: Compile after motors have been installed and arrange to demonstrate that selection of heaters suits actual motor nameplate full-load currents.
- E. Load-Current and List of Settings of Adjustable Overload Relays: Compile after motors have been installed and arrange to demonstrate that dip switch settings for motor running overload protection suit actual motor to be protected.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer. Maintain, within 100 miles of Project site, a service center capable of providing training, parts, and emergency maintenance and repairs.
- B. Source Limitations: Obtain enclosed controllers of a single type through one source from a single manufacturer.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- D. Comply with NFPA 70.

- E. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed controllers, minimum clearances between enclosed controllers, and for adjacent surfaces and other items. Comply with indicated maximum dimensions and clearances.

1.5 PROJECT CONDITIONS

- A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service according to requirements indicated:
 - 1. Notify Architect no fewer than two days in advance of proposed interruption of electrical service.
 - 2. Indicate method of providing temporary utilities.
 - 3. Do not proceed with interruption of electrical service without Architect's written permission.

1.6 COORDINATION

- A. Coordinate layout and installation of enclosed controllers with other construction including conduit, piping, equipment, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03 Section "Cast-in-Place Concrete."
- C. Coordinate installation of roof curbs, equipment supports, and roof penetrations. These items are specified in Division 07 Section "Roof Accessories."
- D. Coordinate features of enclosed controllers and accessory devices with pilot devices and control circuits to which they connect.
- E. Coordinate features, accessories, and functions of each enclosed controller with ratings and characteristics of supply circuit, motor, required control sequence, and duty cycle of motor and load.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. ABB Power Distribution, Inc.; ABB Control, Inc. Subsidiary.
 - 2. Danfoss Inc.; Danfoss Electronic Drives Div.
 - 3. Eaton Corporation; Cutler-Hammer Products.
 - 4. General Electrical Company; GE Industrial Systems.
 - 5. Rockwell Automation; Allen-Bradley Co.; Industrial Control Group.
 - 6. Siemens/Furnas Controls.
 - 7. Square D.

2.2 ACROSS-THE-LINE ENCLOSED CONTROLLERS

- A. Manual Controller: NEMA ICS 2, general purpose, Class A, with "quick-make, quick-break" toggle or pushbutton action, and marked to show whether unit is "OFF," "ON," or "TRIPPED."
 - 1. Overload Relay: Ambient-compensated type with inverse-time-current characteristics and NEMA ICS 2, Class 10 tripping characteristics. Relays shall have heaters and sensors in each phase, matched to nameplate, full-load current of specific motor to which they connect and shall have appropriate adjustment for duty cycle.
- B. ENCLOSURES
- C. Description: Flush- or surface-mounting cabinets as indicated. NEMA 250, Type 1, unless otherwise indicated to comply with environmental conditions at installed location.
 - 1. Outdoor Locations: NEMA 250, Type 3R.
 - 2. Other Wet or Damp Indoor Locations: NEMA 250, Type 4.

2.3 FACTORY FINISHES

- A. Finish: Manufacturer's standard paint applied to factory-assembled and -tested enclosed controllers before shipping.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and surfaces to receive enclosed controllers for compliance with requirements, installation tolerances, and other conditions affecting performance.
 - 1. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Select features of each enclosed controller to coordinate with ratings and characteristics of supply circuit and motor; required control sequence; duty cycle of motor, controller, and load; and configuration of pilot device and control circuit affecting controller functions.
- B. Select horsepower rating of controllers to suit motor controlled.

3.3 INSTALLATION

- A. For control equipment at walls, bolt units to wall or mount on lightweight structural-steel channels bolted to wall. For controllers not at walls, provide freestanding racks complying with Division 26 Section "Hangers and Supports for Electrical Systems."
- B. Install freestanding equipment on concrete bases.
- C. Enclosed Controller Fuses: Install fuses in each fusible switch. Comply with requirements in Division 26 Section "Fuses."

3.4 IDENTIFICATION

- A. Identify enclosed controller, components, and control wiring according to Division 26 Section "Identification for Electrical Systems."

3.5 CONNECTIONS

- A. Conduit installation requirements are specified in other Division 26 Sections. Drawings indicate general arrangement of conduit, fittings, and specialties.
- B. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."

3.6 FIELD QUALITY CONTROL

- A. Prepare for acceptance tests as follows:
 - 1. Test insulation resistance for each enclosed controller element, bus, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- B. Perform the following field tests and inspections and prepare test reports:
 - 1. Perform each electrical test and visual and mechanical inspection, except optional tests, stated in NETA ATS, "Motor Control - Motor Starters." Certify compliance with test parameters.
 - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.

END OF SECTION 262913

SURGE PROTECTION FOR LOW-VOLTAGE ELECTRICAL POWER CIRCUITS

SECTION 264313

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes field-mounted SPDs for low-voltage (120 to 600 V) power distribution and control equipment.
- B. Related Requirements:
 - 1. Section 262413 "Switchboards" for factory-installed SPDs.
 - 2. Section 262416 "Panelboards" for factory-installed SPDs.

1.3 DEFINITIONS

- A. Inominal: Nominal discharge current.
- B. MCOV: Maximum continuous operating voltage.
- C. Mode(s), also Modes of Protection: The pair of electrical connections where the VPR applies.
- D. MOV: Metal-oxide varistor; an electronic component with a significant non-ohmic current-voltage characteristic.
- E. OCPD: Overcurrent protective device.
- F. SCCR: Short-circuit current rating.
- G. SPD: Surge protective device.
- H. VPR: Voltage protection rating.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

2. Copy of UL Category Code VZCA certification, as a minimum, listing the tested values for VPRs, Inominal ratings, MCOVs, type designations, OCPD requirements, model numbers, system voltages, and modes of protection.

1.5 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.
- B. Sample Warranty: For manufacturer's special warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For SPDs to include in maintenance manuals.

1.7 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to replace or replace SPDs that fail in materials or workmanship within specified warranty period.
 1. Warranty Period: **Five** years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 GENERAL SPD REQUIREMENTS

- A. SPD with Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NFPA 70.
- C. Comply with UL 1449.
- D. MCOV of the SPD shall be the nominal system voltage.

2.2 SERVICE ENTRANCE SUPPRESSOR

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Advanced Protection Technologies Inc. (APT).
 2. Current Technology Inc.
 3. Eaton.
 4. LEA International.
 5. Liebert; a brand of Emerson Electric Co.
 6. Schneider Electric USA, Inc.
 7. Siemens Industry, Inc.
 8. Square D; by Schneider Electric.
- B. SPDs: Comply with UL 1449, Type 1.

- C. SPDs: Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 1449, Type 1.
 - 1. SPDs with the following features and accessories:
 - a. Integral disconnect switch.
 - b. Internal thermal protection that disconnects the SPD before damaging internal suppressor components.
 - c. Indicator light display for protection status.
 - d. Surge counter.
- D. Comply with UL 1283.
- E. Peak Surge Current Rating: The minimum single-pulse surge current withstand rating per phase shall not be less than 320 kA. The peak surge current rating shall be the arithmetic sum of the ratings of the individual MOVs in a given mode.
- F. Protection modes and UL 1449 VPR for grounded wye circuits with 480Y/277 V, three-phase, four-wire circuits shall not exceed the following:
 - 1. Line to Neutral: 1200 V for 480Y/277 V.
 - 2. Line to Ground: 1200 V for 480Y/277 V.
 - 3. Line to Line: 2000 V for 480Y/277 V.
- G. SCCR: Equal or exceed 100 kA
- H. Inominal Rating: 20 kA.

2.3 PANEL SUPPRESSORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. [Advanced Protection Technologies Inc. \(APT\).](#)
 - 2. [Current Technology Inc.](#)
 - 3. [Eaton.](#)
 - 4. [LEA International.](#)
 - 5. [Schneider Electric USA, Inc.](#)
 - 6. [Siemens Industry, Inc.](#)
 - 7. [Square D; by Schneider Electric.](#)
- B. SPDs: Comply with UL 1449, Type 2.
 - 1. Include LED indicator lights for power and protection status.
 - 2. Internal thermal protection that disconnects the SPD before damaging internal suppressor components.
- C. Peak Surge Current Rating: The minimum single-pulse surge current withstand rating per phase shall not be less than 100 kA. The peak surge current rating shall be the arithmetic sum of the ratings of the individual MOVs in a given mode.
- D. Comply with UL 1283.

- E. Protection modes and UL 1449 VPR for grounded wye circuits with 208Y/120 V, three-phase, four-wire circuits shall not exceed the following:
 - 1. Line to Neutral: 700 V for 208Y/120 V.
 - 2. Line to Ground: 700 V for 208Y/120 V.
 - 3. Neutral to Ground: 700 V for 208Y/120 V.
 - 4. Line to Line: 1200 V for 208Y/120 V.
- F. SCCR: Equal or exceed 100 kA.
- G. Inominal Rating: 10 kA.

2.4 ENCLOSURES

- A. Indoor Enclosures: NEMA 250, Type 1.
- B. Outdoor Enclosures: NEMA 250, Type 3R.

2.5 CONDUCTORS AND CABLES

- A. Power Wiring: Same size as SPD leads, complying with Section 260519 "Low-Voltage Electrical Power Conductors and Cables." Use low-impedance cabling as recommended by manufacturer.
- B. Class 2 Control Cables: Multiconductor cable with copper conductors not smaller than No. 18 AWG, complying with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- C. Class 1 Control Cables: Multiconductor cable with copper conductors not smaller than No. 16 AWG, complying with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1.
- B. Install an OCPD or disconnect as required to comply with the UL listing of the SPD.
- C. Install SPDs with conductors between suppressor and points of attachment as short and straight as possible (do not exceed 36"), and adjust circuit-breaker positions to achieve shortest and straightest leads. Do not splice and extend SPD leads unless specifically permitted by manufacturer. Do not exceed manufacturer's recommended lead length. Do not bond neutral and ground.
- D. Use crimped connectors and splices only. Wire nuts are unacceptable.
- E. Wiring:
 - 1. Power Wiring: Comply with wiring methods in Section 260519 "Low-Voltage Electrical Power Conductors and Cables." Use low-impedance cable as recommended by manufacturer.

2. Controls: Comply with wiring methods in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.2 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections with the assistance of a factory-authorized service representative.
 1. Compare equipment nameplate data for compliance with Drawings and Specifications.
 2. Inspect anchorage, alignment, grounding, and clearances.
 3. Verify that electrical wiring installation complies with manufacturer's written installation requirements.
- B. An SPD will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.3 STARTUP SERVICE

- A. Complete startup checks according to manufacturer's written instructions.
- B. Do not perform insulation-resistance tests of the distribution wiring equipment with SPDs installed. Disconnect SPDs before conducting insulation-resistance tests, and reconnect them immediately after the testing is over.
- C. Energize SPDs after power system has been energized, stabilized, and tested.

3.4 DEMONSTRATION

- A. Train owner's maintenance personnel to operate and maintain SPDs.

END OF SECTION 264313

LED INTERIOR LIGHTING

SECTION 265119

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Interior solid-state luminaires that use LED technology.
 - 2. Lighting fixture supports.
- B. Related Requirements:
 - 1. Section 260923 "Lighting Control Devices" for automatic control of lighting, including time switches, photoelectric relays, occupancy sensors, and multipole lighting relays and contactors.

1.3 DEFINITIONS

- A. CCT: Correlated color temperature.
- B. CRI: Color Rendering Index.
- C. Fixture: See "Luminaire."
- D. IP: International Protection or Ingress Protection Rating.
- E. LED: Light-emitting diode.
- F. Lumen: Measured output of lamp and luminaire, or both.
- G. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Arrange in order of luminaire designation.
 - 2. Include data on features, accessories, and finishes.
 - 3. Include physical description and dimensions of luminaires.
 - 4. Include emergency lighting units, including batteries and chargers.
 - 5. Include life, output (lumens, CCT, and CRI), and energy efficiency data.
 - 6. Photometric data and adjustment factors based on laboratory tests

- a. Manufacturers' Certified Data: Photometric data certified by manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program for Energy Efficient Lighting Products.
 - b. Testing Agency Certified Data: For indicated luminaires, photometric data certified by a qualified independent testing agency. Photometric data for remaining luminaires shall be certified by manufacturer.
- B. Shop Drawings: For nonstandard or custom luminaires.
 - 1. Include plans, elevations, sections, and mounting and attachment details.
 - 2. Include details of luminaire assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
- C. Include diagrams for power, signal, and control wiring.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For testing laboratory providing photometric data for luminaires.
- B. Detailed description of all components of luminaires including physical and performance characteristics as well as aesthetics.
- C. Seismic Qualification Certificates: For luminaires, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
- D. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- E. Product Certificates: For each type of luminaire.
- F. Product Test Reports: For each luminaire, for tests performed by a qualified testing agency.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For luminaires and lighting systems to include in operation and maintenance manuals.
 - 1. Provide a list of all lamp types used on Project; use ANSI and manufacturers' codes.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Lamps: Ten for every 100 of each type and rating installed. Furnish at least one of each type.
 - 2. Diffusers and Lenses: One for every 30 of each type and rating installed. Furnish at least one of each type.

3. Globes and Guards: of each type and rating installed. Furnish at least one of each type.

1.8 QUALITY ASSURANCE

- A. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by an independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7, accredited under the NVLAP for Energy Efficient Lighting Products, and complying with the applicable IES testing standards.
- B. Provide luminaires from a single manufacturer for each luminaire type.
- C. Each luminaire type shall be binned within a three-step MacAdam Ellipse to ensure color consistency among luminaires.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Protect finishes of exposed surfaces by applying a strippable, temporary protective covering before shipping.

1.10 WARRANTY

- A. Warranty: Manufacturer and Installer agree to repair or replace components of luminaires that fail in materials or workmanship within specified warranty period.
- B. Warranty Period: Five year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Luminaires and lamps shall be labeled vibration and shock resistant.
 1. The term "withstand" means "the luminaire will remain in place without separation of any parts when subjected to the seismic forces specified."

2.2 LUMINAIRE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Recessed Fixtures: Comply with NEMA LE 4.
- C. Bulb shape complying with ANSI C79.1.
- D. CRI of minimum 80. CCT of 3500K.
- E. Rated lamp life of 35,000 hours, minimum.
- F. Lamps dimmable from 100 percent to 0 percent of maximum light output.

- G. Internal driver.
- H. Nominal Operating Voltage: 120 V ac, 277 V ac, or 480V ac, as per fixture schedule.

2.3 MATERIALS

- A. Metal Parts:
 - 1. Free of burrs and sharp corners and edges.
 - 2. Sheet metal components shall be steel unless otherwise indicated.
 - 3. Form and support to prevent warping and sagging.
- B. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.
- C. Diffusers and Globes:
 - 1. Acrylic Diffusers: One hundred percent virgin acrylic plastic, with high resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
 - 2. Glass: Annealed crystal glass unless otherwise indicated.
 - 3. Lens Thickness: At least **0.125 inch** minimum unless otherwise indicated.

2.4 METAL FINISHES

- A. Variations in finishes are unacceptable in the same piece. Variations in finishes of adjoining components are acceptable if they are within the range of approved Samples and if they can be and are assembled or installed to minimize contrast.

2.5 LUMINAIRE FIXTURE SUPPORT COMPONENTS

- A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.
- B. Single-Stem Hangers: **1/2-inch** steel tubing with swivel ball fittings and ceiling canopy. Finish same as luminaire.
- C. Wires: ASTM A 641/A 641 M, Class 3, soft temper, zinc-coated steel, **12 gage**.
- D. Rod Hangers: **3/16-inch** minimum diameter, cadmium-plated, threaded steel rod.
- E. Hook Hangers: Integrated assembly matched to luminaire, line voltage, and equipment with threaded attachment, cord, and locking-type plug.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

- B. Examine roughing-in for luminaire to verify actual locations of luminaire and electrical connections before fixture installation. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with NECA 1.
- B. Install luminaires level, plumb, and square with ceilings and walls unless otherwise indicated.
- C. Install lamps in each luminaire.
- D. Supports:
 - 1. Sized and rated for luminaire weight.
 - 2. Able to maintain luminaire position after cleaning and relamping.
 - 3. Provide support for luminaire without causing deflection of ceiling or wall.
 - 4. Luminaire mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire weight and vertical force of 400 percent of luminaire weight.
- E. Flush-Mounted Luminaire Support:
 - 1. Secured to outlet box.
 - 2. Attached to ceiling structural members at four points equally spaced around circumference of luminaire.
 - 3. Trim ring flush with finished surface.
- F. Wall-Mounted Luminaire Support:
 - 1. Attached to structural members in walls or attached to a minimum 20 gauge backing plate attached to wall structural members.
 - 2. Do not attach luminaires directly to gypsum board.
- G. Ceiling-Mounted Luminaire Support:
 - 1. Ceiling mount with two **5/32-inch-** diameter aircraft cable supports.
- H. Suspended Luminaire Support:
 - 1. Pendants and Rods: Where longer than **48 inches** , brace to limit swinging.
 - 2. Stem-Mounted, Single-Unit Luminaires: Suspend with twin-stem hangers. Support with approved outlet box and accessories that hold stem and provide damping of luminaire oscillations. Support outlet box vertically to building structure using approved devices.
 - 3. Continuous Rows of Luminaires: Use tubing or stem for wiring at one point and wire support for suspension for each unit length of luminaire chassis, including one at each end.
 - 4. Do not use ceiling grid as support for pendant luminaires. Connect support wires or rods to building structure.
- I. Ceiling-Grid-Mounted Luminaires:
 - 1. Secure to any required outlet box.
 - 2. Secure luminaire to the luminaire opening using approved fasteners in a minimum of four locations, spaced near corners of luminaire.

3. Use approved devices and support components to connect luminaire to ceiling grid and building structure in a minimum of four locations, spaced near corners of luminaire.
- J. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" for wiring connections.

3.3 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
 2. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery power and retransfer to normal.
- B. Luminaire will be considered defective if it does not pass operation tests and inspections.
- C. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting the direction of aim of luminaires to suit occupied conditions. Make up to four visits to Project during other-than-normal hours for this purpose. Some of this work may be required during hours of darkness.
 1. During adjustment visits, inspect all luminaires. Replace lamps or luminaires that are defective.
 2. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.
 3. Adjust the aim of luminaires in the presence of the Architect and/or Engineer.

END OF SECTION 265119

EMERGENCY AND EXIT LIGHTING

SECTION 265219

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Emergency lighting units.
 - 2. Exit signs.
 - 3. Luminaire supports.

1.3 DEFINITIONS

- A. CCT: Correlated color temperature.
- B. CRI: Color Rendering Index.
- C. Emergency Lighting Unit: A lighting unit with internal or external emergency battery powered supply and the means for controlling and charging the battery and unit operation.
- D. Fixture: See "Luminaire" Paragraph.
- E. Lumen: Measured output of lamp and luminaire, or both.
- F. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of emergency lighting unit, exit sign, and emergency lighting support.
 - 1. Include data on features, accessories, and finishes.
 - 2. Include physical description of the unit and dimensions.
 - 3. Battery and charger for light units.
 - 4. Include life, output of luminaire (lumens, CCT, and CRI), and energy-efficiency data.
 - 5. Include photometric data and adjustment factors based on laboratory tests, complying with IES LM-45, for each luminaire type.
 - a. Photometric data for luminaires and signs shall be certified by manufacturer.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For testing laboratory providing photometric data for luminaires.
- B. Product Certificates: For each type of luminaire.
- C. Seismic Qualification Data: For luminaires, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
 - 4. Provide seismic qualification certificate for each piece of equipment.
- D. Product Test Reports: For each luminaire for tests performed by a qualified testing agency.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For luminaires and lighting systems to include in emergency, operation, and maintenance manuals.
 - 1. Provide a list of all lamp types used on Project; use ANSI and manufacturers' codes.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Lamps: 10 for every 100 of each type and rating installed. Furnish at least one of each type.
 - 2. Luminaire-mounted, emergency battery pack: One for every 20 emergency lighting units. Furnish at least one of each type.
 - 3. Diffusers and Lenses: One for every 20 of each type and rating installed. Furnish at least one of each type.
 - 4. Globes and Guards: One for every 20 of each type and rating installed. Furnish at least one of each type.

1.8 QUALITY ASSURANCE

- A. Luminaire Photometric Data Testing Laboratory Qualifications: Luminaire manufacturer's laboratory that is accredited under the National Volunteer Laboratory Accreditation Program for Energy Efficient Lighting Products.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Protect finishes of exposed surfaces by applying a strippable, temporary protective covering before shipping.

1.10 WARRANTY

- A. Warranty: Manufacturer and Installer agree to repair or replace components of luminaires that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five year(s) from date of Substantial Completion.
- B. Special Warranty for Emergency Lighting Batteries: Manufacturer's standard form in which manufacturer of battery-powered emergency lighting unit agrees to repair or replace components of rechargeable batteries that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period for Emergency Power Unit Batteries: Five years from date of Substantial Completion. Full warranty shall apply for the entire warranty period.
 - 2. Warranty Period for Self-Powered Exit Sign Batteries: Five years from date of Substantial Completion. Full warranty shall apply for the entire warranty period.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Luminaires shall withstand the effects of earthquake motions determined according to ASCE/SEI 7. Luminaires and lamps shall be labeled vibration and shock resistant.
 - 1. The term "withstand" means "the luminaire will remain in place without separation of any parts when subjected to the seismic forces specified and the luminaire will be fully operational during and after the seismic event."

2.2 GENERAL REQUIREMENTS FOR EMERGENCY LIGHTING

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. NRTL Compliance: Fabricate and label emergency lighting units, exit signs, and batteries to comply with UL 924.
- C. Comply with NFPA 70 and NFPA 101.
- D. Comply with NEMA LE 4 for recessed luminaires.
- E. Comply with UL 1598 for fluorescent luminaires.
- F. Bulb Shape: Complying with ANSI C79.1.
- G. Internal Type Emergency Power Unit: Self-contained, modular, battery-inverter unit, factory mounted within luminaire body.
 - 1. Emergency Connection: Operate one lamp(s) continuously at an output of 1100 lumens each upon loss of normal power. Connect unswitched circuit to battery-inverter unit and switched circuit to luminaire ballast.
 - 2. Operation: Relay automatically turns lamp on when power-supply circuit voltage drops to 80 percent of nominal voltage or below. Lamp automatically disconnects from battery

- when voltage approaches deep-discharge level. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
3. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - a. Ambient Temperature: Less than 0 deg F (minus 18 deg C) or exceeding 104 deg F (40 deg C), with an average value exceeding 95 deg F (35 deg C) over a 24-hour period.
 - b. Humidity: More than 95 percent (condensing).
 - c. Altitude: Exceeding 3300 feet (1000 m).
 4. Test Push-Button and Indicator Light: Visible and accessible without opening luminaire or entering ceiling space.
 - a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
 - b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
 5. Battery: Sealed, maintenance-free, nickel-cadmium type.
 6. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
 7. Remote Test: Switch in handheld remote device aimed in direction of tested unit initiates coded infrared signal. Signal reception by factory-installed infrared receiver in tested unit triggers simulation of loss of its normal power supply, providing visual confirmation of either proper or failed emergency response.
 8. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing red LED.
- H. External Type: Self-contained, modular, battery-inverter unit, suitable for powering one or more lamps, remote mounted from luminaire.
1. Emergency Connection: Operate one LED lamp continuously. Connect unswitched circuit to battery-inverter unit and switched circuit to luminaire.
 2. Operation: Relay automatically turns lamp on when power-supply circuit voltage drops to 80 percent of nominal voltage or below. Lamp automatically disconnects from battery when voltage approaches deep-discharge level. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
 3. Nightlight Connection: Operate lamp in a remote luminaire continuously.
 4. Battery: Sealed, maintenance-free, nickel-cadmium type.
 5. Charger: Fully automatic, solid-state, constant-current type.
 6. Housing: NEMA 250, Type 1 enclosure listed for installation inside, on top of, or remote from luminaire. Remote assembly shall be located no less than half the distance recommended by the emergency power unit manufacturer, whichever is less.
 7. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
 8. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
 9. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing red LED.

2.3 EMERGENCY LIGHTING

- A. General Requirements for Emergency Lighting Units: Self-contained units.
- B. Emergency Luminaires:
 - 1. Emergency Luminaires: as indicated on Lighting Fixture Schedule with the following additional features:
 - a. Operating at nominal voltage of 120 V ac or 277 V ac as circuited.
 - b. Internal emergency power unit for indoor fixtures.
 - c. External emergency power unit for outdoor fixtures.
 - d. Rated for installation in damp locations, and for sealed and gasketed luminaires in wet locations.
- C. Emergency Lighting Unit:
 - 1. Emergency Lighting Unit: as indicated on Lighting Fixture Schedule.
 - 2. Operating at nominal voltage of 120 V ac or 277 V ac. with universal junction box adaptor.
 - 3. UV stable thermoplastic housing.
- D. Remote Emergency Lighting Units:
 - 1. Emergency Lighting Unit: as indicated on Lighting Fixture Schedule or Drawings].
 - 2. Operating at nominal voltage of 120 V ac or 277 V ac.
 - 3. Universal junction box adaptor.
 - 4. UV stable thermoplastic housing
 - 5. Two LED lamp heads.

2.4 EXIT SIGNS

- A. General Requirements for Exit Signs: Comply with UL 924; for sign colors, visibility, luminance, and lettering size, comply with authorities having jurisdiction.
- B. Internally Lighted Signs:
 - 1. Operating at nominal voltage of **120 V ac** or **277 V ac**.
 - 2. Lamps for AC Operation: LEDs; 50,000 hours minimum rated lamp life.
 - 3. Self-Powered Exit Signs (Battery Type): Internal emergency power unit.

2.5 MATERIALS

- A. Metal Parts:
 - 1. Free of burrs and sharp corners and edges.
 - 2. Sheet metal components shall be steel unless otherwise indicated.
 - 3. Form and support to prevent warping and sagging.
- B. Doors, Frames, and Other Internal Access:
 - 1. Smooth operating, free of light leakage under operating conditions.
 - 2. Designed to permit relamping without use of tools.
 - 3. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.
- C. Diffusers and Globes:

1. Glass: Annealed crystal glass unless otherwise indicated.
 2. Acrylic: 100 percent virgin acrylic plastic, with high resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
 3. Lens Thickness: At least 0.125 inch (3.175 mm) minimum unless otherwise indicated.
- D. Conduit: per raceway application requirements, minimum 3/4 inch (21 mm) in diameter.

2.6 METAL FINISHES

- A. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.7 LUMINAIRE SUPPORT COMPONENTS

- A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.
- B. Support Wires: ASTM A 641/A 641M, Class 3, soft temper, zinc-coated steel, 12 gage (2.68 mm).

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for conditions affecting performance of luminaires.
- B. Examine roughing-in for luminaire to verify actual locations of luminaire and electrical connections before luminaire installation.
- C. Examine walls, floors, roofs, and ceilings for suitable conditions where emergency lighting luminaires will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with NECA 1.
- B. Install luminaires level, plumb, and square with ceilings and walls unless otherwise indicated.
- C. Install lamps in each luminaire.
- D. Supports:
1. Sized and rated for luminaire and emergency power unit weight.
 2. Able to maintain luminaire position when testing emergency power unit.
 3. Provide support for luminaire and emergency power unit without causing deflection of ceiling or wall.

4. Luminaire-mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire and emergency power unit weight and vertical force of 400 percent of luminaire weight.

E. Wall-Mounted Luminaire Support:

1. Attached to structural members in walls or attached to a minimum 20-gage backing plate attached to wall structural members.
2. Do not attach luminaires directly to gypsum board.

F. Suspended Luminaire Support:

1. Pendants and Rods: Where longer than 48 inches (1200 mm), brace to limit swinging.
2. Stem-Mounted, Single-Unit Luminaires: Suspend with twin-stem hangers. Support with approved outlet box and accessories that hold stem and provide damping of luminaire oscillations. Support outlet box vertically to building structure using approved devices.
3. Continuous Rows of Luminaires: Use tubing or stem for wiring at one point and wire support for suspension for each unit length of luminaire chassis, including one at each end.
4. Do not use ceiling grid as support for pendant luminaires. Connect support wires or rods to building structure.

G. Ceiling Grid Mounted Luminaires:

1. Secure to any required outlet box.
2. Secure emergency power unit using approved fasteners in a minimum of four locations, spaced near corners of emergency power unit.
3. Use approved devices and support components to connect luminaire to ceiling grid and building structure in a minimum of four locations, spaced near corners of luminaire.

3.3 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:

1. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery power and retransfer to normal.

- B. Luminaire will be considered defective if it does not pass operation tests and inspections.

- C. Prepare test and inspection reports.

3.5 STARTUP SERVICE

- A. Perform startup service:

1. Charge emergency power units and batteries minimum of one hour and depress switch to conduct short-duration test.

2. Charge emergency power units and batteries minimum of 24 hours and conduct one-hour discharge test.

3.6 ADJUSTING

- A. Adjustments: Within 12 months of date of Substantial Completion, provide on-site visit to do the following:
 1. Inspect all luminaires. Replace lamps, emergency power units, batteries, signs, or luminaires that are defective.
 - a. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.
 2. Conduct short-duration tests on all emergency lighting.

END OF SECTION 265219

LED EXTERIOR LIGHTING

SECTION 265619

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Exterior solid-state luminaires that are designed for and exclusively use LED lamp technology.
2. Luminaire supports.
3. Luminaire-mounted photoelectric relays.

B. Related Requirements:

1. Section 260923 "Lighting Control Devices" for automatic control of lighting, including time switches, photoelectric relays, occupancy sensors, and multipole lighting relays and contactors.
2. Section 265613 "Lighting Poles and Standards" for poles and standards used to support exterior lighting equipment.

1.3 DEFINITIONS

- A. CCT: Correlated color temperature.
- B. CRI: Color rendering index.
- C. Fixture: See "Luminaire."
- D. IP: International Protection or Ingress Protection Rating.
- E. Lumen: Measured output of lamp and luminaire, or both.
- F. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of luminaire.

1. Arrange in order of luminaire designation.
2. Include data on features, accessories, and finishes.
3. Include physical description and dimensions of luminaire.
4. Lamps, include life, output (lumens, CCT, and CRI), and energy-efficiency data.

5. Wiring diagrams for power, control, and signal wiring.
6. Photoelectric relays.
7. Means of attaching luminaires to supports and indication that the attachment is suitable for components involved.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For testing laboratory providing photometric data for luminaires.
- B. Seismic Qualification Certificates: For luminaires, accessories, and components, from manufacturer.
 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Product Certificates: For each type of the following:
 1. Luminaire.
 2. Photoelectric relay.
- D. Product Test Reports: For each luminaire, for tests performed by manufacturer and witnessed by a qualified testing agency.
- E. Source quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For luminaires and photoelectric relays to include in operation and maintenance manuals.
 1. Provide a list of all lamp types used on Project. Use ANSI and manufacturers' codes.
 2. Provide a list of all photoelectric relay types used on Project; use manufacturers' codes.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Lamps: One for every 10 of each type and rating installed. Furnish at least one of each type.
 2. Glass, Acrylic, and Plastic Lenses, Covers, and Other Optical Parts: One for every 20 of each type and rating installed. Furnish at least one of each type.
 3. Diffusers and Lenses: One for every 20 of each type and rating installed. Furnish at least one of each type.
 4. Globes and Guards: One for every 20 of each type and rating installed. Furnish at least one of each type.

1.8 QUALITY ASSURANCE

- A. Luminaire Photometric Data Testing Laboratory Qualifications: Luminaire manufacturers' laboratory that is accredited under the NVLAP for Energy Efficient Lighting Products.
- B. Provide luminaires from a single manufacturer for each luminaire type.
- C. Each luminaire type shall be binned within a three-step MacAdam Ellipse to ensure color consistency among luminaires.
- D. Installer Qualifications: An authorized representative who is trained and approved by manufacturer.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Protect finishes of exposed surfaces by applying a strippable, temporary protective covering prior to shipping.

1.10 FIELD CONDITIONS

- A. Verify existing and proposed utility structures prior to the start of work associated with luminaire installation.
- B. Mark locations of exterior luminaires for approval by Architect prior to the start of luminaire installation.

1.11 WARRANTY

- A. Warranty: Manufacturer and Installer agree to repair or replace components of luminaires that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures, including luminaire support components.
 - b. Faulty operation of luminaires and accessories.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - 2. Warranty Period: **5** year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 LUMINAIRE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. NRTL Compliance: Luminaires shall be listed and labeled for indicated class and division of hazard by an NRTL.

- C. UL Compliance: Comply with UL 1598 and listed for wet location.
- D. Lamp base complying with ANSI C81.61 or IEC 60061-1.
- E. Bulb shape complying with ANSI C79.1.
- F. CRI of minimum 80. CCT of 4000 K.
- G. L70 lamp life of 35,000 hours minimum.
- H. Internal driver.
- I. Nominal Operating Voltage: 120 V ac, 277 V ac, or 480V ac per fixture schedule.
- J. Lamp Rating: Lamp marked for outdoor use and in enclosed locations.
- K. Source Limitations: Obtain luminaires from single source from a single manufacturer.

2.2 LUMINAIRE-MOUNTED PHOTOELECTRIC RELAYS

- A. Connect to existing or provide equal to component as existing.
- B. Comply with UL 773 or UL 773A.
- C. Contact Relays: Factory mounted, single throw, designed to fail in the on position, and factory set to turn light unit on at 1.5 to 3 fc and off at 4.5 to 10 fc with 15-second minimum time delay.
 - 1. Adjustable window slide for adjusting on-off set points.

2.3 MATERIALS

- A. Metal Parts: Free of burrs and sharp corners and edges.
- B. Sheet Metal Components: Epoxy-coated steel. Form and support to prevent warping and sagging.
- C. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position. Doors shall be removable for cleaning or replacing lenses.
- D. Diffusers and Globes:
 - 1. Acrylic Diffusers: 100 percent virgin acrylic plastic, with high resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
 - 2. Glass: Annealed crystal glass unless otherwise indicated.
 - 3. Lens Thickness: At least 0.125 inch minimum unless otherwise indicated.
- E. Lens and Refractor Gaskets: Use heat- and aging-resistant resilient gaskets to seal and cushion lenses and refractors in luminaire doors.
- F. Reflecting surfaces shall have minimum reflectance as follows unless otherwise indicated:

1. White Surfaces: 85 percent.
2. Specular Surfaces: 83 percent.
3. Diffusing Specular Surfaces: 75 percent.

G. Housings:

1. Rigidly formed, weather- and light-tight enclosure that will not warp, sag, or deform in use.
2. Provide filter/breather for enclosed luminaires per manufacturer's recommendations.

2.4 FINISHES

- A. Variations in Finishes: Noticeable variations in same piece are unacceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- B. Luminaire Finish: Manufacturer's standard paint applied to factory-assembled and -tested luminaire before shipping. Where indicated, match finish process and color of pole or support materials.
- C. Factory-Applied Finish for Steel Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
 1. Surface Preparation: Clean surfaces to comply with SSPC-SP 1, to remove dirt, oil, grease, and other contaminants that could impair paint bond. Grind welds and polish surfaces to a smooth, even finish. Remove mill scale and rust, if present, from uncoated steel, complying with SSPC-SP 5/NACE No. 1 or SSPC-SP 8.
 2. Exterior Surfaces: Manufacturer's standard finish consisting of one or more coats of primer and two finish coats of high-gloss, high-build polyurethane enamel.
 - a. Color: As selected by Architect from manufacturer's full range.

2.5 LUMINAIRE SUPPORT COMPONENTS

- A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for luminaire electrical conduit to verify actual locations of conduit connections before luminaire installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Comply with NECA 1.
- B. Use fastening methods and materials selected to resist seismic forces defined for the application and approved by manufacturer.
- C. Install lamps in each luminaire.
- D. Fasten luminaire to structural support.
- E. Supports:
 - 1. Sized and rated for luminaire weight.
 - 2. Able to maintain luminaire position after cleaning and relamping.
 - 3. Support luminaires without causing deflection of finished surface.
 - 4. Luminaire-mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire weight and a vertical force of 400 percent of luminaire weight.
- F. Wall-Mounted Luminaire Support:
 - 1. Attached to structural members in walls or attached to a minimum **1/8 inch** backing plate attached to wall structural members.
- G. Wiring Method: Install cables in raceways. Conceal raceways and cables.
- H. Install luminaires at height and aiming angle as indicated on Drawings.
- I. Coordinate layout and installation of luminaires with other construction.
- J. Adjust luminaires that require field adjustment or aiming. Include adjustment of photoelectric device to prevent false operation of relay by artificial light sources, favoring a north orientation.
- K. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" and 260533 "Raceways and Boxes for Electrical Systems" for wiring connections and wiring methods.

3.3 INSTALLATION OF INDIVIDUAL GROUND-MOUNTED LUMINAIRES

- A. Aim as indicated on Drawings.

3.4 CORROSION PREVENTION

- A. Steel Conduits: Comply with Section 260533 "Raceways and Boxes for Electrical Systems." In concrete foundations, wrap conduit with **0.010-inch-** thick, pipe-wrapping plastic tape applied with a 50 percent overlap.

3.5 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.6 FIELD QUALITY CONTROL

- A. Inspect each installed luminaire for damage. Replace damaged luminaires and components.
- B. Perform the following tests and inspections :
 - 1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
 - 2. Verify operation of photoelectric controls.
- C. Illumination Tests:
 - 1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
- D. Luminaire will be considered defective if it does not pass tests and inspections.
- E. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards.

3.7 DEMONSTRATION

- A. Train owner's maintenance personnel to adjust, operate, and maintain luminaires and photocell relays.

3.8 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting the direction of aim of luminaires to suit occupied conditions. Make up to two visits to Project during other-than-normal hours for this purpose. Some of this work may be required during hours of darkness.
 - 1. During adjustment visits, inspect all luminaires. Replace lamps or luminaires that are defective.
 - 2. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.
 - 3. Adjust the aim of luminaires in the presence of the Architect.

END OF SECTION 265619

EARTHWORK**SECTION 310000****PART 1 - GENERAL****1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 General Requirements, apply to this Section.
- B. Geotechnical Engineering Services Report(s), when available.

1.2 RELATED SECTIONS

- A. Section 311000, SITE CLEARING.

1.3 COORDINATION

- A. It shall be the responsibility of the Contractor to inspect the site and determine the amount of related work required to perform this work.
- B. Removal of minor, less than 100 cubic yards, amounts of debris, such as masonry or concrete or other trash or abandoned material shall be included under this contract, and removed and disposed of in a manner approved by the Owner. Amounts of debris removal exceeding 100 cubic yards shall be brought to the attention of the Owner, with further removal methods approved, by both Owner and Contractor, in writing, prior to the continuance of work.
- C. Provide additional materials at no additional cost to the Owner where existing materials are insufficient or unsuitable for their intended use. Borrow pits shall be approved by the Owner.
- D. Coordination with paving. Bring the subgrade to 0.10 feet of finished subgrade elevations. Earthwork shall be completed to begin paving work. Compaction for all work areas shall be minimum 95 percent of Standard Proctor, or as stated on the plans or related sections of the specifications.

1.4 SUB-SURFACE DATA

- A. The Contractor is expected to examine the site, make investigations, and decide for himself the character of the materials to be encountered.
- B. The Owner will not assume responsibility for variations of sub-soil quality or condition at locations other than those places shown on the plans (if any). Refer to GENERAL CONTRACT CONDITIONS, for additional information.
- C. A subsurface exploration report is available from the Architect.

1.5 GRADE LINES AND LEVELS

- A. Grades, lines, levels and benchmarks not established by Owner shall be established and maintained by the Contractor, unless specified otherwise.
- B. Verify all grades, lines, levels and dimensions, as shown on the drawings.
- C. If existing grades are at variance with the drawings, notify the Engineer and receive instruction prior to commencing work.

1.6 PROTECTION

- A. Protect benchmarks and monuments, if disturbed or destroyed, secure the services of a licensed surveyor and replace as directed by the Engineer.

EARTHWORK**SECTION 310000**

- B. Protect existing facilities and adjacent property from ponding or washing of water and from construction damage.
- C. Erect barricades, fences, signs and other protective devices in accordance with the General Provisions and City Code.
- D. Provide and maintain protection for persons and property.
- E. Restore to original grades and conditions all properties damaged by an activity related to work and take adequate precautions to avoid sediment, materials, trash, etc., entering sewers of adjacent properties, both public and private.

1.7 TESTING

- A. A registered soils laboratory will perform testing described herein and in DIVISION 01, GENERAL REQUIREMENTS. The laboratory will be selected and paid for by the General Contractor unless stated otherwise in the General Conditions. Submit reports to the Civil Engineer, Architect, Owner, Structural Engineer, and to any Sub-contractor involved.
- B. The compaction tests will be performed in accordance with ASTM D-698 (Standard Proctor).
- C. Provide representative samples of soil proposed for fill to the laboratory for testing. Samples shall weigh not less than 50 lbs. each.
- D. Perform a minimum of one test for each lift of material placed. One test shall be taken per 100 square yards for all fill areas WITHIN BUILDING PAD AREAS, and one test shall be taken per 500 square yards for all other fill areas such as pavements and sidewalks, or as directed by the project Architect, Engineer or Geotechnical Engineer.
- E. Perform a minimum of one compaction test for each lift for each 200 linear feet of trench backfill.
- F. A lift for the purpose of this paragraph shall be a height of material 8 inches tall measured in the loose.

1.8 PROTECTION OF EXISTING WORK REMAINING

- A. Curbs, sidewalks, and paving; existing curbs, sidewalks, and paving opened or damaged in performance of this work shall be restored without extra cost to Owner in manner prescribed by authorities having jurisdiction.

1.9 DISPOSITION OF UTILITIES

- A. Follow rules and regulations of authority having jurisdiction in executing the work under this article. Coordinate this Work with the mechanical work.
- B. Protect Active Utilities shown on drawings from damage and remove or relocate only as indicated or specified. If Active Utilities not shown on the drawings are encountered, notify the Engineer.
- C. Inactive and abandoned utilities encountered in excavation and grading operations shall be removed, plugged, or capped, as directed.

EARTHWORK**SECTION 310000****PART 2 - PRODUCTS****2.1 MATERIAL FOR FILLING AND BACKFILLING**

- A. Material for filling and backfilling shall be clean subsoil free from organic material, debris, roots, topsoil, and rock. This material shall consist of approved on-site soils or select material as required to bring the site to line and grade. This material may consist of on-site soils or select material as required to bring the site to line and grade. Per geotechnical report provided by Owner, all material shall meet the following minimum:

3"	maximum particle size
Liquid Limit	less than 35
Plasticity Index	5-15

PART 3 - EXECUTION**3.1 PREPARATION**

- A. Prior to starting general excavation, strip from within the site suitable topsoil and stockpile in an approved location. Do not strip topsoil in a muddy condition and avoid a mixture of subsoil. Remove all topsoil, to whatever depth found (6 to 8 inches expected), from areas over which any construction is to be placed, such as buildings, drives, roads and walks. Stripping shall extend at least 15 feet beyond all buildings and pavement areas. Stockpile the stripped topsoil at locations where it will not hinder construction operations. Topsoil stockpiles shall be free from trash, brush, stones larger than 3 inches diameter, and other extraneous material. Protect the stockpiled topsoil against loss and the admixture of debris. Remove excess topsoil from the project site, at no additional cost to the Owner.
- B. Remove all vegetation, trees (except those to be saved), organic topsoil and any undesirable material from the construction area. The construction area should then be free of mounds and depressions which could prevent uniform compaction.
- C. The construction area shall then be proof-rolled to detect any areas of weakness. Proof rolling should be performed with a fully loaded dump truck or other rubber tired construction equipment weighing at least 25,000 lbs. Areas of weakness shall be over-excavated and replaced with approved fill, if they cannot be stabilized in-place. The proof-rolling operation shall be observed by the Owner or his representative. In the event areas which are undercut have no suitable material for backfilling, the contractor shall utilize suitable on-site material and/or imported material meeting these specifications
- D. Layout grade stakes and maintain as required for building, drives, and walks.

3.2 EXCAVATION

- A. Near surface soils are prone to strength loss and instability with increases in moisture content. Temporary unsurcharged construction excavations should be sloped or shored. Slopes should not be steeper than 1 to 1 in sands and ½ to 1 in fine-grained soils. Slopes should be flattened as conditions warrant during construction. All exposed slopes shall be kept moist (not saturated) during construction.
- B. Excavate all unsuitable material if encountered, at no additional cost to the Owner. All excavation work shall be considered unclassified.
- C. Rock excavation shall be defined as and shall include removal and disposal of the following: (1) all boulders measuring 1 cubic yard or more in volume; (2) all rock material in ledges, bedding deposits,

EARTHWORK**SECTION 310000**

and un-stratified masses which cannot be removed without systematic drilling, hammering, or ripping; (3) concrete or masonry structures which have been abandoned; and (4) conglomerate deposits which are so firmly cemented that they possess the characteristics of solid rock and which cannot be removed without systematic drilling, hammering, or ripping.

- D. It is expected that all Earthwork as shown on the plans and specifications can be accomplished using conventional equipment.
 - 1. For Earthwork, a D-8N Caterpillar tractor with a single shank ripper, or equivalent equipment, is considered conventional equipment.
- E. If material is encountered which the CONTRACTOR believes cannot be excavated by conventional equipment, the ENGINEER and OWNER shall be immediately notified. The CONTRACTOR shall provide performance tests of the specified conventional or equivalent equipment. If the ENGINEER confirms in writing that the specified conventional equipment cannot perform the excavation with conventional equipment, then the material shall be considered rock excavation.
- F. In areas outside paving and buildings, identified on the plans, large rock or boulders found during excavation of the project site may, upon approval of the ENGINEER, be left in place, excavated around and incorporated into the final grade.
- G. Large rock or boulders found during excavation of the project site may, upon approval of the ENGINEER, be relocated to non-paving and building areas and incorporated into the final grade.
- H. Cost for Rock Excavation shall include handling and removing from the project site material removed as part of Rock Excavation AND the furnishing material, handling, placement and compaction of suitable borrow as needed to bring the excavated area to finish line and grade.
- I. One (1) additional calendar day shall be added to the Contract Time for each day of approved Rock Excavation.
- J. Payment for rock excavation shall be as provided in the GENERAL CONDITIONS.
- K. Explosives and Blasting
 - 1. It is not anticipated that blasting will be required for this project nor allowed for this project.
- L. Remove rock to 18 inches below pavements, and 12 inches below finished grade in areas to receive lawns and planting, and as directed by the plans and specifications for slabs, footings, and foundations.
- M. Provide pumping equipment as required to keep excavated spaces clear of water during construction. Should springs or running water be encountered during excavation, notify the Engineer. Site dewatering is the Contractor's responsibility. No additional cost shall be allowed for dewatering site or subsurface drainage.
- N. Near surface soils may be sensitive to disturbance and may hinder construction equipment mobility when wet. If wet conditions occur during construction, these soils may need to be removed full-depth and replaced or stabilized full-depth to allow construction to proceed. At no additional cost to Owner.

3.3 FILL PLACEMENT

- A. In fill areas, scarify the subgrade to a depth of 8 inches, moisture conditioned to 0 to +3 percent above the material's optimum moisture content, and recompact to a minimum of 95 percent of the maximum dry density as determined by the Standard Proctor Test (ASTM D 698). Fill required to bring the site to grade may consist of on-site soils or select material furnished by the contractor, all

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which must comply with the Project Specifications. Fill shall be placed in loose lifts not exceeding 8 to 12 inches in thickness, moisture conditioned at -1 percent to +3 percent above optimum moisture content, and compacted to at least 95 percent of the laboratory dry density; determined in accordance with the Standard Proctor Test (ASTM D-698).

3.4 INTERIOR SLAB SUBGRADES

- A. In areas of floor slab construction (IF ANY) all construction shall follow the guidelines of the Architect or Structural Engineer. Sub-grade preparation procedures shall be followed. Placement of all fill shall follow the specifications for Fill Placement.

3.5 FOOTINGS

- A. In footing areas, where fill will be required, the fill shall extend laterally beyond the sides of the footings at least 5 feet in all directions.

3.6 PAVEMENTS

- A. The at grade pavement subgrade shall be scarified, moistened or dried as required, and re-test rolled as outlined under section 3.1 C. Any areas of weakness shall be over excavated and replace with approved material or adequately stabilized per geotech report.

3.7 COMPLETION

- A. After completion of construction below the elevation of final grades, and prior to backfilling, remove all forms and clean excavation of all trash and debris.
- B. Reform existing grades to lines shown, less allowances for paving, topsoil, and other subsequent work. Shape to smooth lines between contours or spot elevations. Grade to within 0.10 feet of established elevations. Repair grades damaged by the elements.
- C. Remove excess or unsuitable materials from the site at no additional cost to the Owner.

3.8 BACKFILL OPERATIONS

- A. Backfill shall not be placed until construction has cured sufficiently to develop the strength necessary to withstand, without damage, the pressure that will result from backfilling and compacting operations.
- B. Materials for the backfill shall be clean, dry, and free from substances subject to rot, corrosion, termite attack, or from metal scrap or other deleterious material. Should on-site material prove to be unsuitable, off-site material meeting requirements specified in this section shall be provided, at no additional cost to the Owner.
- C. Placing Backfill: Place all material in uniform, approximate horizontal layers, not exceeding 8 inches in thickness before compacting. Each layer shall be moistened, and then compacted with pneumatic tampers.
- D. Exercise care that the earthwork used will not overload the structure in passing over and compacting backfill.
- E. Backfill of retaining walls and below grade walls, shall follow the plans and specifications for aggregate backfill, drain pipes, free draining granular material and low plasticity soil to reduce surface water infiltration.

3.9 TOPSOILING

- A. The Contractor will be responsible to stockpile acceptable topsoil in sufficient quantity to provide four inches minimum cover for all areas disturbed by construction, including but not limited to curbed islands, and topsoil planting mounds/berms at the appropriate height and width as defined and

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shown on the landscaping and/or planting drawings.

- B. After sifting out all plant growth, rubbish and stones, use for areas designated to receive grass. If stockpile topsoil is not sufficient quantity to complete work, furnish acceptable topsoil from another approved source to provide 4 inches of topsoil for grass areas unless noted otherwise on the drawings. Grass areas shall be defined as that graded area disturbed during construction not to be paved or built upon.
- C. Acceptable topsoil materials shall be defined as natural fertile, agricultural soil, capable for sustaining vigorous plant growth, uniform composition throughout, without admixture of subsoil, free of stones, lumps, plants and their roots, sticks other extraneous matter; do not deliver while in a frozen or muddy condition.

END OF SECTION 03 10000

SITE CLEARING AND PREPARATION**SECTION 311000****PART 1 - GENERAL****1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 General Requirements, apply to this Section.
- B. Geotechnical Engineering Services Report(s), when available.

1.2 RELATED SECTIONS

- A. Section 310000, EARTHWORK

1.3 RELATED WORK SPECIFIED IN OTHER DOCUMENTS:

The Contractor shall comply with the provisions of the Clean Water Act, as amended (33 U.S.C. 1251 et. Seq: The Act), and Local and State Permit Requirements. An Oklahoma Department of Environmental Quality, Storm Water Discharges From Construction Sites General Permit (OKR10), DEQ form 605-002A (NOI) has been prepared for the Project. The conditions and requirements of such Permit shall be binding upon the Contractor and subcontractors and adhered to by the Contractor, and subcontractors.

Pollution Prevention, plan sheet
Erosion Control, plan sheet
SWPPP

1.4 PROTECT MONUMENTS:

Protect monuments and benchmarks and replace if damaged or destroyed.

PART 2 – PRODUCTS

NOT USED

PART 3 - EXECUTION**3.1 GRUBBING**

- A. IN CONSTRUCTED AREAS, remove trees and shrubs, including their entire root system, which occur within or adjacent to building area.
- B. IN SITE CUT AND FILL AREA: remove trees, shrubs and their entire root system, except those indicated to remain, including their entire root system.
- C. EXECUTE SITE CLEARING for paved areas, driveways, and sidewalks. Trees to remain in or adjacent to these areas will be marked and shall be protected.

3.2 PROTECTION OF EXISTING WORK REMAINING:

- A. Selected trees and other existing work remaining shall be boarded, boxed, fenced, and/or protected from site work and construction operations. Maintain protection until removal is authorized.
- B. Clearing operations shall be conducted so as to prevent damage to adjoining property, to existing structures and installations, and those under construction, and to provide for the safety of employees and others.

SITE CLEARING AND PREPARATION

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- C. Remove protection when danger or damage from these operations no longer exists, and when approved or directed by the architect.

3.3 WASTE MATERIALS

3.01 All waste resulting from clearing and grubbing shall be disposed of off-site at the contractor's expense, unless otherwise directed by the Engineer and/or the Architect. On-site burning of any debris is strictly under the authority of Edmond Fire Department and MAY NOT be allowed. Ash waste generated by burning, if allowed and permitted, shall not be buried or incorporated into fills, unless specifically allowed, in writing, by Owner.

3.02 BACKFILLING

- A. The use of any debris, rubbish, or waste material for backfilling, or filling of erosion ditches, will not be permitted without the Engineer's or Architect's written permission.

3.03 CLEAN-UP:

- A. The entire site shall be cleared of broken concrete, stones, bricks, and other debris. All debris shall be hauled off away from the site unless directed otherwise by the Engineer and/or the Architect.
- B. At the completion of the site clearing work, the premises including all areas within the limit of work boundaries shall be cleaned of all debris and trash remaining and left in condition for grading operations.

END OF SECTION

FINISH GRADING**SECTION 312219****PART 1 – GENERAL****1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 General Requirements, apply to this Section.

1.2 RELATED SECTIONS

- A. Section 310000, EARTHWORK.
- B. Section 311000, SITE CLEARING & PREPARATION.

PART 2 - PRODUCTS**2.1 TOPSOIL MATERIAL:**

- A. Topsoil material (stockpiles, as specified in Section 0310000) has been saved for use in finishing grading. After sifting out all plant growth, rubbish and stones, use for areas designated to receive grass. If stockpile topsoil is not sufficient quantity to complete work, furnish acceptable topsoil from another approved source to provide 4 inches of topsoil for grass areas unless noted otherwise on the drawings. Grass areas shall be defined as that graded area disturbed during construction not to be paved or built upon.
- B. Acceptable topsoil materials shall be defined as natural fertile, agricultural soil, capable for sustaining vigorous plant growth, uniform composition throughout, without admixture of subsoil, free of stones, lumps, plants and their roots, sticks other extraneous matter; do not deliver while in a frozen or muddy condition.

PART 3 – EXECUTION**3.1 RESPONSIBILITY:**

- A. The Contractor will be responsible to stockpile acceptable topsoil in sufficient quantity to provide 4 inches minimum cover for all grass, including but not limited to curbed islands, and topsoil planting mounds/berms at the appropriate height and width as defined and shown on the landscaping and/or planting drawings. The soil and grass areas shall be further defined as any area disturbed during the grading and construction process.
- B. The Contractor shall be responsible for backfilling of all curbed islands, planting mounds/berms, and perimeter areas that were disturbed. They shall also be responsible for removal of all stones, roots and raking of all topsoiled areas that are to be seeded and/or planted.

3.2 PROTECTION:

- A. Provide at no additional cost to the Owner, protection for newly topsoiled and finished areas against trespassing and damage. If lawns are damaged prior to Owner's Approval or acceptance, treat or replace them as directed. Remove protection when so directed.

FINISH GRADING

SECTION 312219

3.3 FINAL CLEAN-UP:

- A. At time of final inspection of work, and before final acceptance, clean paved areas that are soiled or stained by operations of work of this Section. Clean by sweeping or washing, and removing all defacements or stains.
- B. Remove construction equipment, excess material and tools. Remove from site any debris resulting from work of this Section and dispose of as directed.

END OF SECTION

TRENCHING AND BACKFILLING

SECTION 312300-REVISED

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and other Division 01 General Requirements, apply to this Section.

1.2 WORK INCLUDED

- A. Excavation for piped utility material.
- B. Provide necessary sheeting, shoring, and bracing.
- C. Prepare trench bottom with appropriate materials.
- D. Dewater excavation as required.
- E. Place and compact granular beds, as required, and backfill.

1.3 RELATED WORK SPECIFIED IN OTHER SECTIONS

- A. SECTION 311000 SITE CLEARING & PREPARATION
- B. SECTION 310000 EARTHWORK

1.4 DESCRIPTION

- A. All trenching, backfilling, and compaction for utilities shall be constructed in accordance with The Owner Guidelines, the City of Edmond, Standard Specifications for the Construction, and applicable Federal, State and Local requirements.
- B. All trenches shall be constructed in accordance with the most recent O.S.H.A. trench safety standards as contained in Subpart P. Part 1926, Code of Federal Regulations and any special trench designs shown on the plans.

1.5 PRECAUTIONS

- A. Notify The City of Edmond and other utility owners when necessary to disturb existing facilities and abide by their requirements for repairing and replacing.
- B. Protect all vegetation and other features to remain.
- C. Protect all bench marks and survey points.

PART 2 – PRODUCTS

2.1 BEDDING AND BACKFILL MATERIALS (ASTM D 2487)

- A. Class I Material: Angular, 1/4 to 1/2 inch graded stone including a number of fill materials that have regional significance such as crushed stone, cinders, slag, and crushed shells.

TRENCHING AND BACKFILLING**SECTION 312300-REVISED**

- B. Class II Material: Coarse stones and gravels with a maximum particle dimension of 1 inch including variously graded sands and gravels containing small percentages of fines, generally granular and non-cohesive, either wet or dry.
- C. Class III Material: Fine sand and clay gravels, including fine sands, sand- clay mixtures.

PART 3 – EXECUTION**3.1 PREPARATION**

- A. Install barriers and other devices to protect areas adjacent to construction.
- B. Protect and maintain all bench marks and other survey points.

3.2 EXCAVATION TRENCHES

- A. Perform in such a manner as to form a suitable trench in which to place the pipe and so as to cause the least inconvenience to the public.
- B. Maximum trench width at the crown of the pipe shall be two feet plus the nominal diameter of the pipe, unless approved specifically by the engineer due to unusual bracing and shoring requirements. The minimum width at the crown of the pipe shall be one foot plus the normal pipe diameter.
- C. Cut pavement along neat, straight lines with either a pavement breaker or pavement saw. Pavement shall be cut to its full depth when specified on the plans.
- D. Trench Depth for water lines shall in general be sufficient to provide minimum cover of 48 inches over the top of the pipe; for sewer lines- as shown on the plans or as specified.
- E. Align trench as shown on the plans unless a change is necessary to miss an unforeseen obstruction.
- F. For water pipe, fill the bottom of the trench with granular material as specified herein..
- G. For sewer pipe, fill the bottom of the trench with granular material as specified herein.
- H. When unstable soil is encountered at the trench bottom, remove it to a depth required to assure support of the pipeline and backfill to the proper grade with coarse aggregate AASHTO M-43, Size No. 2 or 3.
- I. Trenching shall be considered un-classified and expected to be accomplished/completed utilizing conventional equipment. Conventional equipment for performing trenching to depths shown or required shall be defined as a Komatsu PC 300 equipped with rock teeth, or equivalent. In the event material encountered, which the contractor believes cannot be trenched by conventional equipment, the contractor shall immediately notify the engineer and owner and request approval for rock excavation.
- J. Rock excavation shall be defined as and shall include removal and disposal of all rock material in ledges, bedding deposits and un-stratified masses which cannot be removed by conventional equipment, and requires additional effort by drilling or hammering.

TRENCHING AND BACKFILLING**SECTION 312300-REVISED**

- K. If material is encountered which the CONTRACTOR believes cannot be excavated by conventional equipment, the ENGINEER and OWNER shall be immediately notified. The CONTRACTOR shall provide performance tests of the specified conventional or equivalent equipment. If the ENGINEER confirms in writing that the specified conventional equipment cannot perform the excavation with conventional equipment, then the material shall be considered rock excavation.
- L. Remove rock encountered in trench excavation to a depth of 6 inches below the bottom of the pipe barrel, backfill with an approved material, and compact to uniformly support the pipe. In no case shall solid rock exist within six (6) inches of the finished pipeline.
- M. In trench areas, large rock or boulders found during trenching, shall be removed to provide minimum trench width, based upon plans and specifications for bedding and backfilling of utility.
- N. Large rock or boulders found during trenching may, upon approval of the OWNER AND ENGINEER, be relocated to non-paving and building areas and incorporated into the final grade.
- O. Cost for Rock Excavation shall include handling and removing from the project site material removed as part of Rock Excavation AND the furnishing material, handling, placement and compaction of suitable borrow as needed to bring the trench to acceptable width and depth for specific utility.
- P. Payment for rock excavation shall be as provided in the GENERAL CONDITIONS.
- Q. Explosives and Blasting
 - 1. It is not anticipated that blasting will be required for this project nor allowed for this project.

3.3 DISPOSAL OF EXCAVATED MATERIAL

- A Satisfactorily dispose of all excess excavated material that cannot be used or is not suitable at no additional cost to the owner.

3.4 UNAUTHORIZED EXCAVATION

- A. Unauthorized excavation shall be defined as all excavation outside or below the proposed lines and grades shown on the plans or directed by the engineer.

3.5 REMOVAL OF WATER

- A. Keep excavated areas free of water while work is in progress.
- B. Take particular precautions to prevent the displacement of structures or pipelines as a result of accumulated water.

3.6 OBSTRUCTIONS

- A. Obstructions shown on the plans are for information only and do not guarantee their exact locations nor that other obstructions are not present.
- B. When utilities or obstructions are not shown on the plans but are present at the location of the proposed work, the contractor may request to relocate the obstruction if necessary to avoid disturbing the utility or obstructions.

TRENCHING AND BACKFILLING**SECTION 312300-REVISED**

- C. Exercise due care in excavating adjacent to existing obstructions and do not disturb same unless absolutely necessary.
- D. In the event obstructions are disturbed, repair or replace as quickly as possible to the condition prior to their disturbance. This repair or replacement will not be a pay item.
- E. If desired by the utility company, pay for the repair or replacement work performed by the forces of the utility company or other appropriate party.
- F. If replacement or repair of undisturbed obstructions is not performed after a reasonable period of time, the owner may have the necessary work done and deduct the cost of same from payments to the contractor.

3.7 STORM SEWER BEDDING

- A. Bed pipe on Class I or II material or sufficient additional Class II material accurately shaped by a template to fit the lower part of the pipe exterior.
- B. Ram and tamp in layers not over 6 inches, in loose thickness, around the pipe to a minimum depth of 1/2 the outside diameter of the pipe, to a density of not less than 95% of Standard Proctor at a moisture content within 3 percent of optimum.
- C. When bell and spigot pipe is to be placed, dig recesses in the bedding material of sufficient width and depth to accommodate the bell.
- D. Shape bedding to fit the lower pipe exterior for the specified embedment.
- E. When bell and spigot pipe is to be placed, dig recesses of sufficient width and depth to accommodate the bell.

3.8 PIPE BEDDING

- A. The bottom of the trench shall be rounded and shaped to conform to the bottom quadrant of the pipe with the bell holes provided to eliminate stress on the bells. Where such grading is not possible or the ditch is undercut, Class I or II material shall be added to provide the proper bedding.
- B. In unimproved areas, use Class I or II granular material.
- C. In improved areas, use Class I angular material.
- D. ALL PVC and PE Pipe SHALL BE BEDDED ON CLASS I MATERIAL

3.9 INITIAL BACKFILLING

- A. Do not begin backfilling before the inspector has approved the grade and alignment of the pipe. If backfill material is placed over the pipe before an inspection is made, reopen the trench in order for an inspection to be made.
- B. Perform backfilling by hand, together with tamping, until fill has progressed to 6" above the top of the pipe.

TRENCHING AND BACKFILLING**SECTION 312300-REVISED**

1. Deposit Class I granular material (where required) or loose soil free lumps, logs, frozen material or stones in layers approximately 6 inches thick.
2. Compact by hand, or with manually operated machine tampers actuated by compressed air or other suitable means.
3. Use tamps and machines of a suitable type which do not crush or otherwise damage the pipe.
4. Care shall be taken to prevent the backfilled trench from piping surface or sub-surface water beneath structures or pavements. The use of concrete cut-off collars or clay plugs will be required to prevent this from occurring.
5. Sand Backfill is permitted when the Contractor utilizes a trench box for excavation safety. The Contractor shall compact the sand with an approved water jetting procedure.

3.10 FINAL BACKFILLING

- A. After the backfilling has reached a point 6 inches or more above the top of the pipe, performing final backfilling depending upon the location of work and danger from subsequent settlement. Backfill shall be compacted to 95% of standard proctor density with the top eight (8) inches of pavement subgrade compacted to 98%.
- B. Backfilling beneath driveways, streets, or parking areas:
 1. Use Class I granular material of either crushed limestone or crushed gravel of huge weight and density, select backfill, or sand backfill.
 2. Carefully deposit in uniform layers, not to exceed 6".
 3. Compact each layer thoroughly by rolling, ramming and tamping with tools suitable for that purpose in such a matter so as to not disturb the pipe. Compact sand by water jetting.
- C. Backfilling of shoulders along streets and highways:
 1. Backfilling methods and materials for shoulders along streets and highways shall be in accordance with the requirements of governing local, county, or state departments maintaining the particular roadway or highway.
 2. Replace with similar materials, all shoulders which may be damaged or destroyed as a result of pipe trenching.
 3. Where shoulders along state highways have seal coat surfaces, replace with double bituminous seal in accordance with State Specifications.
 4. Where the State Highway Department or local authority requires trenches to be backfilled entirely with granular material in the shoulder of roads, granular material so placed shall not be a pay item, but included in the prices of the pipe.
- D. Crushed Stone for pavement maintenance and shoulder replacement.
 1. Where possible, salvage and reuse all base material that is removed during construction.
 2. Wet and thoroughly compact crushed stone and blade to tie the existing surface prior to final acceptance.

END OF SECTION

TERMITE CONTROL

SECTION 313116

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Soil treatment with termiticide.
- B. Related Sections include the following:
 - 1. Division 06 Section "Rough Carpentry" for wood preservative treatment by pressure process.
 - 2. Division 07 Section "Sheet Metal Flashing and Trim" for custom-fabricated metal termite shields.

1.3 PERFORMANCE REQUIREMENTS

- A. Service Life of Soil Treatment: Soil treatment by use of a termiticide that is effective for not less than five years against infestation of subterranean termites.

1.4 SUBMITTALS

- A. Product Data: For termiticide.
 - 1. Include the EPA-Registered Label for termiticide products.
- B. Product Certificates: For termite control products, signed by product manufacturer.
- C. Qualification Data: For Installer of termite control products.
- D. Soil Treatment Application Report: After application of termiticide is completed, submit report for Owner's record information, including the following:
 - 1. Date and time of application.
 - 2. Moisture content of soil before application.
 - 3. Brand name and manufacturer of termiticide.
 - 4. Quantity of undiluted termiticide used.
 - 5. Dilutions, methods, volumes, and rates of application used.
 - 6. Areas of application.
 - 7. Water source for application.

- E. Warranty: Special warranty specified in this Section.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: A specialist who is licensed according to regulations of authorities having jurisdiction to apply termite control treatment and products in jurisdiction where Project is located.
- B. Regulatory Requirements: Formulate and apply termiticides according to the EPA-Registered Label.
- C. Source Limitations: Obtain termite control products through one source.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: To ensure penetration, do not treat soil that is water saturated or frozen. Do not treat soil while precipitation is occurring. Comply with requirements of the EPA-Registered Label and requirements of authorities having jurisdiction.

1.7 COORDINATION

- A. Coordinate soil treatment application with excavating, filling, grading, and concreting operations. Treat soil under footings, grade beams, and ground-supported slabs before construction.

1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form, signed by Applicator and Contractor certifying that termite control work, consisting of applied soil termiticide treatment, will prevent infestation of subterranean termites. If subterranean termite activity or damage is discovered during warranty period, re-treat soil and repair or replace damage caused by termite infestation.

- 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- 1. Termiticides:
 - a. Aventis Environmental Science USA LP; Termidor.
 - b. Bayer Corporation; Premise 75.
 - c. Dow AgroSciences LLC; Dursban TC Equity.
 - d. FMC Corporation, Agricultural Products Group; Talstar, Prevail FT, Torpedo.
 - e. Syngenta; Demon TC.

2.2 SOIL TREATMENT

- A. Termiticide: Provide an EPA-registered termiticide complying with requirements of authorities having jurisdiction, in an aqueous solution formulated to prevent termite infestation. Provide quantity required for application at the label volume and rate for the maximum termiticide concentration allowed for each specific use, according to product's EPA-Registered Label.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Applicator present, for compliance with requirements for moisture content of soil, interfaces with earthwork, slab and foundation work, landscaping, and other conditions affecting performance of termite control.
 - 1. Proceed with application only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. General: Comply with the most stringent requirements of authorities having jurisdiction and with manufacturer's written instructions for preparation before beginning application of termite control treatment. Remove all extraneous sources of wood cellulose and other edible materials such as wood debris, tree stumps and roots, stakes, formwork, and construction waste wood from soil within and around foundations.
- B. Soil Treatment Preparation: Remove foreign matter and impermeable soil materials that could decrease treatment effectiveness on areas to be treated. Loosen, rake, and level soil to be treated except previously compacted areas under slabs and footings. Termiticides may be applied before placing compacted fill under slabs if recommended in writing by termiticide manufacturer.
 - 1. Fit filling hose connected to water source at the site with a backflow preventer, complying with requirements of authorities having jurisdiction.

3.3 APPLICATION, GENERAL

- A. General: Comply with the most stringent requirements of authorities having jurisdiction and with manufacturer's EPA-Registered Label for products.

3.4 APPLYING SOIL TREATMENT

- A. Application: Mix soil treatment termiticide solution to a uniform consistency. Provide quantity required for application at the label volume and rate for the maximum specified concentration of termiticide, according to manufacturer's EPA-Registered Label, to the following so that a continuous horizontal and vertical termiticidal barrier or treated zone is established around and under building construction. Distribute treatment evenly.
 - 1. Slabs-on-Grade and Basement Slabs: Under ground-supported slab construction, including footings, building slabs, and attached slabs as an overall treatment. Treat soil materials before concrete footings and slabs are placed.

2. Penetrations: At expansion joints, control joints, and areas where slabs will be penetrated.
 - B. Avoid disturbance of treated soil after application. Keep off treated areas until completely dry.
 - C. Protect termiticide solution, dispersed in treated soils and fills, from being diluted until ground-supported slabs are installed. Use waterproof barrier according to EPA-Registered Label instructions.
 - D. Post warning signs in areas of application.
 - E. Reapply soil treatment solution to areas disturbed by subsequent excavation, grading, landscaping, or other construction activities following application.

END OF SECTION

EXTERIOR CONCRETE PAVING**SECTION 321313****PART 1 – GENERAL****1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 General Requirements, apply to this Section.

1.2 SUMMARY

- A. This work shall consist of the construction of concrete paving, reinforced and non-reinforced, in accordance with these Specifications and in reasonably close conformity with the lines, grades and dimensions shown on the Plans or established by the Engineer.

PART 2 – PRODUCTS

2.1 CONCRETE MIX: Concrete for this class of work shall be Portland cement concrete and shall meet the specifications the Oklahoma Department of Transportation Standard Specifications for Highway Construction, latest Edition, minimum 3,500 psi, 28 day compressive strength in all applications.

- 1. **PORTLAND CEMENT:** The cement shall conform to ASTM Specification C-150 for Type I, and specifications for air-entrainment ASTM C-175. If high-early-strength portland cement is required, it shall conform to ASTM Designation C-150 for Type III, and current revisions.

- 2. **AGGREGATES:** Concrete aggregates shall conform to ASTM C-33

- 3. **MIXING WATER:** Water for use in concrete and for curing shall be free of oil, acids, organic matter or other deleterious substances and shall not contain more than 1,000 parts per million of sulfated as SO₄. Water from municipal supplies approved by the State Health Department will not require testing, but water from other sources will be sampled and tested before use.

2.2 STEEL DOWEL BARS: Steel dowel bars, if shown and required on the Plans, shall be of the size and type indicated thereon and shall be open hearth, new billet steel of intermediate or hard grade conforming to the requirements of ASTM Designation A-615. The free end of dowel bars shall be smooth and free of shearing burs.

2.3 STEEL BAR REINFORCEMENT: Steel reinforcing bars including the bars, if shown and required on the Plans, shall be of the size and type indicated thereon and shall be open hearth new billet steel of structural, intermediate or hard grade, ASTM Designation A-616. All steel shall be bent cold. When tie bars are to be bent they shall be of structural or intermediate grade.

2.4 STEEL WIRE FABRIC REINFORCEMENT: Steel wire fabric IS NOT acceptable as alternative for reinforcing steel specified on the plans. When steel wire fabricated reinforcement is specified, the wire fabric shall conform to the gauge and wire spacing shown on the Plans and the requirements of the standard specifications for "Cold drawn Steel Wire for Concrete Reinforcement," ASTM Designation A-82. Longitudinal and transverse wires shall be electrically welded together at all points of intersection and the welds shall be of sufficient strength that they will not be broken during handling or placing. All welding and fabrication of the fabric sheets shall conform to the requirements of the standard specifications for "Welded Steel Wire Fabric for Concrete Reinforcement," ASTM Designation A-185. Welded steel wire fabric shall be furnished in flat sheets as per plan dimensions and steel fabric having been previously bundled into rolls will not be accepted. If wire fabric is used, it will replace only the longitudinal and transverse bars. The tie bars and load transmission units at joint will not be affected.

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2.5 REINFORCEMENT PLACEMENT: When reinforcing steel, tie bars, dowels, etc., are required, they shall be placed as shown on the Plans, and held securely in place during placing of concrete by steel chairs approved by the Engineer. These chairs shall be placed at every other intersection of longitudinal and transverse bars.

2.6 JOINT SEALERS: Sealing materials shall conform to the Oklahoma Department of Transportation Standard Specifications for Highway Construction, latest Edition, for Silicon Sealers, unless otherwise approved by the Engineer.

Joint sealing material shall conform to the requirements for silicon rubber type joint sealer as listed herein. The material shall adhere to the sides of the concrete joint or crack and shall form an effective seal against infiltration of water throughout repeated cycles of expansion and contraction. The material shall not crack or break when exposed to low temperatures. This sealer shall be a silicon rubber compound which shall meet proper consistency for placing.

There shall be no cracking of the joint sealing material or break in the bond between the joint materials and the mortar pieces.

2.7 MEMBRANE CURING COMPOUND: The membrane curing compound shall be Type 2 white pigmented and shall comply with the requirements of ASTM Designation C-3090. It shall be of such nature that it shall not produce permanent discoloration of concrete surfaces nor react deleteriously with the concrete.

The compound shall not peel or pick up under traffic and shall disappear from the surface of the concrete by gradual disintegration.

2.8 ADMIXTURES: No admixture of any type shall be used without written approval of the Engineer.

PART 3 - EXECUTION**3.1 GENERAL**

- A. Equipment and tools necessary for handling materials and performing all parts of the work shall be the responsibility of the Contractor as to design, capacity, and mechanical condition. The equipment shall be at the job site sufficiently ahead of the start of construction operations.

3.2 PLANTS AND EQUIPMENT

- A. Batching plants shall include bins, weighing hoppers, and scales for the fine aggregate and for each size of coarse aggregate. If cement is used in bulk, a bin, hopper, and separate scale for cement shall be included. The weighing hoppers shall be properly sealed and vented to preclude dusting during operation. All controls, gauges, revolution counters, etc. shall be properly functioning.
- B. The Contractor shall provide, if requested, documented evidence to The Owner that the batching plant is producing quality concrete, and that the plant is functioning in proper working order at all times. See AASHTO M 157 Annex "Concrete Uniformity Requirements". The mixing plant shall conform to requirements of AASHTO M 157 as appropriate.
- C. The Contractor shall provide a finishing machine equipped with proper screeds, floats etc. such that the finished work shall meet the specified tolerances.

3.3 CONSTRUCTION METHODS

- A. Excavation shall be made to the required depth, and the base upon which the work is to be set shall be compacted to a firm, even surface. All soft and unsuitable material shall be removed and replaced

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with suitable material which shall be thoroughly compacted.

- B. Forms shall be of wood, metal or other suitable material, straight, free from warp and of such construction that there will be no interference to the inspection of grade or alignment. All forms shall extend for the entire depth of the work and shall be braced and secured sufficiently so that no deflection from alignment or grade will occur during the placing of the concrete. Forms shall be sufficiently tight as to prevent leakage. Forms shall be clean and oiled or wetted before placing concrete.
- C. The batch plant site, layout, equipment and provisions for transporting material shall be such as to assure a continuous supply of material to the work. The quantities of materials available at the concrete plant at no time shall be less than that required for a normal day's operation.
- D. Materials for concrete shall be measured and batched in accordance with AASHTO M 157, except as otherwise specified.

3.4 MIXING CONCRETE

- A. Concrete shall be mixed and delivered in accordance with AASHTO M 157 except as otherwise specified. The concrete may be mixed at the site of the work, in a central-mix plant, or in truck mixers. The mixer shall be of an approved type and capacity. Mixing time shall be measured from the time all materials, except water, are in the drum. There shall be a maximum time limit of 1 hour from the time that the water, cement and aggregate are combined until the mixed concrete is deposited in its final position in the forms.
- B. When mixed at the site of the work or in a central mixing plant, the mixing time shall not be less than 50 seconds nor more than 90 seconds. Four seconds shall be added to the specified mixing time if timing starts the instant the skip reaches its maximum raised position. Mixing time ends when the discharge chute opens. Transfer time in multiple drum mixers is included in mixing time. The contents of an individual mixer drum shall be removed before a succeeding batch is emptied therein.
- C. The mixer shall be operated at a drum speed as shown on the manufacturers name plate. Any concrete mixed less than the specified time shall be discarded and disposed of by the contractor at his expense. The volume of concrete mixed per batch shall not exceed the mixers nominal capacity in cubic yards, as shown on the manufacturers standard rating plate on the mixer, except that an overload up to 10 percent above the mixers nominal capacity may be permitted provided concrete test data for strength, segregation, and uniform consistency are satisfactory, and provided no spillage of concrete takes place.
- D. The batch shall be so charged into the drum that a portion of the mixing water shall enter in advance of the cement and aggregates. The flow of water shall be uniform and all water shall be in the drum by the end of the first 15 seconds of the mixing period. The throat of the drum shall be kept free of such accumulations as may restrict the free flow of materials into the drum.
- E. Re-tempering concrete by adding water or by other means will not be permitted, except that when concrete is delivered in transit mixers or agitators additional water may be added to the batch materials and additional mixing performed at 20 revolutions at mixing speed, provided the design maximum water-cement ratio is not exceeded.
- F. No concrete shall be mixed, placed or finished when the natural light is insufficient, unless an adequate and approved artificial lighting system is operated. Unless otherwise authorized, the temperature of the mixed concrete shall be not less than 50° F (10°C) and not more than 90° F (32°C) at the time of placing it in the forms.

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- G. The Contractor shall be responsible for the protection and quality of concrete placed during any weather conditions.

3.5 PLACING CONCRETE

- A. The concrete shall be deposited on the grade in such a manner as to require as little re-handling as possible. Unless truck mixers, truck agitators or non-agitating hauling equipment are equipped with means for discharge of concrete without segregation of the materials, the concrete shall be unloaded into an approved spreading device and mechanically spread on the grade in such a manner as to prevent segregation of the materials. Placing shall be continuous between transverse joints without the use of intermediate bulkheads. Necessary hand spreading shall be done with shovels. Workmen shall not be allowed to walk in the freshly mixed concrete with boots or shoes-coated with earth or foreign substances.
- B. Where concrete is to be placed adjoining a previously constructed area or lane of pavement and mechanical equipment will be operated upon existing areas or lane of pavement, that area or lane shall have attained the strength specified for opening to traffic. If only finishing equipment is carried on the existing area or lane, paving in adjoining areas or lanes may be permitted after 3 days. Concrete shall be thoroughly consolidated against the supporting grade and against the face of all forms and joint assemblies throughout their full length. The vibrator shall not be operated in any one location longer than necessary to complete the consolidation.
- C. Concrete shall be deposited as near to expansion and contraction joints as possible without disturbing them, but shall not be dumped from the discharge bucket or hopper onto a joint assembly unless the hopper is well centered on the joint assembly.
- D. Should any concrete materials fall on or be worked into the surface of a completed slab, they shall be removed immediately by approved methods.

3.6 JOINTS.

- A. All joints shall be perpendicular to the subgrade at right angles to the longitudinal axis of the section. Expansion and contraction joints shall be constructed at the same location as similar joints in the paving slab.
- B. Expansion joints shall be pre-molded expansion joint filler and shall be of the thickness and placed at the locations shown on the Plans or as approved by the Engineer. Joints shall be placed in the curb, gutter, or combined curb and gutter opposite the joints in the pavement.
- C. Contraction joints shall be sawed as specified, and sealed with the same material specified for sealing expansion joints.

3.7 SURFACE FINISH

- A. As soon as the concrete has set sufficiently to retain its shape without support, the final surface finish shall be obtained by uniformly brushing the surface in a manner approved by the Architect and/or Engineer.
- B. The edges of all formed concrete joints, including edges at expansion and contraction joints or planes of weakness joints, shall be neatly edged to the required radius.

3.8 CURING

- A. Concrete shall be cured for at least 72 hours. Curing shall be by means of moist burlap or mats or by other approved methods. During the curing period all traffic, both pedestrian and vehicular, shall be

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excluded. Vehicular traffic shall be excluded for such additional time as the Engineer may direct.

- B. The curing of concrete pavement shall be thorough and continuous throughout the entire curing period. Failure to provide proper curing as herein prescribed will be considered as sufficient cause for immediate suspension of the paving operations. The curing method as herein specified does not preclude the use of any of the other commonly used methods of curing, and the Engineer may approve them if so requested by the Contractor. If any selected method of curing does not afford the desired results, the Engineer shall have the right to order that another method of curing be instituted. Immediately after the finishing of the surface, the pavement shall be covered with a continuous, uniform, water-impermeable coating. The impermeable coating shall be of the type specified in Item 1.01-M. After removal of the side forms, the sides of the slab shall receive a like coating before earth is banked against them. The solution shall be applied, under pressure with a spray nozzle, in such a manner as to cover the entire surfaces thoroughly and completely with a uniform film.
- C. The rate of application shall be such as to insure the complete coverage and shall not exceed two hundred (200) square feet per gallon of curing compound. When thoroughly dry, it shall provide a continuous and flexible membrane, free from cracks or pinholes, and shall not disintegrate, check, peel, or crack during the curing period. If for any reason the seal is broken during the curing period, it shall be immediately repaired with additional sealing solution.

3.9 COMPLETION AND CLEAN-UP

- A. The sides of pavement areas shall be backfilled as soon as the forms have been removed and the required pointing up of honeycombed areas completed. The backfill shall be of approved earth, thoroughly compacted in layers not exceeding 4 inches in depth as shown on the Plans or in a manner approved by the Engineer. Care shall be taken not to damage the concrete material in placing or compacting the backfill.
- B. Where the general elevation of the adjacent ground surface is lower than the top of the sidewalk or driveway, the minimum width of the backfill shall be 9 inches.

3.10 PROTECTION FROM TRAFFIC.

- A. New Pavement shall be protected from traffic, using substantial barricades, for a period of 7 days, unless otherwise permitted or ordered by the Engineer.

3.11 OPENING TO TRAFFIC.

- A. Traffic shall be excluded from the newly constructed work for a period of 14 days after the concrete is placed or longer if weather conditions make it advisable to extend this time. However, at the discretion of the Engineer, the pavement may be opened to traffic when specimen beams or cylinders made, cured and tested meet the strength requirements specified.

3.12 TESTING / ACCEPTANCE OF PAVEMENT.

- A. The Contractor shall furnish the concrete necessary for performing acceptance testing.
- B. Slump will be determined using AASHTO T 119, and air content using AASHTO T 121, AASHTO T 152 or AASHTO T 196 as appropriate. Test specimens will be made and cured in accordance with AASHTO T 23. Test specimens will be tested in accordance with AASHTO T 22 for cylinders.
- C. A minimum of one (1) set of tests will be made for each distinct pour or construction item or for each third (3rd) batch truck during continuous pours.
- D. Pavement slabs may be rejected because of unsound concrete, uncontrolled cracking, malfunctioning of the sawed joints, spalling, honeycombing, surface irregularities, insufficient

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thickness, or for any deficiencies commonly associated with poor quality pavements. Rejected slabs shall be removed and replaced with new pavement conforming to these requirements. The removal and replacement shall be at least one lane in width and 12 feet in length. Where the linear extent of removal falls within 12 feet of a transverse joint, the removal limits shall be extended to the joint.

END OF SECTION

SITE WORK CONCRETE**SECTION 321600****PART 1 – GENERAL****1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 General Requirements, apply to this Section.

1.2 SUMMARY

- A. This work shall consist of the construction of retaining walls, integral curb, combined curb and gutter, header curbing, sidewalks, driveways, and dividing strips in accordance with these Specifications and in reasonably close conformity with the lines, grades and dimensions shown on the Plans or established by the Engineer.

PART 2 - PRODUCTS**2.1 CONCRETE MIX**

- A. Concrete for this class of work shall be Portland cement concrete and shall meet the specifications the Oklahoma Department of Transportation Standard Specifications for Highway Construction, latest Edition, minimum 3500 psi, 28 day compressive strength for all applications, or higher strength if shown on plans.

2.2 JOINT SEALERS

- A. Sealing materials shall be silicon and shall conform to the Oklahoma Department of Transportation Standard Specifications for Highway Construction, latest Edition, unless otherwise approved by the Engineer.

PART 3 - EXECUTION**3.1 GENERAL**

- A. Equipment and tools necessary for handling materials and performing all parts of the work shall be the responsibility of the Contractor as to design, capacity, and mechanical condition. The equipment shall be at the job site sufficiently ahead of the start of construction operations.

3.2 PLANTS AND EQUIPMENT

- A. Batching plants shall include bins, weighing hoppers, and scales for the fine aggregate and for each size of coarse aggregate. If cement is used in bulk, a bin, hopper, and separate scale for cement shall be included. The weighing hoppers shall be properly sealed and vented to preclude dusting during operation. All controls, gauges, revolution counters, etc. shall be properly functioning.
- B. The Contractor shall provide, if requested, documented evidence to The Owner that the batching plant is producing quality concrete, and that the plant is functioning in proper working order at all times. See AASHTO M 157 Annex "Concrete Uniformity Requirements". The mixing plant shall conform to requirements of AASHTO M 157 as appropriate.
- C. The Contractor shall provide a finishing machine equipped with proper screeds, floats etc. such that the finished work shall meet the specified tolerances.

3.3 CONSTRUCTION METHODS

- A. Excavation shall be made to the required depth, and the base upon which the work is to be set shall

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be compacted to a firm, even surface. All soft and unsuitable material shall be removed and replaced with suitable material which shall be thoroughly compacted.

- B. Forms shall be of wood, metal or other suitable material, straight, free from warp and of such construction that there will be no interference to the inspection of grade or alignment. All forms shall extend for the entire depth of the work and shall be braced and secured sufficiently so that no deflection from alignment or grade will occur during the placing of the concrete. Forms shall be sufficiently tight as to prevent leakage. Forms shall be clean and oiled or wetted before placing concrete.
- C. The batch plant site, layout, equipment and provisions for transporting material shall be such as to assure a continuous supply of material to the work. The quantities of materials available at the concrete plant at no time shall be less than that required for a normal day's operation.
- D. Materials for concrete shall be measured and batched in accordance with AASHTO M 157, except as otherwise specified.

3.4 MIXING CONCRETE

- A. Concrete shall be mixed and delivered in accordance with AASHTO M 157 except as otherwise specified. The concrete may be mixed at the site of the work, in a central-mix plant, or in truck mixers. The mixer shall be of an approved type and capacity. Mixing time shall be measured from the time all materials, except water, are in the drum. There shall be a maximum time limit of 1 hour from the time that the water, cement and aggregate are combined until the mixed concrete is deposited in its final position in the forms.
- B. When mixed at the site of the work or in a central mixing plant, the mixing time shall not be less than 50 seconds nor more than 90 seconds. Four seconds shall be added to the specified mixing time if timing starts the instant the skip reaches its maximum raised position. Mixing time ends when the discharge chute opens. Transfer time in multiple drum mixers is included in mixing time. The contents of an individual mixer drum shall be removed before a succeeding batch is emptied therein.
- C. The mixer shall be operated at a drum speed as shown on the manufacturers name plate. Any concrete mixed less than the specified time shall be discarded and disposed of by the contractor at his expense. The volume of concrete mixed per batch shall not exceed the mixers nominal capacity in cubic yards, as shown on the manufacturers standard rating plate on the mixer, except that an overload up to 10 percent above the mixers nominal capacity may be permitted provided concrete test data for strength, segregation, and uniform consistency are satisfactory, and provided no spillage of concrete takes place.
- D. The batch shall be so charged into the drum that a portion of the mixing water shall enter in advance of the cement and aggregates. The flow of water shall be uniform and all water shall be in the drum by the end of the first 15 seconds of the mixing period. The throat of the drum shall be kept free of such accumulations as may restrict the free flow of materials into the drum.
- E. Re-tempering concrete by adding water or by other means will not be permitted, except that when concrete is delivered in transit mixers or agitators additional water may be added to the batch materials and additional mixing performed at 20 revolutions at mixing speed, provided the design maximum water-cement ratio is not exceeded.
- F. No concrete shall be mixed, placed or finished when the natural light is insufficient, unless an

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adequate and approved artificial lighting system is operated. Unless otherwise authorized, the temperature of the mixed concrete shall be not less than 50° F (10°C) and not more than 90° F (32°C) at the time of placing it in the forms.

- G. The Contractor shall be responsible for the protection and quality of concrete placed during any weather conditions.

3.5 PLACING CONCRETE

- A. The concrete shall be deposited on the grade in such a manner as to require as little re-handling as possible. Unless truck mixers, truck agitators or non-agitating hauling equipment are equipped with means for discharge of concrete without segregation of the materials, the concrete shall be unloaded into an approved spreading device and mechanically spread on the grade in such a manner as to prevent segregation of the materials. Placing shall be continuous between transverse joints without the use of intermediate bulkheads. Necessary hand spreading shall be done with shovels. Workmen shall not be allowed to walk in the freshly mixed concrete with boots or shoes-coated with earth or foreign substances.
- B. Where concrete is to be placed adjoining a previously constructed area or lane of pavement and mechanical equipment will be operated upon existing areas or lane of pavement, that area or lane shall have attained the strength specified for opening to traffic. If only finishing equipment is carried on the existing area or lane, paving in adjoining areas or lanes may be permitted after 3 days. Concrete shall be thoroughly consolidated against the supporting grade and against the face of all forms and joint assemblies throughout their full length. The vibrator shall not be operated in any one location longer than necessary to complete the consolidation.
- C. Concrete shall be deposited as near to expansion and contraction joints as possible without disturbing them, but shall not be dumped from the discharge bucket or hopper onto a joint assembly unless the hopper is well centered on the joint assembly.
- D. Should any concrete materials fall on or be worked into the surface of a completed slab, they shall be removed immediately by approved methods.
- E. When the extruded method is used to construct combined curb and gutter, the extrusion machine shall be operated on a string or wire line, rails or forms set at uniform depth below the predetermined finished top of curb grade.
- F. Concrete shall be uniformly fed to the machine and shall be of such consistency that after extrusion the concrete will maintain the shape of the section without support. The finished curb or curb and gutter shall present a well compacted mass with a surface free from voids and honeycomb and reasonably true to established shape, line and grade. Any additional surface finishing required shall be performed immediately after extrusion.

3.6 JOINTS.

- A. All joints in curbs and walls shall be perpendicular to the subgrade at right angles to the longitudinal axis of the curb or wall. Expansion and contraction joints shall be constructed at the same location as similar joints in the paving slab for curbing and at maximum 50 foot spacing for walls. All retaining walls runs of more than 30 feet shall have minimum of 1 expansion joint.
- B. Expansion joints for curbing shall be pre-molded expansion joint filler and shall be of the thickness and placed at the locations shown on the Plans or as approved by the Engineer. Joints shall be placed in

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the curb, gutter, or combined curb and gutter opposite the joints in the pavement. Expansion joints for walls shall be $\frac{3}{4}$ " thick non-copper material specifically manufactured for the application as expansion and water stop device-full vertical length of wall-material splices shall not be allowed.

- C. Contraction joints in curb and gutter, when used in conjunction with asphalt surfacing, shall be sawed as specified, and sealed with the same material specified for sealing expansion joints.

3.7 SURFACE FINISH-ALL CONCRETE

- A. As soon as the concrete has set sufficiently to retain its shape without support, the final surface finish shall be obtained by uniformly brushing or rubbing the surface in a manner approved by the Architect and/or Engineer.
- B. The edges of all formed concrete joints, including edges at expansion and contraction joints or planes of weakness joints, shall be neatly edged to the required radius.
- C. Retaining Walls shall receive a textured wall finish material, exclusively designed for wall application, color and texture to be approved by Architect and Owner prior to application.

3.8 COMPLETION AND CLEAN-UP

- A. Concrete shall be cured for at least 72 hours. Curing shall be by means of moist burlap or mats or by other approved methods. During the curing period all traffic, both pedestrian and vehicular, shall be excluded. Vehicular traffic shall be excluded for such additional time as the Engineer may direct.
- B. The sides of sidewalks and driveways shall be backfilled as soon as the forms have been removed and the required pointing up of honeycombed areas completed. The backfill shall be of approved earth, thoroughly compacted in layers not exceeding 4 inches in depth as shown on the Plans or in a manner approved by the Engineer. Care shall be taken not to damage the concrete material in placing or compacting the backfill. Backfill of walls shall not occur until structural integrity is achieved (as determined by Contractor).
- C. Where the general elevation of the adjacent ground surface is lower than the top of the sidewalk or driveway, the minimum width of the backfill shall be 9 inches.

3.9 PROTECTION FROM TRAFFIC.

- A. Walls, sidewalks, curbing, driveways and dividing strip shall be protected from traffic, using substantial barricades, for a period of 7 days, unless otherwise permitted or ordered by the Engineer.

3.10 OPENING TO TRAFFIC.

- A. Traffic shall be excluded from the newly constructed work for a period of 14 days after the concrete is placed or longer if weather conditions make it advisable to extend this time. However, at the discretion of the Engineer, the pavement may be opened to traffic when specimen beams or cylinders made, cured and tested meet the strength requirements specified.

3.11 TESTING / ACCEPTANCE OF PAVEMENT.

- A. The Contractor shall furnish the concrete necessary for performing acceptance testing.
- B. Slump will be determined using AASHTO T 119, and air content using AASHTO T 121, AASHTO T

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152 or AASHTO T 196 as appropriate. Test specimens will be made and cured in accordance with AASHTO T 23. Test specimens will be tested in accordance with AASHTO T 22 for cylinders.

- C. A minimum of one (1) set of tests will be made for each distinct pour or construction item or for each third (3rd) batch truck during continuous pours.
- D. Walls, curbs, sidewalks, pavement and any concrete slab may be rejected because of unsound concrete, uncontrolled cracking, malfunctioning of the sawed joints, spalling, honeycombing, surface irregularities, insufficient thickness, or for any deficiencies commonly associated with poor quality pavements. Rejected concrete shall be removed and replaced with new concrete conforming to these requirements. The removal and replacement shall be at least one lane in width and 12 feet in length. Where the linear extent of removal falls within 12 feet of a transverse joint, the removal limits shall be extended to the joint.

END OF SECTION

DECORATIVE METAL FENCES AND GATES

SECTION 323119

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Decorative metallic-coated steel tubular picket fences.
- 2. Swing gates.

B. Related Sections:

- 1. Division 03 Section "Cast-in-Place Concrete" for concrete bases for gate operators, drives, and controls and post concrete fill.
- 2. Division 26 Sections for electrical service and connections for motor operators, controls, limit and disconnect switches, and safety features and for system disconnect switches.
- 3. Division 31 Section "Earth Moving" for site excavation, fill, and backfill where decorative metal fences and gates are located.

1.3 PERFORMANCE REQUIREMENTS

- A. Lightning-Protection System: Maximum grounding-resistance value of 25 ohms under normal dry conditions.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.

- B. Shop Drawings: For gates. Include plans, elevations, sections, details, and attachments to other work.

- 1. Wiring Diagrams: For power, signal, and control wiring.

- C. Samples: For each fence material and for each color specified.

- 1. Provide Samples 12 inches in length for linear materials.

- D. Welding certificates.

- E. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for decorative metallic-coated steel tubular picket fences, including finish, indicating compliance with referenced standard.

- F. Maintenance Data: For gate operators to include in maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Fabricator of products.
- B. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code – Steel.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. UL Standard: Provide gate operators that comply with UL 325.
- E. Emergency Access Requirements: Comply with requirements of authorities having jurisdiction for automatic gate operators on gates that must provide emergency access.
- F. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation.
 - 1. Include 10-foot length of fence complying with requirements.
 - 2. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
- G. Preinstallation Conference: Conduct conference at Project site.

PART 2 - PRODUCTS

2.1 STEEL AND IRON

- A. Plates, Shapes, and Bars: ASTM A 36/A 36M.
- B. Bars (Pickets): Hot-rolled, carbon steel complying with ASTM A 29/A 29M, Grade 1010.
- C. Tubing: ASTM A 500, cold formed steel tubing.
- D. Bar Grating: NAAMM MBG 531.
 - 1. Bars: Hot-rolled steel strip, ASTM A 1011/A 1011M, Commercial Steel, Type B.
 - 2. Wire Rods: ASTM A 510.
- E. Galvanized-Steel Sheet: ASTM A 653/A 653M, structural quality, Grade 50, with G90 coating.
- F. Castings: Either gray or malleable iron unless otherwise indicated.
 - 1. Gray Iron: ASTM A 48/A 48M, Class 30.
 - 2. Malleable Iron: ASTM A 47/A 47M.

2.2 COATING MATERIALS

- A. Epoxy Primer for Galvanized Steel: Complying with MPI #101 and compatible with coating specified to be applied over it.
 - 1. Use primer with a VOC content of 300 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

- B. Epoxy Intermediate Coat: Complying with MPI #77 and compatible with primer and topcoat.
 - 1. Use product with a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Polyurethane Topcoat: Complying with MPI #72 and compatible with undercoat.
 - 1. Use product with a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.3 MISCELLANEOUS MATERIALS

- A. Welding Rods and Bare Electrodes: Select according to AWS specifications for metal alloy welded.
 - 1. For aluminum, provide type and alloy as recommended by producer of metal to be welded and as required for strength and compatibility in fabricated items.
- B. Concrete: Normal-weight, air-entrained, ready-mix concrete complying with requirements in Division 03 Section "Cast-in-Place Concrete" with a minimum 28-day compressive strength of 3000 psi, 3-inch slump, and 1-inch maximum aggregate size or dry, packaged, normal-weight concrete mix complying with ASTM C 387 mixed with potable water according to manufacturer's written instructions.
- C. Nonshrink Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107 and specifically recommended by manufacturer for exterior applications.

2.4 GROUNDING MATERIALS

- A. Grounding Conductors: Bare, solid wire for No. 6 AWG and smaller; stranded wire for No. 4 AWG and larger.
 - 1. Material above Finished Grade: Copper.
 - 2. Material on or below Finished Grade: Copper.
 - 3. Bonding Jumpers: Braided copper tape, 1 inch wide, woven of No. 30 AWG bare copper wire, terminated with copper ferrules.
- B. Grounding Connectors and Grounding Rods: Comply with UL 467.
 - 1. Connectors for Below-Grade Use: Exothermic-welded type.
 - 2. Grounding Rods: Copper-clad steel.
 - a. Size: 5/8 by 96 inches.

2.5 DECORATIVE METALLIC-COATED STEEL TUBULAR PICKET FENCES

- A. Decorative Metallic-Coated Steel Tubular Picket Fences: Comply with ASTM F 2408, for light industrial (commercial) application (class) unless otherwise indicated.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Montage II Heavy Industrial Steel Ornamental Fence System – Fusion Welded by Ameristar; 3-rail, smooth top, Majestic design, 8'-0" tall, or comparable product by one of the following:
 - a. Ameristar Fence Products.

- b. Fortress Iron; a division of Woodmark International, LP.
 - c. Iron Eagle Industries, Inc.
 - d. Master Halco.
 - e. Merchants Metals; a division of MMI Products, Inc.
 - f. Payne Fence Products; a division of Payne Metal Works, Inc.
 - g. Xcel Fence.
- B. Metallic-Coated Steel Sheet: Galvanized-steel sheet or aluminum-zinc alloy-coated steel sheet.
- C. Interior surface of tubes formed from uncoated steel sheet shall be hot-dip zinc coated same as exterior or coated with zinc-rich thermosetting coating to comply with ASTM F 2408.
- D. Posts:
- 1. End and Corner Posts: Square tubes 2-1/2 by 2-1/2 inches formed from 12 ga nominal-thickness, metallic-coated steel sheet or formed from 12 ga nominal-thickness steel sheet and hot-dip galvanized after fabrication.
 - 2. Swing Gate Posts:

Table 1 – Minimum Sizes for Montage II Posts	
Fence Posts	Panel Height
2-1/2" x 12 Ga.	Up to & Including 6' Height
3" x 12 Ga.	Over 6' Up to & Including 8' Height
Gate Leaf	Gate Height
	6' Up to & Including 8'
Up to 4'	3" x 12 Ga.
4'1" to 6'	4" x 11 Ga.
6'1" to 8'	6" x 3/16"
8'1" to 10'	6" x 3/16"
10'1" to 12'	6" x 3/16"
12'1" to 14'	6" x 3/16"
14'1" to 16'	6" x 3/16"

- E. Post Caps: Formed from steel sheet and hot-dip galvanized after forming.
- F. Rails: Double-wall channels.
- 1. Size: 1-3/4 by 1-3/4 inches.
 - 2. Metal and Thickness: 0.105-inch nominal-thickness, metallic-coated steel sheet or 0.105-inch nominal-thickness, uncoated steel sheet, hot-dip galvanized after fabrication.
- G. Pickets: Square tubes.
- 1. Terminate tops of pickets at top rail for flush top appearance.
 - 2. Picket Spacing: 4.705" o.c. clear, maximum.
- H. Fasteners: Manufacturer's standard concealed fastening system.
- I. Fasteners: Manufacturer's standard tamperproof, corrosion-resistant, color-coated fasteners matching fence components with resilient polymer washers.

- J. Galvanizing: For components indicated to be galvanized and for which galvanized coating is not specified in ASTM F 2408, hot-dip galvanize to comply with ASTM A 123/A 123M. For hardware items, hot-dip galvanize to comply with ASTM A 153/A 153M.

- K. Finish: Powder coating.

2.6 SWING GATES

- A. Gate Configuration: As indicated.
- B. Gate Frame Height: 6'-0" high.
- C. Gate Opening Width: As indicated.
- D. Galvanized Steel Frames and Bracing: Swing gates shall be fabricated using 1.75" x 14ga Forerunner double channel rail, 2" sq. x 11ga. gate ends, and 1" sq. x 14ga. pickets. Gates that exceed 6' in width will have a 1.75" sq. x 14ga. intermediate upright. All rail and upright intersections shall be joined by welding. All picket and rail intersections shall also be joined by welding. Gusset plates will be welded at each upright to rail intersection. Cable kits will be provided for additional trussing for all gates leaves over 6'.
- E. Frame Corner Construction: Welded.
- F. Additional Rails: Provide as indicated, complying with requirements for fence rails.
- G. Infill: Comply with requirements for adjacent fence.
- H. Picket Size, Configuration, and Spacing: Comply with requirements for adjacent fence.
- I. Hardware: Latches permitting operation from both sides of gate, hinges, and keepers for each gate leaf more than 4 feet wide. Provide center gate stops and cane bolts for pairs of gates. Fabricate latches with integral eye openings for padlocking; padlock accessible from both sides of gate. For manual swing gates crossing a drive or road provide "Strong Arm Double Gate Latch" by Ameristar with hole for padlock.
 - 1. Knox Padlock: Provide one Knox Padlock Model #3772 at each manual single and double swing gates, keyed for fire and police.
- J. Hinges: BHMA A156.1, Grade 1, suitable for exterior use.
 - 1. Provide Heavy Duty adjustable 180-degree hinges by Ameristar.
- K. Cane Bolts: Provide for inactive leaf of pairs of gates. Fabricated from 3/4-inch-diameter, round steel bars, hot-dip galvanized after fabrication. Finish to match gates. Provide galvanized-steel pipe strikes to receive cane bolts in both open and closed positions.
- L. Finish exposed welds to comply with NOMMA Guideline 1, Finish #2 - completely sanded joint, some undercutting and pinholes okay.
- M. Galvanizing: For items other than hardware that are indicated to be galvanized, hot-dip galvanize to comply with ASTM A 123/A 123M unless otherwise indicated. For hardware items, hot-dip galvanize to comply with ASTM A 153/A 153M.
- N. Metallic-Coated Steel Finish: High-performance coating

2.7 METALLIC-COATED STEEL FINISHES

- A. Galvanized Finish: Clean welds, mechanical connections, and abraded areas and repair galvanizing to comply with ASTM A 780.
- B. Surface Preparation: Clean surfaces with nonpetroleum solvent so surfaces are free of oil and other contaminants. After cleaning, apply a zinc-phosphate conversion coating suited to the organic coating to be applied over it. Clean welds, mechanical connections, and abraded areas and repair galvanizing to comply with ASTM A 780.
- C. Powder Coating: Immediately after cleaning and pretreating, apply 2-coat finish consisting of zinc-rich epoxy prime coat and TGIC polyester topcoat, with a minimum dry film thickness of 2 mils for topcoat. Comply with coating manufacturer's written instructions to achieve a minimum total dry film thickness of 4 mils.
 - 1. Color and Gloss: Black
 - 2. Comply with surface finish testing requirements in ASTM F 2408.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for site clearing, earthwork, pavement work, construction layout, and other conditions affecting performance of the Work.
- B. Do not begin installation before final grading is completed unless otherwise permitted by Architect.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Stake locations of fence lines, gates, and terminal posts. Do not exceed intervals of 500 feet or line of sight between stakes. Indicate locations of utilities, lawn sprinkler system, underground structures, benchmarks, and property monuments.
 - 1. Construction layout and field engineering are specified in Division 01 Section "Execution"

3.3 DECORATIVE FENCE INSTALLATION

- A. Install fences according to manufacturer's written instructions.
- B. Install fences by setting posts as indicated and fastening rails and infill panels to posts.
- C. Post Excavation: Drill or hand-excavate holes for posts in firm, undisturbed soil. Excavate holes to a diameter of not less than 4 times post size and a depth of not less than 42 inches.
- D. Post Setting: Set posts in concrete at indicated spacing into firm, undisturbed soil.
 - 1. Verify that posts are set plumb, aligned, and at correct height and spacing, and hold in position during setting with concrete or mechanical devices.

2. Concrete Fill: Place concrete around posts and vibrate or tamp for consolidation. Protect aboveground portion of posts from concrete splatter.
 - a. Concealed Concrete: Top 2 inches below grade to allow covering with surface material. Slope top surface of concrete to drain water away from post.
3. Posts Set in Concrete: Extend post to within 6 inches of specified excavation depth, but not closer than 3 inches to bottom of concrete.
4. Posts Set into Voids in Concrete: Form or core drill holes not less than 3/4 inch (20 mm) larger than outside diagonal dimension of post.
 - a. Extend posts at least 5 inches into concrete.
 - b. Clean holes of loose material, insert posts, and fill annular space between post and concrete with nonshrink grout, mixed and placed to comply with grout manufacturer's written instructions. Finish and slope top surface of grout to drain water away from post.
5. Space posts uniformly at dimension required by panels. Panels shall be cut uniformly between masonry pilasters or runs of fencing that result in panels that are not full length.

3.4 GATE INSTALLATION

- A. Install gates according to manufacturer's written instructions, level, plumb, and secure for full opening without interference. Attach hardware using tamper-resistant or concealed means. Install ground-set items in concrete for anchorage. Adjust hardware for smooth operation and lubricate where necessary.

3.5 ADJUSTING

- A. Gates: Adjust gates to operate smoothly, easily, and quietly, free of binding, warp, excessive deflection, distortion, nonalignment, misplacement, disruption, or malfunction, throughout entire operational range. Confirm that latches and locks engage accurately and securely without forcing or binding.
- B. Lubricate hardware and other moving parts.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's personnel to adjust, operate, and maintain gates.

END OF SECTION 323119

TURF AND GRASSES

SECTION 329200

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Seeding.
2. Sodding.
3. Plugging.
4. Sprigging.
5. Erosion-control material(s).
6. Grass paving.

B. Related Sections:

1. Division 31 Section "Site Clearing" for topsoil stripping and stockpiling.
2. Division 31 Section "Earth Moving" for excavation, filling and backfilling, and rough grading.

1.3 DEFINITIONS

- A. Finish Grade: Elevation of finished surface of planting soil.
- B. Manufactured Soil: Soil produced off-site by homogeneously blending mineral soils or sand with stabilized organic soil amendments to produce topsoil or planting soil.
- C. Planting Soil: Native or imported topsoil, manufactured topsoil, or surface soil modified to become topsoil; mixed with soil amendments.
- D. Subgrade: Surface or elevation of subsoil remaining after completing excavation, or top surface of a fill or backfill immediately beneath planting soil.
- E. Subsoil: All soil beneath the topsoil layer of the soil profile, and typified by the lack of organic matter and soil organisms.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Certification of Grass Seed: From seed vendor for each grass-seed monostand or mixture stating the botanical and common name and percentage by weight of each species and variety, and percentage of purity, germination, and weed seed. Include the year of production and date of packaging.

1. Certification of each seed mixture for **turfgrass sod**, identifying source, including name and telephone number of supplier.
- C. Qualification Data: For qualified landscape Installer.
- D. Product Certificates: For **soil amendments and fertilizers**, from manufacturer.
- E. Material Test Reports: For **existing surface soil and imported topsoil**.
- F. Planting Schedule: Indicating anticipated planting dates for each type of planting.
- G. Maintenance Instructions: Recommended procedures to be established by Owner for maintenance of lawns during a calendar year. Submit before expiration of required initial maintenance periods.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified landscape installer whose work has resulted in successful lawn establishment.
 1. Installer's Field Supervision: Require Installer to maintain an experienced full-time supervisor on Project site when planting is in progress.
- B. Soil-Testing Laboratory Qualifications: An independent laboratory, recognized by the State Department of Agriculture, with the experience and capability to conduct the testing indicated and that specializes in types of tests to be performed.
- C. Topsoil Analysis: Furnish soil analysis by a qualified soil-testing laboratory stating percentages of organic matter; gradation of sand, silt, and clay content; cation exchange capacity; **sodium absorption ratio**; deleterious material; pH; and mineral and plant-nutrient content of topsoil.
 1. Report suitability of topsoil for lawn growth. State-recommended quantities of nitrogen, phosphorus, and potash nutrients and soil amendments to be added to produce satisfactory topsoil.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Seed: Deliver seed in original sealed, labeled, and undamaged containers.
- B. Sod: Harvest, deliver, store, and handle sod according to requirements in TPI's "Specifications for Turfgrass Sod Materials" and "Specifications for Turfgrass Sod Transplanting and Installation" in its "Guideline Specifications to Turfgrass Sodding." Deliver sod in time for planting within 24 hours of harvesting. Protect sod from breakage and drying.

1.7 PROJECT CONDITIONS

- A. Weather Limitations: Proceed with planting only when existing and forecasted weather conditions permit.

1.8 MAINTENANCE SERVICE

- A. Initial Lawn Maintenance Service: Provide full maintenance by skilled employees of landscape Installer. Maintain as required in Part 3. Begin maintenance immediately after each area is planted and continue until acceptable lawn is established, but for not less than the following periods:
1. Seeded Lawns: **60** days from date of **Substantial Completion..**
 - a. When initial maintenance period has not elapsed before end of planting season, or if lawn is not fully established, continue maintenance during next planting season.
 2. Sodded Lawns: **30** days from date of.
 3. Plugged Lawns: **30** days from date of..
 4. Sprigged Lawns: **30** days from date of.

PART 2 - PRODUCTS

2.1 SEED

- A. Grass Seed: Fresh, clean, dry, new-crop seed complying with AOSA's "Journal of Seed Technology; Rules for Testing Seeds" for purity and germination tolerances.
- a. Seed Species: Conform to ODOT specifications for highway construction.

2.2 TURFGRASS SOD

- A. Turfgrass Sod: Conform to ODOT specifications for highway construction.
- B. Turfgrass Species: [**Bermudagrass (Cynodon dactylon)**] [**Carpetgrass (Axonopus affinis)**] [**Centipedegrass (Eremochloa ophiuroides)**] [**St. Augustinegrass (Stenotaphrum secundatum)**] [**Zoysiagrass (Zoysia japonica)**] [**Zoysiagrass (Zoysia matrella)**]

2.3 PLUGS

1. Plugs: Conform to ODOT specifications for highway construction.

2.4 SPRIGS

1. Sod Sprigs: Conform to ODOT specifications for highway construction.

2.5 TOPSOIL

- A. Topsoil: ASTM D 5268, pH range of 5.5 to 7, a minimum of **2** percent organic material content; free of stones **1 inch** or larger in any dimension and other extraneous materials harmful to plant growth.
1. Topsoil Source: Reuse surface soil stockpiled on-site. Verify suitability of stockpiled surface soil to produce topsoil. Clean surface soil of roots, plants, sod, stones, clay lumps, and other extraneous materials harmful to plant growth.
 2. Topsoil Source: Amend existing in-place surface soil to produce topsoil. Verify suitability of surface soil to produce topsoil. Clean surface soil of roots, plants, sod, stones, clay lumps, and other extraneous materials harmful to plant growth.

2.6 INORGANIC SOIL AMENDMENTS

- A. Lime: ASTM C 602, agricultural limestone containing a minimum of 80 percent calcium carbonate equivalent and as follows:
 - 1. Class: T, with a minimum of 99 percent passing through **No. 8** sieve and a minimum of 75 percent passing through **No. 60** sieve.
 - 2. Class: O, with a minimum of 95 percent passing through **No. 8** sieve and a minimum of 55 percent passing through **No. 60** sieve.
 - 3. Provide lime in form of dolomitic limestone.
- B. Sulfur: Granular, biodegradable, containing a minimum of 90 percent sulfur, with a minimum of 99 percent passing through **No. 6** sieve and a maximum of 10 percent passing through **No. 40** sieve.
- C. Iron Sulfate: Granulated ferrous sulfate containing a minimum of 20 percent iron and 10 percent sulfur.
- D. Aluminum Sulfate: Commercial grade, unadulterated.
- E. Perlite: Horticultural perlite, soil amendment grade.
- F. Agricultural Gypsum: Finely ground, containing a minimum of 90 percent calcium sulfate.
- G. Sand: Clean, washed, natural or manufactured, free of toxic materials.
- H. Diatomaceous Earth: Calcined, diatomaceous earth, 90 percent silica, with approximately 140 percent water absorption capacity by weight.
- I. Zeolites: Mineral clinoptilolite with at least 60 percent water absorption by weight.

2.7 ORGANIC SOIL AMENDMENTS

- A. Compost: Well-composted, stable, and weed-free organic matter, pH range of 5.5 to 8; moisture content 35 to 55 percent by weight; 100 percent passing through **1-inch** sieve; soluble salt content of **5 to 10** decisiemens/m; not exceeding 0.5 percent inert contaminants and free of substances toxic to plantings; and as follows:
 - 1. Organic Matter Content: **[50 to 60]** <Insert range> percent of dry weight.
 - 2. Feedstock: Agricultural, food, or industrial residuals; biosolids; yard trimmings; or source-separated or compostable mixed solid waste.
- B. Peat: Sphagnum peat moss, partially decomposed, finely divided or granular texture, with a pH range of 3.4 to 4.8.
- C. Peat: Finely divided or granular texture, with a pH range of 6 to 7.5, containing partially decomposed moss peat, native peat, or reed-sedge peat and having a water-absorbing capacity of 1100 to 2000 percent.
- D. Wood Derivatives: Decomposed, nitrogen-treated sawdust, ground bark, or wood waste; of uniform texture, free of chips, stones, sticks, soil, or toxic materials.
 - 1. In lieu of decomposed wood derivatives, mix partially decomposed wood derivatives with ammonium nitrate at a minimum rate of **0.15 lb/cu. ft.** of loose sawdust or ground bark,

or with ammonium sulfate at a minimum rate of **0.25 lb/cu. ft.** of loose sawdust or ground bark.

- E. Manure: Well-rotted, unleached, stable or cattle manure containing not more than 25 percent by volume of straw, sawdust, or other bedding materials; free of toxic substances, stones, sticks, soil, weed seed, and material harmful to plant growth.

2.8 PLANTING ACCESSORIES

- A. Selective Herbicides: EPA registered and approved, of type recommended by manufacturer for application.

2.9 FERTILIZER

- A. Bonemeal: Commercial, raw or steamed, finely ground; a minimum of **4** percent nitrogen and **20** percent phosphoric acid.
- B. Superphosphate: Commercial, phosphate mixture, soluble; a minimum of 20 percent available phosphoric acid.
- C. Commercial Fertilizer: Commercial-grade complete fertilizer of neutral character, consisting of fast- and slow-release nitrogen, 50 percent derived from natural organic sources of urea formaldehyde, phosphorous, and potassium in the following composition:
 1. Composition: **1 lb/1000 sq. ft.** of actual nitrogen, 4 percent phosphorous, and 2 percent potassium, by weight.
 2. Composition: Nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing agency.
- D. Slow-Release Fertilizer: Granular or pelleted fertilizer consisting of 50 percent water-insoluble nitrogen, phosphorus, and potassium in the following composition:
 1. Composition: 20 percent nitrogen, 10 percent phosphorous, and 10 percent potassium, by weight.
 2. Composition: Nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing agency.

2.10 MULCHES

- A. Straw Mulch: Provide air-dry, clean, mildew- and seed-free, salt hay or threshed straw of wheat, rye, oats, or barley.
- B. Peat Mulch: Sphagnum peat moss, partially decomposed, finely divided or granular texture, with a pH range of 3.4 to 4.8.
- C. Peat Mulch: Finely divided or granular texture, with a pH range of 6 to 7.5, containing partially decomposed moss peat, native peat, or reed-sedge peat and having a water-absorbing capacity of 1100 to 2000 percent.
- D. Compost Mulch: Well-composted, stable, and weed-free organic matter, pH range of 5.5 to 8; moisture content 35 to 55 percent by weight; 100 percent passing through **1-inch (25-mm)** sieve; soluble salt content of **[2 to 5]** <Insert range or value> decisiemens/m; not exceeding 0.5 percent inert contaminants and free of substances toxic to plantings; and as follows:

1. Organic Matter Content: **[50 to 60]** <Insert range> percent of dry weight.
 2. Feedstock: Agricultural, food, or industrial residuals; biosolids; yard trimmings; or source-separated or compostable mixed solid waste.
- E. Fiber Mulch: Biodegradable, dyed-wood, cellulose-fiber mulch; nontoxic; free of plant-growth or germination inhibitors; with a maximum moisture content of 15 percent and a pH range of 4.5 to 6.5.
- F. Nonasphaltic Tackifier: Colloidal tackifier recommended by fiber-mulch manufacturer for slurry application; nontoxic and free of plant-growth or germination inhibitors.
- G. Asphalt Emulsion: ASTM D 977, Grade SS-1; nontoxic and free of plant-growth or germination inhibitors.

2.11 EROSION-CONTROL MATERIALS

- A. Erosion-Control Blankets: Biodegradable wood excelsior, straw, or coconut-fiber mat enclosed in a photodegradable plastic mesh. Include manufacturer's recommended steel wire staples, **6 inches** long.
- B. Erosion-Control Fiber Mesh: Biodegradable burlap or spun-coir mesh, a minimum of **0.92 lb/sq. yd.**, with 50 to 65 percent open area. Include manufacturer's recommended steel wire staples, **6 inches** long.
- C. Erosion-Control Mats: Cellular, non-biodegradable slope-stabilization mats designed to isolate and contain small areas of soil over steeply sloped surface, of **3-inch** nominal mat thickness. Include manufacturer's recommended anchorage system for slope conditions.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive lawns and grass for compliance with requirements and other conditions affecting performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Protect structures, utilities, sidewalks, pavements, and other facilities, trees, shrubs, and plantings from damage caused by planting operations.
1. Protect adjacent and adjoining areas from hydroseeding and hydromulching overspray.
 2. Protect grade stakes set by others until directed to remove them.
- B. Provide erosion-control measures to prevent erosion or displacement of soils and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways.

3.3 LAWN PREPARATION

- A. Limit lawn subgrade preparation to areas to be planted.

- B. Newly Graded Subgrades: Loosen subgrade to a minimum depth of **4 inches**. Remove stones larger than **2 inches** in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.
1. Apply **superphosphate** fertilizer directly to subgrade before loosening.
 2. Thoroughly blend planting soil mix off-site before spreading or spread topsoil, apply soil amendments and fertilizer on surface, and thoroughly blend planting soil mix.
 - a. Delay mixing fertilizer with planting soil if planting will not proceed within a few days.
 - b. Mix lime with dry soil before mixing fertilizer.
 3. Spread planting soil mix to a depth of **4 inches** but not less than required to meet finish grades after light rolling and natural settlement. Do not spread if planting soil or subgrade is frozen, muddy, or excessively wet.
 - a. Spread approximately 1/2 the thickness of planting soil mix over loosened subgrade. Mix thoroughly into top **4 inches** of subgrade. Spread remainder of planting soil mix.
 - b. Reduce elevation of planting soil to allow for soil thickness of sod.
- C. Unchanged Subgrades: If lawns are to be planted in areas unaltered or undisturbed by excavating, grading, or surface-soil stripping operations, prepare surface soil as follows:
1. Remove existing grass, vegetation, and turf. Do not mix into surface soil.
 2. Loosen surface soil to a depth of at least **6 inches**. Apply soil amendments and fertilizers according to planting soil mix proportions and mix thoroughly into top **6 inches** of soil. Till soil to a homogeneous mixture of fine texture.
 - a. Apply **superphosphate** fertilizer directly to surface soil before loosening.
 3. Remove stones larger than **2 inches** in any dimension and sticks, roots, trash, and other extraneous matter.
 4. Legally dispose of waste material, including grass, vegetation, and turf, off Owner's property.
- D. Finish Grading: Grade planting areas to a smooth, uniform surface plane with loose, uniformly fine texture. Grade to within plus or minus **1/2 inch** of finish elevation. Roll and rake, remove ridges, and fill depressions to meet finish grades. Limit finish grading to areas that can be planted in the immediate future.
- E. Moisten prepared lawn areas before planting if soil is dry. Water thoroughly and allow surface to dry before planting. Do not create muddy soil.
- F. Before planting, restore areas if eroded or otherwise disturbed after finish grading.

3.4 PREPARATION FOR EROSION-CONTROL MATERIALS

- A. For erosion-control mats, install planting mix in two lifts, with second lift equal to thickness of erosion-control mats. Install erosion-control mat and fasten as recommended by material manufacturer.
- B. Fill cells of erosion-control mat with planting mix and compact before planting.

- C. For erosion-control blanket or mesh, install from top of slope, working downward, and as recommended by material manufacturer for site conditions. Fasten as recommended by material manufacturer.
- D. Moisten prepared area before planting if surface is dry. Water thoroughly and allow surface to dry before planting. Do not create muddy soil.

3.5 SEEDING

- A. Sow seed with spreader or seeding machine. Do not broadcast or drop seed when wind velocity exceeds **5 mph**. Evenly distribute seed by sowing equal quantities in two directions at right angles to each other.
 - 1. Do not use wet seed or seed that is moldy or otherwise damaged.
 - 2. Do not seed against existing trees. Limit extent of seed to outside edge of planting saucer.
- B. Sow seed at a total rate of **3 to 4 lb/1000 sq. ft.**
- C. Rake seed lightly into top **1/8 inch** of soil, roll lightly, and water with fine spray.
- D. Protect seeded areas with slopes exceeding **1:4 with erosion-control blankets** installed and stapled according to manufacturer's written instructions.
- E. Protect seeded areas with erosion-control mats where shown, installed and anchored according to manufacturer's written instructions.
- F. Protect seeded areas with slopes not exceeding 1:6 by spreading straw mulch. Spread uniformly at a minimum rate of **2 tons/acre** to form a continuous blanket **1-1/2 inches** in loose depth over seeded areas. Spread by hand, blower, or other suitable equipment.
 - 1. Anchor straw mulch by crimping into soil with suitable mechanical equipment.
 - 2. Bond straw mulch by spraying with asphalt emulsion at a rate of **10 to 13 gal./1000 sq. ft.** Take precautions to prevent damage or staining of structures or other plantings adjacent to mulched areas. Immediately clean damaged or stained areas.
- G. Protect seeded areas from hot, dry weather or drying winds by applying **compost mulch** within 24 hours after completing seeding operations. Soak areas, scatter mulch uniformly to a depth of **3/16 inch (4.8 mm)**, and roll surface smooth.

3.6 HYDROSEEDING

- A. Hydroseeding: Mix specified seed, fertilizer, and fiber mulch in water, using equipment specifically designed for hydroseed application. Continue mixing until uniformly blended into homogeneous slurry suitable for hydraulic application.
 - 1. Mix slurry with **fiber-mulch manufacturer's recommended** tackifier.
 - 2. Apply slurry uniformly to all areas to be seeded in a one-step process. Apply slurry at a rate so that mulch component is deposited at not less than **1500-lb/acre** dry weight, and seed component is deposited at not less than the specified seed-sowing rate.
 - 3. Apply slurry uniformly to all areas to be seeded in a two-step process. Apply first slurry coat at a rate so that mulch component is deposited at not less than **500-lb/acre** dry weight, and seed component is deposited at not less than the specified seed-sowing rate. Apply slurry cover coat of fiber mulch (hydromulching) at a rate of **1000 lb/acre**.

3.7 SODDING

- A. Lay sod within 24 hours of harvesting. Do not lay sod if dormant or if ground is frozen or muddy.
- B. Lay sod to form a solid mass with tightly fitted joints. Butt ends and sides of sod; do not stretch or overlap. Stagger sod strips or pads to offset joints in adjacent courses. Avoid damage to subgrade or sod during installation. Tamp and roll lightly to ensure contact with subgrade, eliminate air pockets, and form a smooth surface. Work sifted soil or fine sand into minor cracks between pieces of sod; remove excess to avoid smothering sod and adjacent grass.
 - 1. Lay sod across angle of slopes exceeding 1:3.
 - 2. Anchor sod on slopes exceeding 1:6 with wood pegs spaced as recommended by sod manufacturer but not less than 2 anchors per sod strip to prevent slippage.
- C. Saturate sod with fine water spray within two hours of planting. During first week after planting, water daily or more frequently as necessary to maintain moist soil to a minimum depth of **1-1/2 inches** below sod.

3.8 PLUGGING

- A. Plant plugs in holes or furrows, spaced **12 inches** apart in both directions. On slopes, contour furrows to near level.

3.9 SPRIGGING

- A. Plant freshly shredded sod sprigs in furrows **1-1/2 to 2 inches** deep. Place individual sprigs with roots and portions of stem in moistened soil, **12 inches** apart in rows **18 inches** apart, and fill furrows without covering growing tips. Lightly roll and firm soil around sprigs after planting.
- B. Broadcast sprigs uniformly over prepared surface at a rate of **10 cu. ft./1000 sq. ft** and mechanically force sprigs into lightly moistened soil.
 - 1. Spread a **1/4-inch-** thick layer of **compost mulch** on sprigs.
 - 2. Lightly roll and firm soil around sprigs after planting.
 - 3. Water sprigs immediately after planting and keep moist by frequent watering until well rooted.

3.10 LAWN MAINTENANCE

- A. Maintain and establish lawn by watering, fertilizing, weeding, mowing, trimming, replanting, and other operations. Roll, regrade, and replant bare or eroded areas and remulch to produce a uniformly smooth lawn. Provide materials and installation the same as those used in the original installation.
 - 1. In areas where mulch has been disturbed by wind or maintenance operations, add new mulch and anchor as required to prevent displacement.
- B. Watering: Provide and maintain temporary piping, hoses, and lawn-watering equipment to convey water from sources and to keep lawn uniformly moist to a depth of **4 inches (100 mm)**.

1. Schedule watering to prevent wilting, puddling, erosion, and displacement of seed or mulch. Lay out temporary watering system to avoid walking over muddy or newly planted areas.
 2. Water lawn with fine spray at a minimum rate of **1 inch (25 mm)** per week unless rainfall precipitation is adequate.
- C. Mow lawn as soon as top growth is tall enough to cut. Repeat mowing to maintain specified height without cutting more than 1/3 of grass height. Remove no more than 1/3 of grass-leaf growth in initial or subsequent mowings. Do not delay mowing until grass blades bend over and become matted. Do not mow when grass is wet. Schedule initial and subsequent mowings to maintain the following grass height:
- D. Lawn Postfertilization: Apply fertilizer after initial mowing and when grass is dry.
1. Use fertilizer that will provide actual nitrogen of at least **1 lb/1000 sq. ft.** to lawn area.

3.11 SATISFACTORY LAWNS

- A. Lawn installations shall meet the following criteria as determined by Architect:
1. Satisfactory Seeded Lawn: At end of maintenance period, a healthy, uniform, close stand of grass has been established, free of weeds and surface irregularities, with coverage exceeding **90 percent over any and bare spots not exceeding 5 by 5 inches.**
 2. Satisfactory Sodded Lawn: At end of maintenance period, a healthy, well-rooted, even-colored, viable lawn has been established, free of weeds, open joints, bare areas, and surface irregularities.
 3. Satisfactory Plugged Lawn: At end of maintenance period, the required number of plugs has been established as well-rooted, viable patches of grass; and areas between plugs are free of weeds and other undesirable vegetation.
 4. Satisfactory Sprigged Lawn: At end of maintenance period, the required number of sprigs has been established as well-rooted, viable plants; and areas between sprigs are free of weeds and other undesirable vegetation.
- B. Use specified materials to reestablish lawns that do not comply with requirements and continue maintenance until lawns are satisfactory.

3.12 CLEANUP AND PROTECTION

- A. Promptly remove soil and debris, created by lawn work, from paved areas. Clean wheels of vehicles before leaving site to avoid tracking soil onto roads, walks, or other paved areas.
- B. Erect temporary fencing or barricades and warning signs as required to protect newly planted areas from traffic. Maintain fencing and barricades throughout initial maintenance period and remove after lawn is established.
- C. Remove nondegradable erosion-control measures after grass establishment period.

END OF SECTION 329200

SITE UTILITIES

SECTION 330000

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 General Requirements, apply to this Section.

1.2 SUMMARY

- A. Utilities that are in public easements and that will be owned and maintained by Utility Owners, other than the City of Edmond, shall be constructed in accordance with applicable requirements of the Utility Owner. All work on the Project site shall comply with the requirements of the City of Edmond.
- B. The Contractor is responsible for the cost of all bonds, permits and inspection fees.

1.3 RELATED SECTIONS
EARTHWORK
MECHANICAL
ELECTRICAL

1.4 QUALITY ASSURANCE

- A. Prior to delivery, all basic materials specified herein shall be tested and inspected by an approved independent commercial testing laboratory or, if approved by the Architect, certified copies of test reports prepared by the manufacturer's testing laboratory will be acceptable. All materials which fail to conform to these specifications shall be rejected.
- B. After delivery to the site, any material, which have been damaged in transit or are otherwise unsuitable for use in the work shall be rejected and removed from the site.

1.5 WARRANTY

- A. Provide a guarantee against defective materials and workmanship in accordance with the requirements of the General Conditions.

1.6 EXCAVATION

- A. All excavation work shall be considered unclassified. Excavate all rock and other unsuitable materials, if encountered, at no additional cost to the owner.
- B. Should rock be encountered reference Earthwork Specification and General Conditions?
- C. Notify the Engineer and receive written instructions prior to further rock excavation.
- D. All excavated material shall be removed from site at no additional cost to the owner.

1.7 INSPECTION OF LINES DURING CONSTRUCTION

- A. The Contractor shall notify the Engineer and local authorities when materials will be received on the job so that arrangements may be made for inspecting the pipe and examining for the stamp of the independent laboratory.
- B. Before the Contractor backfills any utility lines, they shall first notify the Engineer and local authorities. The Contractor shall provide 48 hours notice to inspection. If any joints pipes, or other workmanship or materials are found to be defective, they shall be removed and replaced.

SITE UTILITIES**SECTION 330000****PART 2 - PRODUCTS****2.1 CONCRETE**

- A. Concrete for thrust blocking shall be of a mix using Portland Cement and shall meet 3,000 psi minimum strength requirements.

2.2 BEDDING AND BACKFILL

- A. As specified in Trenching, Backfilling and Compaction Section.

2.3 WATER LINES

- A. Pipe shall be of the kind specified on the Plans and shall be identified with appropriate AASHTO, ASTM, ANSI or AWWA specifications numbers. In no case shall pipe or fittings with a working pressure rating of less than 350 psi be used. Plastic (PVC) pipe shall bear the seal of the National Sanitation Foundation (NSF), have a Standard Dimension Ratio (SDR) not exceeding 18 and shall have an outside diameter (OD) equal to the OD of the equivalent size ductile iron pipe.
- B. Ductile Iron Water Pipe. Ductile iron pipe shall conform to and be tested in accordance with the American Standard for Ductile-Iron Pipe, Centrifugally Cast in Metal Molds or Sand- Lined Molds, for Water or Other Liquids, AWWA Designation C 151, ANSI A21.50. The minimum thickness class of cast or ductile iron pipe shall be Class 50 unless otherwise specified. The interior surfaces of ductile iron pipe and fittings shall be provided with cement lining conforming to ANSI/AWWA C104/A21.4.
- C. Poly-Vinyl Chloride (PVC) Water Pipe. PVC pipe shall conform to and be tested in accordance with the American Water Works Standard for Poly Vinyl Chloride Pressure Pipe, 4 inch through 12 inch, for Water, AWWA C900. The minimum dimension ratio shall be 18 unless otherwise specified. Price bid shall include a metal bury tape.
- D. Copper Water Service Pipe and Fittings. Copper service pipe shall be a seamless copper tubing cold drawn to size. It shall be Type K soft annealed and shall meet the requirements of ASTM B 88 and AASHTO M 258. Sampling and testing shall be done as provided in ASTM B88.
- E. Joints. Fittings shall be jointed with any of the end types as specified below, unless a particular end type is specified. Flange ends shall be used only where specifically noted on the drawings, except that the valve connection end of all tapping sleeves shall be flanged. Mechanical and push-on joints shall conform to, and be tested in accordance with the American Standard for Rubber Gasket Joints for Cast Iron Pressure Pipe and Fittings, AWWA C 111, ANSI A21.11 and shall be made for use in fresh water with Styrene Butadiene Rubber (SBR). Flange joints shall conform to the American Standard for Cast Iron Pipe Flanges and Flanged Fittings, ANSI A21.15, AWWA C115, Class 125. Flange gaskets shall be red rubber ring type 3 mm thick conforming to ASTM D1330.
- F. Fittings. Standard water service line connections shall conform to and be tested in accordance with ASTM B62, ASTM B88 and AWWA C800. Corporations and curb ball valves shall be full port and all brass. Meter setters shall be 6 inch with 1 inch CTS pack joint. Water line fittings shall be SSB-Ductile Iron, Mechanical Joint, Class 350. 4 inch through 18 inch Mechanical Joint Ductile Iron Fittings shall be produced in strict accordance with all applicable terms and provisions of ANSI/AWWA C153/A21.53 and ANSI/AWWA C111/A21.11. 18 inch through 24 inch diameters shall be manufacturer's standards with wall thickness equivalent to Class 56 ductile iron pipe. The working pressure rating shall be 350 psi. Cement lining meets ANSI/AWWA C104/A21.4-85.
- G. Valves. Gate valves shall conform to, and be tested in accordance with the AWWA Standard for Gate Valves for Ordinary Water Works Service, AWWA C 509. Valves shall have resilient seat, non-rising stem, vertical mounting, "O" ring stem seal with stem extension and guides, counterclockwise opening, and ends

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to fit the pipe or fittings to which attached (mechanical or flanged).

- H. Ball valves shall be designated for 150 psi working pressure; flanged end; O ring rotor bearing seals; constructed of high-tensile strength cast iron; equipped with totally enclosed manual operators, with open-closed indicator and hand wheel with standard size square wrench nut for one-man operation at 150 psi unbalance across the valve. Valves shall be tested by, and shall withstand without leak, a hydrostatic pressure of: (1) 250 psi on the valve body with the rotor in the open position; and (2) 150 psi on each side of the valve with the opposite side open to atmosphere. Four copies of the test results and manufacturers drawings shall be submitted for approval prior to delivery of the valve.
- I. Valve Boxes. Valve Boxes, unless otherwise specified on the Plans, shall be of the screw type adjustable valve box, traffic ready model.
- J. Fire Hydrants. Fire hydrants shall conform to, and be tested in accordance with the AWWA Standard for Fire Hydrants for Ordinary Water Works Service, AWWA C 502. All hydrants shall have: breakable connection features and a breakable coupling on the stem immediately above the bury line which have a lower breaking point than the rest of the unit; 6 inch compression main valve; full 6 inch barrel; 4.5 foot bury length; two 2 ½ inch hose nozzles with National Standard threads; one 4 ½ inch steamer nozzle; O ring seal; drain valve, left (counterclockwise) opening; and National Standard pentagon operating nut. Fire hydrant extensions shall be of the proper design to accommodate the make of fire hydrant installed.
- L. Service Pipe Fittings. All fittings including corporation stops, saddles and curb stops shall be of cast brass or bronze and shall be finished in a thoroughly workmanlike manner. They shall be sound, clean, and free from blowholes, porous places, cracks, or any other defects affecting their strength or appearance, which would indicate inferior quality of metal. All moving parts shall be accurately fitted up so as to work smoothly and freely without binding. They shall be of standard type commonly used and shall be the product of a recognized manufacturer of such fittings. Each casting shall bear the name or trademark of the manufacturer, permanently cast in metal.

2.4 SANITARY SEWER**A. PLASTIC PIPE (PVC) – SANITARY SEWER**

- 1. Sanitary sewer fittings, where specified and/or shown on the plans, shall be of the bell and spigot. Type PSM PVC conforming to the Standard Specifications ASTM Designation ND3034-74. Joints shall provide watertight seal using elastomeric gaskets.
- 2. Sanitary sewer line pipe shall conform to ASTM D3034-SDR35.
- 3. PVC pipe joints shall meet the requirements of ASTM D-3212.
- 4. Each joint of pipe shall be marked as follows:
Manufacturers name or trademark
Nominal pipe size
PVC Cell Classification
Legend Type PSM SDR-35 PVC sewer pipe, ASTM Designation D-3034.
- 5. Fittings shall be marked as follows:
Manufacturers name or trademark
Nominal size
Material designation "PVC"
Material designation "PSM"
ASTM Designation D-3034

SITE UTILITIES**SECTION 330000****B. SANITARY SEWER MANHOLES**

1. Manholes shall be constructed of specified materials to the sizes, shapes, and dimensions and at the locations shown on the drawings or as otherwise directed by the Engineer. The height or the depth of the manhole will vary with the location, but unless shown otherwise on the drawings shall be such that the top of the manhole frame will be at the finished grade of the pavement or ground surface and the invert will be the designed elevations.

a. PRECAST CONCRETE MANHOLES

- 1) Precast manholes shall consist of precast reinforced concrete sections, a conical or flat slab top section, and a base section conforming with the typical manhole details as shown on the drawings.
- 2) Precast manhole sections shall be manufactured, tested, and marked in accordance with the latest provisions of ASTM C478.
- 3) The minimum compressive strength of the concrete for all sections shall be 4,000 psi.
- 4) Joints of the manhole sections shall be of the tongue and groove type. Sections shall be joined with cement mortar using one part Portland Cement to two parts clean sand, meeting ASTM C150 or filled with an approved performed plastic gasket meeting the requirements of Federal Specifications SS-S-00210, "Sealing Compound, Performed Plastic for Pipe Joints", Type 1, Rope Form.
- 5) Each section of the precast manhole shall not have more than two holes for the purpose of handling and laying. These holes shall be tapered and shall be plugged with rubber stoppers or mortar after installation.

C. FRAMES, COVERS, AND STEPS

1. All castings shall be made accurately to the required dimensions, fully interchangeable, sound, smooth, clean and free from blisters and/or any other defects. Defective castings which have been plugged or otherwise treated shall not be used. All castings shall be thoroughly cleaned and painted or coated with a bituminous paint. Each casting shall have its actual weight in pound stenciled or painted on its in white paint.
2. Standard manhole frames and covers shall conform to the Standards Detail of the City of Edmond (if applicable).
3. All sanitary sewer manhole covers shall have the word "SEWER" cast on the top in letters 2 inches high.
4. An adjusting ring shall be provided for each existing manhole that needs to be raised less or equal to 3 inches. Rings shall be selected to fit existing manhole cover.

D. CONCRETE AND REINFORCEMENT

1. Concrete used in manhole and junction chamber construction shall be 4,000 psi concrete.
2. Steel reinforcement shall conform to the requirements of the ASTM A615.

E. SHOP PAINTING

1. Frames, covers and steps and etc. which require painting shall be cleaned, shop primed and shop painted with a bituminous paint.

2.5 NATURAL GAS SERVICE MATERIALS**A. REFERENCE MECHANICAL SECTION**

SITE UTILITIES**SECTION 330000****PART 3 - EXECUTION****3.1 WATER LINE CONSTRUCTION**

- A. The Utility Contractor will deliver all pipe and fittings and place same on the site of construction. Care must be exercised by the Utility Contractor in the handling of all materials and equipment. Pipes and other castings shall in no case be thrown from vehicles to the ground but the same shall be lowered gently and not allowed to roll against or strike other castings violently.
- B. Excavation for pipe laying must be made of sufficient depth and width to allow the proper jointing and alignment of the pipe. The depth shall in general provide for a minimum of 4 feet of cover measured below the finished grade as shown on the plans. This cover requirement may be varied if specified on the plans.
- C. In excavating for pipe lines in rock, the excavation shall be carried to a depth of 6 inches below pipe. All excavation shall be unclassified.
- D. If unsuitable material is encountered in the trench bottom the Engineer may require additional excavation to ensure a firm foundation for the pipe. In such cases, the trench bottom shall be brought back up to proper grade with bedding material as provided in Trenching, Backfilling and Compaction section.
- E. Pipes must be swabbed out before lowering in trench. The points insisted upon the laying of pipe will be proper alignment, evenness of width and depth of joints and perfection of jointing, and care of the pipe laying is stopped, the end of the pipe shall be securely plugged.
- F. Separate trenches shall be provided for water lines and sanitary sewer lines, with lines separated a minimum of 10 feet horizontally unless specified otherwise on the plans.
- G. No pipes shall be laid resting on a rock or blocking or unyielding objects. Backfilling shall be as specified in Trenching, Backfilling and Compaction Section.
- H. Bends and trees shall be firmly blocked with concrete to side of trench to prevent water pressure from swinging pipe sideward and upward.
- I. The Contractor will test all pipe lines and appurtenances with water at 150 pounds per square inch. All leakage apparent after testing must be repaired before backfilling. Testing of all lines shall be performed in accordance with the American Water Works Association (AWWA), Standards for Public Water Supply Facilities. All lines will be tested at manufactures maximum recommended pressure, or 250 psi, whichever is less.
- J. The work will not be finally accepted until leakage shall prove to be less than allowable by code or Specification.
- K. Upon completion of the work, the Contractor shall disinfect all water line constructed. Disinfection shall be accomplished by means of a solution containing chlorine utilizing a contact time of twenty four hours. No portion of the new work shall be placed in service prior to disinfection. At the end of the twenty four hour contact period, all disinfected surfaces and areas shall be thoroughly flushed from existing water system. This methodology shall be considered a minimum, with City of Edmond, City or State Health Department requirements shall apply if they are more stringent.

3.2 SANITARY SEWERS CONSTRUCTION

- A. Unless otherwise directed by the Engineer, lines and grades shall be set to conform to those shown on the

SITE UTILITIES**SECTION 330000**

plans. Grades and pipe lengths shown on the plans are approximate. The Contractor is responsible for locating manholes at proper locations and at top-rim, and invert elevations shown on drawings.

- B. Unless specifically directed otherwise by the Engineer or where required to uncover or determine the presence of underground obstructions, not more than three-hundred feet of trench shall be opened ahead of the pipe laying and not more than two-hundred feet of open ditch shall be left behind the pipe laying.
- C. Unless otherwise directed by the Engineer, trenches shall be excavated in open cut to the depth shown on the plans. Trenches shall be of sufficient width to provide free working space on each side of the pipe and to permit proper backfilling around the pipe, but unless specifically authorized by the Engineer, trenches shall not be excavated wider than 24 inches, plus the nominal diameter of the pipe at the point 12 inches above the level of the crown on the pipe.
- D. The Contractor shall provide adequate facilities for promptly removing water from all excavations.
- E. The excavation in the earth shall be carried to the depths indicated on the plans and/or directed by the Engineer to permit proper bedding of the pipe.
- F. Before laying the pipe, the Contractor shall open

the trench far enough ahead to reveal obstructions that may necessitate changing the line or grade of the pipe line.
- G. The trench shall be straight and uniform so as to permit laying of pipe to lines and grades given by the Engineer.
- H. In excavating for masonry and concrete structures, including manholes, the required width shall be such as to permit forms to be constructed in the proper manner and to permit backfilling upon completion of the structures.
- I. Shall be as specified in Trenching, Backfilling and Compaction section.
- J. The laying of gravity sewer pipes in finished trenches shall be commenced at the lowest point so that the spigot ends point in direction of the flow. All pipes shall be laid with ends abutting and true to the line and grade indicated on the plans or as directed by the Engineer. They shall be fitted and matched so that when laid in the work they will form a sewer with a smooth and uniform invert. Supporting of pipes shall be as set out above under "Bedding" and in no case will the supporting of pipes on blocks or earth mounds be permitted.
- K. Branches, fittings, and specials for sewer lines shall be provided and laid as and where directed by the Engineer or shown on the plans.
- L. All open ends of the pipe and of branches shall be sealed with stoppers or bulkheads firmly held in place in a manner acceptable to the Engineer. Open ends of unfurnished pipe lines shall be securely plugged or closed at the end of each days work or when the line is left temporarily at any other time.
- M. Prior to final acceptance of completed sewer lines, the lines shall be inspected and/or tested to ensure compliance with the following provisions:
PVC post-installation performance requirements:
 - 1. All sewers shall be tested for excessive leakage, by either water or low pressure air testing. Leakage outward or inward shall not exceed 25 gallons per inch of pipe diameter per mile per day for any section. Water testing shall be performed with a minimum of 2 feet of head. Air testing shall be conducted in accordance with either ASTM F1417 or UNI-B-6.
 - 2. All testing methods shall consider existing groundwater elevations during the test.

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SECTION 330000

3. All PVC sewers shall have a deflection test performed after the final backfill has been in place a minimum of 30 days. Deflection shall not exceed 5%, and the test shall be performed using a rigid ball or mandrel having a diameter equal to 95% of the inside diameter of the pipe, and shall be performed without mechanical pulling devices.
 4. Any test section which fails shall be replaced at no cost to the Owner.
- N. After the sewer lines have been brought to completion and prior final inspection, the Contractor shall clean out the entire system of obstructions by flushing with clean water.

END OF SECTION

STORM DRAINAGE

SECTION 334000

PART 1-GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 General Requirements, apply to this Section.

1.2 SUMMARY

- A. Storm drainage system includes, but is not limited to construction of storm sewers, drainage structures, drainage appurtenances, riprap, ditching, backfilling, shoring, and dewatering of trenches for storm sewers as required for safe and workmanlike construction.
- B. Storm drains, pipe, conduits, inlets or related materials or items that are in public easements, and that will be owned and maintained by the City of Edmond shall be constructed in accordance with the applicable City Codes or Standard Specifications of the City, all other items shall be constructed in accordance with Owner standards.
- C. Contractor is responsible for cost of all bonds, permits and inspection fees.

1.3 QUALITY ASSURANCE:

- A. Storm drainpipe may be inspected at the manufacturing shop as well as the job site by the Engineer or General Contractor.
- B. Storm drainage systems serving public streets shall be constructed under the inspection of the owning governmental agency. Final acceptance of governmental agency is required prior to final payment under this contract.

PART 2-PRODUCTS

2.1 BEDDING MATERIAL

- A. Material for bedding of underground construction shall be as specified in Trenching and Backfilling Section 312300.

2.2 STORM DRAIN PIPE MATERIALS:

- A. Storm drainpipe is to be the size and type shown on the drawings.
- B. Corrugated steel pipe shall conform to AASHTO M36. A positive means of identifying gage shall be furnished. Corrugated steel pipe shall be furnished with corrugated bands and with joints equal to Armco "Hugger" type.
- C. Reinforced concrete pipe and special fittings shall be reinforced concrete culvert, storm drain and sewer pipe conforming to the latest requirements of ASTM Standard Specifications, Serial Designation C-76. Pipe shall be centrifugally cast or vibrated prebed, horizontally or vertically cast or made on a Packerhead machine and shall be furnished in lengths not less than 4 feet. Reinforced concrete pipe shall have tongue and groove joints for mortar joints or bell and spigot joints suitable for the use of a rubber gasket to be provided when specified on the plans.
- D. Corrugated polyethylene pipe (PE) and fittings shall conform to AASHTO M252. Corrugated PE pipe shall be furnished with smooth interior, such as ADS N-12 and be provided with water tight joints by means of end design and elastomeric rubber gaskets.
- E. Each pipe shall be clearly marked as required by the Standard Specifications to show its class, date of manufacturer, and name or trademark of the manufacturer.

STORM DRAINAGE**SECTION 334000**

- F. Any pipe which has been broken, cracked, or otherwise damaged before, during, or after delivery, or which has failed to meet the required tests shall be removed from the site of the work and shall not be used therein.
- G. All pipe and special fittings shall be new materials, which have not been previously used.
- H. Nominal inside diameter shall be shown on the drawings, or as directed by the Engineer.
- I. Portland cement and mortar sand for this construction of storm drainage pipe and culverts must be on the project, proven to be in first-class working condition before construction will be permitted to begin.
- J. The sub-contractor shall provide hoisting equipment to handle the pipe in unloading and placing in its final position, without damage to the pipe.
- K. Pre-cast Reinforced Concrete Box and Manholes are acceptable in lieu of pouring the structure in place. If the Contractor selects this option, the Engineer shall approve and/or specify the joint material to be used.

2.3 APPURTANCE MATERIAL:

- A. Brick:
 - 1. Clay or Shale Brick: Comply with ASTM C32 sewer brick and manhole brick, grade SM.
 - 2. Concrete Masonry Units: Comply with ASTM C139.
- B. Mortar: Comply with ASTM C270, Type M, for pipe joints and manhole and inlet brickwork.
- C. Concrete for storm drainage constructions shall be in accordance with appropriate section of the specification for this project. Strength shall be 3,500 psi at age 28 days.
- D. Reinforcement: Comply with ASTM A615.
- E. Castings: Comply with ASTM A48, gray cast iron.
- F. If Contractor desires to substitute pre-cast drainage structure detailed on the plans, he shall submit design drawings to the Architect and Engineer for consideration. If pre-cast are acceptable by the Architect and Engineer, shop drawings and a laying schedule for construction will be required.

PART 3 – EXECUTION**3.1 GENERAL:**

- A. All pipe will be laid in an open trench of dimensions as shown on the drawings. No projecting conditions will be allowed.
- B. Lengths of storm drain pipe shown on the drawings are approximately distances center to center of structures. Slopes are approximate. The contractor shall install pipe based on actual field measurements after locating drainage structures in accordance with plan requirements.
- C. Particular care shall be exercised in establishing the relationship of storm drainage pipe, drainage structure bases, and final drainage top conditions. Drainage structure tops are required to be located in specific position to orientation. Subsurface construction to be located to allow drainage structure construction as detailed structure tops and bases the sub-contractor will be required to correct the construction as directed by the Engineer.

STORM DRAINAGE**SECTION 334000****3.2 EXCAVATION**

- A. All excavation shall be unclassified. Excavate all rock, if encountered, and all other unsuitable materials, at no additional cost to the owner.
- B. Should rock be encountered in the trenches, use a backhoe or ripper, until the use of such equipment is not practical.
- C. Notify the Engineer and receive written instruction prior to further rock excavation.
- D. Excavation shall be by open cut. The top portion of the trenches may be excavated as required by the sub-contractor to any width, which will not cause damage to any adjacent structure. The portion of the trench from 12 inches above the top of the pipe and below shall not exceed the dimensions on the drawings.
- E. The bottom of trenches shall be carefully shaped to conform to and support the lower one fourth of the periphery pipe barrel. Where the rock is encountered it shall be removed to a depth of 6 inches below bottom of pipe.
- F. Excavated material shall be hauled off at no additional cost to the Owner.

3.3 BACKFILLING

- A. Material for backfilling of underground construction shall be as specified in Trenching, Backfilling and Compaction Section 312300.

3.4 APPURTENANCES

- A. All drainage structures are to be constructed as shown on the drawings and in accordance with generally accepted construction practice. Refer to the construction plans for location and size.
- B. The sub-contractor shall furnish and install drainage structure as shown in detail on the drawings.
- C. Structure bottoms shall have shaped inverts.
- D. All mortar joints shall be filled full. Joints shall be struck flush inside and out.
- E. All pipe, where cut at the face of the structure wall, shall be cut and ground smooth with the face of the wall.
- F. All joints around the pipe and structure walls at the face of the wall shall be packed full with mortar.
- G. The bottom of the drainage structures shall be clean of all debris and walls shall be clean of mortar as work progresses.

3.5 CLEANUP

- A. Sewers and structures shall be left clean and free from mud or debris of any kind. When looked through, each line between structures shall show a full circle of light. Otherwise, the subcontractors shall be required to remove and replace the defective portion of the work at his own expense.

END OF SECTION

DRILLED CONCRETE PIERS AND SHAFTS

SECTION 316329

1.1 SUMMARY

- A. Section Includes:
 - 1. Drilling and cleaning pier holes.
 - 2. Slurry displacement-installed drilled piers.
 - 3. Underreaming pier holes.
 - 4. Dewatering of shafts and removal of spoil.
 - 5. Casing pier holes when required.
 - 6. Products installed, not furnished under this Section:
 - a. Concrete and reinforcing steel.
 - b. Anchor rods, templates and dowels.
- B. Related Sections:
 - 1. Section 013200 - Construction Progress Documentation
 - 2. Section 015000 – Temporary Facilities and Controls
 - 3. Section 033000 – Cast-In-Place Concrete
 - 4. Section 311000 – Site Clearing

1.2 UNIT PRICES

- A. Basis for Bids
 - 1. Base Contract Price on indicated number of drilled piers and, for each pier, the design length from top elevation to bottom of shaft and the diameter of shaft. For bidding purposes only, assume piers are founded at the depth shown and with embedment depths specified on the Contract Drawings. Actual lengths may vary, to coincide with elevations where satisfactory bearing strata are encountered.
 - 2. Include temporary casing in Base Contract Sum for drilled piers.
 - 3. Include rock coring in Base Contract Sum for drilled piers
- B. Unit prices are included in Section 012200 "Unit Prices."
 - 1. Piers: Add and deduct unit price per linear foot shorter or longer than bearing depth including temporary casings and rock coring.
- C. Rock Measurement: Volume of rock actually removed, measured in original position, but not to exceed outside dimensions of drilled piers cast against rock. Unit prices for rock excavation include replacement with approved materials.
- D. Trial Drilled Pier: Unit price as indicated for drilled pier, including backfilling.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Design Mixtures: For each concrete mixture. Submit alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.
 - 1. Indicate amounts of mixing water to be withheld for later addition at Project site.

- C. Shop Drawings: For concrete reinforcement detailing fabricating, bending, supporting, and placing.
 - 1. Submit three bond sets of shop drawings for review by the Structural Engineer-of-Record. The Structural Engineer-of-Record will mark three sets with red and will return one set to the contractor through the Architect. The contractor shall make the number of photocopies required of the approved shop drawings for distribution to other parties, and the contractor shall be responsible for transmitting the original red-marked set to the fabricator for corrections.
 - 2. Only complete shop drawing submittals will be reviewed. Shop drawings not in compliance with the Submittal portion of this document will be rejected. Time required by Wallace Engineering Structural Consultants, Inc. to review shop drawing submittals a second or third time will be billed to the General Contractor at Wallace Engineering Structural Consultants, Inc. hourly rates.
- D. Qualification Data: For qualified Installer.
- E. Welding certificates.
- F. Material Certificates: For the following, from manufacturer:
 - 1. Cementitious materials.
 - 2. Admixtures.
 - 3. Steel reinforcement and accessories.
- G. Material Test Reports: For the following, from a qualified testing agency, indicating compliance with requirements:
 - 1. Aggregates.
- H. Field quality-control reports.
- I. Other Informational Submittals:
 - 1. Record drawings.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer with at least 5 years of experience that has specialized in drilled-pier work in similar applications.
 - 1. Experience shall be relevant to anticipated subsurface materials, water conditions, shaft sizes and special techniques required.
 - 2. Demonstrate to Architect and Structural Engineer-of-Record dependability of equipment and techniques to be used, when requested.
- B. Testing Agency Qualifications: Qualified according to ASTM C 1077, ASTM D 3740, and ASTM E 329 for testing indicated.
- C. Welding Qualifications: Qualify procedures and personnel according to the following:
 - 1. AWS D1.1, "Structural Welding Code - Steel."
 - 2. AWS D1.4, "Structural Welding Code - Reinforcing Steel."
- D. Drilled-Pier Standard: Comply with ACI 336.1 unless modified in this Section.
- E. Trial Drilled Pier: Construct trial drilled pier of diameter and depth and at location indicated or, if not indicated, of same diameter and depth as largest drilled piers, located at least three diameters clear of permanent drilled piers, to demonstrate Installer's construction methods, equipment, standards of workmanship, and tolerances.

1. Excavate soil and rock socket, install reinforcement, fill with concrete, remove temporary casings, and terminate trial drilled pier 24 inches below subgrade and leave in place.
 2. Install permanent casings, excavate bell, excavate rock socket, and place slurry, as required for permanent drilled piers.
 3. If Architect determines that trial drilled pier does not comply with requirements, excavate for and cast another until it is accepted.
- F. Preinstallation Conference: Conduct conference at Project site.
1. Review methods and procedures related to drilled piers including, but not limited to, the following:
 - a. Review geotechnical report.
 - b. Discuss existing utilities and subsurface conditions.
 - c. Review coordination with temporary controls and protections.

1.5 PROJECT CONDITIONS

- A. Existing Utilities: Locate existing underground utilities before excavating drilled piers. If utilities are to remain in place, provide protection from damage during drilled-pier operations.
1. Should uncharted or incorrectly charted piping or other utilities be encountered during excavation, adapt drilling procedure if necessary to prevent damage to utilities. Cooperate with Owner and utility companies in keeping services and facilities in operation without interruption. Repair damaged utilities to satisfaction of utility owner.
- B. Interruption of Existing Utilities: Do not interrupt any utility to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility according to requirements indicated:
1. Notify Architect and Owner no fewer than seven days in advance of proposed interruption of utility.
 2. Do not proceed with interruption of utility without Owner's written permission.
- C. Project-Site Information: A geotechnical report has been prepared for this Project and is available for information only. The opinions expressed in this report are those of geotechnical engineer and represent interpretations of subsoil conditions, tests, and results of analyses conducted by geotechnical engineer. Owner will not be responsible for interpretations or conclusions drawn from this data.
1. Make additional test borings and conduct other exploratory operations necessary for drilled piers.
 2. The geotechnical report is included elsewhere in the Project Manual.
- D. Survey Work: Engage a qualified land surveyor or professional engineer to perform surveys, layouts, and measurements for drilled piers. Before excavating, lay out each drilled pier to lines and levels required. Record actual measurements required in the Contractor's drilled pier log.
1. Record and maintain information required in the Contractor's drilled pier log for each drilled pier and cooperate with Owner's testing and inspecting agency to provide data for required reports.

PART 2 - PRODUCTS

2.1 STEEL CASINGS

- A. Steel Pipe Casings: ASTM A 283, Grade C, or ASTM A 36, carbon-steel plate, with joints full-penetration welded according to AWS D1.1, and of adequate strength to withstand handling stresses and concrete and earth pressures, and shall be watertight.
- B. Corrugated-Steel Pipe Casings: ASTM A 929, steel sheet, zinc coated.
- C. Liners: Comply with ACI 336.1.

2.2 SLURRY

- A. Slurry: Pulverized bentonite mixed with water to form stable colloidal suspension; complying with ACI 336.1 for density, viscosity, sand content, and pH.

2.3 SPACERS

- A. Provide steel band spacers or precast concrete spacers to maintain position of cages within pier holes.

2.4 END BLOCKS

- A. Provide precast concrete end blocks to maintain required clearance at bases of cages.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, vibration, and other hazards created by drilled-pier operations.
- B. Contractor shall maintain a separate independent Pier Log. For each pier record the following information.
 - 1. Identification mark
 - 2. Shaft diameter
 - 3. Bottom of pier elevation
 - 4. Steel reinforcing cage length, number and size of vertical bars and tie size and spacing
 - 5. Depth and diameter of casing, where casing is required
 - 6. Top of pier elevation
 - 7. Date and time drilling is completed
 - 8. Date and time concrete placement is begun and is completed
 - 9. Plumbness variation
 - 10. Condition of drilled hole before placement of concrete
 - 11. Elevation of proper bearing stratum
 - 12. Embedment into bearing stratum
 - 13. Water depth from bottom of pier at time of concrete placement

3.2 EXCAVATION

- A. Unclassified Excavation: Excavate to bearing elevations regardless of character of surface and subsurface conditions encountered. Unclassified excavated materials may include rock, soil materials, and obstructions.
1. Obstructions: Unclassified excavation may include removal of unanticipated boulders, concrete, masonry, or other subsurface obstructions. No changes in the Contract Sum or the Contract Time will be authorized for removal of obstructions.
- B. Classified Excavation: Excavation is classified as standard excavation, special excavation, and obstruction removal and includes excavation to bearing elevations as follows:
1. Standard excavation includes excavation accomplished with conventional augers fitted with soil or rock teeth, drilling buckets, or underreaming tools attached to drilling equipment of size, power, torque, and downthrust necessary for the Work.
 2. Special excavation includes excavation that requires special equipment or procedures above or below indicated depth of drilled piers where drilled-pier excavation equipment used in standard excavation, operating at maximum power, torque, and downthrust, cannot advance the shaft.
 - a. Special excavation requires use of special rock augers, core barrels, air tools, blasting, or other methods of hand excavation.
 - b. Earth seams, rock fragments, and voids included in rock excavation area will be considered rock for full volume of shaft from initial contact with rock.
 3. Obstructions: Payment for removing unanticipated boulders, concrete, masonry, or other subsurface obstructions that cannot be removed by conventional augers fitted with soil or rock teeth, drilling buckets, or underreaming tools attached to drilling equipment of size, power, torque, and downthrust necessary for the Work will be according to Contract provisions for changes in the Work.
- C. Prevent surface water from entering excavated shafts. Conduct water to site drainage facilities.
- D. Excavate shafts for drilled piers to indicated elevations. Remove loose material from bottom of excavation.
1. Excavate bottom of drilled piers to level plane within 1:12 tolerance.
 2. Remove water from excavated shafts before concreting.
 3. Excavate rock sockets of dimensions indicated.
 4. Excavate and complete concreting of drilled pier on same day if possible, or redrill, clean and test slurry in excavation before concreting.
- E. Notify and allow testing and inspecting agency to test and inspect bottom of excavation. If unsuitable bearing stratum is encountered, make adjustments to drilled piers as determined by Architect.
1. Do not excavate shafts deeper than elevations indicated unless approved by Architect.
 2. Payment for additional authorized excavation will be according to Contract provisions for changes in the Work.
- ~~F. End-Bearing Drilled Piers: Probe with auger to a depth below bearing elevation, equal to diameter of the bearing area of drilled pier. Determine whether voids, clay seams, or solution channels exist.~~
- ~~1. Test first three drilled piers and one of every six drilled piers thereafter.~~
 - ~~2. Fill auger probe holes with grout.~~
- G. Excavate shafts for closely spaced drilled piers and for drilled piers occurring in fragile or sand strata only after adjacent drilled piers are filled with concrete and allowed to set.

- H. Slurry Displacement Method: Stabilize excavation with slurry maintained a minimum of 60 inches above ground-water level and above unstable soil strata to prevent caving or sloughing of shaft. Maintain slurry properties before concreting.
 - 1. Excavate and complete concreting of drilled pier on same day if possible, or redrill, clean, and test slurry in excavation before concreting.
 - 2. Clean bottom of each shaft before concreting.
- I. Temporary Casings: Install watertight steel casings of sufficient length and thickness to prevent water seepage into shaft; to withstand compressive, displacement, and withdrawal stresses; and to maintain stability of shaft walls.
 - 1. Remove temporary casings, maintained in plumb position, during concrete placement and before initial set of concrete, or leave temporary casings in place..
- J. Tolerances: Construct drilled piers to remain within ACI 336.1 tolerances and those listed below, whichever are most stringent.
 - 1. Location of drilled pier shall be within 2 inches of planned position.
 - 2. Plumbness of drilled pier shall be within 1.5% of vertical.
 - 3. Shaft diameter shall be within plus 2 inches and minus 0 of diameter specified on contract documents.
 - 4. Top of pier elevation shall be within plus 1 inch and minus 3 inches or elevation specified on contract documents
 - 5. Diameter of underream shall be within plus 2 inches and minus 0 of that specified on contract documents.
 - 6. Bearing elevation shall be within plus 1 foot (deeper than specified) and minus 0 of the bearing elevation required per the contract documents.
 - 7. Placement of vertical dowels at tops of piers shall be within plus or minus 1 inch lateral and plus or minus 2 inches vertical of position specified on the contract documents.
 - 8. Placement of anchor bolts shall be within plus or minus 1/8" lateral from position specified on contract documents.
 - 9. Excavate bottom of drilled piers to level plane within 1:12 tolerance.
 - 10. If location or out-of-plumb tolerances are exceeded, provide corrective construction. Submit design and construction proposals to Architect for review before proceeding.

3.3 STEEL REINFORCEMENT

- A. Comply with recommendations in CRSI's "Manual of Standard Practice" for fabricating, placing, and supporting reinforcement.
- B. Fabricate reinforcing cages in continuous stock lengths before drilling pier holes. Cut reinforcing cages to required lengths after final length of each drilled pier has been measured.
- C. Do not splice vertical reinforcing.
- D. Clean reinforcement of loose rust and mill scale, earth, and other materials that reduce or destroy bond with concrete.
- E. Fabricate and install reinforcing cages symmetrically about axis of shafts in a single unit.
- F. Accurately position, support, and secure reinforcement against displacement during concreting. Maintain minimum cover over reinforcement.
- G. Use templates to set anchor bolts, leveling plates, and other accessories furnished in work of other Sections. Provide blocking and holding devices to maintain required position during final concrete placement.

- H. Protect exposed ends of extended reinforcement, dowels, or anchor bolts from mechanical damage and exposure to weather.

3.4 CONCRETE PLACEMENT

- A. Place concrete in continuous operation and without segregation immediately after inspection and approval of shaft by Owner's independent testing and inspecting agency.
 - 1. Construct a construction joint if concrete placement is delayed more than one hour. Level top surface of concrete. Before placing remainder of concrete, clean surface laitance, roughen, and slush concrete with commercial bonding agent or with sand-cement grout mixed at ratio of 1:1.
- B. Dry Method: Place concrete to fall vertically down the center of drilled pier without striking sides of shaft or steel reinforcement.
 - 1. Where concrete cannot be directed down shaft without striking reinforcement, place concrete with chutes, tremies, or pumps.
 - 2. Use tremie to within 10 feet of bottom of shaft for a maximum 10 foot fall.
 - 3. Consolidate top 60 inches of each pier with a mechanical vibrator.
- C. Slurry Displacement Method: Place concrete in slurry-filled shafts by tremie methods or pumping. Control placement operations to ensure that tremie or pump pipe is embedded no fewer than 60 inches into concrete and that flow of concrete is continuous from bottom to top of drilled pier.
- D. Coordinate withdrawal of temporary casings with concrete placement to maintain at least a 60 inch head of concrete above bottom of casing.
 - 1. Consolidate top 60 inches of each pier with a mechanical vibrator after withdrawal of temporary casing.
 - 2. Do not rotate casing during removal
- E. Screed concrete at cutoff elevation level and apply scoured, rough finish. Where cutoff elevation is above the ground elevation, form top section above grade and extend shaft to required elevation.
- F. Where water rises to top of pier during placement, remove over-wetted concrete and replace with sound, dense material.
- G. Remove and replace portions of concrete that become contaminated with mud or spoil during placement.
- H. Protect concrete work, according to ACI 301, from frost, freezing, or low temperatures that could cause physical damage or reduced strength.
 - 1. Do not use frozen materials or materials containing ice or snow. Do not place concrete on frozen subgrade or on subgrade containing frozen materials.
 - 2. Do not use calcium chloride, salt, or other mineral-containing antifreeze agents or chemical accelerators.
- I. If hot-weather conditions exist that would impair quality and strength of concrete, place concrete according to ACI 301 to maintain delivered temperature of concrete at no more than 90 deg F.
 - 1. Place concrete immediately on delivery. Keep exposed concrete surfaces and formed shaft extensions moist by fog sprays, wet burlap, or other effective means for a minimum of seven days.

3.5 FIELD QUALITY CONTROL

- A. Special Inspections: Owner will engage a qualified special inspector to perform the following special inspections:
 - 1. Drilled piers.
 - 2. Excavation.
 - 3. Concrete.
 - 4. Steel reinforcement welding.
- B. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections. The Testing Agency Inspector shall be present during all work in this section and shall inspect the drilling of each pier hole.
- C. Drilled-Pier Tests and Inspections: For each drilled pier, before concrete placement.
 - 1. Soil Testing: Bottom elevations, bearing capacities, and lengths of drilled piers indicated have been estimated from available soil data. Actual elevations and drilled-pier lengths and bearing capacities will be determined by testing and inspecting agency. Final evaluations and approval of data will be determined by Architect.
 - a. Bearing Stratum Tests: Testing agency will take undisturbed hardpan or rock core samples from drilled-pier bottoms and test each sample for compression, moisture content, and density, and will report results and evaluations.
- D. Concrete Tests and Inspections: refer to section 033000 "Cast-in-Place Concrete" for required concrete tests and inspections.
- E. An excavation, concrete, or a drilled pier will be considered defective if it does not pass tests and inspections.
- F. Prepare test and inspection reports for each drilled pier as follows:
 - 1. Actual top and bottom elevations.
 - 2. Actual drilled-pier diameter at top, bottom.
 - 3. Top of rock elevation.
 - 4. Description of soil materials.
 - 5. Description, location, and dimensions of obstructions.
 - 6. Final top centerline location and deviations from requirements.
 - 7. Variation of shaft from plumb.
 - 8. Shaft excavating method.
 - 9. Design and tested bearing capacity of bottom.
 - 10. Depth of rock socket.
 - 11. Levelness of bottom and adequacy of cleanout.
 - 12. Properties of slurry and slurry test results at time of slurry placement and at time of concrete placement.
 - 13. Ground-water conditions and water-infiltration rate, depth, and pumping.
 - 14. Description, purpose, length, wall thickness, diameter, tip, and top and bottom elevations of temporary or permanent casings. Include anchorage and sealing methods used and condition and weather tightness of splices if any.
 - 15. Description of soil or water movement, sidewall stability, loss of ground, and means of control.
 - 16. Date and time of starting and completing excavation.
 - 17. Inspection report.
 - 18. Condition of reinforcing steel and splices.
 - 19. Position of reinforcing steel.
 - 20. Concrete placing method, including elevation of consolidation and delays.
 - 21. Elevation of concrete during removal of casings.
 - 22. Locations of construction joints.
 - 23. Concrete volume.

- 24. Concrete testing results.
- 25. Remarks, unusual conditions encountered, and deviations from requirements.

3.6 DISPOSAL OF SURPLUS AND WASTE MATERIALS

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Owner's property.

END OF SECTION